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| 0314 | |

# Track Excavator

# EZ17

This Operator's Manual includes the AEM Safety Manual

AEM MEMBER

## OPERATOR'S MANUAL

5 2 0 0 0 1 9 1 5 1

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| Documentations | Language | Order no. |
|---|---|---|
| Operator's Manual | us | 5200019151 |
| Spare parts list EZ 17 (E13-01) | de/en/fr | 1000298089 |
| | de/it/es | 1000298090 |

| Legend | |
|---|---|
| **Original Operator‘s Manual** | - |
| **Translation** of original Operator‘s Manual | x |
| Edition | 1.0 |

| Legend | |
|---|---|
| Date | 03/2014 |
| Document | OM EZ17 us |



Wacker Neuson Linz GmbH keep abreast of the latest technical developments and constantly improve their products. For this reason, we may from time to time need to make changes to diagrams and descriptions in this documentation which do not reflect products which have already been delivered and which will not be implemented on these machines.

Technical data, dimensions and weights are given as an indication only. Responsibility for errors or omissions not accepted.

Non-metric weights and measurements are approximate.

The cover features the machine with possible optional equipment.

Photographs and graphics are symbolic representations and may differ from the actual products.

Wacker Neuson Linz GmbH
Flughafenstraße 7
A-4063 Hörsching

Document: OM EZ17 us
Order no.: 5200019151
Edition: 1.0

# Table of Contents

# EC declaration of conformity (Yanmar 3TNV76-SNSE12)

WACKER NEUSON

EC Declaration of Conformity
According to Machine Directive 2006/42/EC, appendix II A

Manufacturer
Wacker Neuson Linz GmbH
Flughafenstr. 7
A-4063 Hörsching

Product

| | |
|---|---|
| Machine designation: | Hydraulic excavator |
| Machine model: | EZ17 |
| Serial no.: | _____ |
| Output (kW): | 13.4 kW |
| Measured sound power level: | 93.3 dB (A) |
| Guaranteed sound power level: | 93.0 dB (A) |

Conformity assessment procedure
Notified body according to Directive 2006/42/EC, appendix XI:
DGUV Test
Prüf- und Zertifizierungsstelle
Fachbereich Bauwesen
Landsberger Str. 309
D-80687 Munich
Distinguishing EU number 0515

Notified body according to Directive 2000/14/EC, appendix VI:
TÜV SÜD Industrie Service GmbH
Westendstr. 199
D-80686 Munich

Directives and standards
We hereby declare that this product corresponds to the relevant regulations and requirements of the following Directives and standards:
2006/42/EC, 2004/108/EC, 2002/44/EC, 2005/88/EC, 2000/14/EC;
DIN EN ISO 12100:2010, DIN EN 474-1:2006+A1:2009, DIN EN 474-5:2012, (except items 5.3.2.1 and 5.5) DIN EN ISO 3471:2010, DIN EN ISO 3744:2010, DIN EN ISO 3449:2008

| | | |
|---|---|---|
| Hörsching, | Responsible for documentation | Technical director |
| Place, date | | |

# Declaration of conformity without CE mark on type label (Yanmar 3TNV76-SNSE12)

Declaration of conformity

Manufacturer
Wacker Neuson Linz GmbH
Flughafenstr. 7
A-4063 Hörsching

Product

| | |
|---|---|
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We hereby declare that this product corresponds to the relevant regulations and requirements of the following Directives and standards:

2006/42/EC, 2004/108/EC, 2002/44/EC, 2005/88/EC, 2000/14/EC;

DIN EN ISO 12100:2010, DIN EN 474-1:2006+A1:2009, DIN EN 474-5:2012 (except item 5.3.2.1)

DIN EN ISO 3471:2010, DIN EN ISO 3744:2010, DIN EN ISO 3449:2008

| | | |
|---|---|---|
| Hörsching,<br>Place, date | Responsible for documentation | Technical director |

# 1 Foreword

## 1.1 Operator’s Manual

### Notices on this Operator’s Manual

The Operator’s Manual is stored in the document box on the headliner.

This Operator’s Manual contains important information on how to work safely, correctly and economically with the machine. Therefore, it aims not only at new personnel, but it also serves as a reference for experienced personnel.

Furthermore, the reliability and the service life of the machine will be increased by following the instructions in the Operator’s Manual. This is why the Operator’s Manual must always be kept at hand in the machine.

The operator must carefully read and understand the Operator’s Manual before starting up, servicing or repairing the machine.

This Operator’s Manual will help to familiarize yourself more easily with the machine, thereby enabling you to use it more safely and efficiently.

This Operator’s Manual does not include special superstructures.

Please contact your dealer if you require more information on the machine or the Operator’s Manual.

The term “cab” used in this Operator’s Manual is used synonymously with the term “canopy” since this machine is only available with a canopy.

## Explanation of symbols and abbreviations

### Explanation of symbols

- Identifies a list
  - Identifies a subdivision of a list
  ➥ Description of a result

1. Identifies an activity
   Follow the order of the activity!
2. Continuation of an activity
   Follow the order of the activity!

**A** Identifies an alphabetical list

**B** Continuation of an alphabetical list

Cross references: see page *1-1* (page)

Cross references: **7** (pos. no. or table no.)

Cross references: *Fig. 5* (fig. no. 1)

Cross references: *– see chapter “5.2 Accelerator actuation” on page 5-1* (see chapter)

Cross references: *– see “Accelerator actuation” on page 5-1* (-see text)

**Information**

Identifies an information that, when followed, provides for a more efficient and economical use of the machine.

**Environment**

Failure to observe the instructions identified by this symbol can cause damage to the environment.

**Abbreviations**

| | | |
|---|---|---|
| TOPS | = | Tip Over Protective Structure |
| ROPS | = | Roll Over Protective Structure |
| FOPS | = | Falling Objects Protective Structure |
| FGPS | = | Front Guard Protective Structure |
| AUX | = | Auxiliary hydraulic circuit |
| B | = | Width |
| NE | = | Nominal width |
| PS | = | Stabilizer blade |
| LS | = | Stick |
| HSWS | = | Hydraulic Easy Lock quickhitch |
| s/h | = | Service hours |
| Pos. | = | Position |
| Fig. | = | Figure |
| e.g. | = | for example |
| approx. | = | approximately |
| | = | |
| max. | = | maximum |
| min. | = | minimum |

### Conversion table

The rounded imperial values are indicated in brackets, for example 1060 $cm^3$ (64.7 $in^3$).

| | |
|---|---|
| **Volume unit** | |
| 1 $cm^3$ | (0.061 $in^3$) |
| 1 $m^3$ | (35.31 $ft^3$) |
| 1 ml | (0.034 US fl.oz.) |
| 1 l | (0.26 gal) |
| 1 l/min | (0.26 gal/min) |
| **Unit of length** | |
| 1 mm | (0.039 in) |
| 1 m | (3.28 ft) |
| **Weight** | |
| 1 kg | (2.2 lbs) |
| 1 g | (0.035 oz) |
| **Pressure** | |
| 1 bar | (14.5 psi) |
| 1 $kg/cm^2$ | (14.22 $lbs/in^2$) |
| **Force/output** | |
| 1 kN | (224.81 lbf) |
| 1 kW | (1.34 hp) |
| 1 PS | (0.986 hp) |
| **Torque** | |
| 1 Nm | (0.74 ft.lbs.) |
| **Speed** | |
| 1 kph | (0.62 mph) |
| **Acceleration** | |
| 1 $m/s^2$ | (3.28 $ft/s^2$) |

## 1.2 Warranty and liability

### Exemption from warranty and liability

**Warranty**

Warranty claims can be made only if the conditions of warranty have been observed. They are included in the General Conditions of Sales and Delivery for new machines and spare parts sold by the dealers of Wacker Neuson Linz GmbH. Furthermore, all instructions in this Operator's Manual must be observed.

Have the maintenance on or with the machine, delivery inspection and the entries in the service booklet performed by a Wacker Neuson service center, otherwise warranty claims will not be acknowledged.

**Liability**

- Modifying Wacker Neuson products and fitting them with additional equipment and attachments not included in the delivery program requires Wacker Neuson's written authorisation, otherwise warranty and product liability for possible damage caused by these modifications shall not be applicable.
- The safety of the machine can be negatively affected by performing machine modifications without proper authority and by using spare parts, equipment, attachments and optional equipment that have not been checked and released by Wacker Neuson. Warranty and product liability for possible damage caused by these modifications shall not be applicable.
- Wacker Neuson Linz GmbH shall not be liable for personal injury and/or damage to property caused by failure to observe the safety instructions and the Operator's Manual, and by the negligence of the duty to exercise due care when:
  - handling
  - operating
  - servicing and performing maintenance on or with the machine and
  - repairing the machine. This is also applicable in those cases in which special attention has not been drawn to the duty to exercise due care, in the safety instructions as well as in the Operator's and maintenance manuals.
  - Read and understand the Operator's Manual before starting up, servicing or repairing the machine. Observe all safety instructions.

**Notes:**

# 2 Safety Information

## 2.1 Safety Symbols Found in this Manual

This is the safety alert symbol. It is used to alert you to potential personal hazards.

- Obey all safety messages that follow this symbol.

### DANGER

**DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.**

Consequences in case of non-observance.

► Obey all safety messages that follow this symbol to avoid injury or death.

### WARNING

**WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.**

Consequences in case of non-observance.

► Obey all safety messages that follow this symbol to avoid possible injury or death

### CAUTION

**CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.**

Consequences in case of non-observance

► Obey all safety messages that follow this symbol to avoid possible minor or moderate injury.

### *Notice*

***NOTICE*** indicates a situation which, if not avoided, could result in property damage.

Note: Contains additional information important to a procedure.

### Information

**Information** identifies an instruction that, when followed, provides for a more efficient and economical use of the machine**.**

### Environment

Failure to observe the instructions identified by this symbol can result in damage to the environment. The environment is in jeopardized if environmentally hazardous material, such as waste oil, is not subject to proper use or disposal.

## 2.2 Warranty

Warranty claims must be submitted to your Wacker Neuson dealer only.

## 2.3 Designated Use

1. In accordance with its designated use, the machine may be used ONLY for moving earth, gravel, coarse gravel or ballast and rubble. It may also be used for working with the attachments approved in the “Fields of Application” chapter.
2. No other applications are designated for the use of the machine. Wacker Neuson will not be liable for damage resulting from use other than mentioned above. The operator alone will bear the risk.
3. “Designated use” also includes observing the instructions set forth in this Operator’s Manual and observing the maintenance schedule.
4. Machine safety can be negatively affected by performing machine modifications without proper authority and by using spare parts, equipment,
   attachments and optional equipment which have not been checked and released by Wacker Neuson. Wacker Neuson will not be liable for damage resulting from unapproved parts or unauthorized modifications.
5. Wacker Neuson shall not be liable for personal injury and/or damage to property caused by failure to observe the safety instructions on labels and in this Operator’s Manual, and by the negligence of the duty to exercise due care when:

- transporting the machine
- operating the machine
- servicing the machine and performing maintenance on or with the machine
- repairing the machine

This is also applicable when special attention has not been drawn to the duty to exercise due care.

1. Read and understand this Operator’s Manual before starting, moving, operating, servicing or repairing the machine. Observe all safety instructions.
2. The machine shall NOT be used for transport jobs on public roads!

## 2.4 Preparing to use the machine

### Conditions for use

- The machine has been designed and built in accordance with state-of-the-art standards and recognized safety regulations. Nevertheless, its use can constitute a risk to the operator or to third parties, or cause damage to the machine and to other material property.
- Read and follow this Operator's Manual and other manuals that accompany the machine.
- The machine must only be used in accordance with its designated use and the instructions set forth in this Operator's Manual.
- The machine must only be used by qualified operators who are fully aware of the risks involved in operating the machine.
- Do not start, move or operate a damaged or malfunctioning machine. Any mechanical dysfunctions, especially those affecting the safety of the machine, must be repaired immediately. Only qualified technicians shall determine how to move a damaged or malfunctioning machine to a safe place for diagnoses and repair.
- The operator/machine owner commits himself to operate and keep the machine in serviceable condition and, if necessary or required by law, to require the operating or servicing persons to wear protective clothing and safety equipment

### Operator training and knowledge

- Always keep this Operator's Manual and other manuals that accompany the machine in their storage compartment provided in the operator station on the machine. Immediately replace an incomplete or illegible Operator's Manual.
- All persons working on or with the machine must read and understand the safety information in this Manual before beginning work. This applies especially to persons working only occasionally on the machine, such as performing set-up or maintenance tasks.
- Follow, and instruct the operator in, legal and other mandatory regulations relevant to accident prevention and environmental protection.These may include handling hazardous substances, issuing and/or wearing personal protective equipment, or obeying traffic regulations.
- The operator/machine owner must regularly ensure that all persons entrusted with operation or maintenance of the machine are working in compliance with this Operator's Manual and are aware of the risks and safety factors of the machine.

### Preparing for use

- Before starting up the machine, ALWAYS inspect the machine to make sure that it is ready for safe work and travel operation.
- Wear close-fitting work clothes that do not hinder movement. Tie back long hair and remove all jewelry (including rings).

## Modifications and spare parts

- NEVER make any modifications, additions or conversions to the machine and its superstructures (for example, cab, etc.), or the machine's attachments, without the approval of Wacker Neuson! Such modifications may affect safety and/or machine performance. This also applies to the installation and adjustment of safety devices and valves, as well as to welding work on load-bearing elements.
- Spare parts must comply with the technical requirements specified by Wacker Neuson. Contact your Wacker Neuson dealer for assistance.
- The operator/machine owner commits himself to operate and keep the machine in perfect condition, and, if necessary or required by law, to require the operating or servicing persons to wear protective clothing etc.
- In the event of safety-relevant modifications or changes on the machine or of its behavior, stop the machine immediately and report the malfunction to the competent authority/person.
- Safety-relevant damage or malfunctions of the machine must be rectified immediately.

## Applications with lifting gear

Lifting gear applications are procedures involving raising, transporting and lowering loads with the help of slings and load-securing devices (e.g. ropes, chains).

No applications with lifting gear under any circumstances!

Machines with a maximum authorized lifting capacity of over 1000 kg (2,205 lbs.) or an overturning moment of over 40,000 Nm (29,500 ft.lbs.) may be used for lifting gear applications if the following conditions are fulfilled:

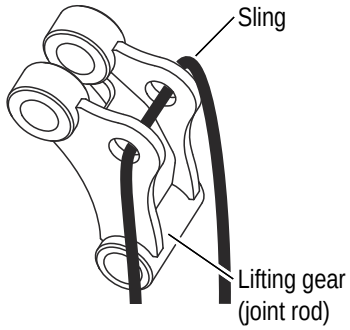


Abb. 1: Lifting gear – joint rod

- Acoustic and optical warning device
  *– see chapter 3.20 Safe load indicator (option)* on page 3-72
- Load holding control valve *– see chapter 3.17 "Load holding control valve" safety feature (option)* on page 3-65
- Proper equipment for slinging and securing the load must be available (joint rod enabling loads to be picked up, Powertilt unit with load hook).
- The lift capacity table must be observed *– see chapter 6 Specifications* on page 6-1.
  - Get informed on and follow the legal regulations of your country.

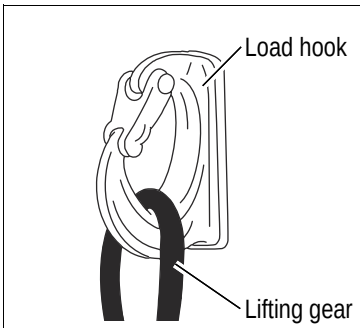


Abb. 2: Load hook

### Instructions on fastening loads

- The help of an accompanying person is necessary for securing and detaching the load.
- The load must be secured so as to prevent it from falling or slipping.
- Fasten the lifting gear so that it is not possible to unhook the sling unintentionally.
- Position the lifting gear ensuring the sling is not deflected by other parts.
- Do not use any lifting gear and slings that are damaged or not sufficiently dimensioned.
- The lifting gear must be designed to withstand the loads that can arise in the different positions of the work equipment or parts of the boom. Lateral loads and diagonal tensile forces must also be taken into account.

- The lifting gear must be checked regularly by a technician, at least once a year.
- Replace damaged lifting gear immediately.
- Fasten lifting gear and slings avoiding hazards (rotating parts, crushing or shearing) for the person securing the load. Furthermore, neither must the work equipment be affected by the lifting gear, nor must the functions of the lifting gear be affected by external influences (e.g. dirt that cannot be removed by simple means).
- Do not place slings over sharp edges.
- Always wear protective gloves and a hard hat when working with lifting gear and slings.
- The persons attaching or securing loads may approach the boom from the side only, and only after the machine operator has given his permission. The machine operator may give his permission only after the machine is at a standstill and the work attachment no longer moves!

**General instructions**

- Staying under suspended loads, in the danger zone or under the machine's attachment is prohibited.
- The machine operator and the person attaching or securing the load must have visual contact.
- Persons guiding the load or securing it must stay in visual contact with the machine operator! Should this not be possible, ask another person to guide.
- The machine operator must guide the load the nearest possible to the ground and avoid any oscillating or swinging movements!
- Machine travel with a raised load may be only performed if the path of the machine is level!
- The machine operator must not raise loads over persons.
- The machine operator may not leave his seat as long as the load is raised.

## 2.5 Operator and Technician Qualifications and Basic Responsibilities

### Operator/machine owner responsibility

- Only allow trained and experienced individuals to travel, maintain, or repair the machine. NEVER let unauthorized or underaged persons operate with the machine.
- Clearly and unequivocally define the individual responsibilities of the operator and technician for operation, maintenance, and repair.
- Define the machine operator’s responsibilities on the job site and for observing traffic rules. Give the operator the authority to refuse instructions by third parties that are contrary to safety.
- Do not allow persons to be trained or instructed by anyone other than an experienced person. Also, NEVER allow persons taking part in a general training course to work on or with the machine without being supervised by an experienced person.
- Before working on or with the machine, remove jewelery, such as rings, wristwatches, bracelets etc., and tie back long hair and do not wear loose-fitting garments, such as unbuttoned or unzipped jackets, ties or scarves.
- Injury can result from being caught up in the machinery or from rings catching on moving parts!

### Repair person qualifications

- Work on the electric system and equipment, on the undercarriage and the steering and brake systems can be performed only by skilled individuals who have been specially trained for such work.
- Work on the hydraulic system of the machine must be performed only by a technician with special knowledge and experience in hydraulic equipment.

## 2.6 Safety instructions Regarding Operation

### Preparing for use

- The machine must only be used in technically perfect condition in accordance with its designated use and the instructions set forth in the Operator's Manual, and only by safety-conscious persons who are fully aware of the risks involved in operating the machine. Any functional disorders, especially those affecting the safety of the machine, must therefore be rectified immediately!
- Before starting up the machine, inspect the machine for safety in work and road operation!
- In addition to the Operator's Manual, observe and instruct the operator in all other generally applicable legal and other mandatory regulations relevant to accident prevention and environmental protection.
- These compulsory regulations may also deal with handling hazardous substances, issuing and/or wearing personal protective equipment, or traffic regulations.
- With regard to specific operational features, e.g. those relevant to job organization, work sequences or the persons entrusted with the work, supplement the Operator's Manual by corresponding instructions, including those relevant to supervising and reporting duties.

- Careful and prudent working is the best way to avoid accidents!Keep the machine clean. This reduces the risk of fire hazards (such as from combustible materials like rags), and reduces the risk of injury or operational accidents that can be caused by dirt build-up on the travel pedals or foot rests and steps.
- Observe all safety, warning, and informational signs and labels on the machine.
- Start and operate the machine from the seat only.
- The operator must sit in the seat, fasten and adjust the seat belt before putting the machine into operation.
- Always adjust the seat position before starting work. Never change the seat position when traveling or working!
- Make sure that all safety devices are properly installed and functional before starting work.
- Before putting the machine/attachment into operation (startup/moving), make sure that no one in the immediate vicinity will be at risk.

## Starting and stopping

- Perform starting and stopping procedures according to this Operator's Manual.
- Observe all indicator lights.
- Do not use starting fluid (for example, ether) especially in those cases in which a heater plug (intake air pre-heating) is used at the same time.
- Make sure the control levers, the signaling and the light systems are functional before operating the machine, and also before restarting after an interruption of work.
- Fold up the control lever base before releasing the seat belt in order to avoid unintentional operation.

## Job site awareness

- Familiarize yourself with the surroundings and circumstances of the work site before beginning work. Be aware of:
  - obstacles in the working and traveling area
  - the soil bearing capacity
  - any necessary barriers separating the work site from public roads
- Always keep at a safe distance from the edges of building pits and slopes.
- Look out for the following when working in buildings or in enclosed areas:
  - height of the ceiling/clearances
  - width of entrances
  - maximum load of ceilings and floors
  - sufficient room ventilation — carbon monoxide poisoning hazard!
- Observe the danger zone. See “Danger zone awareness”.
- Use the rearview mirror to stay aware of job site obstacles and personnel.
- Always switch on the work lights in conditions of poor visibility and after dark. However, make sure that motorists will not be temporarily blinded by the work lights.
- Provide additional lighting of the job site if the lights of the machine are not sufficient for performing machine operation safely.

## Danger zone awareness

- The danger zone is the area in which persons are jeopardized due to the movements of the machine, machine operation equipment, additional equipment, or material.
- The danger zone also includes the area affected by falling material, equipment or construction debris. The danger zone must be extended by 0.5 m (20 inches) in the immediate vicinity of buildings, scaffolds, or other elements of construction.
- Seal off the danger zone if it is not possible to keep a safe distance. Stop machine operation immediately if persons do not leave the danger zone in spite of warnings!

## Operating the machine

- Never operate the machine if you are standing on the ground.
- Operate the machine ONLY when you are seated and you have fastened your seat belt. Stop the engine before releasing the seat belt.
- During operation on slopes, travel or work uphill or downhill. If traveling across a slope cannot be avoided, bear in mind the tilting limit of the machine. Always keep the attachments/work equipment close to the ground. This also applies to traveling downhill. When traveling or working across a slope, the load must be on the uphill side of the machine.
- On sloping terrain, adapt your travel speed to the prevailing ground conditions.
- Never get on or off a moving machine, and do not jump off the machine.
- The travel control levers require practice before an operator becomes familiar with the control response. Therefore, adjust the travel speed to your abilities and the surroundings.
- When traveling across a slope with the telescopic undercarriage extended, position the boom facing down the slope, and the bucket about 10–20 cm (4–8'') above the ground. This will help to minimize the possibility of personal injuries and equipment damage caused by a hydraulic hose/connector failure in the telescopic undercarriage actuation system. The weight of the machine will cause the undercarriage to retract to the narrow configuration if hydraulic system pressure decreases due to lost fluid.
- Install a front guard when working in areas with a potential of objects falling from the front (e.g. demolition work).
- On sloping terrain always adapt your travel speed to the prevailing ground conditions! Never change to lower gear on a slope but always before reaching it!

## Carrying passengers

- Do not transport people on the machine or in the attachment.
- Never install a man basket or a working platform to the machine.

## Mechanical integrity

- Take the necessary precautions to make sure the machine is used only when in a safe and serviceable state.
- Operate the machine ONLY if all protective and safety-oriented devices (ROPS, removable safety devices, soundproofing elements, mufflers, etc.) are in place and fully functional.

- Check the machine before entering the cab to operate the machine for visible damage and defects. Report any changes, including changes in the machine's function and response, to your supervisor immediately!
- If the machine is functioning unpredictably, stop the machine immediately, lock it, and report the malfunction to a qualified tecnician or supervisor. Safety-relevant damage or malfunctions of the machine must be rectified immediately.

### Traveling

- When traveling on or in public areas, observe all applicable regulations. Make sure beforehand that the machine is in compliance with these regulations.
- Installed work lights must NOT be used for travel.
- When crossing underpasses, gates, bridges and tunnels, or when passing under overhead lines, make sure the clearance height and width are sufficient to avoid contact.
- Empty the bucket before traveling on public roads.

## 2.7 Applications with Lifting Gear

### General information

- Craning applications are procedures involving raising, transporting and lowering loads with the help of slings and load-securing devices (for example, ropes and tracks). In doing so, the help of persons is necessary for securing and detaching the load. This applies, for example, to lifting and lowering pipes, shaft rings or containers.
- The excavator may be used for applications with lifting gear ONLY if the prescribed safety devices are in place and functional.

### Safety criteria

- When used for craning applications, the machine must meet the following criteria:
  - Proper equipment for slinging and securing the load
  - Proper lift capacity per tables in this Operator's Manual
- In addition, a safe load indicator is required for machines bearing loads of over 1000 kg (2,205 lbs.) or an overturning moment of over 40000 Nm (29,477 ft.lbs.).

### Conditions for safe operation

- Secure the load to prevent it from falling or slipping. Install an OSHA-approved load hook after removing the bucket or other approved attachment to provide a secure attachment point for the lifting sling, track, or cable.
- Have loads fastened, and crane operators instructed, by a qualified person competent in raning operation and standard hand signals. The person giving instructions to the operator must be within sight of the operator during load attachment and load disconnection.
- The load shall be kept as close to the surface as practical to accomplish the craning operation. The operator shall gently move the controls and machine to avoid swing or oscillating motion of the load. A tether line is recommended to dampen the tendency of the load to swing or oscillate during the craning operation.

- Machine travel with a raised load must be done very carefully on a level surface moving very slowly to avoid sudden motion that can cause swinging or oscillating motion of the load.
- The person(s) attaching the load to the excavator shall approach only if the operator is in visual contact with them. No one shall approach the machine or attempt to attach the load until the excavator has stopped and the operator has signaled for the attachment.

## 2.8 Attachments

### General information regarding attachments

- Prior to traveling remove all attachments which cannot be secured in compliance with the legal regulations of your country.
- The machine operating characteristics including steering vary with different option attachments and counter weights. The operator shall be familiar with the variations and act accordingly.
- Use only approved attachments and connecting hardware.
- Attach and remove attachments carefully to avoid damage and potential injury.
- Attach and remove attachments carefully to avoid damage and potential injury.
- Confirm that the attachment has been properly and securely attached to the machine according to the instructions. Before using the attachment, the operator shall confirm that the attachment performs correctly in response to control actuation.
- Do not attach the attachment with the engine running and the machine moving.
- Before putting the machine/attachment into operation (startup/moving), make sure that no one in the immediate vicinity will be at risk.
- Before leaving the seat, always secure the machine against unintentional movement and unauthorized use. Lower the attachments to the ground.
- Mount the attachments only if the engine and the drive have been stopped.
- Especially when traveling or operating machines equipped with a quickhitch for the attachments, make sure the attachment is securely locked in the quickhitch. The lock pin must be visible on either side of the bores on the attachment. Check before starting work.

### Installation notes

- Couple and uncouple hydraulic hoses/lines (hydraulic quick couplers) only if the engine is stopped and the controls actuated to release the hydraulic pressure remaining in the circuit. Follow the operating instructions for releasing the pressure.
- Operate the machine only if all protective devices for the attachments have been installed and are functional, and if all brake, light and hydraulic connections have been connected.
- If an optional attachment is installed, make sure that all lights and associated indicator lights are installed and functional.
- The lock pin of the quick hitch attachment shall be visible at each end of the pin to confirm that the attachment is securely locked in place. The operator shall perform a check operation to confirm the latching integrity before operating at a production pace.

- Prior to fitting attachments to the stick (the mobile extension of the boom), secure the control lever of the hydraulic control unit against unintentional movement. Raise the left arm rest to avoid unintentional activation for the ISO/SAE operating mode. Avoid actuating the right hand control if the alternative control mode is selected.

## 2.9 Transport and Towing

### Towing

The machine must be towed, loaded and transported according to the procedures described within this Operator's Manual.

### Transporting

- The transporting vehicle must have sufficient load capacity and platform size to safely transport the machine. Refer to section 6 of this manual to determine the physical characteristics of the machine before loading and transporting.
- Use OSHA-approved straps, chains or cables to securely fastened the machine to the surface of the transport.
- Use the tie-down points provided on the load surface of the transport.
- Attach the tie down devices to the excavator at the designated tie down points.
- Confirm that the excavator tie down procedures will prevent sideways, forward, rearward and upward motion of the excavator in the event the transport vehicle is involved in an incident or sudden avoidance maneuver.

## 2.10 Safety Guidelines for Maintenance

### General maintenance notes

- Adhere to prescribed intervals or those specified in this Operator's Manual for routine checks/inspections and maintenance on or with the machine.
- For inspection and maintenance on or with the machine, ensure that all tools and workshop equipment are capable of performing the tasks prescribed. Do not use malfunctioning or broken tools. Use certified measuring devices that are routinely calibrated for accuracy (torque wrench, pressure gauge, ammeter, etc.).
- Replace hydraulic hoses within stipulated and appropriate intervals even if no safety-relevant defects have been detected.
- Recycle scrapped parts and drained fluids according to environmental and hazardous material requirements. To avoid fire and health hazards, dispose of soiled shop towels by approved methods.
- Always tighten any screws, electrical connections, or hose connections that may have been loosened during maintenance.
- Upon completion of the maintenance and repair work, immediately refit and check any safety devices removed for set-up or maintenance purposes.

### Personal safety measures

- Brief the technician and the operator before beginning maintenance or repair work. Appoint someone to supervise the activities.
- Always work in groups of two when diagnosing a machine problem requiring the engine to be running. Both persons must be trained on the machine—one person must be seated on the seat and maintain visual contact with the other person.

- Observe the specific safety instructions in the Maintenance section of this Operator's Manual.
- Always keep a safe distance from all rotating and moving parts, for example, fan blades, V-belt drives, PTO shaft drives, fans, etc.
- Before starting work on the machine, always ensure safe blocking/ support.
- Apply special care when working on the fuel system due to the increased fire hazard.
- Engine and muffler system become very hot during operation and require cool-down time after machine is shut off. Avoid contact with hot parts. Wait for the machine to cool before touching components.
- Retainer pins can fly out or splinter when struck with force. Avoid striking the pins during operation, repair, or maintenance.
- Do not use starting fluid (for example, ether), especially in those cases in which a heater plug (intake air pre-heating) is used at the same time.
-

## Preparing for maintenance and repair work

- Prior to performing repair and maintenance on or with the machine, always attach a warning label such as "Repair work—do not start machine!" to the control elements as a precautionary measure.
- Observe the startup and shutdown procedures set forth in this Operator's Manual. This applies to any work concerning the operation, conversion or adjustment of the machine and its safety-oriented devices, or any work related to inspection and maintenance.
- Prior to performing assembly work on the machine, stabilize the area under repair and use proper lifting and support devices to change parts weighing more than
  9 kg (20 lbs.).
- Perform maintenance on or with the machine ONLY if:
  - the machine is positioned on firm and level ground
  - secured against unintentional movement
  - all hydraulically movable attachments and working equipment have been lowered to the ground
  - if the engine is stopped
  - if the starting key has been removed
  - the pressure accumulator is discharged
- Perform maintenance on or with the machine beneath a raised machine, attachments or additional equipment ONLY if a safe and secure support has been provided. The use of hydraulic cylinders or jacks as the sole method of support does NOT sufficiently secure raised machines or equipment/attachments!

## Performing maintenance and repairs

- Observe the adjustment, maintenance and inspection activities and intervals set forth in this Operator's Manual, including information on the replacement of parts and partial equipment. These activities must be performed only by qualified personnel.
- Disconnect the negative battery terminal when working on the electrical system.
- Do not allow the machine to be serviced, repaired, or test-driven by unauthorized personnel.
- If maintenance with the engine running cannot be avoided, lower the stabilizer blade and raise the control lever base.

- Wear a safety harness when performing elevated maintenance on or with the machine. Keep all handles, steps, handrails, platforms, landings, and ladders free from dirt, snow and ice.
- Always use specially designed or otherwise safety-oriented ladders and working platforms to perform overhead assembly work. NEVER use machine parts or attachments/superstructures as a climbing aid!
- Do not use the work equipment as lifting platforms for persons.
- In accordance with this Operator's Manual and instructions for the respective assembly, release the pressure in all system sections and pressure lines (hydraulic system) before performing any maintenance on or with the machine.
- Prior to performing assembly work on the machine, make sure no movable parts will roll away or start moving.
- To avoid accident hazard, parts and large assemblies being moved for replacement purposes must be carefully attached and secured to lifting gear.
- Use only suitable lifting gear and suspension systems in a technically perfect state with adequate load-bearing capacity! Stay clear of suspended loads!
- Clean the machine, especially connections and threaded unions, of any traces of oil, fuel or preservatives before performed maintenance/ repair work!
- Do not use aggressive detergents!
- Use lint-free cleaning rags!
- Before cleaning the machine with water, steam jet (high-pressure cleaner) or detergents, cover or tape up all openings which – for safety and functional reasons – must be protected against water, steam or detergent penetration. Special care must be taken with the electrical system.
- After cleaning, remove all covers and tapes applied for that purpose!
- After cleaning, examine all fuel, lubricant and hydraulic oil lines for leaks, chafe marks and damage!
- Rectify all defects without delay!
- Always tighten any screw connections that have been loosened during maintenance and repair!
- Any safety devices removed for set-up, maintenance or repair purposes must be refitted and checked immediately upon completion of the maintenance and repair work
- Make sure all consumables and replaced parts are disposed of safely and with minimum environmental impact!

## Special Hazards

### Battery

- In case of a frozen battery or of an insufficient electrolyte level, do not try starting the machine with battery jumper cables. The battery can burst or explode.
- Batteries contain caustic sulphuric acid. When handling the battery, observe the specific safety instructions and regulations relative to accident prevention.
- A volatile oxyhydrogen mixture forms in batteries during normal operation and especially when charging. Always wear gloves and eye protection when working with batteries.

- Starting the machine with a battery jumper cable can be hazardous if performed improperly. Observe the safety instructions regarding the battery.
- Before taking up work on machine parts hazardous for life and limb (bruising, cutting), always ensure safe blocking/support of these areas
- Perform maintenance and repair work beneath a raised machine, attachments or additional equipment only if a safe and secure support has been provided for (the sole use of hydraulic cylinders, jacks etc. does not sufficiently secure raised machines or equipment/attachments)
- Avoid contact with hot parts, such as the engine block or the exhaust system during the operation of the machine and for some time afterwards – burn hazard!
- Retainer pins can fly out or splinter when struck with force – personal injury hazard!
- Do not use starting fuel! This especially applies to those cases in which a heater plug (intake-air preheating) is used at the same time – explosion hazard!
- Apply special care when working on the fuel system – increased fire hazard!

## Tracks

- Repair work on the tracks must be performed only by trained technical staff or by a Wacker Neuson service center.
- Malfunctioning tracks reduce the machine's operational safety. Therefore, check the tracks regularly for cracks, cuts or other damage.
- Check track tension at regular intervals.

## Electric energy

- Use only original fuses with the specified current rating.
- In case of electrical system malfunctions, stop the engine immediately, disconnect the battery (by using the battery master switch), and perform troubleshooting procedures.
- When operating the machine, maintain a safe distance from overhead electric lines! If work must be performed close to overhead lines, the equipment and attachments must be kept well away from them.
- If the machine comes into contact with a live wire:
- Immediately travel the machine out of the danger zone.
- Warn others against approaching and touching the machine.
- Do not leave the machine until the line that has been touched or damaged has been safely de-energized!
- Make sure that work on the electric system is performed only by a technician with appropriate training, in accordance with applicable electrical engineering codes.
- Inspect and check the electrical equipment of the machine at regular intervals. Defects such as loose connections or scorched cables must be repaired immediately.
- Observe the operating voltage of the machine/attachments. The voltages must be compatible (12 volts) and confirm that an appropriate fuse or circuit breaker is incorporated in the system to prevent damage from malfunction or short circuit.
- Always remove the grounding strap from the battery when working on the electric system.

## Hydraulics

- Check all lines, hoses, and threaded couplers and fittings regularly for leaks and obvious damage. Repair any damage and leaks immediately. Splashed oil can cause injury and fire!
- In accordance with the Operator's Manual/instructions for the respective assembly, release the pressure in all system sections and pressure lines (hydraulic system) to be opened before perform any implementing/repair work!
- Hydraulic and compressed-air lines must be laid and fitted properly. Make sure no connections are interchanged. The fittings, lengths and quality of the hoses must comply with the technical requirements

## Noise

- Close all doors and windows if practical.
- Wear ear protection. This is especially important when performing hammer operations or working in enclosed areas.

## MSDS

- When handling oil, grease, and other chemical substances such as battery electrolyte or hydraulic fluid, observe the product-related safety regulations (Material Safety Data Sheet (MSDS).

## Gas, dust, steam, smoke

- Operate the machine only on adequately ventilated premises! Before starting internal combustion engines or operating fuel-operated heating systems on enclosed premises, make sure there is sufficient ventilation!
- Observe the regulations in force at the respective site!
- Perform welding, flame-cutting and grinding work on the machine only if this has been expressly authorized. There can be a risk of explosion and fire, for example!
- Before performing welding, flame-cutting and grinding work, clean the machine and its surroundings from dust and other flammable substances, and make sure the premises are adequately ventilated – risk of explosions!

## 2.11 Safety Guidelines while using Internal Combustion Engines

**WARNING**

**Internal combustion engines present special hazards during operation and fueling.**

Failure to follow the warnings and safety guidelines could result in severe injury or death.

► Read and follow the warning instructions in the engine owner's manual and the safety guidelines below.

### Running the engine

When running the engine:

- Keep the area around muffler pipe free of flammable materials.
- Check the fuel lines and the fuel tank for leaks and cracks before starting the engine. Do not run the machine if fuel leaks are present or the fuel lines are loose.

When running the engine:

- Engine exhaust CAN KILL YOU IN MINUTES. Engine exhaust contains carbon monoxide. This is a poison you cannot see or smell. Never run the machine indoors or in an enclosed area such as a deep trench unless adequate ventilation, through such items as muffler fans or hoses, is provided.
- Do not smoke while operating the machine.
- Do not run the engine near open flames.
- Do not touch the engine or muffler while the engine is running or immediately after it has been turned off.
- Do not operate a machine when its fuel cap is loose or missing.
- Do not remove the radiator cap when the engine is running or hot. The radiator fluid is hot and under pressure, and may cause severe burns!

### Fueling the engine

When fueling the engine:

- Clean up any spilled fuel immediately.
- Refill the fuel tank in a well-ventilated area.
- Replace the fuel tank cap after refueling.

When fueling the engine:

- Do not smoke.
- Do not refuel a hot or running engine.
- Do not refuel the engine near an open flame.

# 3 Introduction

## 3.1 Machine overview


Fig. 3

| Position | Designation | Position | Designation |
|---|---|---|---|
| 1 | Working light on boom | 8 | Eye hook for tying down the machine |
| 2 | Roof lights (option) | 9 | Stabilizer blade |
| 3 | Lifting eye | 10 | Travel gear |
| 4 | Rotating beacon (option) | 11 | Handle |
| 5 | Engine cover | 12 | Extra weight (option) |
| 6 | Fuel tank filler inlet | 13 | Towing eye hook |
| 7 | Exhaust pipe | | |

### Overview of models and trade names

| Machine model/machine designation | Trade name |
|---|---|
| E13-01 | EZ17 |

## 3.2 Brief description of the machine

The machine model EZ17 is a self-propelled work machine.

Get informed on and follow the legal regulations of your country.

This machine is a versatile and powerful helper for moving earth, gravel and debris on construction sites and elsewhere. A wide range of attachments accounts for the numerous applications of the machine, among others hammer and grab applications. When using these attachments, observe the legal regulations of your country and equip the machine with all the safety equipment required. See chapter 1.4 *Fields of application and use of attachments on page 3-5* for further applications.

The main components of the machine are:

- Travel gear
  - Travel gear
  - Stabilizer blade
  - Live ring
- Upper carriage
  - Canopy
  - Water-cooled diesel engine
  - Hydraulic and electrical components
- Boom

**Information**

The machine can be equipped with the “Telematic” option (for transmitting operating data, location, etc. via satellite)!

The diesel engine permanently drives a variable displacement pump whose oil flow is sent to the control valve. Depending on actuation, the pump supplies the hydraulic motors or the work hydraulics with oil.

#### Shock cartridges (option)

The auxiliary hydraulics are equipped with Schock cartridges to compensate pressure peaks in the hydraulic system.

#### Zero tail

With the telescopic travel gear extended, the upper carriage (without counterweight) does not protrude beyond the width of the machine when it is rotated.

### Canopy

The canopy has been specially designed for protection in case of an accident.

- ROPS/TOPS tested canopy.
- Level I protective FOPS structure (option); protective structure against falling objects.
- Shatter protection (option); protective structure against fragments flying around from the front.

The machine is not available with a closed cab.

Therefore, a restricted work range applies to work with attachments (hammer, for example) that can cause fragments to fly around (– *see chapter " Shatter protection (option)" on page 4-15*, figure.

Installing a protective Front Guard structure according to EN 474-5 (item 5.3.2.1) is not possible. Only perform work that does not require a protective Front Guard structure.

### Definition of FOPS/Front Guard levels

**Level I:**

Protection against small falling objects (FOPS) or small objects penetrating into the cab from the front (Front Guard), such as bricks, small pieces of concrete, tools, for machines that are used for repairing roads, landscaping work and for working on other construction sites, for example.

**Level II:**

Protection against heavy falling objects (FOPS) or heavy objects penetrating into the cab from the front (Front Guard), such as trees, pieces of rock, for machines that are used for clearance work, demolition work and forestry work, for example.

## 3.3 Notices and regulations on use

### Designated use

- The machine is intended for:
  - moving earth, gravel or rubble, for hammer operation as well as for
  - working only with the attachments mentioned in chapter *Fields of application and use of attachments on page 3-5*.
  - Every other use is regarded as not designated for the use of the machine. Wacker Neuson will not be liable for damage resulting from use other than mentioned above. The operator alone will bear the risk.
    Designated use also includes observing the instructions set forth in the Operator's Manual and observing the maintenance and service conditions.
- The machine may not be used for transport jobs on public roads.
- In lifting gear applications, the designated use is only ensured if the mandatory lifting gear (joint rod, for example) and safety equipment (optical and acoustic warning devices (safe load indicator), stability table, hydraulic hose burst valves, for example) is installed, functional and enabled.
- The quickhitch is only used for locking a released attachment.
- A restricted work range applies to work with attachments (hammer, for example) that can cause fragments to fly around.

## Fields of application and use of attachments

***NOTICE***

Damage to machine due to unapproved attachments.

► Only use the attachments specified in the table.

Using unapproved attachments, or attachments that have been released for other machine types, can reduce the machine's output and stability considerably, and can also cause damage to the machine and injuries to the operator or the personnel.

Compare the weight of the attachment and its maximum payload with the indications in the lift capacity or stability table. Do not exceed the maximum payload stated in the lift capacity or stability table.

**Information**

Please refer to the Operator's and maintenance manual of the manufacturer for using and performing maintenance on attachments such as hammers, grabs, hydraulic quickhitch, etc.

| **EZ17 without quickhitch** | | | |
|---|---|---|---|
| **Bucket type** | **Width** | **Capacity** | **Weight** |
| Bucket | 250 mm (10 in) | 30 kg (66 lbs) | 0.023 $m^3$ (0.81 $ft^3$) |
| Bucket | 300 mm (12 in) | 32 kg (71 lbs) | 0.028 $m^3$ (0.99 $ft^3$) |
| Bucket (standard bucket) | 400 mm (16 in) | 37 kg (82 lbs) | 0.035 $m^3$ (1.2 $ft^3$) |
| Bucket | 500 mm (20 in) | 43 kg (95 lbs) | 0.044 $m^3$ (1.6 $ft^3$) |
| Bucket | 600 mm (24 in) | 63 kg (139 lbs) | 0.053 $m^3$ (1.9 $ft^3$) |
| Ditch cleaning bucket | 1000 mm (39 in) | 66 kg (146 lbs) | 0.082 $m^3$ (2.9 $ft^3$) |

| **EZ17 with hydraulic Easy Lock quickhitch** | | | |
|---|---|---|---|
| **Bucket type** | **Width** | **Capacity** | **Weight** |
| Bucket | 250 mm (10 in) | 31 kg (68 lbs) | 0.023 $m^3$ (0.81 $ft^3$) |
| Bucket | 300 mm (12 in) | 34 kg (75 lbs) | 0.028 $m^3$ (0.99 $ft^3$) |
| Bucket | 400 mm (16 in) | 39 kg (86 lbs) | 0.037 $m^3$ (1.3 $ft^3$) |
| Bucket | 500 mm (20 in) | 47 kg (104 lbs) | 0.046 $m^3$ (1.6 $ft^3$) |
| Bucket | 600 mm (24 in) | 53 kg (117 lbs) | 0.055 $m^3$ (1.9 $ft^3$) |
| Ditch cleaning bucket | 850 mm (33 in) | 63 kg (139 lbs) | 0.065 $m^3$ (2.3 $ft^3$) |
| Ditch cleaning bucket | 1000 mm (39 in) | 72 kg (159 lbs) | 0.078 $m^3$ (2.8 $ft^3$) |
| Ditch cleaning bucket | 1200 mm (47 in) | 84 kg (185 lbs) | 0.094 $m^3$ (3.3 $ft^3$) |
| Offset bucket | 850 mm (33 in) | 86 kg (190 lbs) | 0.054 $m^3$ (1.9 $ft^3$) |

| EZ17 with hydraulic Easy Lock quickhitch | | | |
|---|---|---|---|
| **Bucket type** | **Width** | **Capacity** | **Weight** |
| Offset bucket | 1000 mm (39 in) | 93 kg (205 lbs) | 0.063 $m^3$ (2.2 $ft^3$) |

| EZ17 equipment | |
|---|---|
| **Attachments** | **Weight** |
| Hammer bracket HS 02 (NE 8/NE 12) | 13.8 kg (66 lbs) |
| Hammer NE 8 | 88 kg (149 lbs) |
| Hammer NE 12 | 110 kg (242.5 lbs) |
| Hydraulic Easy Lock quickhitch (HS 02) with Powertilt and load hook | 55 kg (121 lbs) |
| Hydraulic Easy Lock quickhitch (HS 02) | 18.8 kg (41.4 lbs) |

## 3.4 Labels

**WARNING**

**Injury hazard due to missing or damaged labels!**

A missing, incomplete or poor indication of danger can cause serious injuries or death.

- ► Never remove warning and information labels.
- ► Immediately replace damaged warning and information labels.

### Type labels


Fig. 4


Fig. 5

#### Serial number

The serial number is stamped on the machine chassis. It is also located on the type label.

#### Type label

The type label is located at the front left on the upper carriage.

| | |
|---|---|
| Description of attachment | HYDRAULIC EXCAVATOR |
| Fahrzeug Seriennummer/serial no./no. de série | Machine serial number |
| Fahrzeug Modell/model/modèle: | Machine designation |
| Leistung/performance: | Engine output |
| Typ/version: | Machine type |
| Betriebsgewicht/operating weight/poids en charge: | Operating weight |
| Transportgewicht/ transport weight/ poids en transport: | Transport weight |
| G. Gew./GWR/PTAC: | Gross weight rating (admissible) |
| Max. Nutzlast/max. payload/max. charge utile: | Maximum payload |
| Zul. Achslast vorne/front GAWR/PNBE AV: | Front gross axle weight rating |
| Zul. Achslast hinten/rear GAWR/PNBE AR: | Rear gross axle weight rating |
| EWG Nr./CEE no.: | EEC check number |
| Baujahr/model year/année fabr.: | Year of construction |

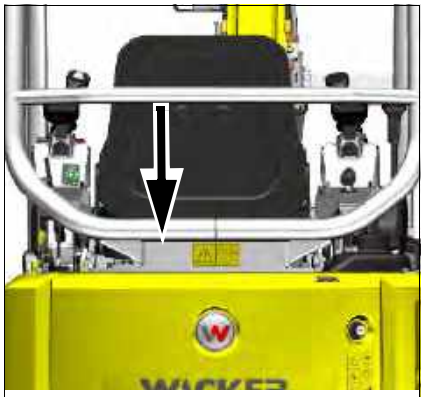


Fig. 6

**Canopy number**

The type label is located behind the seat on the chassis.

Fig. 7

**Engine number**

The type label is located on the valve cover (engine).

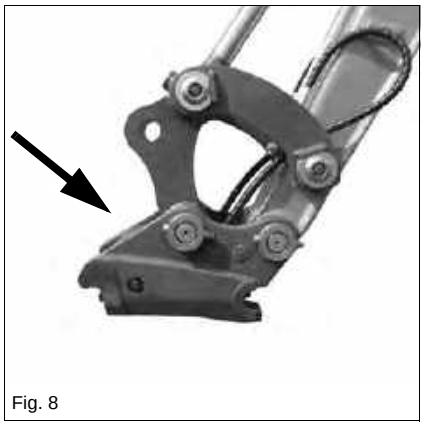


Fig. 8

**Hydraulic quickhitch**

The serial number is located on the type label.

The type label is located on the hydraulic quickhitch fork.

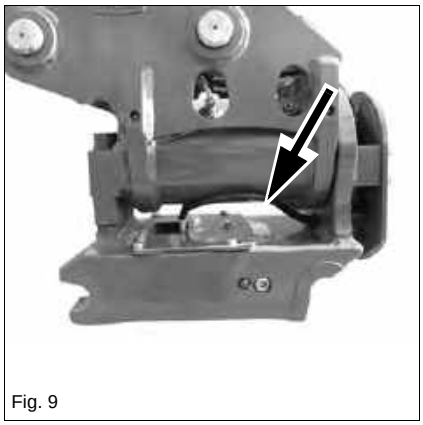


Fig. 9

**Powertilt with hydraulic quickhitch**

The serial number of the Powertilt is stamped in the housing near the hydraulic connections.

The serial number of the hydraulic quickhitch is located on the type label.

The type label is located on the hydraulic quickhitch fork.

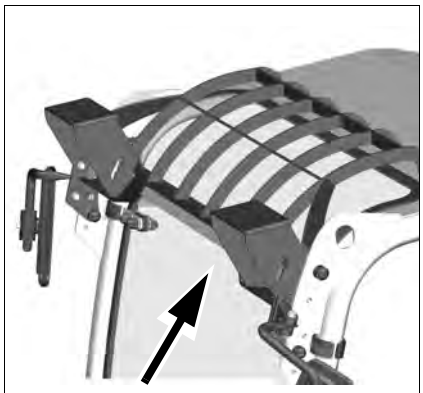


Fig. 10

**FOPS type label**

The type label is located at the front on the lower side of the frame.

## Warning labels

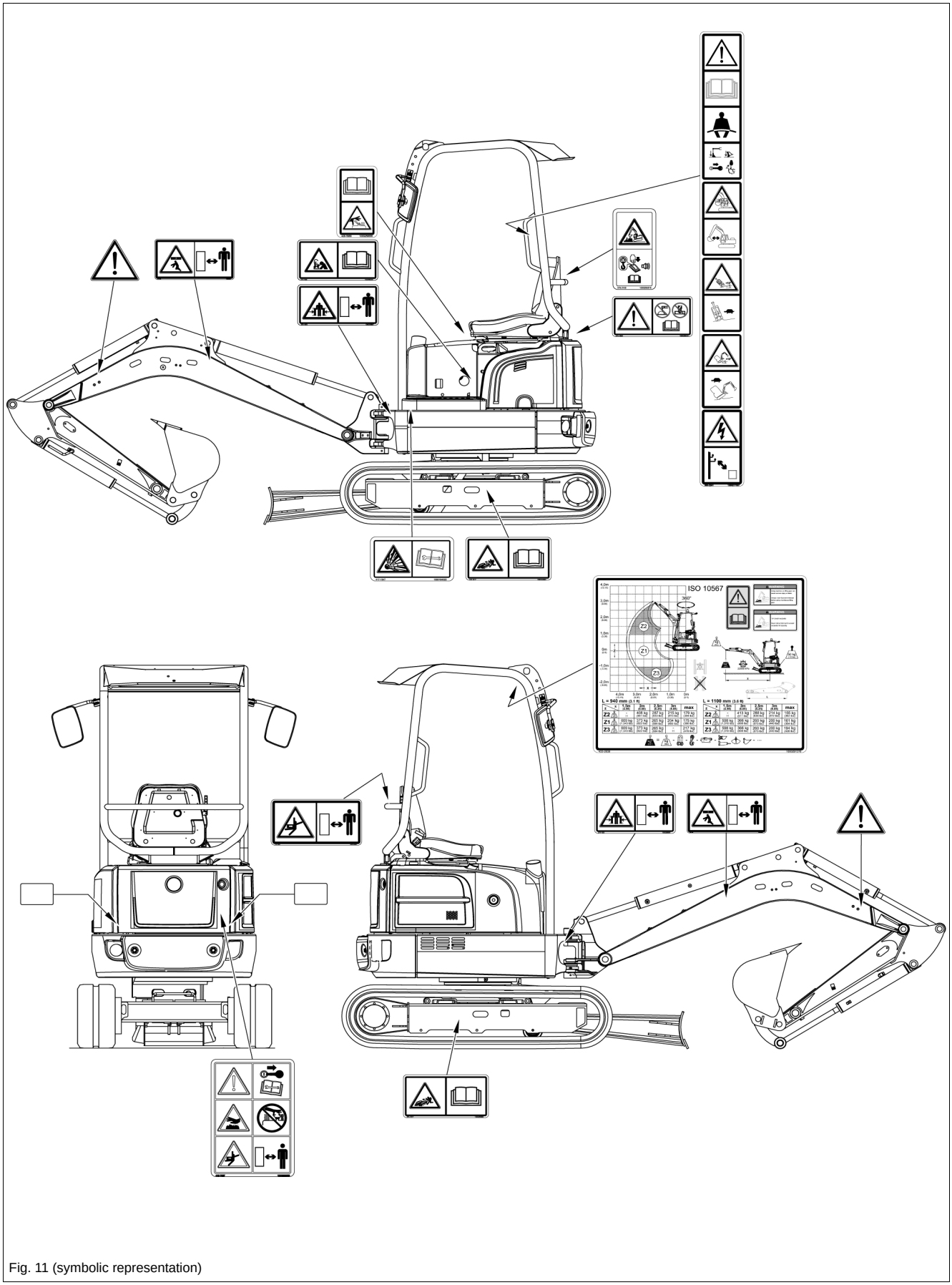



Fig. 11 (symbolic representation)

The following states signs and symbols that do not contain explanatory text and that are not explained in the following chapters.

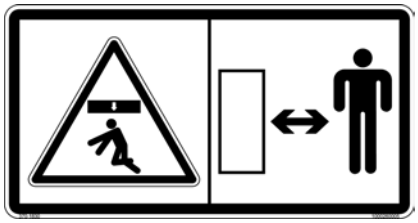


Fig. 12

**Meaning**

Crushing hazard.

Stay clear of suspended loads or of the danger zone of the machine during operation.

**Position**

On the boom on the left and right.

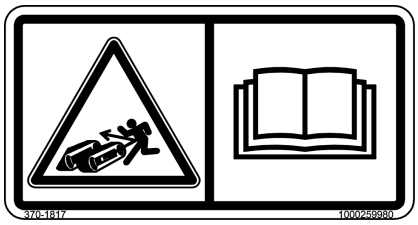



Fig. 13

**Meaning**

Potential high pressure grease discharge from the track tension adjustment fitting.

Read the Operator's Manual before working on the track tensioner.

**Position**

On the travel gear near the lubrication system.

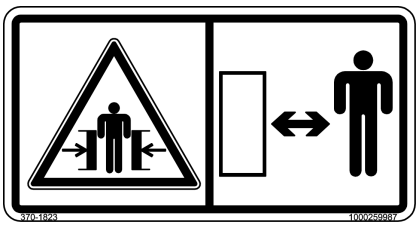



Fig. 14

**Meaning**

Crushing hazard.

Stay clear of the machine's danger zone during operation.

**Position**

At the front of the chassis near the swiveling console.

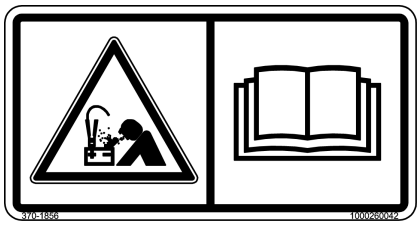



Fig. 15

**Meaning**

Explosion hazard due to wrong connection of battery jumper cables.

**Position**

Inside the battery cover.

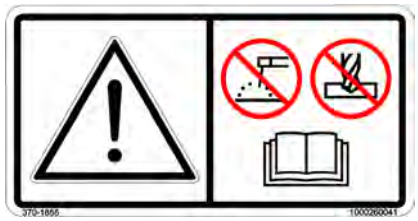



Fig. 16

**Meaning**

Modifications to the structure (welding, driling, for example), retrofitting and incorrect repairs affect the protective effect of the canopy and can cause serious injuries and even death.

**Position**

A the rear of the seat.

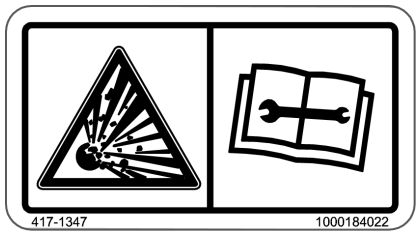



Fig. 17

**Meaning**

Accumulator is under high pressure. Maintenance or repair work may only be performed by a Wacker Neuson service center.

**Position**

Below the floor mat on the left.

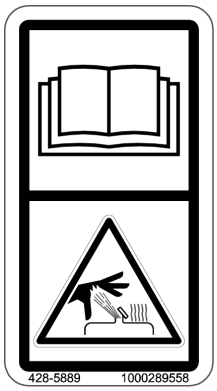



Fig. 18

### Meaning

Pressure relief in hydraulic system.

Read and understand the Operator's Manual.

### Position

Inside on the right.

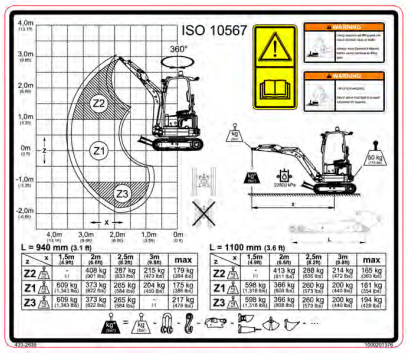



Fig. 19

### Meaning (option)

If the specified weight or mass values are exceeded, there is crushing hazard causing serious injuries and even death.

Possible damage to the machine.

### Position

On the headliner.

Fig. 20

**Meaning**

Read the Operator’s Manual before starting the machine.

Always fasten the seat belt during operation.

Lower the boom and the stabilizer blade to the ground.

Remove the starting key and carry it with you.

Raise the control lever base.

Crushing hazard.

Serious damage to the machine.

Keep a safe distance from the boom.

Crushing hazard.

Serious damage to the machine.

When traveling on slopes, pay attention to the maximum gradient angle and maximum lateral angle of inclination.

Do not use high speed.

During machine operation, maintain a safe distance from overhead electric lines.

Fatal injury hazard due to electric shock.

**Position**

On the B pillar on the left in traveling direction.

Fig. 21

**Meaning (option)**

Always switch on the safe load indicator during lifting gear applications. Machine tipping over hazard. A tipping machine can cause serious injuries or death.

Read and understand the Operator’s Manual.

**Position**

A the rear of the seat.

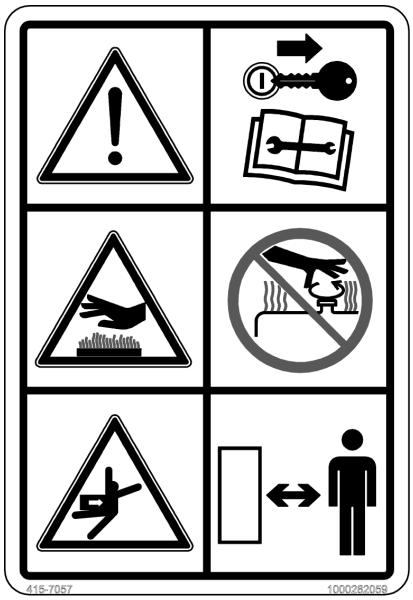



Fig. 22

**Meaning**

Read the Operator's Manual before starting the machine.

Remove the starting key and carry it with you.

Injury hazard due to rotating parts.

- Open the engine cover only at engine standstill.

Burn hazard due to hot parts.

- Let the engine cool down.

Burn hazard due to hot fluid.

Injury hazard due to fluid escaping under pressure.

- Let the engine cool down.
- Release the pressure in the hydraulic system and open the covers carefully.

**Meaning**

Crushing hazard.

Stay clear of the machine's swiveling range.

**Position**

On the engine cover.

Fig. 23

**Meaning**

Burn hazard due to hot parts on the boom (lines, plug-and-socket connections, screw connections, hydraulic cylinders, couplings, etc.).

**Position**

On the boom on the left and right.

## Labels

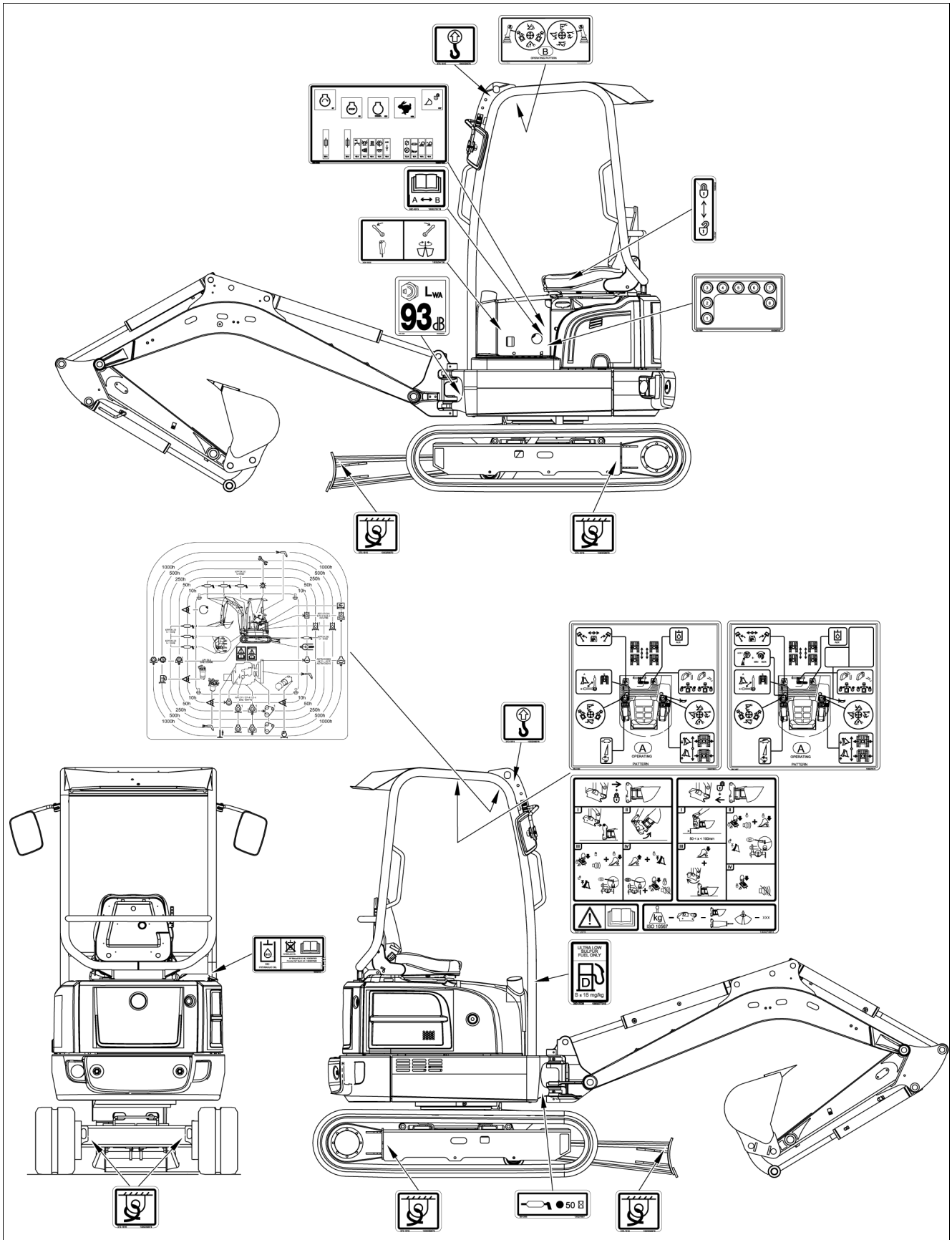



Fig. 24 (symbolic representation)


Fig. 25

**Meaning**

Only refuel with diesel fuel with a sulphur content of < 15 mg/kg (= 0.0015 %).

**Position**

Next to the fuel tank filler inlet.

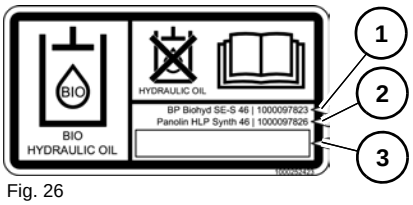



Fig. 26

**Meaning (option)**

The tank contains biodegradable hydraulic oil.

This label is notched on the side depending on the biodegradable hydraulic oil used.

1. BP Biohyd SE-S 46
2. Panolin HLP Synth 46
3. Other biodegradable hydraulic oil

**Position**

Next to the filler inlet of the hydraulic oil reservoir.

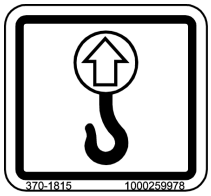



Fig. 27

**Meaning**

Indicates the lifting points of the machine.

**Position**

At the upper left and right of the roof.


Fig. 28

**Meaning (option)**

Indicates the lashing points for tying down the machine.

**Position**

- On (outside) left and right of travel gear.
- On (inside) left and right of travel gear.
- On the stabilizer blade on the left and right.


Fig. 29

**Meaning**

Indication of sound power level produced by the machine.

$L_{Wa}$ = sound power level.

**Position**

At the front on the chassis.

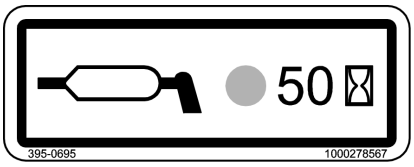



Fig. 30

**Meaning**

Indicates the interval at a which lubrication point must be lubricated.
Green grease nipples mean: lubrication every 50 hours or once a week.
Blue grease nipples mean: lubrication every 10 hours or daily.

**Position**

On the upper carriage at the front right in traveling direction.

Fig. 31

**Meaning**

Reflector at the rear.

**Position**

On either side of the machine at the rear.

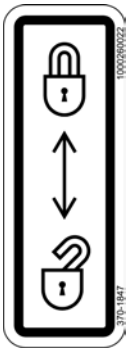


Fig. 32

**Meaning**

This label indicates the position in which the control levers are locked.

**Position**

On the left-hand control lever base.

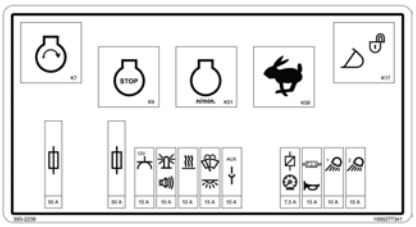



Fig. 33

**Meaning**

Fuses and relays.

**Position**

Inside the battery cover.

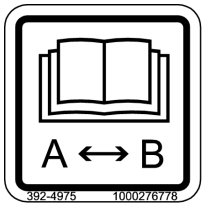


Fig. 34

**Meaning (option)**

Check before starting the machine the operating pattern that has been chosen. Label shows the lever position in which the ISO or SAE controls are selected.

| Wiring diagram | Controls | |
|---|---|---|
| A | ISO controls | Operating Pattern A |
| B | SAE controls | Operating Pattern B |

**Position**

At the left under the seat.

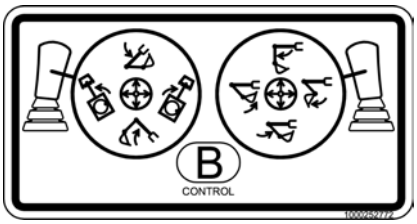


Fig. 35

**Meaning (option)**

Indicates the control operations that do not comply with the ISO standard if the SAE controls are selected (operating pattern B: SAE controls).

**Position**

On the headliner.

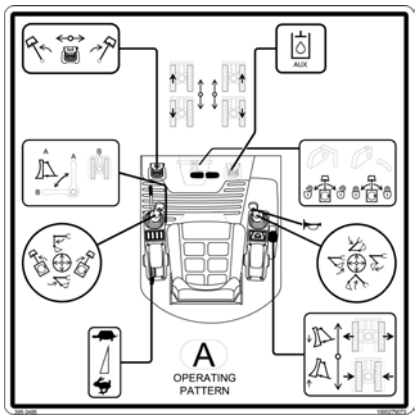


Fig. 36

**Meaning**

This label describes the functions of the pedals and control levers (Operating Pattern A: ISO controls).

Check before starting the machine the operating pattern that has been chosen.

**Position**

On the headliner.

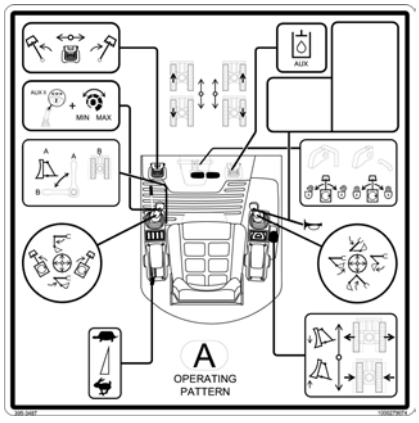


Fig. 37

This label describes the functions of the pedals, control levers and 3rd control circuit/Powertilt with proportional controls (Operating Pattern A: ISO controls).

Check before starting the machine the operating pattern that has been chosen.

**Position**

On the headliner.

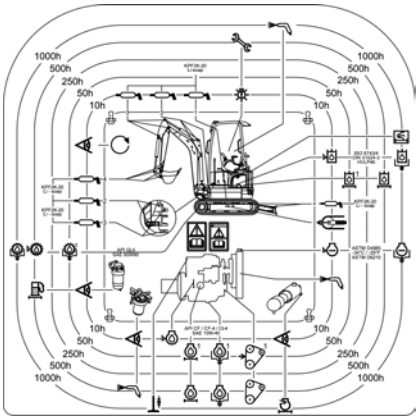



Fig. 38

**Meaning**

Indication of maintenance intervals.

**Position**

On the roof window on the left in traveling direction.

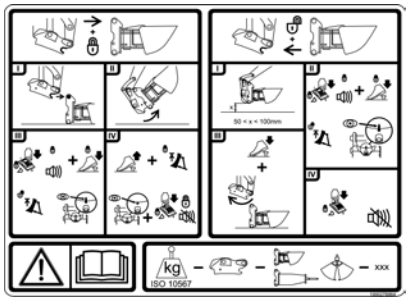



Fig. 39

**Meaning**

This label describes the functions of the hydraulic Easy Lock quickhitch.

**Position**

On the headliner.

**Notes:**

# 4 Putting into operation

## 4.1 Cab/control stand

### Safety instructions regarding entry and exit

**CAUTION**

**Injury hazard when entering or exiting!**

Entering or exiting incorrectly can cause injuries.

- ► Keep the mandatory climbing aids **A** clean and use them for entering and exiting.
- ► Face the machine as you enter and leave it.
- ► Have damaged climbing aids replaced.

Fig. 40

**Entry and exit (canopy)**

Stop the machine (see chapter **“Operation/Stopping the machine”**).

## Rear tarp (option)

### Installing/removing

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Roll up the rear tarp and secure it with both straps **A**.

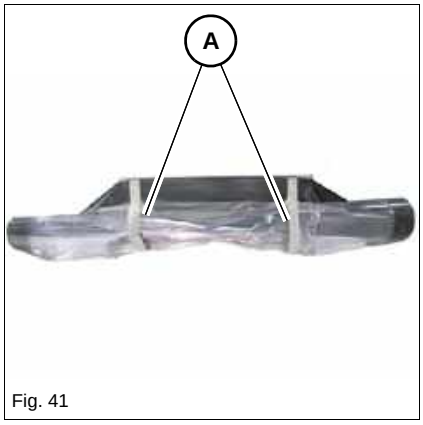


Fig. 41


Fig. 42

3. Push the rear tarp into the frame or pull it out of the rail under it.

➥ Hooks **B** must show inward (see figure 43).

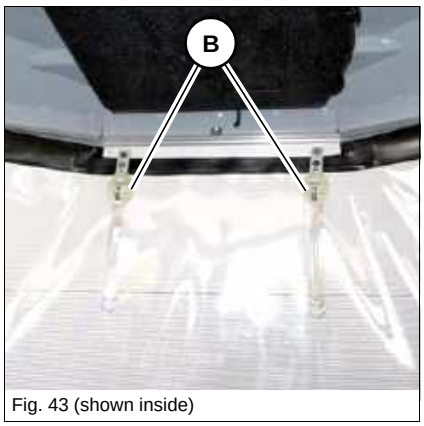


Fig. 43 (shown inside)

### Unrolling/rolling up the rear tarp

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Unhitch both straps **A** and unroll the rear tarp.

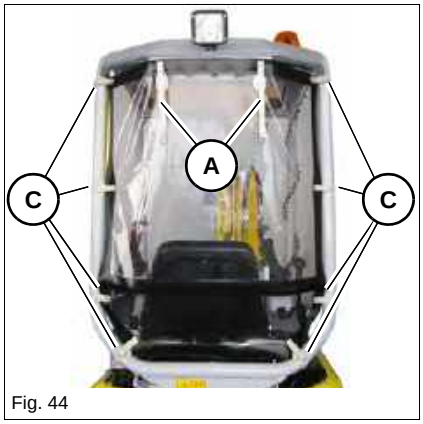


Fig. 44

3. Fasten straps **C** at the 8 fastening points outside the canopy.

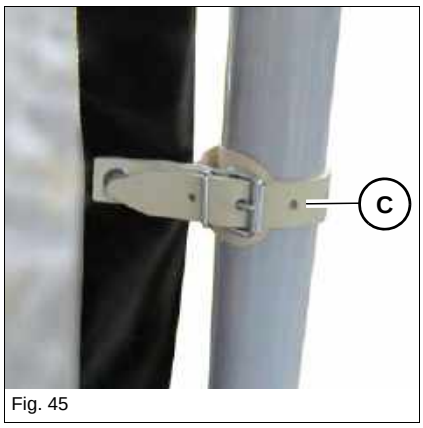


Fig. 45

Do not unhitch both upper straps **C** when rolling up the tarp.

Fig. 46

## Seat adjustment

**WARNING**

**Accident hazard when adjusting the seat during machine operation!**

Adjusting the seat during machine operation can cause serious injuries or death.

► Adjust the seat before putting the machine into operation.

► Ensure that the levers for seat adjustment are locked into place.

### Weight adjustment

**CAUTION**

**Spinal cord injuries due to incorrect seat adjustment!**

An incorrect weight adjustment can cause injuries to the spinal cord.

► Ensure that the seat is correctly adjusted to the operator's weight before starting machine travel or operation.

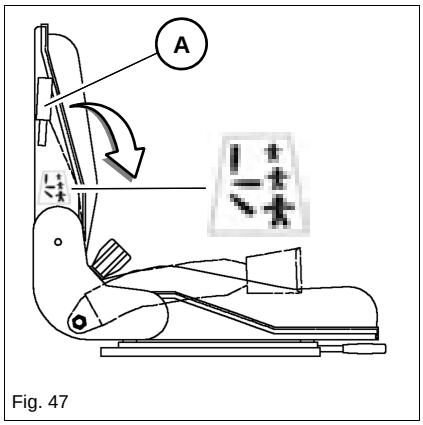


Fig. 47

No load must be applied to the seat while adjusting it.

To adjust to a higher weight:

- Turn lever **A** downward.

To adjust to a lower weight:

- Turn lever **A** upward.

**Information**

Adjust the seat suspension correctly to ensure an optimal level of ride comfort.

Use the lever to adjust the seat suspension.
A label on the seat shows the correct position for a specific weight. Weight adjustment: 50 – 120 kg (110 – 265 lb).

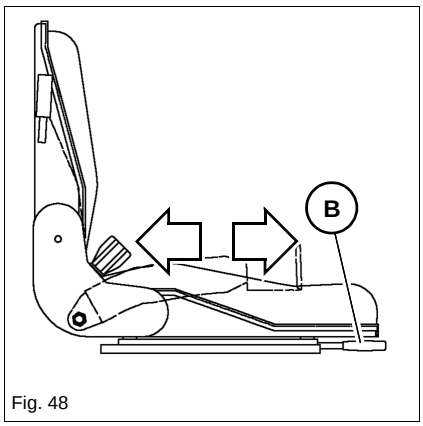



Fig. 48

### Horizontal adjustment

1. Sit down on the seat.
   - Adjust the seat so that the operator can fully press the pedals and operate the control elements. The seat may only be adjusted while the operator's back touches the backrest.
2. Pull and hold lever **B** upward on the left.
3. Move the seat to the required position, and release the lever and let it lock into place.

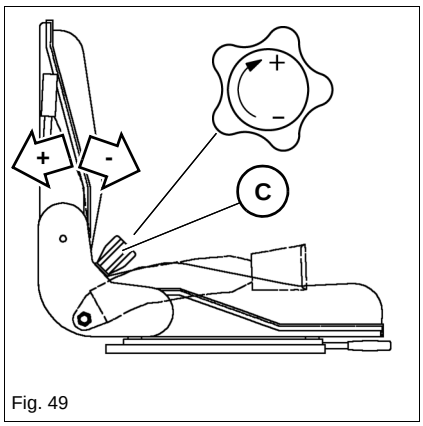



Fig. 49

### Backrest adjustment

Sit down on the seat.

Backrest inclination to the rear:

- Turn button toward **+**.

Backrest inclination to the front:

- Turn button toward **−**.

## Adjusting the retracting seat belt

**DANGER**

**Injury hazard if the seat belt is not fastened correctly or not at all!**

Fastening the seat belt incorrectly, or not at all, causes serious injuries or death.

- ► Fasten the seat belt before machine operation.
- ► Do not fasten a twisted seat belt.
- ► Do not place the seat belt over hard, edged or fragile items in your clothes.
- ► Firmly fasten your seat belt over your hips.

**WARNING**

**Injury hazard due to damaged or dirty seat belt!**

A damaged or dirty seat belt can cause serious injuries or death.

- ► Keep the seat belt and buckle clean, and check them for damage.
- ► Have a damaged seat belt and buckle immediately replaced by a Wacker Neuson service center.
- ► Have the seat belt immediately replaced after every accident and the bearing capacity of the fastening points and seat fixtures checked by a Wacker Neuson service center.

**WARNING**

**Accident hazard when adjusting the seat belt during machine operation!**

Adjusting the seat belt during machine operation can cause serious injuries or death.

- ► Adjust the seat belt before machine operation.
- ► Ensure that the buckle is inserted (pull test).

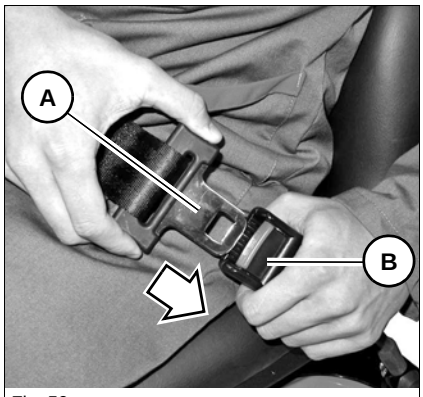


Fig. 50

### Fastening the retracting seat belt

1. Insert buckle latch **A** into seat belt buckle **B** with an audible click.

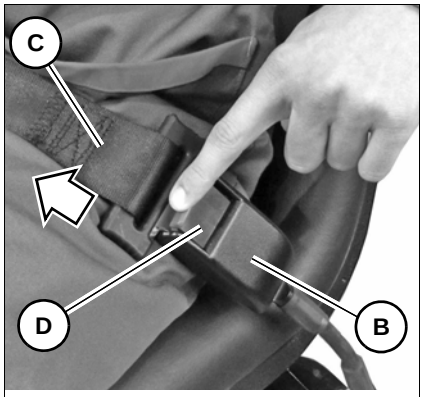


Fig. 51

### Unfastening the retracting seat belt

1. Press the red pushbutton switch **D** on seat belt buckle **B** until the buckle latch comes out.
   ➥ Seat belt **C** is automatically retracted.

## Adjusting the rearview mirrors (option)

**WARNING**

**Injury hazard to persons in the danger zone!**

Persons in the danger zone are possibly not seen and can be injuried when reversing the machine.

- ► Adjust the existing visual aids (rearview mirrors, for example) correctly.
- ► Interrupt work immediately if persons enter the danger zone.
- ► Pay attention to the movements and changing positions of attachments and persons.

**WARNING**

**Accident hazard due to restricted field of vision on the job site!**

Accidents resulting in severe injuries or death can be caused by a restricted field of vision.

- ► Ensure that no one is in the danger zone.
- ► Use suitable visual aids if necessary (camera, mirrors, guide, for example).
- ► Additional equipment or attachments must not be installed if they impair visibility.

**WARNING**

**Accident hazard due to incorrect adjustment of visual aids!**

Incorrectly adjusted visual aids can cause serious injuries or death.

- ► Adjust the visual aids before machine operation.
- ► Immediately replace damaged or broken visual aids.
- ► Curved mirrors enlarge, reduce or distort the field of view. Bear this in mind when adjusting and using such mirrors.

- Before using the machine, before starting work or when changing operators, ensure that all visual aids (mirrors, for example) work correctly, that they are clean and adjusted in accordance with the instructions in this Operator's Manual.
- The operator must observe the local regulations.
- Use safety-oriented ladders and work platforms for adjustment work on the machine.
- Never use machine parts, attachments or superstructures as a climbing aid.

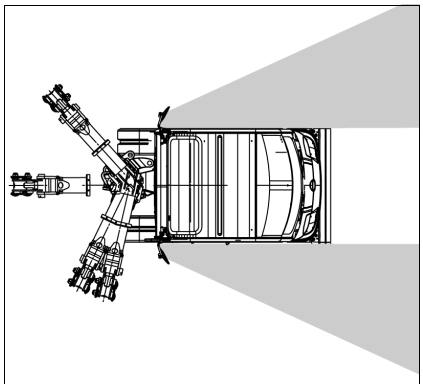


Fig. 52

### Adjusting the mirrors

Adjust the mirrors in order to:

- Ensure sufficient visibility from the seat onto the travel area and job site.
- Ensure maximum visibility to the rear.
- Ensure visibility of the rear left edge of the machine in the left-hand mirror.
- Ensure visibility of the rear right edge of the machine in the right-hand mirror.

**Information**

Set the machine to travel position before adjusting the mirrors – *see "Travel position" on page 5-3*.

**Information**

We recommend having the mirrors adjusted by a second person.

**Information**

Do not make any modifications that impair visibility. Otherwise the machine does not meet the requirements for conformity and licensing.

## Control lever base

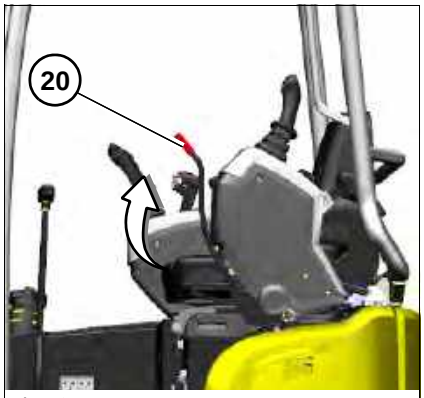


Fig. 53

Raise the control lever base **20** after stopping the engine.

**Control lever base raised:**

- All hydraulic functions are locked.
- The engine will not start unless the control lever base is raised.

**Control lever base lowered:**

- All hydraulic functions are active.
- The engine cannot be started.

**Functional check of control lever base**

Perform a functional check of the control lever base every time before you start the machine.

1. Start the machine.
2. Lower the control lever base.
3. Travel on open terrain.
4. Secure the danger zone.
5. Stop the machine.
6. Raise the control lever base.
7. Move all control levers and pedals in all directions.
   ➥ The selected elements must not move.
   ➥ Work may be performed with the machine.
8. The selected elements move:
   ➥ Stop operation immediately.
   ➥ Contact a Wacker Neuson service center and have the malfunction rectified.

## Armrest

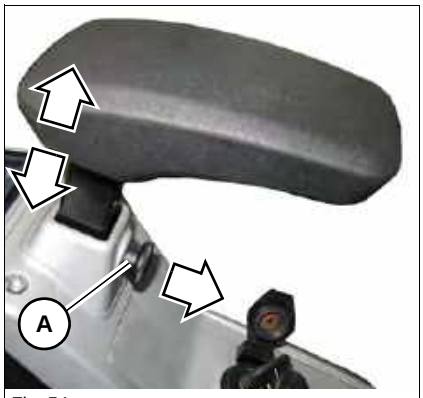


Fig. 54

1. Hold the armrest, loosen and pull out button **A**.
2. Move the armrest to the required position.
3. Let button **A** lock into place and tighten it.

## Fire extinguisher


Fig. 55

A fire extinguisher is not available, neither as standard nor optional equipment.

If necessary, a fire extinguisher according to NFPA must be installed by a Wacker Neuson service center.

Fasten an appropriate bracket on the chassis behind the seat.

### Information

Ensure the firm and safe mounting of the fire extinguisher. Check the fire extinguisher at regular intervals, also ensure that it is safely installed. Observe the manufacturer's indications.

## Protective structures

Protective structures are additional elements that protect the operator against hazardous situations. These elements can be installed later on or as standard equipment.

**DANGER**

**Accident hazard due to modified cab or protective structures!**

Modifications (drilling, for example) weaken the structure and can cause serious injuries or death.

- ► No drilling, cutting or grinding.
- ► Do not install any brackets.
- ► No welding, straightening or bending.
- ► Replace the complete protective structure if it is damaged, deformed or cracked.
- ► Contact a Wacker Neuson service center in case of doubt.
- ► Retrofit, assembly and repair work may only be performed by a Wacker Neuson service center.
- ► Replace self-locking fasteners.

**Information**

Machine operation is only allowed with a correctly installed and intact canopy.

For additional protection, only use correctly installed and intact Wacker Neuson protective structures that have been released for the machine.

## Responsibility for machine equipped with protective structures

The decision regarding the necessary protective structures (type and level I or II) must be made by the machine owner and depends on the specific work situation.

The machine owner must observe the national regulations and he must inform the operator on the protective structure to be used in a specific work situation.

### Protective FOPS structure/small screen – level I (option)

**DANGER**

**Crushing hazard due to falling objects!**

Falling objects cause serious injuries or death.

- ► Install a protective FOPS structure in areas with hazard of falling objects.
- ► Machine operation is prohibited without a protective FOPS structure.

**Information**

The protective FOPS structure corresponds to level I according to ISO 3449:1992

- ► The machine owner must ensure that the hazard situation is evaluated and that the national regulations are observed.
- ► The machine owner must ensure that only work is performed that does not require any higher protection.
- ► Accidents cannot be fully avoided despite equipping a machine with protective structures.

#### Installing

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Remove all lights and mirrors.
3. A minimum 2 persons are required for installing/removing.
4. Mounting point for protective structure: **A**

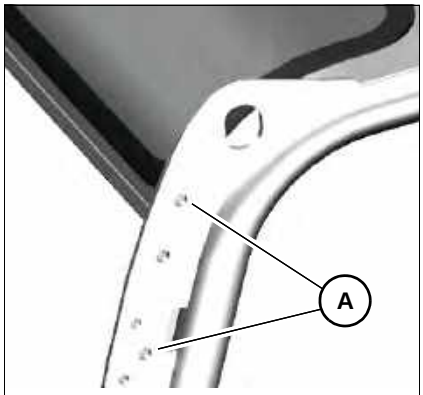



Fig. 56

5. Install lock nuts and screws on the left and right in positions **B** and tighten them to 110 Nm (81 ft.lbs.)

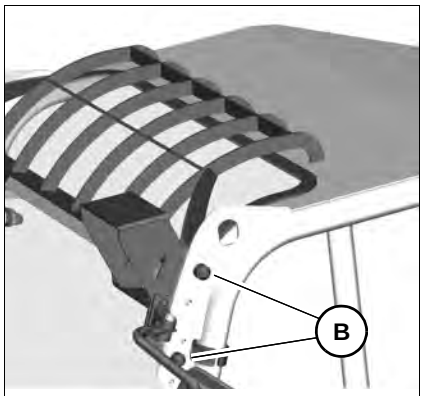



Fig. 57

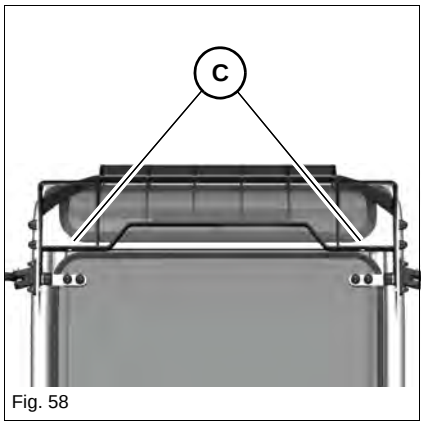


Fig. 58

6. Install the lights in positions **C** (option).

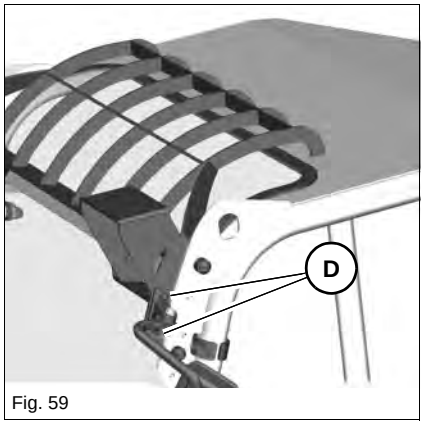


Fig. 59

7. Install the mirror on the left and right in positions **D** (option).

**Shatter protection (option)**

## DANGER

**Piercing/penetration hazard by objects from the front!**

Work involving piercing/pentrating objects from the front can cause accidents wth serious injuries or death.

- ► If the machine is equipped with a canopy, a shatter protection must be installed if an attachment (a hammer, for example) causes fragments to fly around. This shatter protection takes over the function of a front window.
- ► Only work in the work range.
- ► Canopy operation is prohibited without a shatter protection.

## CAUTION

**Accident hazard in conditions of restricted visibility due to rain, snowfall, dust etc.!**

Restricted visibility can cause serious injuries or death.

- ► Resume work only if visibility is no longer restricted.

## *NOTICE*

Do not use brushes, steel wool or other abrasive cleaners for cleaning the polycarbonate disc. Do not wipe dust in a dry state.

## Information

The shatter protection protects the operator against fragments from the front.

- ► The machine owner must ensure that the hazard situation is evaluated and that the national regulations are observed.
- ► The machine owner must ensure that only work is performed that does not require any higher protection.
- ► Accidents cannot be fully avoided despite equipping a machine with protective structures.

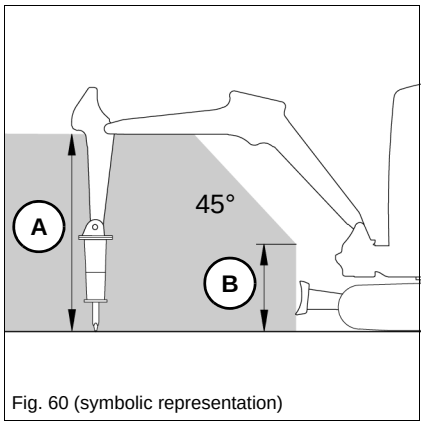



Fig. 60 (symbolic representation)

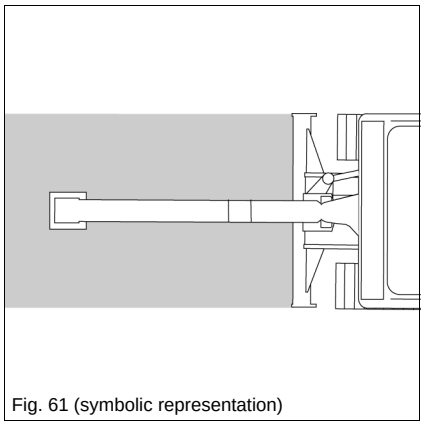


Fig. 61 (symbolic representation)

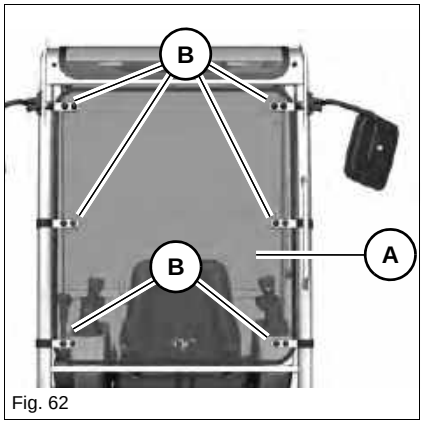



Fig. 62

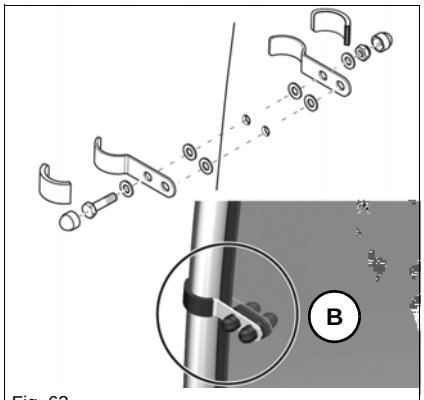



Fig. 63

### Work range

Work range height **A**: 120 cm (47 in), **B**: 50 cm (20 in)

Figures 60 and 61 refer to work with a Wacker Neuson hydraulic hammer.

**Information**

Working with another attachment can result in a different work range.

### Installing

1. 2 persons are required for installing.
2. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
3. Install shatter protection **A** from the front and tighten it at the fastening points **B** with the fastening material supplied.

### Checking the screw connections of the canopy

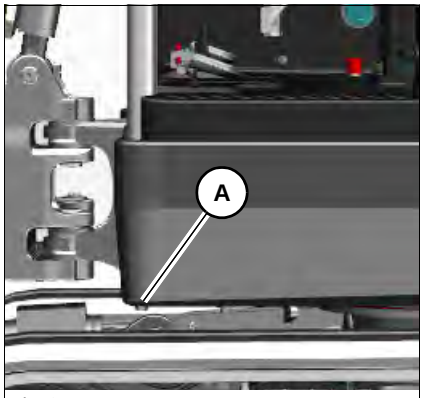



Fig. 64

4. Tighten screws **A** on the left and right to 110 Nm (81 ft.lbs.).

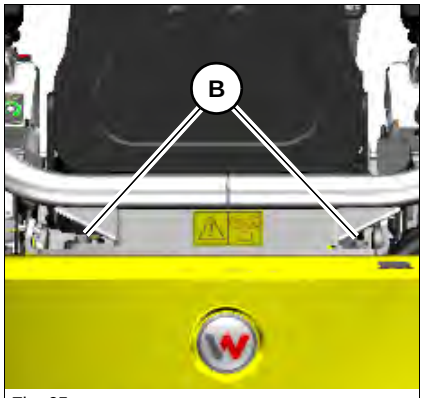



Fig. 65

5. Tighten rear screws **B** on the left and right to 110 Nm (81 ft.lbs.).

## Socket

Fig. 66

The machine is equpped with a 12 V socket on the right.

## 4.2 Control element overview

This chapter describes the controls, and contains information on the function and handling of the indicator lights and controls on the machine.

The pages stated in the table refer to the description of the controls.

## Canopy

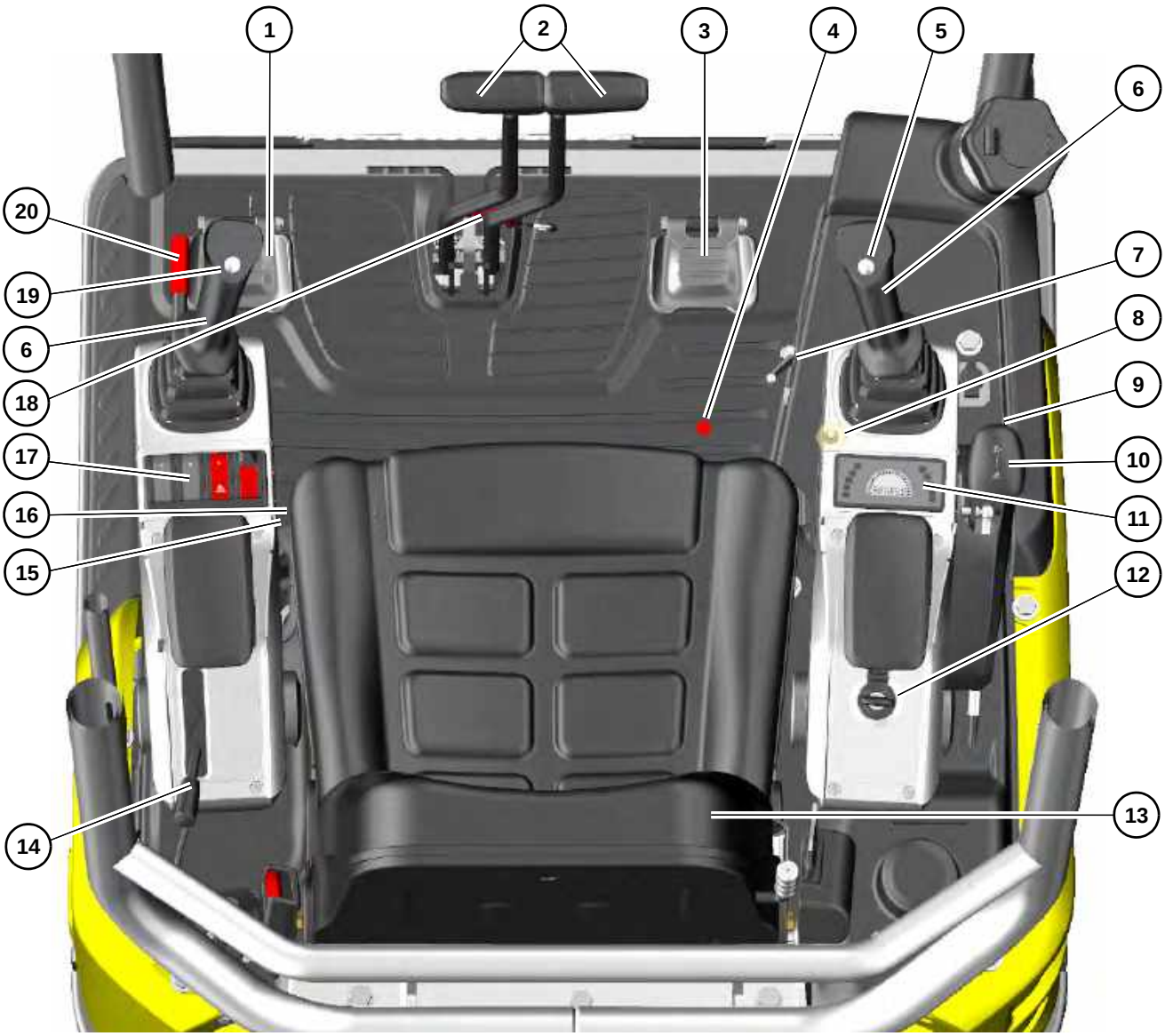
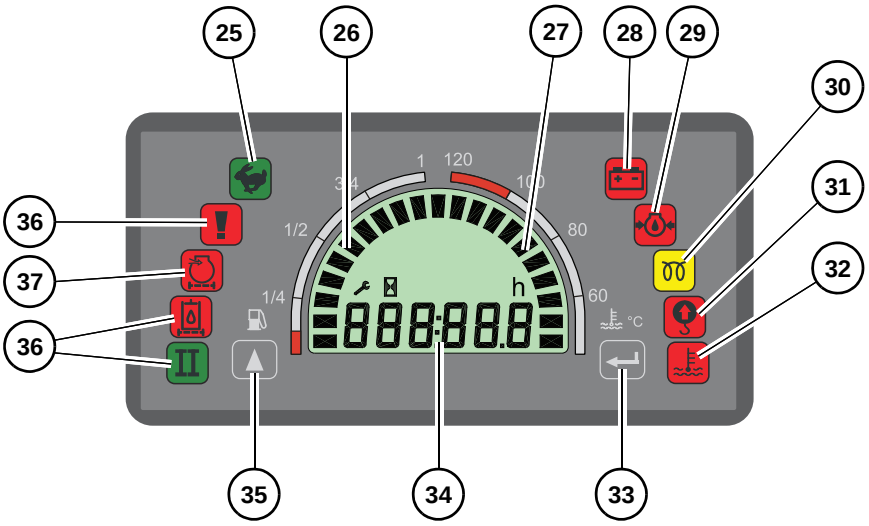



Fig. 67 Standard controls

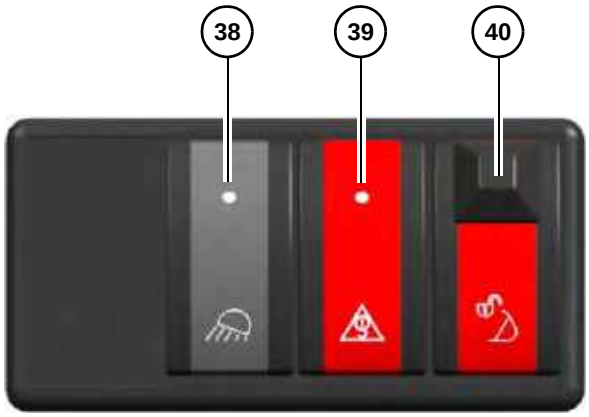

Fig. 67 Proportional controls

| | Designation | See page |
|---|---|---|
| 1 | Boom swivel pedal | *5-26* |
| 2 | Travel levers | *5-14* |
| 3 | Auxiliary hydraulics pedal | *5-26* |
| 4 | Foot-operated pushbutton switch for hydraulic quickhitch (option) | *5-32* |
| 5 | Horn | *5-9* |
| 6 | Control levers | *5-12* |
| 7 | Changeover for hammer/auxiliary hydraulics operation | *5-25*, *5-26* |
| 8 | Pressure relief of hydraulic oil reservoir | -- |
| 9 | Travel speed changeover | *5-1* |
| 10 | Stabilizer-blade lever | *5-18* |
| 11 | Display element | *4-22* |
| 12 | Starter | *4-30* |
| 13 | Seat | *4-4* |
| 14 | Throttle | *5-1* |
| 15 | ISO/SAE changeover (option) | *5-17* |
| 16 | Changeover for stabilizer blade/travel gear extension/retraction | *5-18*, *5-21* |
| 17 | Switch panel on control lever base | *4-22* |
| 18 | Upper carriage lock | *6-4* |
| 19 | Not assigned | -- |
| 20 | Control lever base | *4-10* |
| 21 | Rotary switch for oil flow (AUX II and AUX III) (proportional controls) (option) | *5-23* |
| 22 | Operation of Powertilt (AUX III) or 3rd control circuit (AUX II) proportional controls (option) | *5-30*, *5-29* |

## Display element and switches




Switch panel on left-hand control lever base



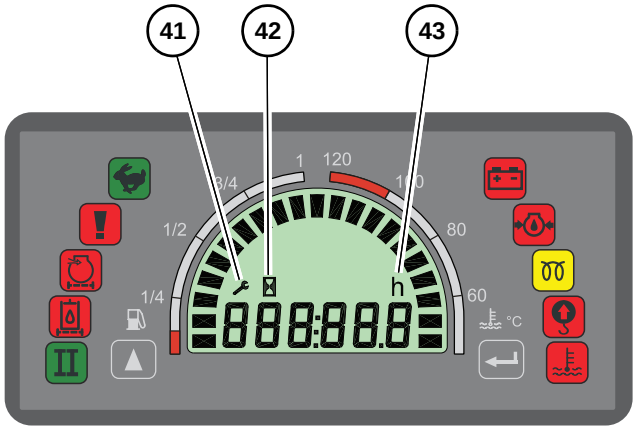




Fig. 68

| Designation | | See page |
|---|---|---|
| 25 | High speed (2nd speed) | 5-1 |
| 26 | Fuel level indicator | 4-25 |
| 27 | Coolant temperature | 4-25 |
| 28 | Charge indicator light | 4-24 |
| 29 | Engine oil pressure | 4-24 |
| 30 | Preheating | 4-24 |
| 31 | Safe load indicator light | 4-24 |
| 32 | Coolant temperature | 4-25 |
| 33 | For a Wacker Neuson service center | -- |
| 34 | Hour meter/maintenance meter | 4-25 |
| 35 | Hour meter/maintenance meter changeover | 4-25 |
| 36 | Not assigned | -- |
| 37 | Not assigned | -- |
| 38 | Working lights | 5-8 |
| 39 | Safe load indicator (option) | 5-47 |
| 40 | Hydraulic quickhitch (option) | 5-32 |
| 41 | Maintenance meter | 4-25 |
| 42 | Service hours | 4-25 |
| 43 | Hours | -- |

## 4.3 Indicator lights and warning lights (overview)

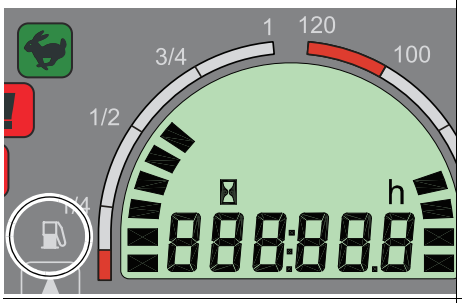
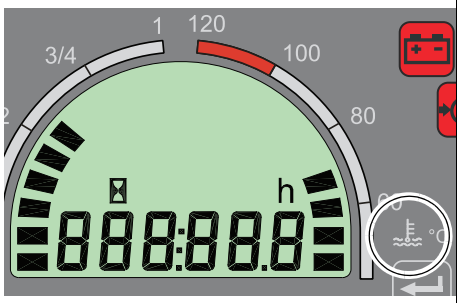
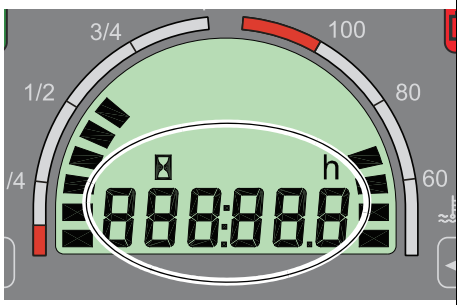
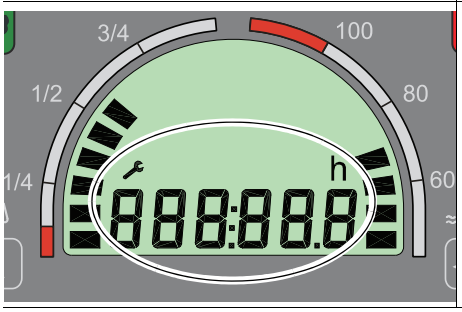
### Display element

The display element provides information on the operating state and defects.

**Information**

After switching on the starter, the indicator lights are checked during the first 2 seconds. During this time the current reading of the maintenance meter is displayed. Then the service hours are automatically displayed.

| Symbol | Designation |
|---|---|
|  | **High speed (2nd speed)**<br>The indicator light (green) illuminates if high speed is enabled. |
|  | **Charge indicator light**<br>This indicator light (red) illuminates if the electrical system has a malfunction. The battery is no longer or insufficiently charged.<br>**Note:** This indicator light also illuminates if the starting key is turned to position 2. The indicator light goes out after the engine is started.<br>Increase engine speed if the indicator light illuminates. The electrical system works if the indicator light of the electrical system goes out within one minute. |
|  | **Engine oil pressure**<br>The indicator light (red) illuminates and the buzzer sounds.<br>• Stop the engine immediately and check the oil level.<br>• If the engine oil level is correct, contact a Wacker Neuson service center.<br>**Note:** The indicator light illuminates when the starter is turned on and goes out as soon as the engine runs.<br>At low temperatures, the indicator light can illuminate a few seconds after the engine is started. |
|  | **Preheating**<br>The indicator light (yellow) illuminates if the starting key is in position 2. The indicator light goes out after 4 seconds and the engine can be started. (Air is preheated.)<br>Contact a Wacker Neuson service center if the indicator light does not go out. |
|  | **Safe load indicator light**<br>The safe load indicator gives the operator optical (red) and acoustic warnings when the values of the stability table are exceeded.<br>• Reduce reach or the lift load until both the acoustic signal and the indicator light in the display element go out. |

| Symbol | Designation |
|---|---|
|  | **Coolant temperature**<br>If the coolant temperature segment reaches the red range, the indicator light (red) illuminates and the buzzer sounds.<br>• Let the engine run at idling speed without any load.<br>• Wait until the temperature drops and the indicator light goes out.<br>• Stop the engine.<br>• Check the coolant level. |
|  | **Changeover between hour meter and maintenance counter** |
|  | **Fuel level indicator**<br>Indicates the remaining amount of fuel in the tank.<br>Refuel if the segments reach the red range. |
|  | **Coolant temperature**<br>Indicates the current coolant temperature of the engine.<br>The indicator light illuminates if the segments reach the red range.<br>• Let the engine run at idling speed without any load.<br>• Wait until the temperature drops and the indicator light goes out.<br>• Stop the engine.<br>• Check the coolant level. |
|  | **Hour meter/maintenance meter**<br>Counts the engine service hours with the engine running.<br>**Hour meter**<br>The counter runs as soon as the charge indicator light goes out. The hour meter is used for specifying the maintenance intervals. |
|  | **Maintenance meter (service hours up to next servicing)**<br>The maintenance meter starts at 500.0 hours. It counts down to 0.0 hours. A wrench symbol flashes as soon as the maintenance meter reaches this value. The meter keeps on counting down (−0.1 hours, −0.2 hours, etc.). |

## 4.4 Preparatory work

### Information before putting the machine into operation

Before putting the machine into operation, perform a visual check to ensure that:

- there are no leaks,
- no parts are damaged or loose,
- there are neither persons nor objects,
- or other sources of hazards around the machine.

Before putting the machine into operation, the operator must familiarize himself with the position of the controls and instruments.

The machine may only be operated from the seat and with the seat belt fastened.

Before the operator uses the machine in work operation for the first time, we recommend first trying out the machine on open ground without any obstacles.

When using the machine, check the surroundings constantly in order to identify potential hazards in time.

Before using the machine, before starting work or when changing operators, ensure that all visual aids (mirrors, for example) work correctly, that they are clean and adjusted in accordance with the instructions in this Operator's Manual. The operator must observe the local regulations.

Perform a functional check of the control lever base.

Perform a functional check of the safe load indicator (option).

Do not make any modifications that impair visibility. Otherwise the machine does not meet the requirements for conformity and licensing.

Observe the safety instructions in chapter **Safety 2.4**.

### Requirements and notices for the operating personnel

Read, understand and follow this Operator's Manual and all other Operator's Manuals supplied with the machine.

The machine may only be put into service by authorized personnel that has been instructed. See chapter **"Safety 2.3"**.

The operator must know and bear in mind the requirements and risks at the work place.

Perform daily maintenance according to the Lubrication and maintenance plan (see chapter **"Maintenance 7.2"**)

Face the machine as you enter and leave it.

Keep the footholds and the handles clean to ensure a safe hold at all times. Immediately remove dirt, for example oil, grease, dirt, snow or ice.

Always use the mandatory climbing aids when entering and exiting the machine.

Never get on a moving machine and never jump off the machine.

## Check lists

The checklists below are intended to assist you in checking and monitoring the machine before, during and after operation. These checklists cannot claim to be exhaustive.

If the answer to one of the following questions is **No**, first rectify the cause of the fault (or have it rectified) before starting or continuing work.

The checking and monitoring work listed below is described in greater detail in the following chapters.

### Start-up checklist

Check and observe the following points before putting the machine into operation or starting the engine:

| No. | Question | Page | ✔ |
|---|---|---|---|
| 1 | Enough fuel in the tank? | *7-28* | |
| 2 | Water in water separator and fuel filter checked and drained if necessary? | *7-30*<br>*7-31* | |
| 3 | Correct engine oil level? | *7-32* | |
| 4 | Coolant level OK? | *7-34* | |
| 5 | Correct oil level in the hydraulic oil reservoir? | *7-42* | |
| 6 | Lubrication points greased? | *7-6* | |
| 7 | Tracks checked for cracks, cuts etc.? | -- | |
| 8 | Light system, signaling, warning and indicator lights operational? | -- | |
| 9 | Windows, mirrors, lights, steps, all pedals and control levers clean? | -- | |
| 10 | All control levers and pedals in neutral position? | -- | |
| 11 | Control lever base raised? | *4-10* | |
| 12 | Attachment safely locked? | *5-32*<br>*5-40* | |
| 13 | Engine cover locked?<br>Filler cap firmly screwed? | *7-14*<br>*7-28* | |
| 14 | Especially after cleaning, maintenance or repair work: Rags, tools and other loose objects removed? | -- | |
| 15 | Seating position adjusted correctly? | *4-4* | |
| 16 | Are all mirrors functional and adjusted correctly? | *4-8* | |
| 17 | Seat belt fastened? | *4-7* | |
| 18 | Before putting the machine into operation, ensure that nobody is in the danger zone. | -- | |

### Operation checklist

After starting the engine and during operation, check and observe the following points:

| No. | Question | Page | ✔ |
|---|---|---|---|
| 1 | Anyone in the danger zone of the machine? | -- | |
| 2 | Indicator light for engine oil pressure and alternator charge function gone out? | *4-24* | |
| 3 | Coolant temperature of engine in normal range? | *4-25* | |
| 4 | Do the pedals and control levers work correctly? | *5-12* | |
| 5 | Performed functional check of control lever base? | *4-10* | |

### Parking checklist

Check and observe the following points when parking the machine:

| No. | Question | Page | ✔ |
|---|---|---|---|
| 1 | Attachment lowered to the ground? | *5-34*<br>*5-38* | |
| 2 | Stabilizer blade lowered to the ground? | *5-18* | |
| 3 | Control lever base raised? | *4-10* | |
| 4 | Starting key removed and stored in a safe place? | -- | |
| **When parking on public roads:** | | | |
| 5 | Machine adequately secured?<br>Machine additionally secured with chocks under the tracks to prevent it from rolling away? | *5-7* | |
| **When parking on slopes:** | | | |
| 6 | Machine additionally secured with chocks under the tracks to prevent it from rolling away? | *5-7* | |

## Putting the machine into operation for the first time and running-in period

Before putting the machine into operation for the first time, check it visually for exterior damage due to transport, and check whether the equipment supplied with the machine is complete.

- Check the fluid levels according to chapter “Maintenance”.

Each machine is correctly adjusted and checked before it is delivered.

Handle the machine carefully during its first 50 operating hours.

- Do not load a cold engine.
- Warm up the machine at low engine speed and little load, do not warm it up at a standstill.
- Do not change engine speed abruptly.
- Avoid using the machine under heavy loads or at high speeds.
- Avoid abrupt acceleration, braking and changing traveling direction.
- Do not run the engine at high speed for extended periods.
- Strictly observe the maintenance plans and perform (or have performed) the mandatory maintenance on or with the machine – *see chapter “7.2 Maintenance overview” on page 7-2*.

## Traveling on public roads

**Information**

The machine is not certified for travel on public roads.

## 4.5 Starting and stopping the engine

### Preparations for starting the engine

**WARNING**

**Accident hazard due to uncontrollable machine operation!**

Uncontrollable operation can cause serious injuries or death.

► Only operate the machine from the seat with the seat belt fastened.

Set the throttle to the medium position if the engine is cold.

The starter cannot be actuated if the engine is already running (start repeat interlock).

Do not run the starter for more than 10 seconds.

Wait about 1 minute so the battery can recover and the starter does not overheat before trying again.

**Information**

Ensure that there is sufficient ventilation before operating the machine in enclosed areas.

**Information**

All controls must be within easy reach. You must be able to move the travel levers to their limit positions.

### Starter

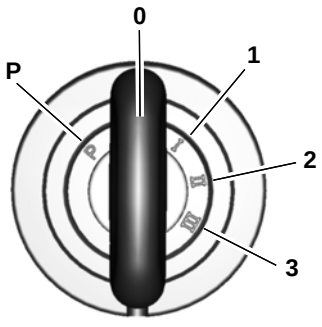



Fig. 69

| Position | Function | |
|---|---|---|
| P | Park position | Not assigned |
| 0 | Stop position | Insert or remove the starting key |
| 1 | Travel position | All electric functions are enabled |
| 2 | Preheats the engine | Preheater active |
| 3 | Starts the engine | Starter is actuated |

## Start the engine

### *NOTICE*

Damage to engine if it is started again immediately after stopping it.

► Wait at least 10 seconds before starting the engine again.

### *NOTICE*

Damage to preheater if the preheating system is operated too long.

► Never preheat the engine more than 3 – 5 seconds.

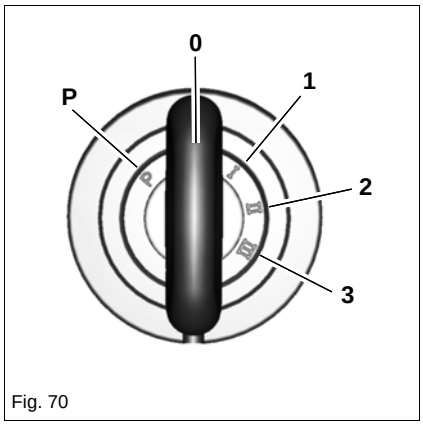



Fig. 70

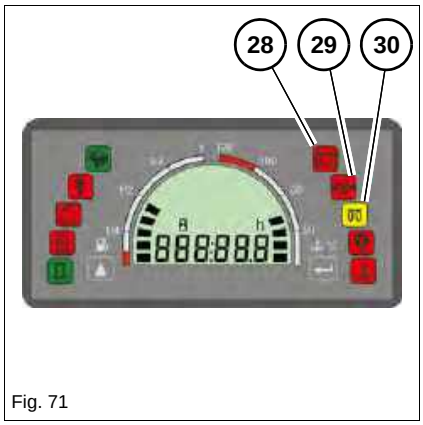



Fig. 71

1. Insert the starting key.
2. Turn the starting key to position **1**.
3. All indicator lights illuminate for 2 seconds.

➥ Replace malfunctioning indicator lights immediately.

4. Turn and hold the starting key in position **2** until indicator light **30** (preheating) goes out.

➥ Charge indicator light **28** illuminates.

➥ Indicator light **29** for the engine oil pressure illuminates.

5. Turn and hold the starting key in position **3** until the engine starts.

➥ All indicator lights go out.

➥ If the engine does not start after 10 seconds:

- ➥ Interrupt the start procedure and repeat it after about 1 minute.
- ➥ If the engine still does not start after a few tries: contact a Wacker Neuson service center for error analysis.

6. As soon as the engine runs:
7. Release the starting key as soon as the engine runs.

### Information

The engine will not start unless the control lever base is raised.

#### Warm-up phase of machine

After the engine has started, allow it to warm up at slightly increased idling speed until it reaches its operating temperature of about 82 °C (180 °F) (coolant).

Do not let the machine warm up at standstill.

During the warm-up phase, check for unusual noise, exhaust color, leaks, malfunctions or damage.

In case of malfunctions, damage or leaks: park and secure the machine, and find out the cause for the damage and have it repaired.

## Jump-starting the engine

**WARNING**

**Explosion hazard in case of incorrect handling of battery!**

Incorrect battery handling can cause serious injuries or death.

- ► Do not jump start the engine if the battery is malfunctioning or frozen.
- ► Do not smoke, avoid fire and open flames.
- ► Do not connect the battery jumper cable of the starting battery to the negative terminal of the discharged battery. Connect the battery jumper cable onto a solid metal component fimly screwed on the engine block or onto the engine block itself.

***NOTICE***

Damage to machine due to electrical short-circuit or overvoltage.

- ► The positive terminal of the starting battery must not be brought into contact with electrically conductive vehicle parts.

***NOTICE***

Damage to machine due to higher battery voltage.

- ► Only use batteries with the same voltage (12 V).

***NOTICE***

Damage to the electrical system of the machine.

- ► The vehicles must not touch each other during the starting aid.

***NOTICE***

Damage to consumers of vehicle with discharged battery due to voltage peaks.

- ► Switch off all consumers.

***NOTICE***

Damage to battery jumper cables when placing them near rotating parts.

- ► Do not place the battery jumper cables near rotating parts.

Use only authorized battery jumper cables which conform to the safety requirements and which are in perfect condition.

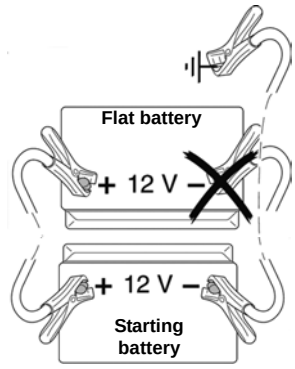


Fig. 72

1. Travel the jump-starting vehicle close enough to the machine so that the battery jumper cables can reach to connect both batteries.
2. Let the engine of the jump-starting vehicle run.
3. First connect one end of the red battery jumper cable (**+**) to the positive terminal of the discharged battery, then connect the other end to the positive terminal of the starting battery.
4. Connect one end of the black battery jumper cable (**–**) to the negative terminal of the starting battery.
5. Connect the other end of the black battery jumper cable (**–**) onto a solid metal component fimly screwed on the engine block or onto the engine block itself.
   ➥ Do not connect it to the negative terminal of the discharged battery, as otherwise explosive gas emerging from the battery can ignite if sparks are formed.
6. Start the engine of the vehicle with the discharged battery (max. 15 seconds).

Once the engine has started:

1. With the engine running, disconnect both jump leads in exactly the reverse order (first the **–** terminal, then the **+** terminal).
   ➥ This prevents sparking at the battery terminals.

## Low-load operation

***NOTICE***

Engine damage due to low-load operation.

► Run the engine at idling speed or at high engine speed at over 20 % engine load.

Possible consequences of low-load operation are:

- Increased engine oil consumption.
- Engine oil in the exhaust system causes engine contamination.
- Blue smoke in exhaust gas.

## Stopping the engine

***NOTICE***

Engine damage by stopping the engine after full load.

► In order to stabilize the temperature, let the engine run at idling speed with no load for at least 5 minutes, and then stop it.

Turn the starting key to “**0**” and remove it.

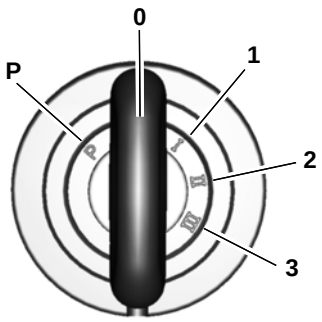



Fig. 73

# 5 Operation

## 5.1 Steering system

See travel levers

## 5.2 Accelerator actuation

### Manual throttle

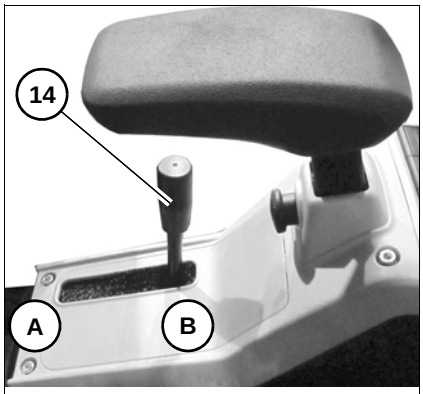


Fig. 74

Speed can be set continuously with throttle **14**.

- Position **A**: maximum engine speed
- Position **B**: idling speed

### High speed

The machine has two travel speeds that can be selected with the stabilizer-blade lever **25**.

Fig. 75

**Normal speed**

Check the selected speed on the display element. The high-speed symbol does not illuminate.

Switch in position **0**.

Fig. 76

**High speed**

Check the selected speed on the display element. The high-speed symbol illuminates.

Switch in position **1**.

**Information**

Reduced tractive power in high speed can affect machine handling when turning (abrupt movements).

## 5.3 Brakes

### Hydraulic brake

Releasing the travel levers brakes the machine.

When traveling downhill, the automatic hydraulic brake valves prevent the machine from traveling faster than the admissible travel speed.

**Information**

Reduce travel speed with the travel levers, and *not* with the engine speed control of the engine.

### Mechanical brake

The stabilizer blade is used as a parking brake. Press the stabilizer blade against the ground.

## 5.4 Machine travel

### Travel position

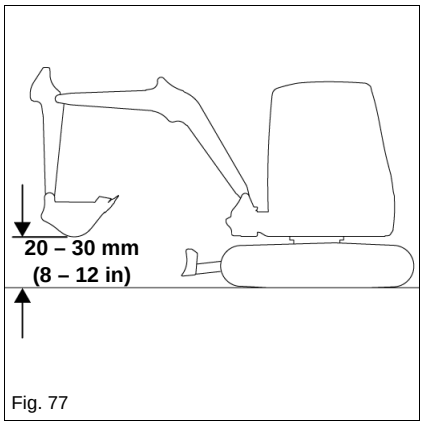


Fig. 77

- Position the machine as shown.
- Position the boom at the center and raise it about 20 – 30 mm (8 – 12 in) off the ground.

**Information**

When traveling, raise the stabilizer blade sufficiently high off the ground.

### Start and stop machine travel

#### Start machine travel

After starting the engine:

- Indicator lights **28** (charge indicator light) and **29** (engine oil pressure) go out.
- Slowly actuate the travel lever.

➥ Machine starts traveling.

**Information**

The machine will not start machine travel unless the control lever base is folded down.

#### Stopping

*– see chapter " Hydraulic brake" on page 5-2*

### Operating temperature range

The following operating conditions must be fulfilled in order to ensure optimal output and a long service life of the machine.

Do not operate the machine at ambient temperatures above +45 °C (+104 °F) or below −15 °C (−5 °F).

The engine can overheat at ambient temperatures over +45 °C (+104 °F) and cause the oil to age prematurely.

Rubber elements such as seals can become brittle at ambient temperatures below −15 °C (−5 °F) and cause premature wear or damage to the machine.

Contact a Wacker Neuson service centera Wacker Neuson service center if the machine is operated outside the specified temperature range.

## Traveling on slopes

**WARNING**

**Crushing hazard due to tipping over of machine!**

A tipping machine can cause serious injuries or death.

- ► Set the machine to traveling position. In an emergency, lower the boom immediately to increase stability.
- ► Travel on slopes only on firm and level ground.
- ► Adapt the travel speed to the prevailing conditions.
- ► Pay attention to persons and obstacles.
- ► Pay attention to the stability limits of the machine (maximum gradient angle 15°, maximum lateral angle of inclination 10°).
- ► Do not actuate high speed when traveling uphill or downhill.
- ► Do not travel downhill in reverse travel speed.
- ► Ensure that no parts of the body protrude outside the machine.
- ► Do not exceed the admissible payloads.
- ► Do not turn or swivel the upper carriage and the boom when traveling downhill or uphill with a full attachment.
- ► Traveling diagonally on slopes is prohibited.

Stones and the humidity in the upper layer of the ground can drastically affect machine traction and stability.

The machine can slip sideways on gravel or loose, rocky soil. The stability of the machine can be reduced on rough terrain.

Newly filled or muddy ground can give away under the weight of the machine, or the tracks can dig into the ground and increase the angle of the machine (maximum gradient angle and maximum lateral angle of inclination).

If the engine dies as you travel uphill or downhill, immediately put the control levers to neutral position and start the engine again.

Observe under all circumstances when traveling uphill or downhill:

- Keep the travel levers near the neutral position.
- Perform slow and smooth travel movements.
- Avoid sudden travel movements.
- Reduce the engine speed.

The machine can slip even on gentle slopes if it travels across grass, leaves, humid metal surfaces, frozen ground or ice.

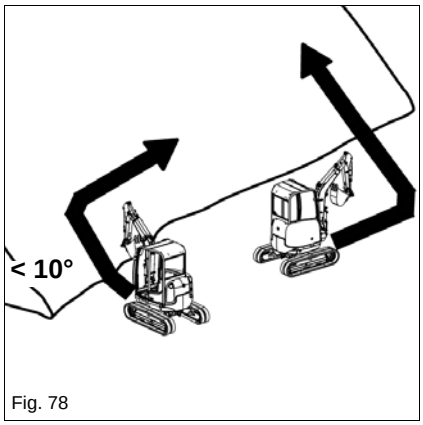



Fig. 78

### Preparations for traveling on slopes

Always travel straight ahead on slopes.

When changing position, do not exceed a maximum gradient angle of 15° and a maximum lateral angle of inclination of 10°.

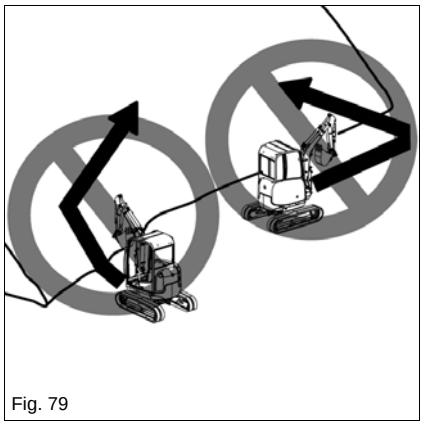


Fig. 79

Change position on level ground and then travel straight-ahead onto the slope.

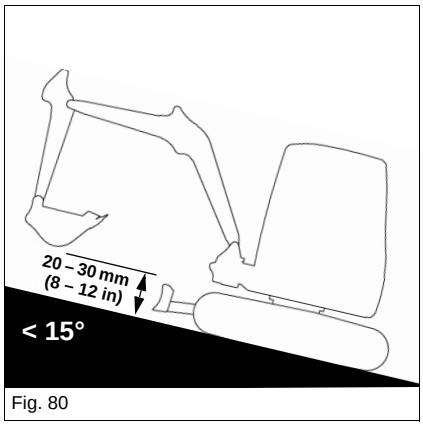



Fig. 80

### Traveling uphill

When traveling uphill, the front side of the canopy must face uphill.

Set the stabilizer blade uphill.

Raise the boom about 20 – 30 cm (8 – 12 in) off the ground and position it straight ahead at the center of the machine.

Do not exceed a maximum gradient angle of 15°.

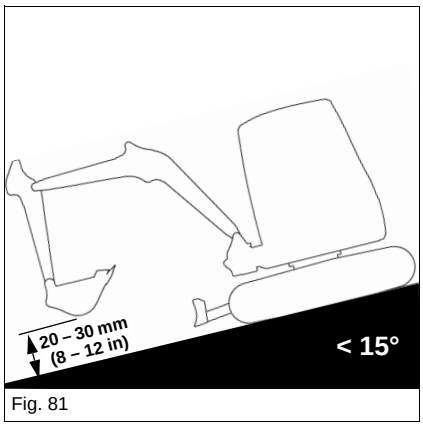



Fig. 81

### Traveling downhill

Set the canopy with the front side downhill when traveling downhill.

Set the stabilizer blade downhill.

Raise the boom about 20 – 30 cm (8 – 12 in) off the ground and position it straight ahead at the center of the machine.

Do not exceed a maximum sloping angle of 15°.

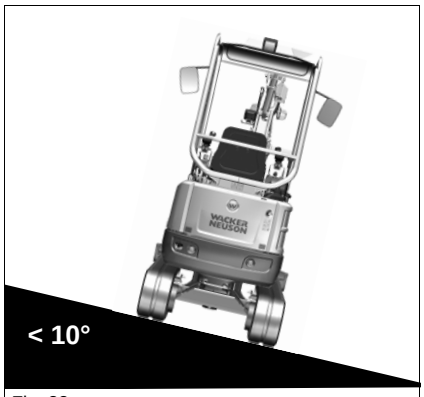



Fig. 82

### Lateral angle of inclination

Do not exceed a maximum lateral angle of inclination of 10°.

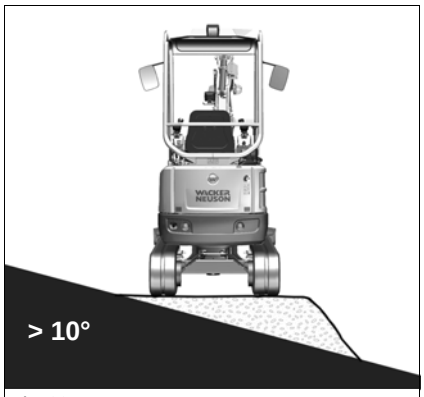



Fig. 83

On lateral inclinations over 10°, pile up material to create a horizontal, firm and level surface that can be used as a platform for the machine.

## Parking the machine

### WARNING

**Crushing hazard due to machine rolling away under its own weight after parking it!**

Serious injuries or death can be caused by not securing the machine.

► Lower the boom and the stabilizer blade to the ground.

► Secure the machine accordingly (chocks, for example).

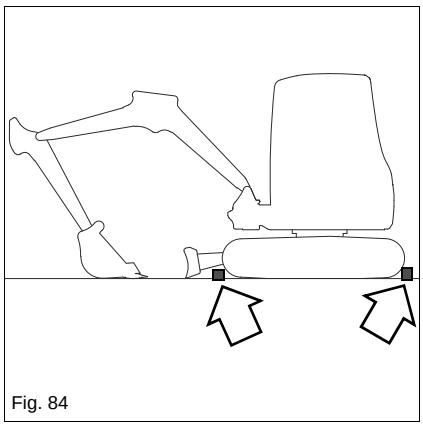


Fig. 84

1. Place the machine on firm, level and horizontal ground.
2. Position the boom straight ahead at the center of the machine.
3. Lower the boom and the stabilizer blade to the ground.
4. Stop the engine.
5. Operate the control lever repeatedly to release the pressure in the hydraulic system.
6. Remove the starting key and carry it with you.
7. Raise the control lever base.
8. Close and lock all covers.
9. Secure the tracks accordingly (chocks, blocks, for example) as shown in *Fig. 84*.

### Information

In order to prevent the formation of condensation water, fill up the fuel tank nearly completely at the end of each working day.

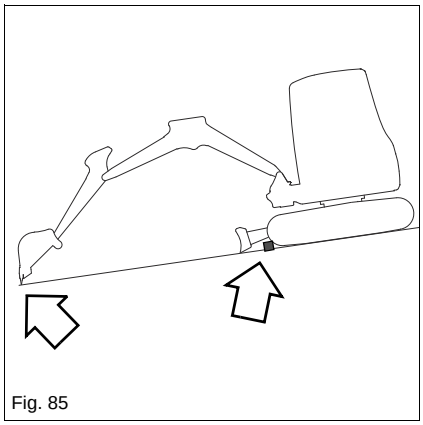


Fig. 85

### Parking the machine on slopes

If parking the machine on a slope cannot be avoided, observe the following in addition:

- Position the boom on the downhill side of the machine and firmly press the attachment into the ground.
- Press the stabilizer blade against the ground.
- Secure the tracks accordingly (chocks, blocks, for example) as shown in *Fig. 85*.

## 5.5 Differential lock

Not available.

## 5.6 Lights/signaling system

### Working lights

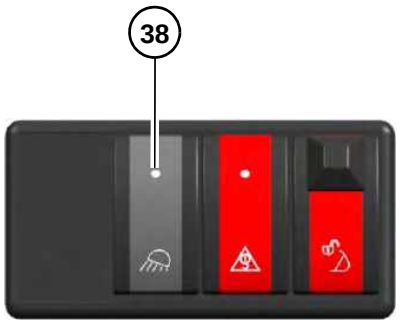



Fig. 86

The switch is located on the left-hand control lever base.

**WARNING**

**Accident hazard! Motorists can be blinded by bright lights on the job site.**

Working lights can blind motorists. This can cause serious injuries or death.

- ► Switch on the working lights only if motorists are not expected to be blinded.
- ► Stop machine operation if motorists are blinded.
- ► Only take up work again if sufficient illumination on the job site can be ensured without blinding motorists.

| Position | Function | |
|---|---|---|
| **ON** | Press switch **38** down | Working lights switched on, the indicator light in switch **38** illuminates |
| **OFF** | Press switch **38** up | Working lights switched off, the indicator light in switch **38** goes out |

**Information**

Switch on the working lights in poor light conditions. If illumination still is not sufficient, use external lights. If this is yet not enough to illuminate the job site sufficiently, stop work and only take it up again if sufficient illumination can be ensured.

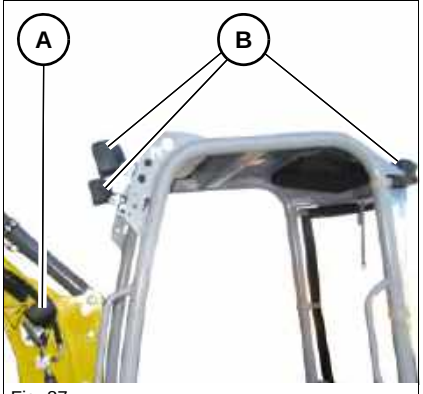



Fig. 87

| Position | Designation |
|---|---|
| **A** | Working light (standard) |
| **B** | Front and rear working lights (option) |

## Horn

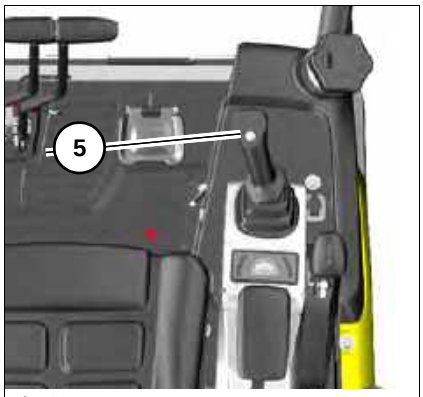


Fig. 88

Press button **5** on the right-hand control lever to actuate the horn.

## Rotating beacon (option)


Fig. 89 (shown from the rear)

A rotating beacon can be fastened on the roof with a magnetic bracket.


Fig. 90

Line routing on A pillar on the right.

Fig. 91

Connection **A** is located on the right in the machine.

➥ The rotating beacon illuminates once the connection is established.

**Information**

Observe the legal regulations of your country for operating the rotating beacon.

## Travel alarm (option)

A travel alarm sounds as soon as at least one of the tracks moves.

**DANGER**

**Accident hazard when traveling forward/backward!**

Severe crushing hazard causing death or serious injuries.

- ► Ensure that no one is in the danger zone.
- ► Do not rely on the travel alarm under any circumstances.
- ► If the travel alarm does not sound, stop machine operation immediately and get in touch with a Wacker Neuson service center (observe the relevant national regulations).

## 5.7 Wiper/wash system

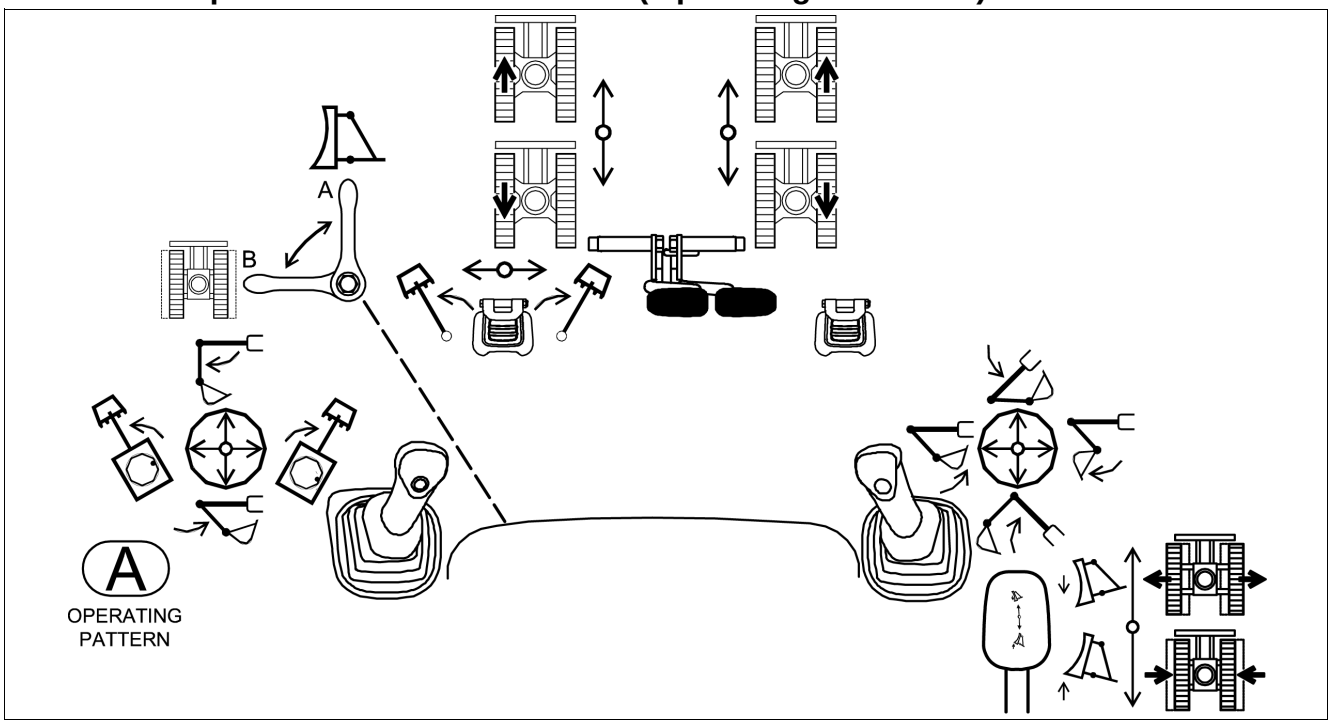
Not available.

## 5.8 Heating, ventilation and air conditioning system

Not available.

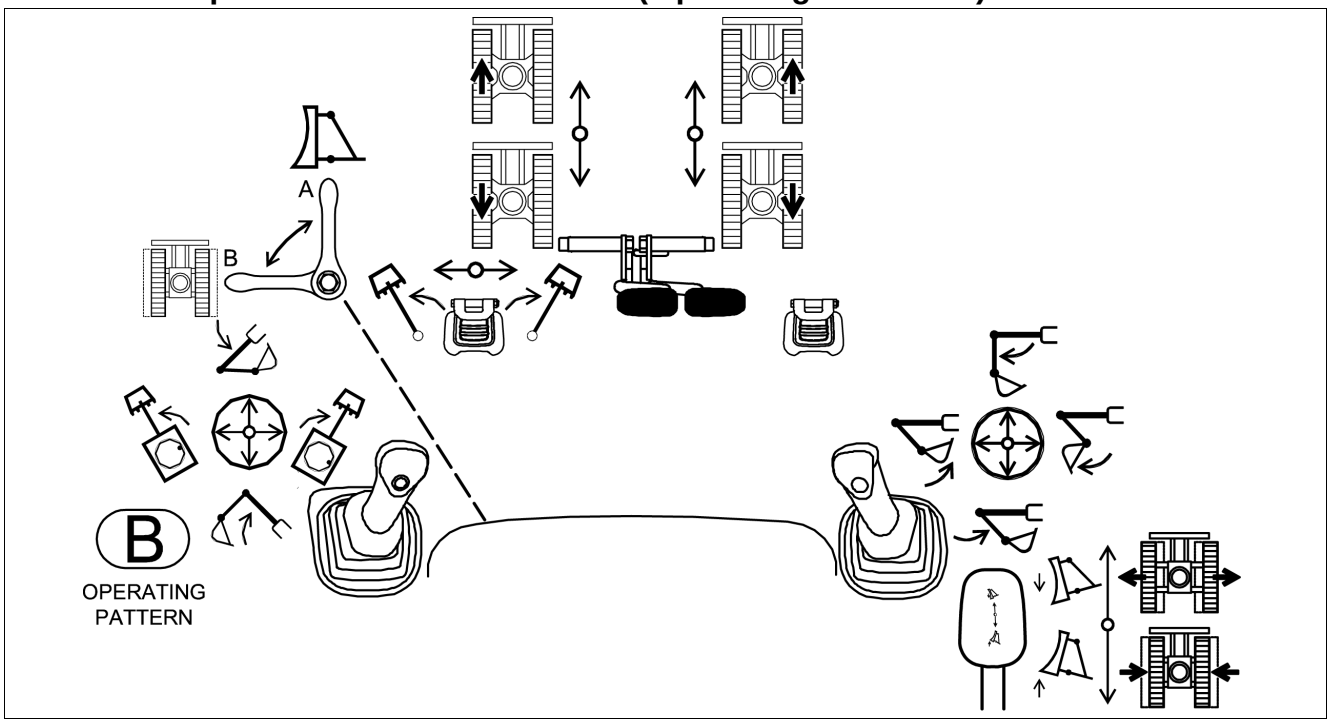
## 5.9 Work hydraulics

### Overview of pedals and control levers (Operating Pattern A)




| Symbol | Designation | Symbol | Designation |
|---|---|---|---|
|  | Left-hand track (forward) |  | Right-hand track (forward) |
|  | Left-hand track (reverse) |  | Right-hand track (reverse) |
|  | Extend stick |  | Swivel upper carriage to the right |
|  | Retract stick |  | Swivel upper carriage to the left |
|  | Swivel boom to the right |  | Swivel boom to the left |
|  | Lower boom |  | Dump bucket |
|  | Raise boom |  | Curl bucket |
|  | Lower stabilizer blade |  | Raise stabilizer blade |
|  | ISO controls | | |

## Overview of pedals and control levers (Operating Pattern B)




| Symbol | Designation | Symbol | Designation |
|---|---|---|---|
| | Left-hand track (forward) | | Right-hand track (forward) |
| | Left-hand track (reverse) | | Right-hand track (reverse) |
| | Extend stick | | Swivel upper carriage to the right |
| | Retract stick | | Swivel upper carriage to the left |
| | Swivel boom to the right | | Swivel boom to the left |
| | Lower boom | | Dump bucket |
| | Raise boom | | Curl bucket |
| | Lower stabilizer blade | | Raise stabilizer blade |
| B OPERATING PATTERN | SAE controls | | |

## Travel levers

**CAUTION**

**Accident hazard due to incorrect machine operation! The machine moves in the opposite direction if the upper carriage is rotated by 180° and the travel levers are actuated.**

Incorrect machine operation can cause serious injuries.

► Slowly and carefully actuate the control levers.

***NOTICE***

In order to avoid excessive track abrasion:

► Ensure that both tracks move as you change direction.

The stabilizer blade side is the front side (main traveling direction).

The travel movements of the machine are controlled with the travel levers.

The travel speed depends on the position of travel levers.

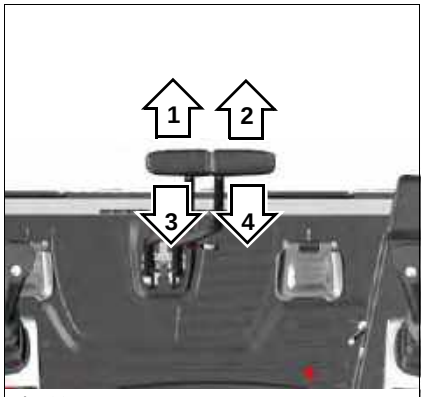



Fig. 92

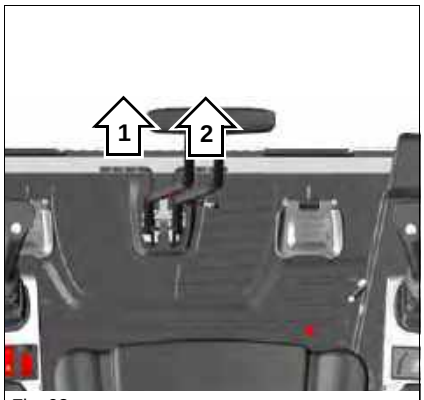



Fig. 93

| Position | Function | |
|---|---|---|
| 1<br>2 | Move forward<br>Move forward | Machine moves forward |
| 3<br>4 | Move backward<br>Move backward | Machine moves backward |
| 3<br>2 | Move backward<br>Move forward | Machine turns to the left |
| 1<br>4 | Move forward<br>Move backward | Machine turns to the right |

The travel pedals may also be used for traveling short distances forward.

## Rotating the upper carriage

**WARNING**

**Accident hazard due to possible farther rotation of the upper carriage in cold operating state!**

Further rotation of the upper carriage can cause serious injuries or death.

► The upper carriage can rotate a little bit farther as long as the hydraulic fluid has not reached its operating temperature yet. Carefully operate the control lever in cold operating state.

**WARNING**

**Crushing hazard due to swiveling range of machine!**

Persons in the swiveling range of the machine can be seriously injured.

► Ensure that no one is in the swiveling range.

► The upper carriage protrudes beyond the tracks if the machine is equipped with the extra weight option. Bear in mind the extended width of the machine.

***NOTICE***

Damage to machine when working in the immediate vicinity of walls, parts of buildings or other obstacles.

► Ensure that there are no obstacles in the machine's swiveling range.

► When the upper carriage is rotated, it protrudes beyond the tracks if the machine is equipped with the extra weight option. Bear in mind the extended width of the machine.

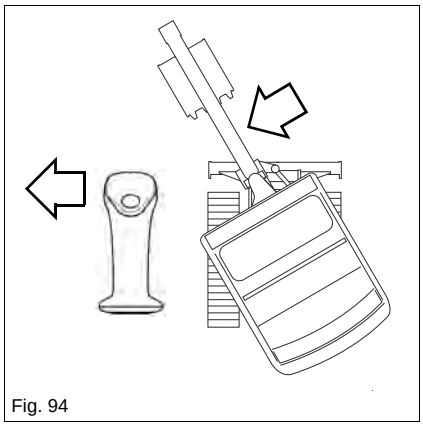


Fig. 94

**Rotating the upper carriage to the left**

Push the left-hand control lever to the left.

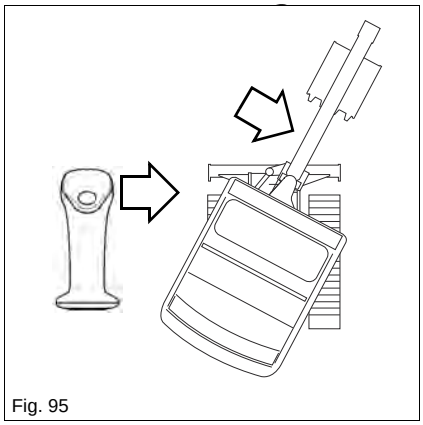


Fig. 95

**Rotating the upper carriage to the right**

Push the left-hand control lever to the right.

## Information

The upper carriage rotates fast if the control lever is pressed farther, and the upper carriage rotates slowly if the control lever is not pressed as far. If the upper carriage is supposed to be rotated on a slope, operate the control lever carefully to avoid fast movements.

**Hydraulic swivel unit brake:**

The upper carriage's rotation is sufficiently braked by moving the left-hand control lever back to initial position. Moving the control lever in the opposite direction (counteraction) brakes the upper carriage with maximum hydraulic output.

## ISO/SAE controls (option)

**WARNING**

**Accident hazard due to modified control lever operation!**

Modified controls can cause incorrect operation, and serious injuries or death.

- ► Ensure that you know which control mode has been selected before starting work.
- ► Always secure the wing nut on the changeover lever of the directional valve.
- ► Do not operate the machine with a malfunctioning wing nut. Contact a Wacker Neuson service center and replace the malfunctioning wing nut.

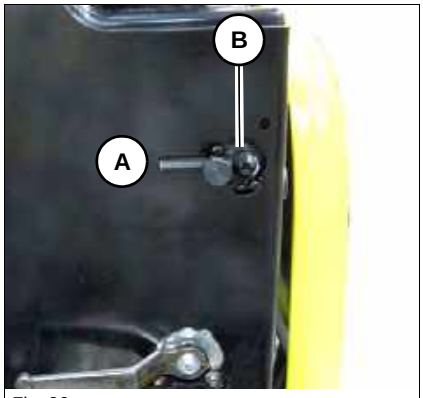


Fig. 96

The changeover valve is located at the left under the seat.

The changeover valve can be switched between Operating Pattern A (ISO controls) and Operating Pattern B (SAE controls).

The function label for the controls is affixed on the roof window.

| Wiring diagram | Controls | |
|---|---|---|
| A | ISO controls | Operating Pattern A |
| B | SAE controls | Operating Pattern B |

## Stabilizer blade

**WARNING**

**Crushing hazard due to unintentional actuation!**

Unintentional actuation can cause serious injuries or death.

- ► Raise the control lever base.
- ► Lower the stabilizer blade to the ground once work is over.
- ► Ensure that no one is in the danger zone.

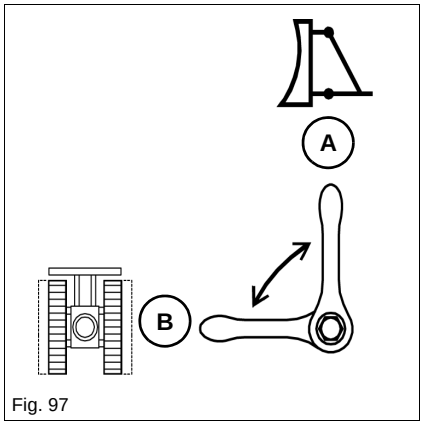


Fig. 97

The lever is located at the left under the seat.

1. Set the lever to position **A**.

| Position | Function |
|---|---|
| **A** | The stabilizer blade function is set in this position. |
| **B** | The telescopic travel gear function is set in this position. |

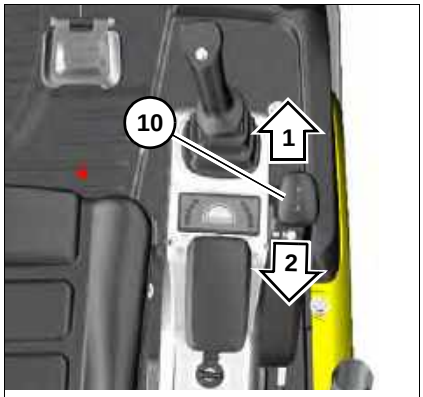


Fig. 98

2. The stabilizer blade gear is controlled via lever **10**.

| Position | Function |
|---|---|
| **1** | Lowers the stabilizer blade. |
| **2** | Raises the stabilizer blade. |

**Information**

Lowering the stabilizer blade too deeply into the ground can create a high resistance.

- ► Slightly raise the stabilizer blade.
- ► The clearance between the stabilizer blade and the ground should be about 1 cm (0.4 in).
- ► Raise the stabilizer blade before starting machine travel.

**Information**

The stabilizer blade is also used as a parking brake.

- ► Press the stabilizer blade against the ground.

## Information

In order to ensure maximum stability during work:

- ► Only perform work with an extended telescopic travel gear.
- ► Lower the stabilizer blade and turn out the extensions.

### Changing the width of the stabilizer blade

***NOTICE***

Damage to machine when traveling through passages.

- ► Pay attention to the width of the stabilizer blade and of the telescopic travel gear when traveling through passages.
- ► Adjust the stabilizer blade and the telescopic travel gear to the same widths when operating the machine.

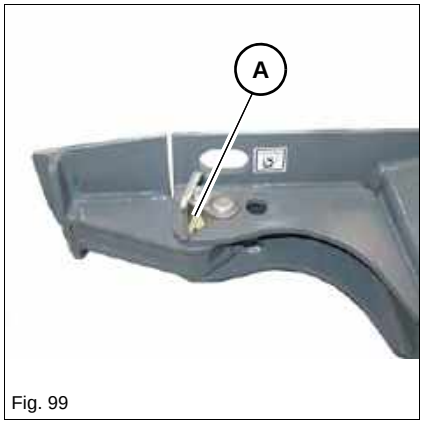



Fig. 99

### Reducing the width of the stabilizer blade

1. Raise the stabilizer blade to about 1 – 2 cm (about 0.4 – 0.8 in).
2. Pull out pins **A** on either side.

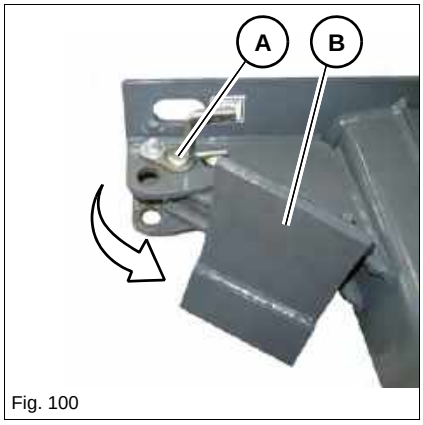



Fig. 100

3. Turn in the stabilizer blade extensions **B** on either side.
4. Insert pins **A** on either side.

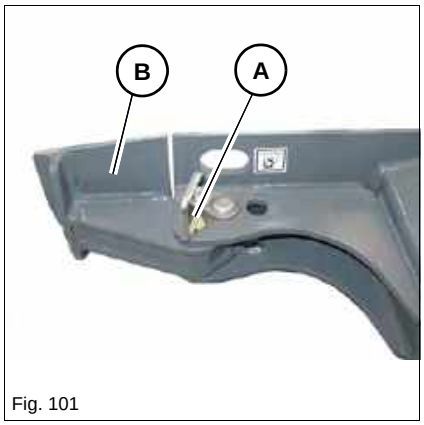


Fig. 101

### Increasing the width of the stabilizer blade

1. Raise the stabilizer blade to about 1 – 2 cm (about 0.4 – 0.8 in).
2. Pull out pins **A** on either side.
3. Turn out the stabilizer blade extensions **B** on either side.
4. Insert pins **A** on either side.

## Telescopic travel gear

**WARNING**

**Crushing hazard due to tipping over of machine!**

A tipping machine can cause serious injuries or death.

- ► Only perform work with an extended telescopic travel gear.
- ► Traveling with a retracted telescopic travel gear is only allowed for traveling very short distances through passages. Pay attention to the reduced stability.
- ► Raise the boom about 20 – 30 cm (8 – 12 in) off the ground and position it straight ahead at the center of the machine.
  If a hydraulic hose bursts on the telescopic hydraulic cylinder, lower the boom immediately to prevent the machine from tipping over.
- ► Extend and retract the travel gear only on horizontal, level and firm ground.
- ► Telescopic travel gear completely extended.

**WARNING**

**Crushing hazard when retracting the telescopic travel gear!**

Retracting and extending the telescopic travel gear can cause serious crushing of body parts.

- ► Ensure that no one is in the danger zone.
- ► Telescopic travel gear completely extended.

***NOTICE***

Damage to machine when traveling through passages.

- ► Pay attention to the width of the stabilizer blade and of the telescopic travel gear when traveling through passages.
- ► Adjust the stabilizer blade and the telescopic travel gear to the same widths when operating the machine.

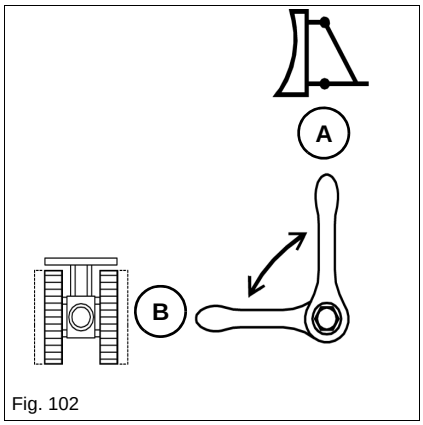


Fig. 102

The lever is located at the left under the seat.

1. Set the lever to position **B**.

| Position | Function |
|---|---|
| **A** | The stabilizer blade is set in this position. |
| **B** | The telescopic travel gear is set in this position. |

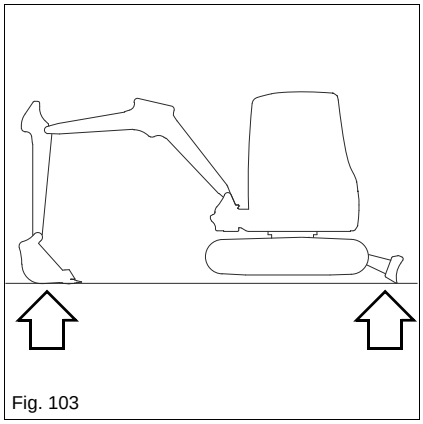


Fig. 103

2. Raise the machine evenly and horizontally by means of the boom and the stabilizer blade.

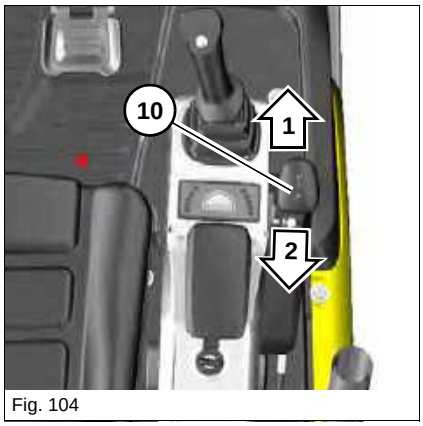


Fig. 104

3. The telescopic travel gear is controlled via lever **10**.

| Position | Function | |
|---|---|---|
| **1** | Push lever **8** forward | The travel gear is extended (wide track). |
| **2** | Pull lever **8** backward | The travel gear is retracted (narrow track). |

## Information

In order to ensure maximum stability during work:

► Only perform work with an extended telescopic travel gear.

► Lower the stabilizer blade and turn out the extensions.

## Proportional controls (option)

The proportional controls make it possible to adapt the speed with which the attachments move. Moving slide switch **A** slowly causes the attachment to move slowly.

This control mode offers proportional operation of the auxiliary hydraulics depending on the position of slide switch **A** on the control lever.

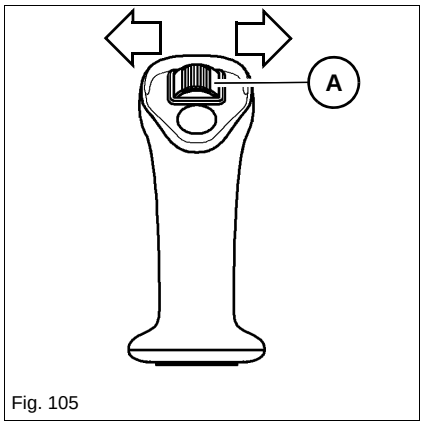



Fig. 105

If precision work (for example with an offset bucket) does not require the full oil flow, turn rotary switch **B** to the left (MIN).

If the full oil flow is required, turn the rotary switch to the right (MAX).

The proportional controls are only available for control circuits AUX II and AUX III.

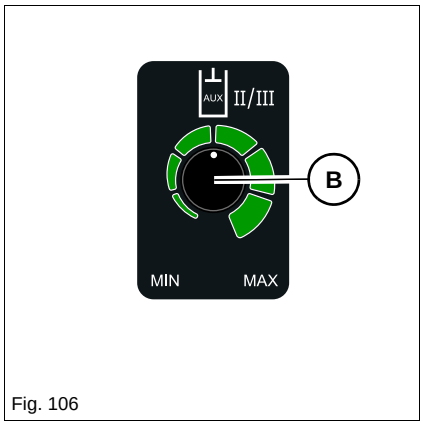



Fig. 106

## Hammer operation (option)

Hammer operation may only be performed with a shatter protection in the defined work range.

*– see chapter " Shatter protection (option)" on page 4-15*

The machine is not certified for demolition work according to EN 474-5.

Installing a Front Guard according to EN 474-5 (item 5.3.2.1) is not possible.

**WARNING**

**Piercing/penetration hazard by objects from the front!**

Machine operation involving piercing/penetrating objects from the front can cause accidents wth serious injuries or death.

- ► During operation, all persons must stay clear of the work range of the machine.
- ► Do not place the machine directly underneath the workplace during demolition, otherwise parts can fall onto the machine or the building can collapse.
- ► Only work in the work range.
- ► Machine operation is prohibited without a shatter protection.

**WARNING**

**Accident hazard due to tipping over of machine!**

A tipping machine can cause serious injuries or death.

- ► Do not perform any demolition work under the machine. This could cause the machine to tip over.
- ► The machine can lose its balance and tip over if a hammer or other heavy attachment is used.
- ► Never turn, lower or set down the attachment abruptly.
- ► Do not extend or retract the boom abruptly.
- ► Do not use the impact force of the attachment to perform demolition work. Broken or falling pieces can cause serious injuries.
- ► Machine travel is prohibited during hammer operation.

**Information**

If several sizes of hydraulic hammers are available for the machine, the following applies when using the Powertilt unit:

- ► Always use the smallest possible hydraulic hammer.
- ► Contact your dealer for information on the correct equipment.

## Working with a hydraulic hammer

### *NOTICE*

In order to avoid damage to the machine or hydraulic hammer, observe the following points:

- ► Observe the Operator's Manual of the hydraulic hammer.
- ► Never use the hammer horizontally or upward.
- ► Do not use the hammer to raise loads.
- ► Do not hit the hammer against rocks, concrete, etc.
- ► Do not use the hammer in the same spot uninterruptedly for more than 15 seconds.
- ► Do not raise the machine with the boom.
- ► Working with the hydraulic cylinders or the boom fully extended is prohibited.
- ► Do not swivel the Powertilt unit beyond 30° during hammer operation, otherwise the load on the boom increases enormously.
- ► Stop work immediately if a hydraulic hose moves back and forth in an unusual manner. The pressure accumulator could be malfunctioning. Contact a Wacker Neuson service center and have the malfunction rectified immediately.
- ► Do not use the impact force of the attachment to perform demolition work. Broken or falling pieces can cause damage to the equipment.

### Hammer pedal – AUX I (option)

1. Switch over to hammer operation. The ball-type cock is located on the right in traveling direction in the machine.

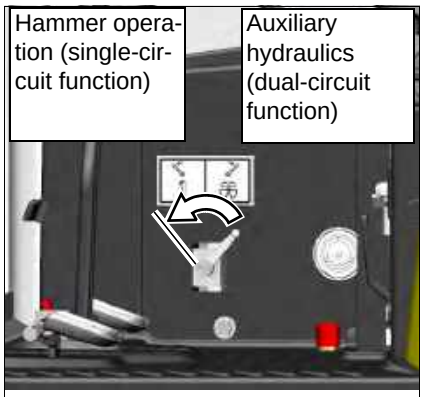



Fig. 107

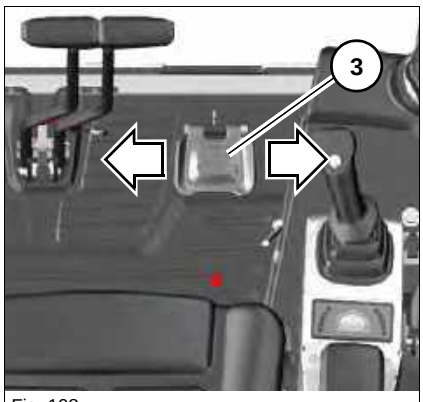



Fig. 108

**Switching on hammer operation:**

Press pedal **3** to the left.

**Switching off hammer operation:**

Release pedal **3**.

## Additional control circuit – AUX I (option)

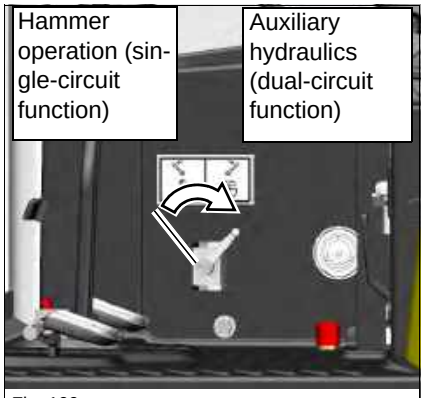



Fig. 109

1. Changeover to the dual-circuit function. The ball-type cock is located on the right in traveling direction in the machine.

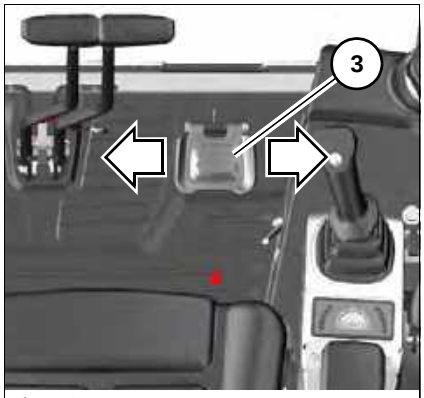



Fig. 110

**Operating the additional control circuit**

**Oil flow to right-hand line:**

Press pedal **3** to the right.

**Oil flow to left-hand line:**

Press pedal **3** to the left.

## Swiveling the boom

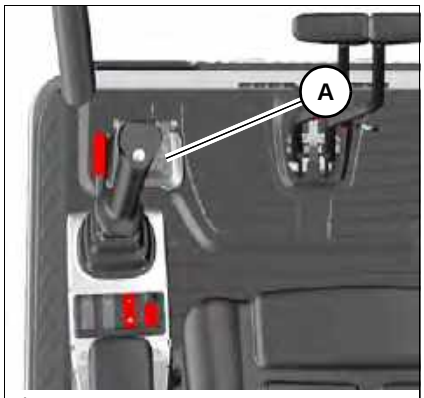



Fig. 111

**Swiveling the boom to the right:**

Press pedal **1** to the right.

**Swiveling the boom to the left:**

Press pedal **1** to the left.

## Lifting gear applications

**DANGER**

**Crushing hazard due to tipping over of machine!**

Serious injuries or death can be caused by the machine tipping over.

- ► Never exceed the weight and mass values specified in the stability table.
- ► If a joint rod or Powertilt unit with load hook is installed, the weight of the attachment must be subtracted from the weight or mass value specified in the table.
- ► Use the machine for lifting gear applications only if the mandatory lifting gear (joint rod, for example) and safety equipment (optical and acoustic warning devices (safe load indicator), stability table, hydraulic hose burst valves, for example) is installed, functional and enabled.
- ► Telescopic travel gear extended.

***NOTICE***

If the weight or mass value is exceeded, there is a risk of damage to property if the machine tips over.

- ► Never exceed the weight and mass values specified in the stability table.

Lifting gear applications are only allowed with both the following Wacker Neuson lifting gear:

- Joint rod
- Powertilt unit with load hook

Fig. 112 (symbolic representation)

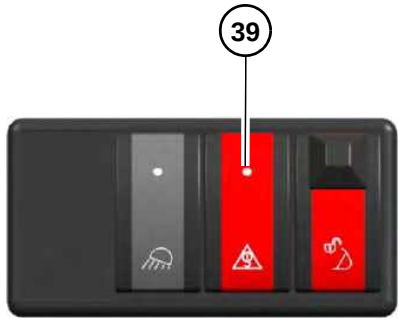



Fig. 113

In lifting gear applications, always switch on switch **39** for the safe load indicator.

As soon as indicator light **31** illuminates and the warning sounds:

- Reduce the load until the indicator light goes out and the warning no longer sounds.

Suitable equipment for fastening and securing loads must be available.

*– see chapter “ Safe load indicator (option)” on page 5-47*


Fig. 114

## Additional control circuits

## 3rd control circuit – AUX II (option)

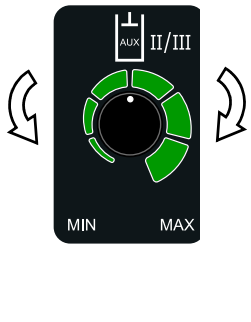



Fig. 115

Turn the rotary switch on the left-hand control lever base to the required position.

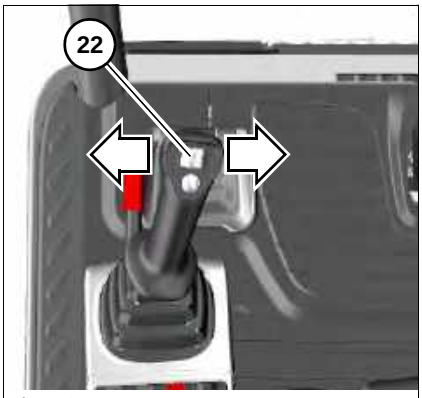



Fig. 116

**Operating the additional control circuit**

**Oil flow to left-hand line:**

Push slide switch **22** on the left-hand control lever to the left.

**Oil flow to right-hand line:**

Push slide switch **22** on the left-hand control lever to the right.

## Powertilt – AUX III (option)

**WARNING**

**Crushing hazard due to rotating movements of the Powertilt unit!**

Rotating the Powertilt unit can cause serious injuries or death.

► Ensure that no one is in the danger zone.

**Information**

For more information, see **Easy Lock/Powertilt with Easy Lock** Operator's Manual.

**Information**

The Powertilt unit may only be installed and removed by a Wacker Neuson service center!

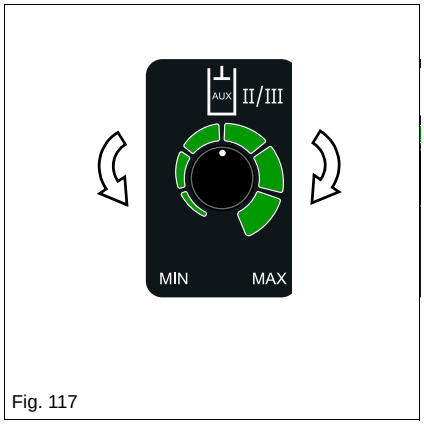



Fig. 117

Adjust the required oil flow with the rotary switch on the left-hand control lever base.

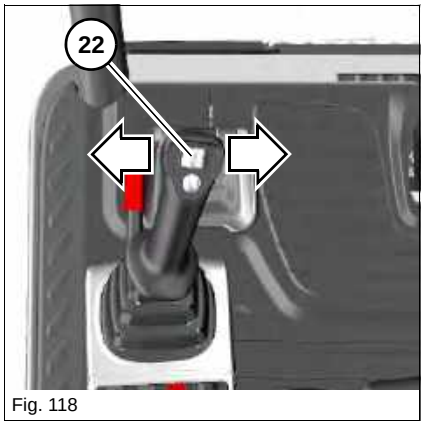



Fig. 118

**Actuating the Powertilt unit**

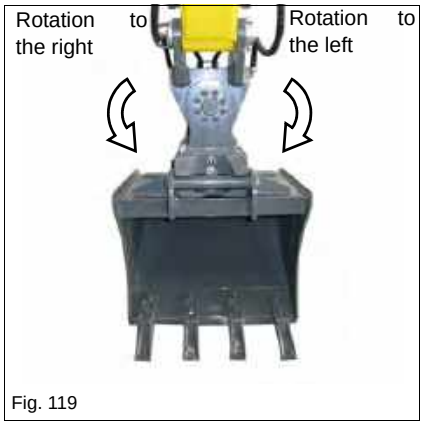



Fig. 119

**Rotating the Powertilt unit to the left:**

Push slide switch **22** on the left-hand control lever to the left.

**Rotating the Powertilt unit to the right:**

Push slide switch **22** on the left-hand control lever to the right.

## Hydraulic Easy Lock quickhitch (option)

- Before putting this feature into operation, specific training must be performed by authorized technical personnel and must be understood by the operator.
- For safety reasons, the quickhitch must be operated with two control elements. This avoids opening the quickhitch unintentionally during work operation.
- For system-specific reasons, the hydraulic quickhitch opens and closes with any function.
- For safety reasons, only use the function “Raise stabilizer blade” to open or close.
- There must be no dirt on the claws before hitching.
- For more information, see **Easy Lock/Powertilt with Easy Lock** Operator’s Manual.

**WARNING**

**Crushing hazard when picking up attachments!**

If an attachment is not locked correctly, it can come off and cause serious injuries or death.

► Ensure that no one is in the danger zone.

► Do not use a damaged attachment.

► After hitching the attachment or before starting work, ensure that the lock is correctly connected with the mount.

► The check pin **K** must be fully retracted. Otherwise repeat the lock cycle until check pin **K** is retracted.

► Ensure correct locking with a short and rapid succession of stick and bucket movements as close as possible to the ground.

### Picking up an attachment

Fig. 120

1. Unlock and press switch **40**.
   ➥ The buzzer sounds.
   ➥ The hydraulic quickhitch is enabled and can be operated.

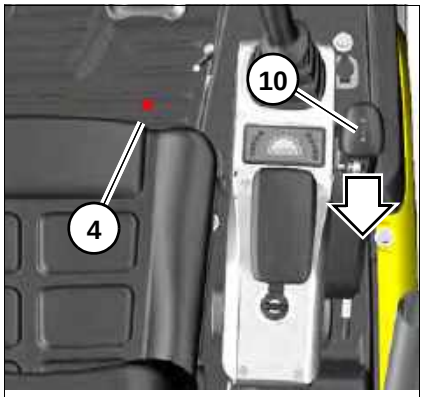


Fig. 121

2. Press and hold foot-operated pushbutton switch **4**.
3. Pull and hold stabilizer-blade lever **10** as far as it will go.
   ➥ The quickhitch opens.

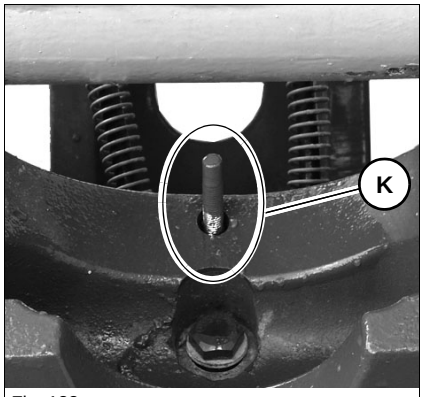


Fig. 122

   ➥ The quickhitch is fully open if check pin **K** (red) is extended.
4. The stabilizer-blade lever can be released once the quickhitch is open.

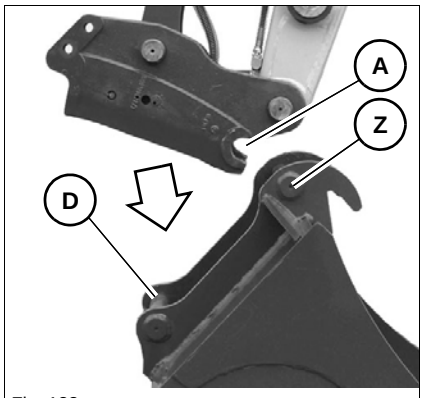


Fig. 123

5. Hitch claws **A** (on the side of the machine) into pins **Z** of the mount.
6. Extend the bucket hydraulic cylinder so that the second pin **D** of the attachment touches the quickhitch.
7. Check whether the attachment touches the quickhitch with the second pin **D**.

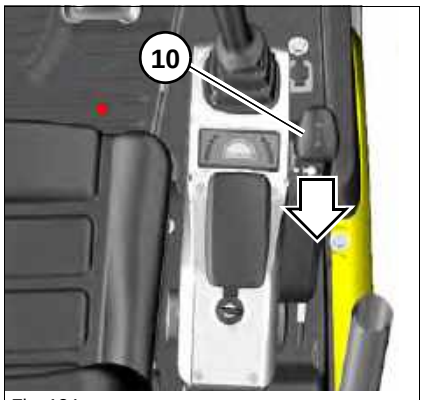


Fig. 124

8. Release foot-operated pushbutton switch **4**.
9. Pull and hold stabilizer-blade lever **10** as far as it will go.
   ➥ The quickhitch closes.
10. Release stabilizer-blade lever **10**.
11. Switch off switch **40**.
    ➥ The buzzer is silent.

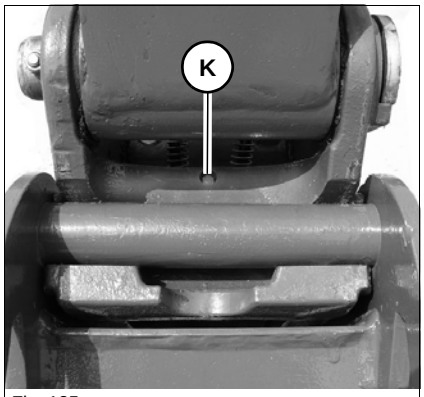


Fig. 125

➥ The check pin **K** (red) must be fully retracted.

### Setting down an attachment

**WARNING**

**Crushing hazard when removing attachments!**

If an attachment is not removed correctly, it can tip over and cause serious injuries or death.

► Ensure that no one is in the danger zone.

► Lower the attachment to level and firm ground ensuring stability.

Fig. 126

1. Lower the attachment to about 5 – 10 cm (2 – 4 in) above the ground.
2. Actuate switch **40**.
   ➥ The buzzer sounds.

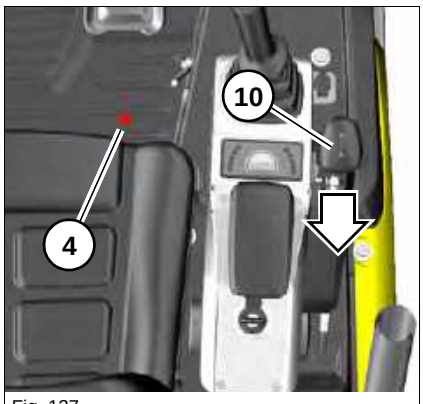


Fig. 127

3. Press and hold foot-operated pushbutton switch **4**.
4. Pull and hold stabilizer-blade lever **10** as far as it will go.
   ➥ The quickhitch opens and unhitches the attachment.

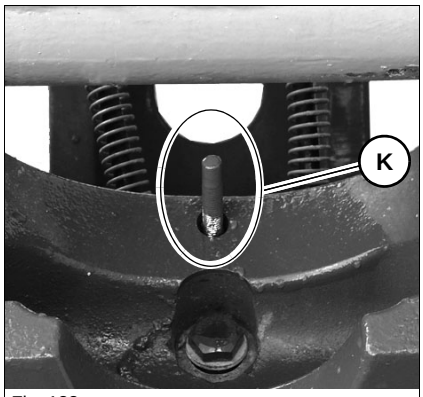


Fig. 128

➥ The quickhitch is fully open if check pin **K** (red) is extended.

5. Release the stabilizer-blade lever.

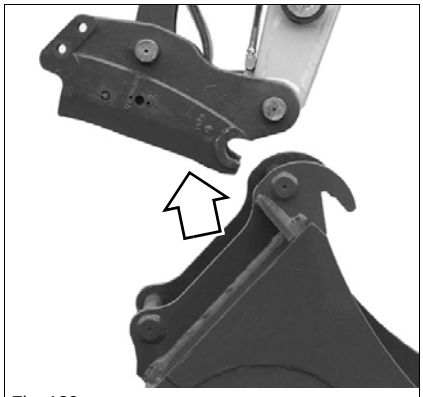


Fig. 129

6. Retract the bucket hydraulic cylinder.
7. Set down the attachment.
8. Raise the boom.
9. Release foot-operated pushbutton switch **4**.
10. Pull and hold stabilizer-blade lever **10** as far as it will go.
    ➥ The quickhitch closes.
11. Release the stabilizer-blade lever.
12. Switch off switch **40**.
    ➥ The buzzer is silent.

## Grab control circuit (option)

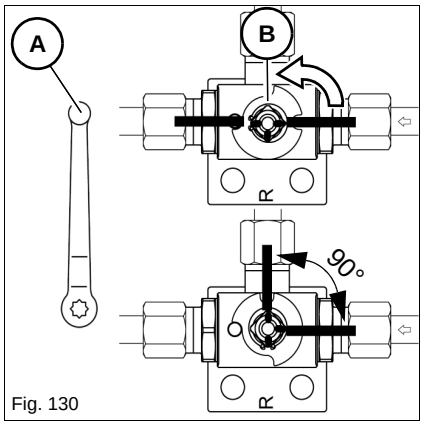


Fig. 130

**Left-hand side grab operation:**

1. Fit lever **A** onto the ball-type cock.
2. Set the ball-type cock to position **B**.
   ➥ The 90° notch indicates that grab operation is set.
3. Remove the lever after the changeover.

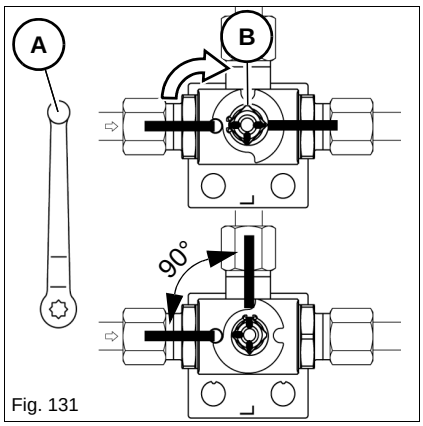


Fig. 131

**Right-hand side grab operation:**

1. Fit lever **A** onto the ball-type cock.
2. Set the ball-type cock to position **B**.
   ➥ The 90° notch indicates that grab operation is set.
3. Remove the lever after the changeover.

### Connecting and disconnecting hydraulic couplings

1. Stop and park the machine. See “Preparing lubrication”.
2. Position the boom straight ahead at the center of the machine.
3. Lower the stabilizer blade to the ground.
4. Turn the starting key to position **1**.
5. Move the control lever or the slide switch of the hydraulic circuit in all directions repeatedly.
6. Remove the starting key and carry it with you.

➥ The grab hose couplings can now be coupled and uncoupled.

## Hydraulic connections

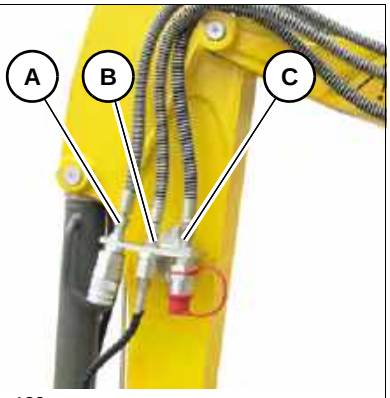


Fig. 132

| Port | Stick (left) |
|---|---|
| **A** | Grab control circuit – AUX IV (option) |
| **B** | 3rd control circuit or Powertilt – AUX II/AUX III (option) |
| **C** | Auxiliary hydraulics – AUX I |

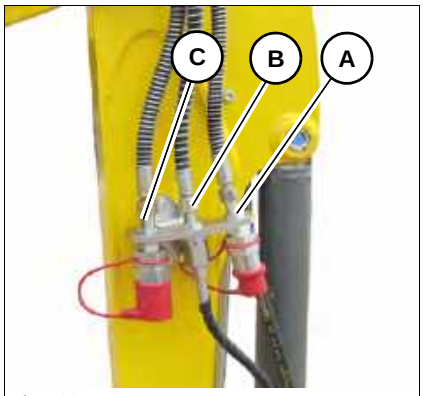


Fig. 133

| Port | Stick (right) |
|---|---|
| **A** | Grab control circuit – AUX IV (option) |
| **B** | 3rd control circuit or Powertilt – AUX II/AUX III (option) |
| **C** | Auxiliary hydraulics – AUX I |

**Information**

Follow the instructions in the Operator’s Manual of the attachment manufacturer for connecting the hydraulics to the attachment.

## 5.10 Attachments

### Picking up

**WARNING**

**Injury hazard due to fluid escaping under pressure!**

Hydraulic oil escaping under pressure can penetrate the skin and cause serious injuries or death.

- ► Ensure that no one is in the danger zone.
- ► Before connecting or removing hydraulic lines from the attachment, ensure that the hydraulic system is not under pressure.
- ► Release the pressure.
- ► Wear protective clothes.

**WARNING**

**Accident hazard when picking up attachments!**

Picking up attachments incorrectly can cause serious injuries or death.

- ► Always wear protective equipment when installing the connecting pins.
- ► Ensure that no one is in the danger zone.
- ► Only use attachments that are in perfect condition.
- ► Set and adjust the boom to the correct position with the control levers.
- ► Align the fastening bores in the attachment with a mandrel to make it easier to insert the pin in the bores.
- ► After hitching the attachment or before starting work, ensure that the lock or the pins are correctly connected with the mount.
- ► Ensure correct locking with a short and rapid succession of stick and bucket movements as close as possible to the ground.

### Setting down

**WARNING**

**Crushing hazard when removing attachments!**

If an attachment is not removed correctly, it can tip over and cause serious injuries or death.

- ► Ensure that no one is in the danger zone.
- ► Lower the attachment to level and firm ground ensuring stability.
- ► Only remove the pins from the attachment if it is in a stabile position.
- ► Lower the attachment to the ground without too much pressure, otherwise the resistance when removing the pins is too high.

Re-equipping the attachments is described below for a bucket.

If you are fitting or removing attachments with their own hydraulic functions – offset bucket, for example – you must follow the special information given in the Operator's Manual of the attachment.

**Information**

The hydraulic system of the machine is still pressurized even when the engine is not running. Due to the residual pressure, the hydraulic quick couplers can be removed but not installed back on again.

- ► Release the pressure.

## Releasing the pressure in the work hydraulics

1. Stop the machine on firm, level and horizontal ground.
2. Lower the attachment completely to the ground.
3. Lower the stabilizer blade to the ground.
4. Stop the engine.
5. Turn the starting key to position **1**.
6. Move the control lever or the slide switch of the proportional controls of the relevant hydraulic circuit in all directions repeatedly.
   - ➥ The pressure in the system sections that have been actuated is released. This can be seen by the brief movement the hoses make as the pressure is released.
   - ➥ Uncouple the attachment immediately after the pressure has been released, otherwise pressure can be created again!

## Retrofitting a bucket

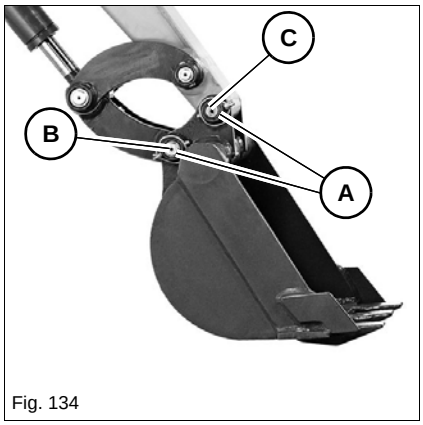


Fig. 134

### Removing

1. Lower the bucket to level ground with the flat side facing downward.
2. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
3. Remove linch pins **A**.
4. First remove pin **B**, and then pin **C**. Carefully expel pins that are stuck with a hammer and a brass punch.

If pin **C** is stuck:

1. Start the engine.
2. Slighty raise and lower the boom to take the load off the pin.
3. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
4. Raise the control lever base.
5. Remove the starting key and carry it with you.

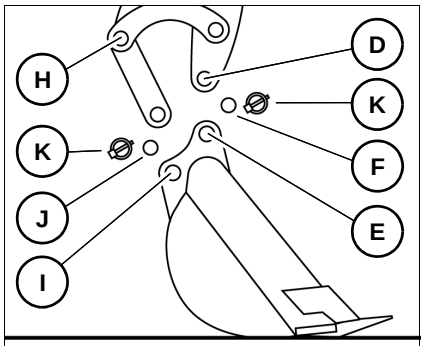


Fig. 135

### Assembly

1. Install a bucket only if it is positioned on level ground with the flat side facing downward.
2. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
3. Apply grease to the pins and joints before inserting the pins.
4. Start the engine.
5. Straighten the stick so that bores **D** and **E** are flush.
6. Stop the engine. Raise the control lever base.
7. Insert pin **F**.
8. Actuate the stick hydraulic cylinder until bores **H** and **I** are flush.
9. Stop the engine. Raise the control lever base.
10. Insert pin **J**.
11. Install linch pins **K**.

## 5.11 Work operation

### Inadmissible work procedures

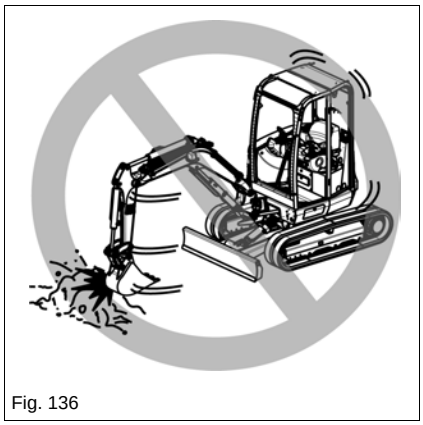


Fig. 136

**Working with swivel force**

- Do not use the swivel force of the upper carriage to tear down walls or to create level surfaces.
- Never ram the attachment into the ground when swiveling the upper carriage.
  ➥ This can damage the machine or the attachment.

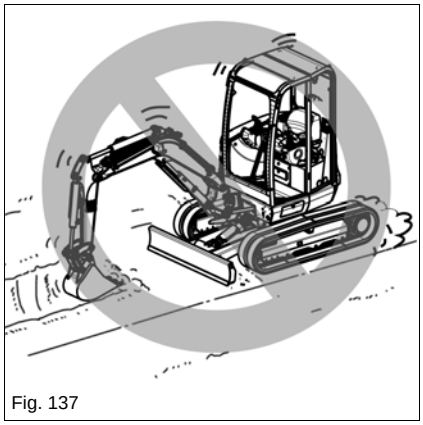


Fig. 137

**Working with traveling force**

- Never ram the attachment into the ground to dig when traveling.
  ➥ This can damage the machine or the attachment.

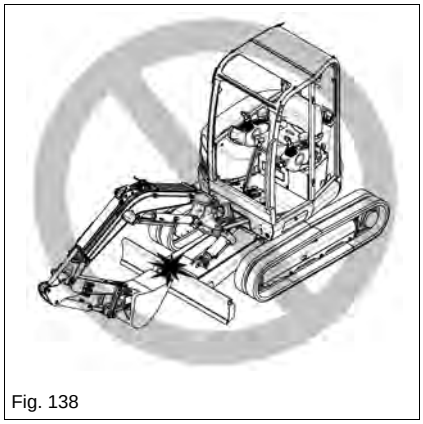


Fig. 138

**Retracting the attachment**

- When retracting the attachment, ensure that it does not touch the stabilizer blade.

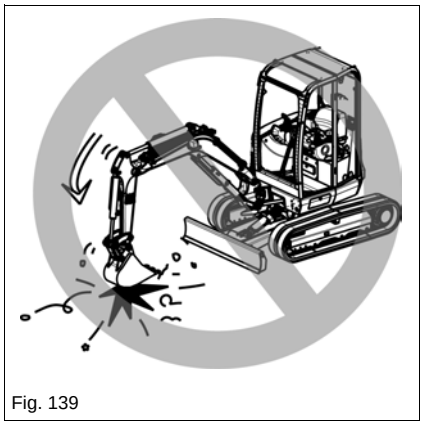


Fig. 139

**Working with falling force by lowering the attachment**

- Do not use the falling force of the attachment as a hoe, hammer or pile-driver.
  ➥ Working this way can greatly reduce the machine's service life.

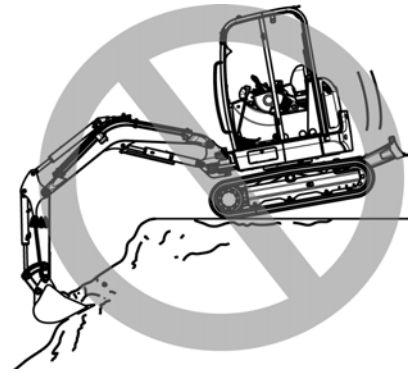


Fig. 140

**Working with the falling force by lowering the machine**

- Never use the dead weight of the machine for work.
- Use only the hydraulic force of the hydraulic cylinders.

Fig. 141

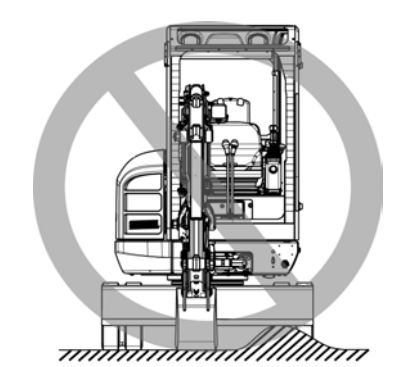


Fig. 142

**Fully lowering the stabilizer blade**

- Apply the full weight of the machine over the entire width of the stabilizer blade when using it for stabilization.

**Protecting the stabilizer blade against shocks**

- The stabilizer blade or stabilizer blade hydraulic cylinder can be damaged when hitting it against rocks etc.

Fig. 143

**Working on slopes**

- When performing deep excavations with the stabilizer blade at the front, ensure that the boom hydraulic cylinder or attachment do not touch the stabilizer blade.
- Position the stabilizer blade at the rear if possible.

## General notices regarding work operation

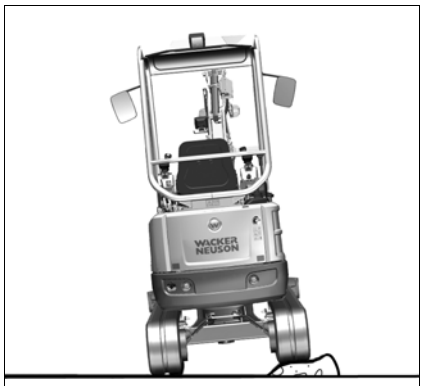


Fig. 144

### Drive operation

Traveling over obstacles (rocks, tree stumps etc.) can put a heavy load on the travel gear or the tracks, and cause damage. Avoid traveling over obstacles if possible.

If it cannot be avoided, lower the boom to ground level and travel over the obstacle with the tracks at low speed.

### Drive operation in high speed

Travel slowly on rough terrain and avoid starting and stopping machine travel abruptly as well as changing direction suddenly.

The stabilizer blade must be at the front when traveling in high speed.

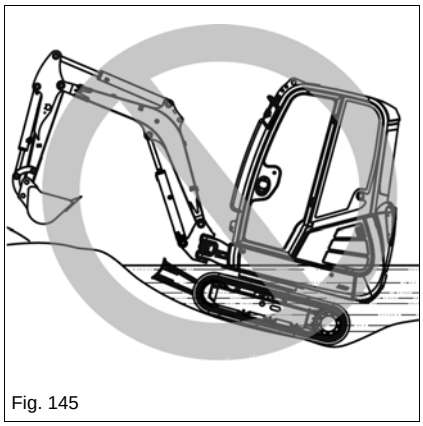


Fig. 145

### Operation in water

Do not immerse the rear end of the machine in water. Bear this in mind in particular when leaving water, in order not to damage the machine.

Operation in salt water is prohibited.

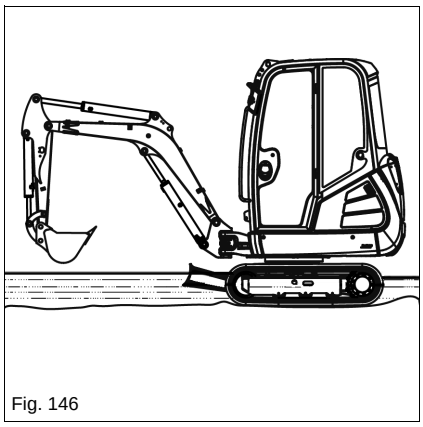


Fig. 146

Water must not reach any farther than the upper edge of the tensioning wheel.

Lubricate lubrication points again that were immersed in water for a longer time in order to expel the old grease.

Do not immerse the live ring or the upper carriage in water.

## Working with the standard bucket

The following section describes work operations with the machine equipped with the standard bucket (backhoe bucket 400 mm/16 in).

The standard position the stabilizer blade is on the excavation side of the machine.

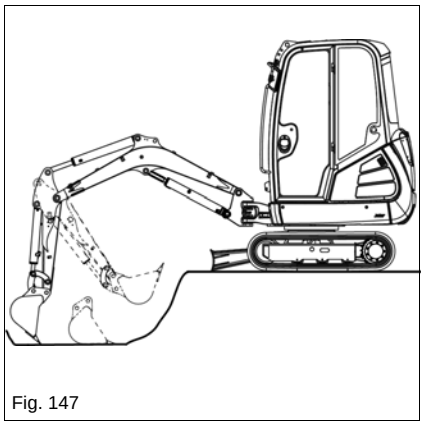


Fig. 147

### Bucket position when digging

Perform long, level excavation movements with the stick and the bucket. The maximum excavation force is achieved at an angle of 80 to 120° between the boom and the stick.

1. Penetrate into the ground with the bucket.
2. Lower the stick and at the same time, position the bucket so that the flat lower side of the bucket is parallel with the ground.
3. Move the stick toward the machine and curl the bucket at the same time.

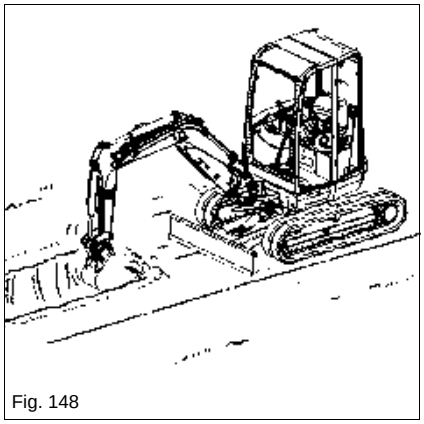


Fig. 148

### Working alongside trenches

- For more efficient work:
  - Install a suitable bucket.
  - Position the tracks parallel to the trench.
- When digging wide trenches, dig the side sections first and then the middle section.

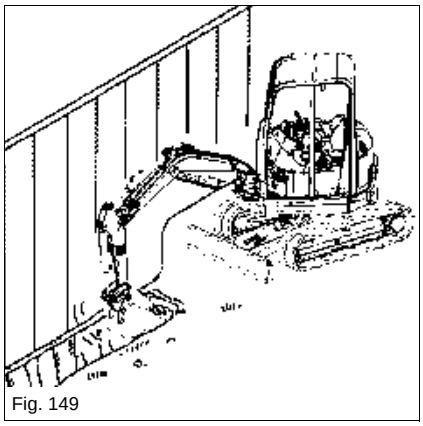


Fig. 149

- The machine can be used in tight spaces for excavating laterally.
  - To do this: rotate the upper carriage and swivel the boom at the same time.

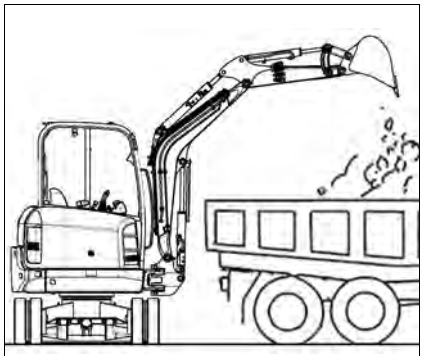


Fig. 150

### Loading material

- Loading material on trucks is easier and more efficient if:
  - The machine is positioned at the rear end of the truck.
  - The loading platform of the truck is loaded by starting at the rear end.
  - Work is performed with the smallest possible swivel angle.

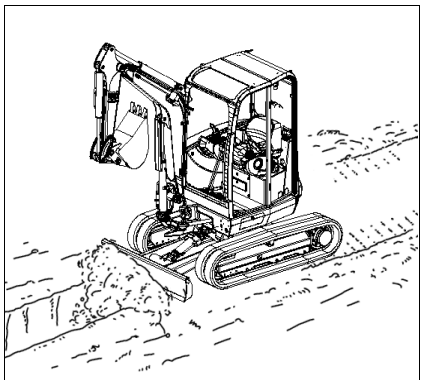


Fig. 151

### Grading

- Use the stabilizer blade to:
  - Fill in trenches.
  - Grade surfaces.
- Lower the stabilizer blade to the ground for grading work.
- Set the depth of the layer you want to remove with the stabilizer-blade lever.
  - ➥ The machine must not be raised by lowering the stabilizer blade.

The clearance between the stabilizer blade and the ground should be about 1 cm (0.4 in).

## 5.12 Emergency lowering

**DANGER**

**Crushing hazard during boom lowering!**

Causes severe crushing or injury resulting in death.

- ► Ensure that no one is in the danger zone.
- ► Stop all work movements immediately if someone enters the danger zone.

Observe the following during emergency lowering:

1. Turn the starting key to position **1**.
2. Lower the control lever base.
3. Push the right-hand control lever forward until the boom is fully lowered.
4. Return the control lever to neutral.

**Information**

Lower the boom immediately after stopping the engine.

## 5.13 Additional equipment/options

### Safe load indicator (option)

The safe load indicator gives the operator optical and acoustic warnings when the values of the stability table are exceeded.

**WARNING**

**Machine tipping over hazard due to failure to pay attention to the safe load indicator!**

A tipping machine can cause serious injuries or death.

- ► Reduce reach or the lift load until both the acoustic signal and the indicator light in the display element go out.
- ► Pay attention to the stability table.

**WARNING**

**Accident hazard due to switched-off or malfunctioning safe load indicator!**

A tipping machine can cause serious injuries or death.

- ► Switch on the safe load indicator during lifting gear applications.
- ► Operating a malfunctioning safe load indicator is prohibited. Have the error repaired by a Wacker Neuson service center.

**Functional check of the pressure switch of the safe load indicator**

Always perform a functional check of the safe load indicator before performing lifting gear applications.

1. Start the machine.
2. Drive on open terrain.
3. Secure the danger zone.
4. Stop the machine.
5. Switch on the safe load indicator.
6. Raise the boom as far as it will go and hold the control lever in this position.
   - ➥ The acoustic signal must sound and the indicator light must illuminate.
   - ➥ The machine may be used for lifting gear applications.
7. The acoustic signal does not sound, or the indicator light does not illuminate.
   - ➥ The machine may *not* be used for lifting gear applications.
   - ➥ Contact a Wacker Neuson service center and have the malfunction rectified.

**Perform a functional check of the control lever base.**

*– see chapter " Functional check of control lever base" on page 4-10*

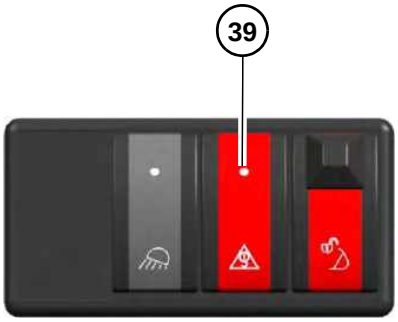



Fig. 152

### Switching on the safe load indicator

The safe load indicator switch is located on the left-hand control lever base.

1. Press switch **39** on the instrument panel down.


Fig. 153

➥ Indicator light **31** in the display element is used for monitoring. As soon as the admissible values are exceeded, indicator light **31** illuminates and an acoustic signal sounds.

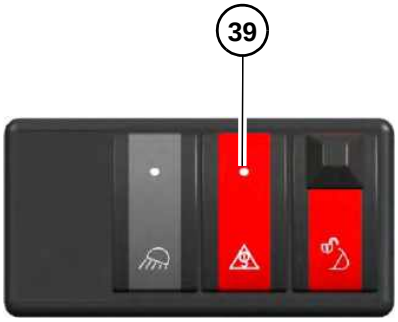



Fig. 154

### Switching off the safe load indicator

1. Press switch **39** on the instrument panel forward.

## Hydraulic hose burst valve

**WARNING**

**Injury hazard due to fluid escaping under pressure!**

Hydraulic oil escaping under pressure can penetrate the skin and cause serious injuries or death.

► Ensure that no one is in the danger zone.

► Move the control levers to neutral position if a hydraulic hose bursts.

**CAUTION**

**Burn hazard due to hot hydraulic oil!**

Hot hydraulic oil can cause burns to the skin.

► Move the control levers to neutral position if a hydraulic hose bursts.

### Stabilizer blade hydraulic cylinder

If a hydraulic hose bursts on the stabilizer blade hydraulic cylinder, the standard hydraulic hose burst valve keeps the blade in its position.

### Hydraulic Hose burst valve “Basic” (option)

The boom and stick are equipped with a hydraulic hose burst valve that keeps them in the last position if a hydraulic hose bursts.

The hydraulic hose burst valve is adjusted and sealed at the factory.

Warranty is void if the seal is removed or if the hydraulic hose burst valve is tampered with.

### Hydraulic Hose burst valve “Advanced” (option)

The boom and stick are equipped with a hydraulic hose burst valve, and the stabilizer blade with a counterbalance valve that keep them in the last position if a hydraulic hose bursts.

The hydraulic hose burst valve (boom and stick) is adjusted and sealed at the factory.

Warranty is void if the seal is removed or if the hydraulic hose burst valve is tampered with.

**Proceed as follows after a damage:**

1. Stop the machine immediately.
2. Stop the engine.
3. Perform emergency lowering if possible – *see chapter “5.12 Emergency lowering” on page 5-46*.
4. Raise the control lever base.
5. Remove the starting key and carry it with you.
6. Secure the machine and the attachment.
7. Contact a Wacker Neuson service center and have the malfunction rectified.

### Environment

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## Travel interlock

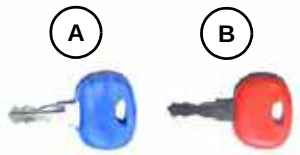



Fig. 155

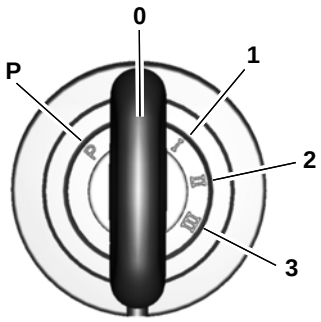



Fig. 156

**A** = operator's key (blue key)

For starting the machine. Scope of delivery includes 2 keys.

**B** = master key (red key)

### Information

Store the master key in a safe place. It is only used for coding new keys. All coded keys are deleted if the key remains in position 1 for more than 20 seconds.

A new travel interlock must be installed if the master key is lost.

The machine can be started without performing any further settings.

#### Coding a new key

1. Insert master key **B** in the starter.
2. Turn the starting key to position **1** for a maximum 5 seconds.
3. Turn the starting key to position **0** and remove master key **B**.
4. Now insert the new key or the key requiring coding in the starter and turn it to position **1** within 15 seconds.
5. This action registers the key.

The procedure is automatically cancelled if no key requiring coding is detected by the system within 15 seconds. Several keys requiring coding can be inserted one after another in the. Each key must then remain at least 1 second in position **1**. Coding can be performed for a maximum 10 keys.

#### Deleting coded keys

Deleting coded keys is necessary whenever a coded key is lost.

The master key code is not deleted during deletion.

1. Insert master key **B** in the starter.
2. Turn the starting key to position **1** for a minimum 20 seconds.
3. All coded keys are deleted after 20 seconds, and all existing keys can be re-coded.

## Shovel bucket operation

Wacker Neuson backhoe buckets can also be used for shovel bucket operation.


Fig. 157

***NOTICE***

The stick is damaged if it is hit by the bucket base.

► Do not dump the bucket completely if it is used as a shovel bucket.

## Trailer operation

The machine is not certified for trailer operation.

## 5.14 Decommissioning and putting the machine back into operation

The specified measures refer to decommissioning and putting the machine back into operation after more than 30 days.

### Decommissioning the machine temporarily

Store the machine indoors if possible.

If the machine has to be stored outdoors, place it on a wooden base (if possible) and cover it with a watertight tarp to protect it against humidity.

1. Park the machine *– see "Parking the machine" on page 5-7*.
2. Clean the engine with a high-pressure cleaner in a suitable place *– see chapter "7.5 Cleaning and maintenance" on page 7-21*.
3. Check the machine for leaks and loose nuts, screws and connections.
4. Carefully clean and dry the entire machine.
5. Spray an anticorrosion agent onto bare metal parts of the machine (piston rods of hydraulic cylinders, for example).
6. Apply grease to all lubrication points.
7. Fill the fuel tank completely.
8. Check the hydraulic oil and coolant levels, and add hydraulic oil and coolant if necessary.
9. Change engine oil.
10. Remove the battery and store it in a safe place. Have the battery charged and battery maintenance performed by a Wacker Neuson service center at regular intervals.
11. Set the fuel cock to **OFF**.
12. Close the air-intake openings of the air filter system and exhaust pipe.

## Putting the machine back into operation

**Information**

If the machine was decommissioned over a longer period of time without performing the specified steps, contact a Wacker Neuson service center before putting the machine back into operation.

1. Remove anticorrosion agents from bare metal parts.
2. Install and connect the battery.
3. Open the air-intake openings of the air filter system and exhaust pipe.
4. Check the condition of the air filter elements and replace the elements if necessary.
5. Check the dust valve.
6. Set the fuel cock to **ON**.
7. Turn the starting key to position **1** for 2 minutes to supply the engine with fuel.
8. Check the machine for leaks.
9. Lubricate the machine according to the lubrication plan.
10. Check all engine/machine fluids in the units or tanks, and add fluids if necessary.
11. If the machine was out of service for over 6 months, change the oil in the gearbox, engine, hydraulic oil reservoir and other units.
12. Replace the hydraulic oil filters (return and breather filters) if the machine was out of service for over 6 months.
13. Remove and keep the starting key and fuse **F1** in a safe place.
14. Insert the starting key and make the engine turn 15 seconds.
15. Wait 15 seconds.
16. Make the engine turn another 15 seconds.
17. Remove the starting key and put fuse **F1** back in.
18. Start the engine.
19. Let the engine run at idling speed at least 15 minutes without load.
20. Check the oil levels in all units and add oil if necessary.
21. Check the machine for leaks.
22. Avoid operation at maximum engine speed or load for more than an hour.

Start the machine and ensure that all functions and warning systems work correctly before putting the machine back into operation.

## 5.15 Final decommissioning of machine

### Disposal

All fluids, lubricants, material, etc., used on the machine are subject to specific regulations. Dispose of different materials and consumables separately and in an environmentally friendly manner.

Disposal may only be performed by a Wacker Neuson service center. Observe the corresponding national guidelines regarding disposal.

**Environment**

Avoid damage to the environment. Do not allow the oil and oily wastes to get into the ground or stretches of water and dispose of them in an environmentally friendly manner.

If the machine is no longer used according to its designated use, ensure that it is decommissioned or put out of operation and disposed of according to applicable regulations.

- Observe all applicable safety regulations during machine disposal.
- Machine disposal must be performed in accordance with state-of-the-art standards that apply at the time of disposal.

**Notes:**

# 6 Transport

## 6.1 Towing the machine

### Notices regarding towing

**WARNING**

**Accident hazard due to incorrect towing!**

Incorrect towing can cause accidents and serious injuries or death.

- ► The machine may only be towed using suitable towing equipment (towing bar or cable) in connection with suitable towing facilities, such as a towing coupling, hooks and eyes.
- ► Ensure that no one is between the vehicles during towing.
- ► Ensure that no one is near the towing bar or cable. The lateral safety distance is equal to 1.5 times the length of the towing equipment.

***NOTICE***

Damage to the machine or drive during towing.

- ► The machine may only be towed using suitable towing equipment (towing bar or cable) in connection with suitable towing facilities, such as a towing coupling, hooks and eyes.
- ► The maximum admissible load of the towing eye hook is equal to 1.5 times the maximum weight of the machine.
- ► A tractor vehicle of the same weight category must be used as a minimum.
  In addition, the tractor vehicle must be equipped with a safe brake system and sufficient tractive power.
- ► Tow away the machine only if the engine is running and if the drive is functional. A a malfunctioning machine must be loaded with a crane (ask a recovery service or a Wacker Neuson service center to do this).

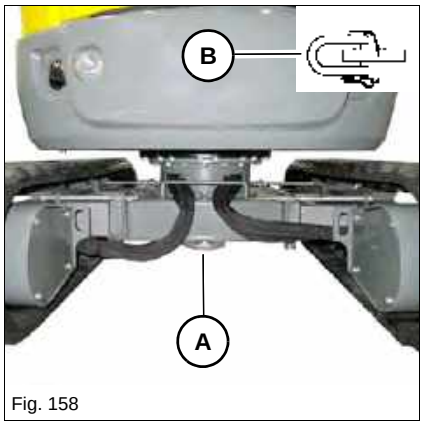


Fig. 158

1. *– see chapter “ Towing” on page 2-11*
2. Ensure that the machine can be towed safely.
3. Use towing eye hook **A** of the machine for towing.
4. Use towing eye hook **A** only for towing.
5. Secure shackle **B** with the shackle pin and a lock pin.
6. Install towing equipment of adequate size on the shackle.
7. Move off and tow away slowly.
8. Tow away the machine only until it can travel on its own.

**Information**

The manufacturer’s warranty shall not apply to accidents or damage caused by towing the machine.

Using towing eye hook **A** to pull other machines or to tow equipment is prohibited.

## 6.2 Loading the machine

### Traveling onto the transport vehicle

**WARNING**

**Accident hazard due to incorrect loading!**

Incorrect loading can cause accidents and serious injuries or death.

- ► Ensure that no one is in the danger zone.
- ► Read the transport weight off the type label. Add the weight of subsequently installed equipment to the weight of the machine.

#### Preparatory work

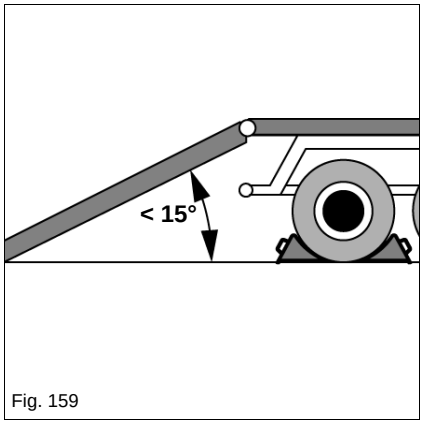



Fig. 159

1. *– see chapter “ Transporting” on page 2-11*
2. Secure the transport vehicle with chocks to prevent it from rolling.
3. Position the ramps at the smallest possible angle. Ensure that the grade does not exceed 15° (27 %).
4. Use access ramps with an antiskid surface only.
5. Ensure that the loading area is clear and access to it is not obstructed – due to superstructures, for example.

#### Traveling onto transport vehicles

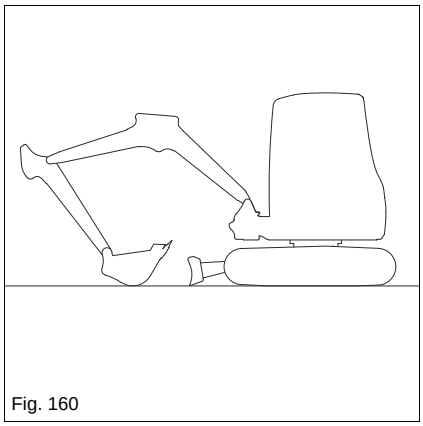


Fig. 160

1. Remove the shatter protection if the machine is transported on an open platform.
2. Start the engine of the machine.
3. Raise the attachment and the stabilizer blade to avoid touching the ramps.
4. Carefully travel the machine onto the middle of the transport vehicle.
5. Move the machine to transport position.
6. Stop the engine.
7. Raise the control lever base.
8. Remove the starting key and carry it with you.
9. Get off the machine, and close and lock all covers.
10. Secure and tie down the machine.

## Upper carriage lock

***NOTICE***

Damage to the pin or travel gear.

► Do not rotate the upper carriage if it is in the locked position.

The lock blocks the upper carriage during transport.

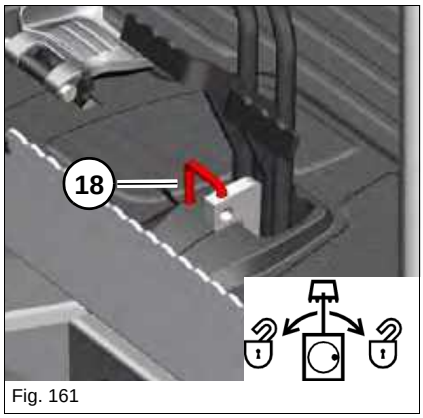



Fig. 161

**Unlocking the upper carriage**

- Align the upper carriage with the travel gear.
- Raise pin **18** and hitch it in the lock.

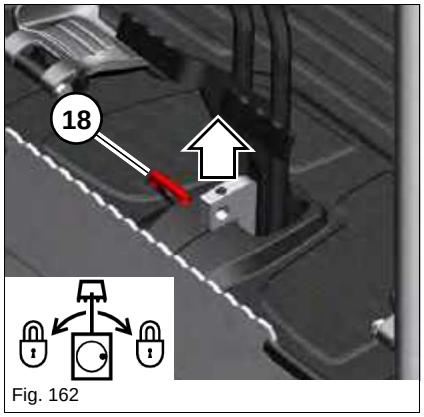



Fig. 162

**Locking the upper carriage**

- Align the upper carriage and the travel gear correctly.
- Raise pin **18** and put it in the required position.
  - The upper carriage and the travel gear are connected by means of pin **18**.

## Lifting the machine

**WARNING**

**Accident hazard due to incorrect loading!**

Incorrect loading can cause accidents and serious injuries or death.

- ► Ensure that no one is in the danger zone.
- ► Read the transport weight off the type label. Add the weight of subsequently installed equipment to the weight of the machine.

**Information**

Use OSHA-rated and approved lifting devices capable lifting the excavator, attachments, options and accumulated debris. Refer to the general weight guidelines in the specification section of this manual.

Do not attempt to lift the excavator with any type of crane including wheel loaders unless the crane operator is qualified to lift loads in craning operations. The crane operator shall be knowledgable of OSHA 1910 craning regulations.

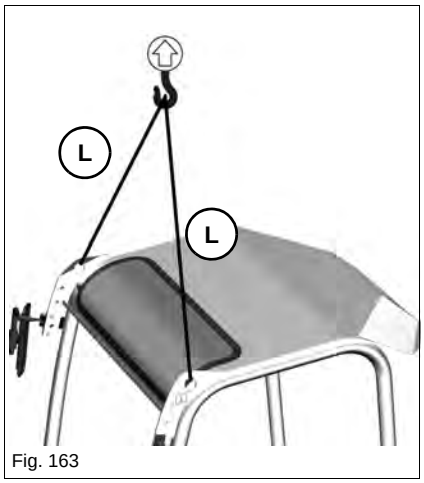


Fig. 163

1. *– see chapter “ Transporting” on page 2-11*
2. Fit an empty standard bucket and lock it safely.
3. Remove all dirt from the machine.
4. Place the machine on firm, level and horizontal ground.
5. Tilt in the standard bucket and lower it to transport position.
6. Fully raise the boom.
7. Pull the stick toward the machine.
8. Raise the stabilizer blade.
9. Lock the upper carriage.
10. Position the boom straight ahead at the center of the machine.
11. Stop the engine.
12. Operate the control lever repeatedly to release the pressure in the hydraulic system.
13. Raise the control lever base.
14. Remove the starting key and carry it with you.
15. Remove loose objects from inside the machine.
16. Get off the machine, and close and lock all covers.
17. Install suitable slings at the points provided for lifting the machine.
18. Slowly raise the machine until there is no more contact with the ground.
19. Wait until the machine does not swing any more.
20. If the balance and the condition and position of the slings is correct, slowly raise the machine to the required height and load it.

Mandatory lengths **L** of the lifting gear:

| Length | Dimension |
|---|---|
| **L** | Minimum 1300 mm (51 in) |

**Information**

The manufacturer’s warranty shall not apply to accidents or damage caused by loading or transporting the machine.

## 6.3 Transporting the machine

Always secure the upper carriage before any transport.

**Information**

Only use OSHA-approved lifting devices.

Use edge protectors to avoid damage both to the machine and the OSHA-approved lifting devices.

### Tying down

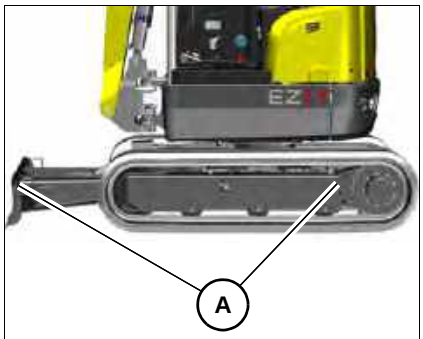



Fig. 164

1. Ensure that the authorized maximum height is not exceeded.

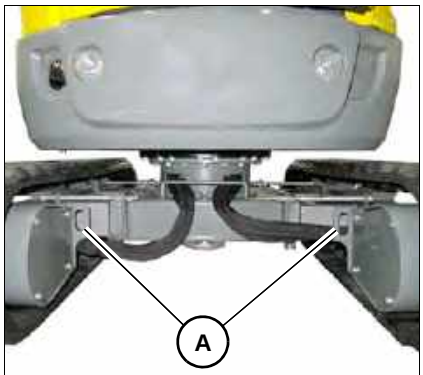



Fig. 165

2. Secure the machine at lashing points **A**.
3. Position the boom straight ahead at the center of the machine.
4. Lower the boom and the stabilizer blade.
5. Lock the upper carriage.

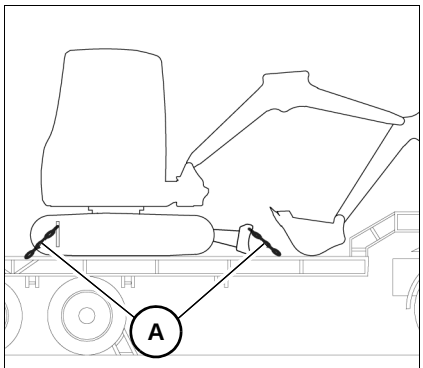



Fig. 166

6. Firmly fasten the machine on the loading area with lashing points **A** with slings of adequate size (observe the legal regulations).
7. Before transporting the machine through heavy rain:
   close the outlet of the exhaust pipe with a cap or adhesive tape.
8. Ensure that the operator of the transport vehicle knows the overall height, width and weight of his transport vehicle (including the hydraulic excavator) before starting machine travel, and the legal transport regulations of the countries where transport is taking place.

# 7 Maintenance

## 7.1 Important information on maintenance

### Responsibilities and prerequisites

The working order and the service life of machines are heavily dependent on maintenance.

Daily and weekly service and maintenance on or with the machine must be performed by specifically trained personnel.

Have the maintenance on or with the machine, delivery inspection and the entries in the service booklet performed by a Wacker Neuson service center, otherwise warranty claims will not be acknowledged.

It is therefore in the interest of the machine owner to perform the mandatory maintenance on or with the machine.

This ensures optimal machine operation. Immediately repair or replace parts that are already damaged or not working properly before they are due for replacement.

Repair or replacement of safety-relevant parts may only be performed by a Wacker Neuson service center.

Use only original spare parts for repairs.

The manufacturer shall not be liable for damage to the machine or personal injury caused by failure to observe the specific notices and descriptions

### Important safety instructions on maintenance on or with the machine

- Follow all safety instructions given in this Operator's Manual.
- Follow the instructions given in chapter **Safety, safety instructions on maintenance** and **qualification of the operating and maintenance personnel** in this Operator's Manual.
- Follow the maintenance and safety instructions given in the Operator's Manuals of the attachments.
- Wear protective gloves and clothing.
- Follow the warning indications and safety instructions when performing maintenance on or with the machine.
- In order to avoid injury hazard, do not perform work on a hot and running engine.
- Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.
- Attach a warning label to the control elements (for example **"Machine being serviced, do not start"**).
- Stop the machine (see Preparing lubrication).
- Do not re-use self-locking fasteners.

## 7.2 Maintenance overview

### Maintenance plan

| **Daily maintenance (operator)** | |
|---|---|
| **Inspection work**<br>(Check the following engine/machine fluids, check the oil levels after a test run and add oil if necessary) | Page |
| Check the engine/machine fluids (engine oil, engine coolant, hydraulic oil) | *7-32*, *7-34*, *7-42* |
| Check the radiator and hydraulic oil cooler for dirt, clean them if necessary | *7-36* |
| Lubricate the machine according to the lubrication plan | *7-6* |
| Check the dirt indicator on the air filter [1] | *7-38*, *7-37* |
| Check the water separator and fuel filter: drain water if necessary (see sight glass) | *7-29*, *7-31* |
| Check the track tension and retighten the track if necessary | *7-48*, *7-49* |
| Check the engine air intake | *7-39* |
| Check pin lock | -- |
| Check line fixtures | -- |
| Check indicator lights for correct function | *4-24* |
| Check the hydraulic couplings for dirt | -- |
| Check the screw connections of the protective structures (canopy, for example) for tightness | -- |
| Option | |
| Adjust the mirrors correctly, clean them and check them for damage, check the fastening screws and tighten them if necessary | *4-8* |
| **Leakage check** | |
| Check for tightness, leaks and chafing: pipes, flexible lines and screw connections of the following assemblies and components. Repair if necessary | Page |
| Engine and hydraulic system | -- |
| Traveling drive | -- |
| Cooling systems, heating and hoses (visual check) | -- |
| Option | |
| Hydraulic quickhitch (Easy Lock) and Powertilt (hoses, valve) | -- |
| **Visual check** | |
| Correct function; deformations, damage, surface cracks, wear and corrosion | Page |
| Check the exhaust system for damage | -- |
| Check the insulating mats in the engine compartment for damage | -- |
| Check the canopy and protective structures for damage (FOPS, for example) | -- |
| Check the tracks for damage | -- |
| Check the travel gear for damage (track rollers, insert rolling bearings, for example) | -- |
| Check the piston rods of the hydraulic cylinders for damage | -- |
| Check the seat belt for damage | -- |

| Daily maintenance (operator) | |
|---|---|
| Option | |
| Check the load hook, joint rod, lifting eyes | *7-51* |
| Check the hydraulic quickhitch (Easy Lock) for damage | -- |
| Check the Powertilt for damage | -- |
| **Weekly maintenance (every 50 service hours) (operator)** | Page |
| Lubricate the machine according to the lubrication plan | *7-6* |
| Clean the lights/light system, signaling system, acoustic warning system | -- |
| Check V-belt condition and tension | *7-40*, *7-41* |
| Option | |
| Actuate Powertilt swivel device in final position for 1 minute [2] | -- |
| All steps for previous maintenance intervals | -- |

1. Air filter replacement according to the dirt indicator, every 1000 s/h or once a year at the latest. (Replace after 50 s/h when in extensive use in environments with acidic air, such as acid production facilities, steel and aluminium mills, chemical plants and other nonferrous-metal plants, independently of the dirt indicator)
2. Rinse the system to remove dirt. Repeat the procedure in the opposite flow direction.

**Information**

Check the antifreeze at temperatures below 4 °C (39 °F).

| Only once after the first 50 service hours (Wacker Neuson service center) | |
|---|---|
| Engine oil replacement | -- |
| Engine oil filter replacement | -- |
| Hydraulic oil filter insert replacement | -- |
| Drive gearbox oil replacement | -- |
| Check screws for tightness | -- |
| Check labels and Operator's Manual for completeness and condition | -- |
| Pressure check of primary pressure limiting valves | -- |
| All steps for maintenance once a day and once a week | *7-2* |

| Every 500 service hours (Wacker Neuson service center) | |
|---|---|
| Engine oil replacement | -- |
| Engine oil filter replacement | -- |
| Fuel filter replacement | -- |
| Clean the water separator (prefilter element) | -- |
| Hydraulic oil filter insert replacement | -- |
| Replace the V-belt | -- |
| Drain the condensation water from the hydraulic oil reservoir | -- |
| Check the drive gearbox oil | -- |
| Remove dust from dust valve | -- |
| Check bearing play of tread rollers, track carrier rollers, front idlers | -- |
| Check the electric cables and connectors (cable and earth connections etc.) | -- |
| Check the screw connections for tightness | -- |
| Resetting the maintenance meter | -- |
| All steps for maintenance once a day and once a week | *7-2* |
| Option | |
| Check Powertilt for axial play (must not be over 0.38 mm/0.015 in) | -- |

| Every 1000 service hours or once a year (Wacker Neuson service center) | |
|---|---|
| Hydraulic oil replacement | -- |
| Replacement of hydraulic oil reservoir breather filter | -- |
| Drive gearbox oil replacement | -- |
| Replacement of air filter elements [1] | -- |
| Check the pilot control filter for dirt, clean it if necessary | -- |
| Check valve clearance, adjust if necessary | -- |
| Pressure check of primary pressure limiting valves | -- |
| Check the battery condition (charge condition, terminals etc.) | -- |
| All steps for maintenance once a day and once a week (and all steps for maintenance at 500 service hours) | *7-2*, *7-4* |
| Option | |
| Wear of load hook and joint rod (check at least once a year) | -- |

1. Air filter replacement according to the dirt indicator, every 1000 s/h or once a year at the latest. (Replace after 50 s/h when in extensive use in environments with acidic air, such as acid production facilities, steel and aluminium mills, chemical plants and other nonferrous-metal plants, independently of the dirt indicator)

| Every 1500 service hours (Wacker Neuson service center) | |
|---|---|
| Check the injection nozzles and clean and test them if necessary | -- |
| All steps for maintenance once a day and once a week (and all steps for maintenance at 500 service hours) | *7-2*, *7-4*, *7-5* |

| Every 2000 service hours or every 2 years (Wacker Neuson service center) | |
|---|---|
| Coolant replacement | -- |
| Check the bladder type accumulator | -- |
| All steps for maintenance once a day and once a week (and all steps for maintenance at 500 and 1000 service hours) | *7-2*, *7-4*, *7-5*, *7-5* |

**Information**

Maintenance on or with the machine with the note **Wacker Neuson service center** must only be performed by the trained and qualified personnel of a Wacker Neuson service center.

**Information**

The maintenance meter starts at 500.0 hours. It counts down to 0.0 hours. A wrench symbol flashes as soon as the maintenance meter reaches this value.

## Lubrication plan


Fig. 167 Shown with Powertilt and hydraulic Easy Lock quickhitch (option)

| Position | Lubrication point | Interval | Quantity |
|---|---|---|---|
| 1. | Boom | Daily | 2 |
| 2. | Stick hydraulic cylinder | Daily | 2 |
| 3. | Bucket hydraulic cylinder | Daily | 2 |
| 4. | Boom hydraulic cylinder | Daily | 2 |
| 5. | Joint rod | Daily | 1 |
| 6. | Bucket pin | Daily | 2 |
| 7. | Stick | Daily | 1 |
| 8. | Swiveling console | Daily | 2 |
| 9. | Stabilizer blade | Every week | 4 |
| 10. | Ball bearing race | Every week | 1 |
| 11. | Swiveling hydraulic cylinder | Daily | 2 |
| 12. | Control lever base | Every week | 3 |
| 13. | Hydraulic quickhitch (option) | Daily | 2 |
| | Claw | Every week | -- |
| 14. | Powertilt (option) | Daily | 4 |

Green grease nipples mean: lubrication every 50 hours or once a week.
Blue grease nipples mean: lubrication every 10 hours or daily.

## Maintenance label

Some maintenance on or with the machine may only be performed by a Wacker Neuson service center (see maintenance plan).

Yanmar 3TNV76-SNSE12

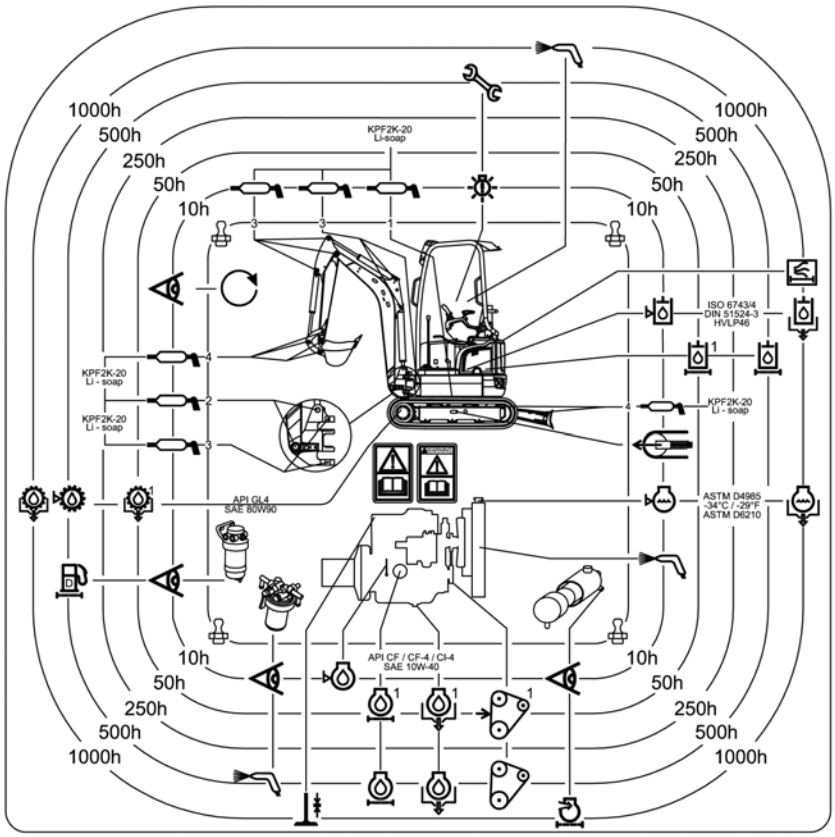
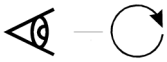
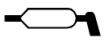



Fig. 168

## Explanation of symbols on the maintenance label

| Symbol | Assembly | Explanation |
|---|---|---|
|  | General | Visual check |
|  | General | Visual check of machine (walk-around) |
|  | General | Lubrication points |
|  | General | Clean the radiator fins and the water separator |
|  | Fuel system | Replacing the fuel filter |
|  | Radiator | Check the coolant |
|  | Radiator | Draining coolant |
|  | Engine | Check the engine oil level |
|  | Engine | Change the engine oil |
|  | Engine | Replace the engine oil filter |
|  | Engine | Check the V-belt tension |
|  | Engine | Replacing the V-belt |
|  | Engine | Replacing the air filter element |
|  | Engine | Checking valve clearance |
|  | Traveling drive | Check the gearbox oil of the drive |
|  | Traveling drive | Replace the gearbox oil of the drive |
|  | Travel gear | Checking track tension |
|  | Hydraulic system | Check the oil level of the hydraulic system |
|  | Hydraulic system | Change the hydraulic oil |
|  | Hydraulic system | Replace the hydraulic oil filter insert |
|  | Hydraulic system | Replace the breather filter of the hydraulic oil reservoir |
|  | Canopy | Indicator lights are being checked |
|  | Canopy | Resetting the maintenance meter |

## 7.3 Fluids and lubricants

### Fluids and lubricants

| Unit | Engine/machine fluid | Specification | Season/temperature | Capacities[1] |
|---|---|---|---|---|
| Diesel engine | Engine oil [2] | SAE 10W-40 | −15 °C (−5 °F) +45 °C (+104 °F) | About 3.5 l (0.9 gal) |
| Hydraulic oil reservoir | Hydraulic oil | Eurolub HVLP 46 [3] | Year-round[4] | 11 l (2.9 gal) |
| | Biodegradable oil [5] | Panolin HLP Synth 46 | | |
| | | BP BIOHYD SE-S 46 | | |
| Grease | Roller and friction bearings | KPF 2 K-20 [6] ISO-L-X-BCEB 2 [7] | Year-round | As required |
| | Open transmissions live ring: ball bearing | | | |
| | Live ring gears | | | |
| | Grease nipples | | | |
| Battery terminals | Acid-proof grease [8] | FINA Marson L2 | Year-round | As required |
| Fuel [9] | Diesel fuel [10] | ASTM D975-94: 1D, 2D (USA) | Summer or winter diesel depending on outside temperatures | 22 l (5.8 gal) |
| | | EN 590 (EU) | | |
| | | ISO 8217 DMX (International) | | |
| | | BS 2869-A1, A2 (GB) | | |
| | | JIS K2204 (Japan) | | |
| | | KSM-2610 (Korea) | | |
| | | GB252 (China) | | |
| | Biodegradable diesel fuel | EN 14214 | | |
| | | ASTM D-6751 | | |
| Engine cooling system | Coolant | Soft water and antifreeze SF D12 Plus (ASTM D4985) | Year-round | 3.5 l (0.9 gal) |
| Control lever base | Adhesive fluid grease | Förch S401 | Year-round | As required |

1. The capacities indicated are approximate values; the sight glass or the dipstick alone is relevant for the correct level. Capacities indicated are no system fills
2. According to DIN 51511 (API CF, CF-4, CI-4; ACEA E3, E4, E5; JASO DH-1)
3. According to DIN 51524 section 3, ISO-VG 46.
4. Depending on local conditions – see *"Oil types for diesel engine (depending on temperature)" on page 7-11*.
5. Biodegradable hydraulic oil based on saturated synthetic esters with an iodine value of < 10, according to DIN 51524, section 3, HVLP, HEES.
6. KPF 2 K-20 according to DIN 51502 lithium-saponified grease.
7. ISO-L-X-BCEB 2 according to DIN ISO 6743-9, lithium-saponified grease.
8. Standard acid-proof grease NGLI category 2.
9. Sulphur content below 0.05 %, cetane number over 45
10. In countries where level IIIA (or higher) or Tier IV (or higher) exhaust emission regulations apply provisionally, use diesel fuels with a maximum sulphur content of 0.0015 % (= 15 mg/kg).

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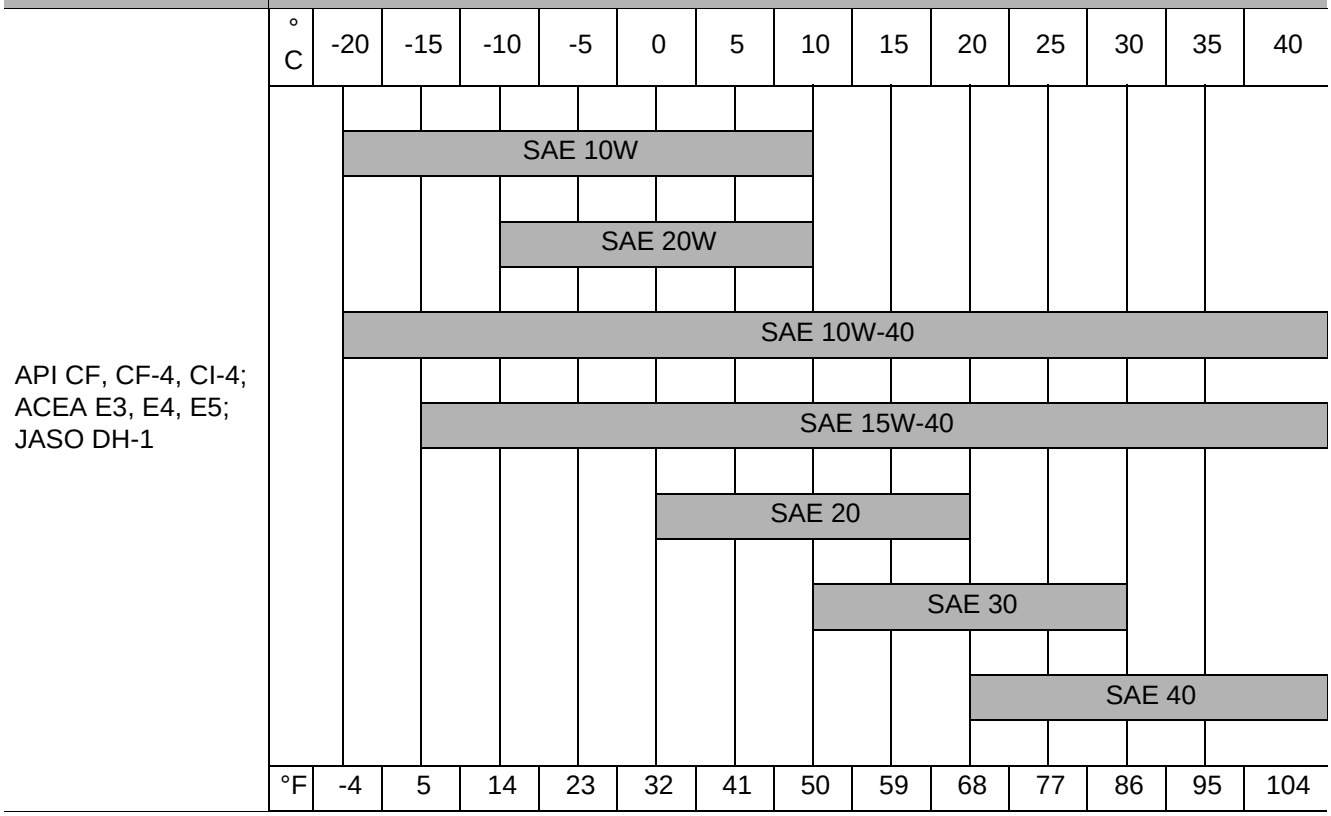
## Oil types for diesel engine (depending on temperature)

| Engine oil grade | Ambient temperature (°C) |
|---|---|




API CF, CF-4, CI-4;
ACEA E3, E4, E5;
JASO DH-1

**Additional oil change and filter replacement (hydraulic system)**

***NOTICE***

Damage to hydraulic components under increased machine load during hammer operation.

► Observe the following intervals.

| Application | | Hydraulic oil | Hydraulic oil filter insert |
|---|---|---|---|
| Normal work | | Every 1000 s/h | Replace the first time after 50 s/h, then every 250 s/h |
| Percentage of hammer work | 20 % | Every 800 s/h | 150 s/h |
| | 40 % | Every 400 s/h | |
| | 60 % | Every 300 s/h | 50 s/h |
| | Over 80 % | Every 200 s/h | |

## Oil types for hydraulic system (depending on temperature)

| Hydraulics oil grade | Ambient temperature (°C) | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | °C | -20 | -15 | -10 | -5 | 0 | 5 | 10 | 15 | 20 | 25 | 30 | 35 | 40 | 50 |
| HVLP 46 [1] | | ISO VG32 | | | | | | | | | | | | | |
| | | | | | ISO VG46 | | | | | | | | | | |
| | | | | | | | ISO VG68 | | | | | | | | |
| | °F | -4 | 5 | 14 | 23 | 32 | 41 | 50 | 59 | 68 | 77 | 86 | 95 | 104 | 122 |

1. According to DIN 51524 section 3, ISO-VG 46.

## Information regarding operation with biodegradable oil

- Use only the biodegradable oils that have been tested and released by Wacker Neuson. Contact a Wacker Neuson dealer for the use of other products that have not been released. In addition, ask the oil supplier for a written declaration of guarantee. This guarantee is applicable to damage occurring on the hydraulic components that can be proved to be due to the hydraulic oil.
- Use only biodegradable oil of the same type for adding oil. In order to avoid misunderstandings, a label providing clear information is located on the hydraulic oil reservoir (next to the filler inlet) regarding the type of oil currently used. Replace missing labels.
  The joint use of two different biodegradable oils can affect the quality of one of the oil types. Therefore, ensure that the remaining amount of initial hydraulic fluid in the hydraulic system does not exceed 8 % when changing biodegradable oil (observe the manufacturer indications).
- Do not add mineral oil – the content of mineral oil should not exceed 2 % in order to avoid foaming problems and to ensure biological degradability.
- When running the machine with biodegradable oil, the same oil and filter replacement intervals are valid as for mineral oil.
- Always have the condensation water in the hydraulic oil reservoir drained by a Wacker Neuson service center before the cold season. The water content may not exceed 0.1 % by weight.
- The instructions in this Operator's Manual concerning environmental protection are also valid for the use of biodegradable oil.
- If additional hydraulic attachments are installed or operated, use the same type of biodegradable oil for these attachments to avoid mixtures in the hydraulic system.
- Subsequent change from mineral oil to biodegradable oil must be performed by a Wacker Neuson service center.

## 7.4 Maintenance accesses

### Engine cover

**WARNING**

**Burn hazard due to hot engine parts!**

Can cause severe burns.

► Stop the engine and let it cool down.

► Wear protective equipment.

**WARNING**

**Injury hazard due to rotating parts!**

Rotating parts can cause serious injuries or death.

► Open the engine cover only at engine standstill.

► Raise the seat only at engine standstill.

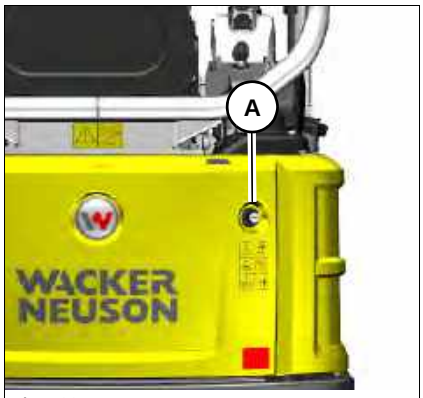



Fig. 169

**Opening:**

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Open the engine cover by pressing button **A**.

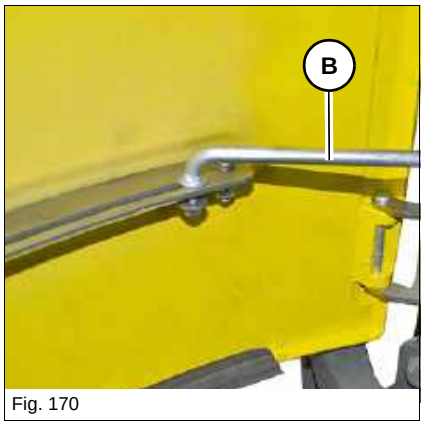



Fig. 170

3. Make rod **B** engage in the lock.

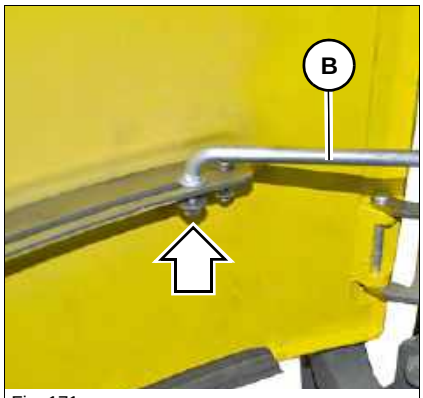


Fig. 171

**Closing:**

1. Press rod **B** upward and hold it in the raised position briefly.
2. Turn the engine cover inward and close it.

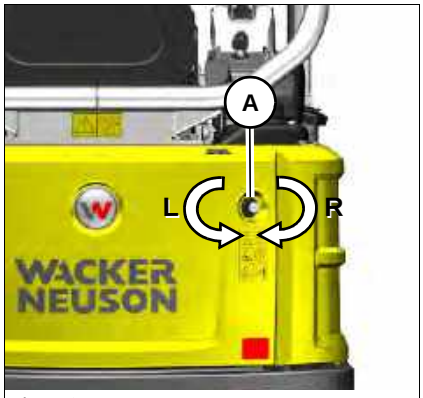


Fig. 172

**Locking and unlocking:**

The engine cover is locked with the starting key.

Turn the starting key in lock **A** to the right **R**.

➥ Engine cover locked.

Turn the starting key in lock **A** to the left **L**.

➥ Engine cover unlocked.

## Right-hand cover

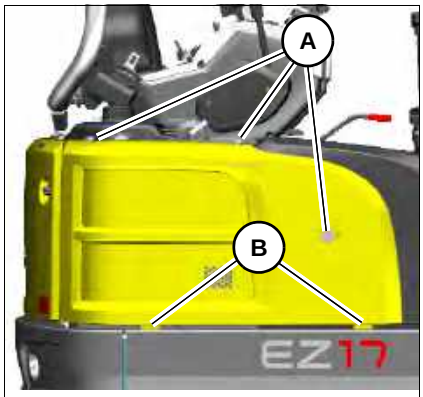


Fig. 173

**Opening:**

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Unscrew screws **A**.
3. Unhitch shackles **B** and remove the side cover.

**Closing:**

Lock in the reverse order.

## Left-hand cover

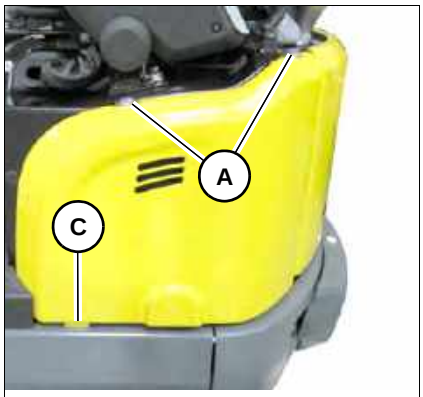


Fig. 174

**Opening:**

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Unscrew screws **A**.

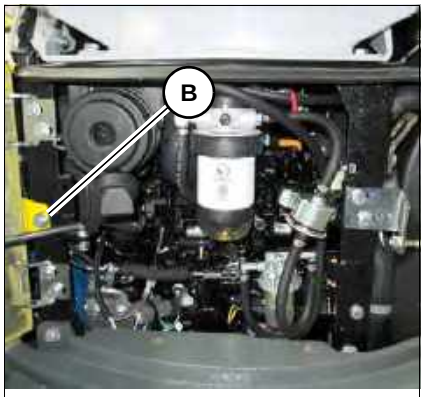


Fig. 175

3. Open the engine cover.
4. Loosen screw **B**.
5. Unhitch shackle **C** and remove the side cover.

**Closing:**

Lock in the reverse order.

## Raising the seat

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Open the engine cover.
3. Pull out and hold lock **A**, and raise the seat.
   ➥ The seat is unlocked.

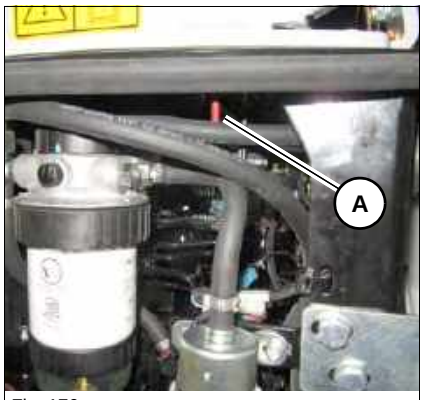


Fig. 176

### Locking the seat

1. Press and hold seat belt buckle **A** outward.
2. Lower the seat until it engages with an audible click.
   ➥ The seat is locked if it cannot be raised at the backrest.
3. Close and lock the engine cover.

Fig. 177

## Battery cover

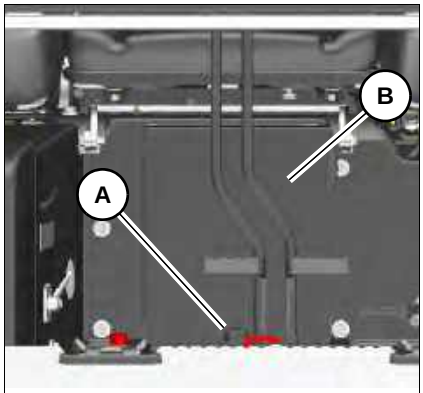


Fig. 178

### Opening:

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Loosen screw **A**.
3. Unhitch cover **B** on the top side.

### Closing:

1. Install the cover and tighten screw **A**.

## Removing/installing the canopy

**DANGER**

**Accident hazard when traveling without canopy!**

Crushing hazard causing death or serious injuries.

- ► Only remove the canopy when traveling very short distances through passages.
- ► Using the seat belt is prohibited.
- ► Do not perform any work without a canopy.
- ► Obtain the approval of the competent national authority.
- ► Machine travel is only allowed on absolutely level ground.
- ► Avoid tipping movements of the machine under all circumstances.
- ► Traveling in areas involving a risk of falling objects is prohibited.

**WARNING**

**Accident hazard due to incorrect loading!**

Incorrect loading can cause accidents and serious injuries or death.

- ► Ensure that no one is in the danger zone.

### Removing

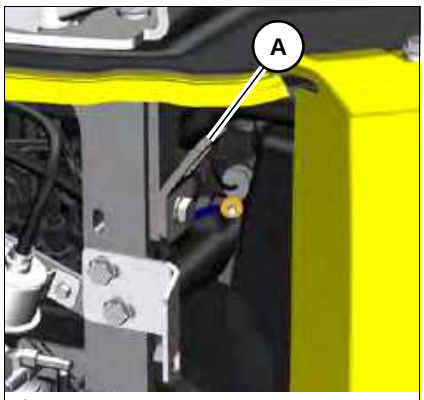


Fig. 179

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Open the engine cover.
3. Remove shackle **A** in the engine compartment.

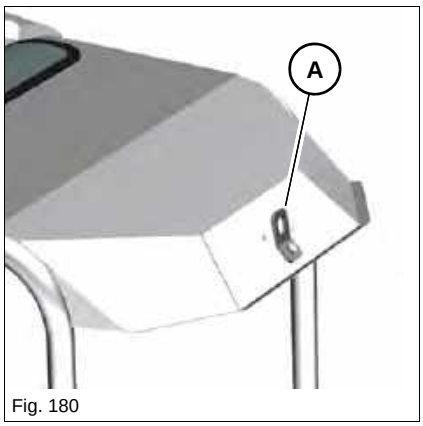


Fig. 180

4. Remove the roof lights if they are installed on the machine.
5. Install shackle **A** and tighten the screw to 45 Nm (33.2 ft.lbs) (use a schnorr lock and washer).

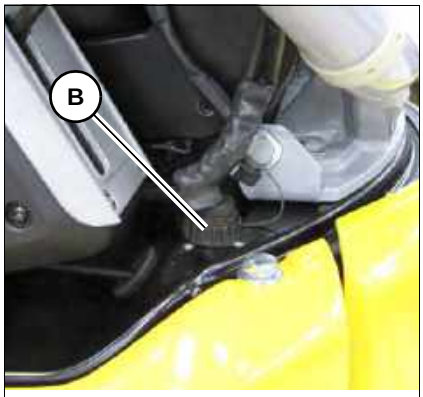


Fig. 181

6. Remove the electric connector **B** if it is installed on the machine. The connector is located at the left behind the seat.

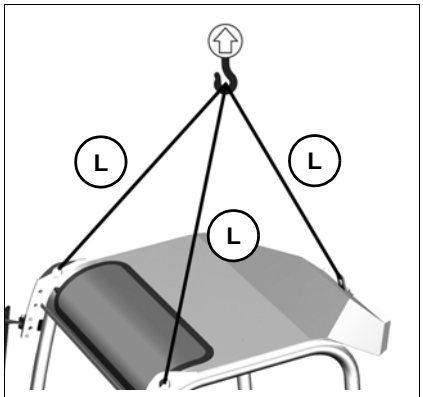


Fig. 182

7. Install the lifting gear at the points provided for lifting the machine. The mandatory length **L** is a minimum 1300 mm (51 in).
8. Apply tension to the canopy with the lifting gear.

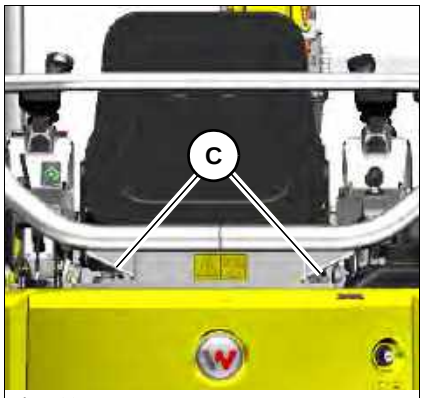


Fig. 183

**CAUTION**

**Crushing hazard due to pre-tensioned canopy!**

The pre-tensioned canopy can cause serious injuries.

► Pay attention to the movements of the pre-tensioned canopy as you remove the screws.

9. Remove screws **C** on either side.
   ➥ Raise the seat to improve access if necessary.

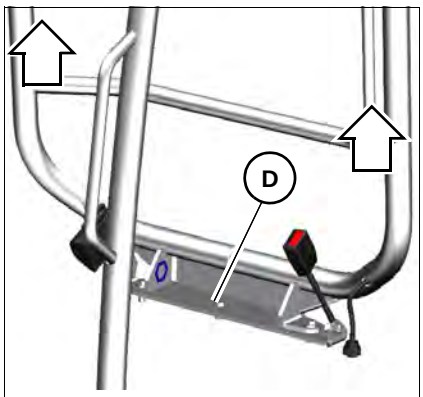


Fig. 184

***NOTICE***

Damage to surface due to centering **D** on lower side.

► Raise the canopy sufficiently as you remove it.

10. 2 persons are required for removing.
11. Raise the canopy a little on either side, and raise it out of the anchoring.

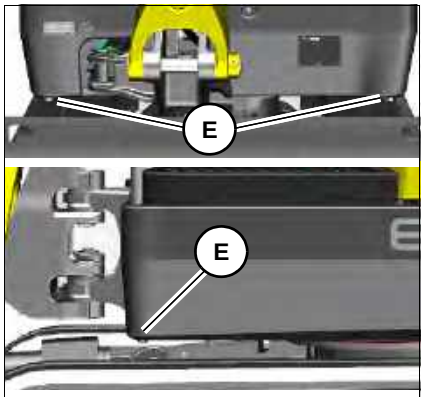


Fig. 185

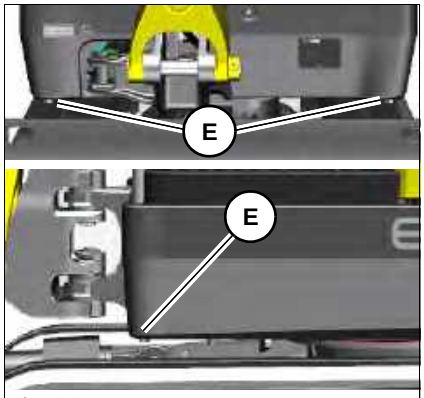


Fig. 186

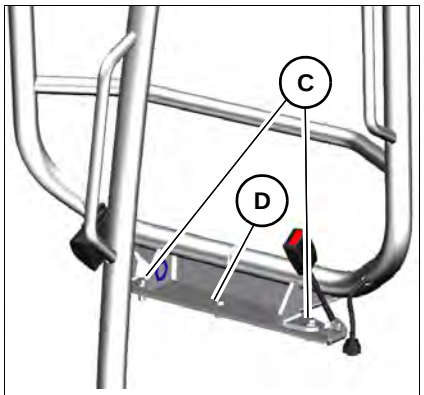


Fig. 187

12. Rotate the upper carriage about 10° to the right to improve access to screws **E**.
13. Remove screws **E** on either side.
14. Raise as follows:
    - Raise the control lever base.
    - Remove the starting key and carry it with you.
    - Get out of the canopy.
    - Close and lock the engine cover and the other covers.
    - Remove loose objects from inside the machine.
    - Wait until the canopy does not swing any more and is completely steady.
15. Set down the canopy safely and ensure that it cannot tip over.

**Instaling**

1. Install screws **E** on either side and tighten them only slightly.

**CAUTION**

**Crushing hazard due to pre-tensioned canopy!**

The pre-tensioned canopy can cause serious injuries.

► Pay attention to the movements of the pre-tensioned canopy as you install the screws.

***NOTICE***

Damage to surface due to centering **D** on lower side.

► Raise the canopy sufficiently as you install it.

2. 2 persons are required for installing.
3. Raise the canopy a little on either side, and press it into the anchoring.
4. Tighten screws **C** and **D** to 110 Nm (81 ft.lbs.). The washers and securing elements can be used again.
   ➥ Raise the seat to improve access if necessary.
5. Tighten screws **E** on either side.
6. Install the electric connector **B** if it is installed on the machine.
7. Remove shackle **A** from the roof and install it in the engine compartment.
8. Install the roof lights if they are installed on the machine.
9. Close the engine cover.

## 7.5 Cleaning and maintenance

### Information regarding cleaning and maintenance

Cleaning the machine is divided into 3 separate areas:

- Inside the canopy.
- Exterior of the machine.
- Engine compartment.

The wrong choice of cleaning equipment and agents can impair the operating safety of the machine on the one hand, and on the other undermine the health of the persons in charge of cleaning the machine. Follow the information below.

**Cleaning with washing solvents**

- Ensure adequate room ventilation.
- Wear suitable protective clothing.
- Do not use flammable liquids, such as gas or diesel.

**Cleaning with compressed air**

- Work carefully.
- Wear safety glasses and protective clothing.
- Do not aim the compressed air at the skin or at other people.
- Do not use compressed air for cleaning your clothing.

**Cleaning with a high-pressure cleaner or steam jet**

- Cover electric parts.
- Do not directly expose electrical components and damping material to the jet.
- Cover the vent filter on the hydraulic oil reservoir and the filler caps for fuel, hydraulic oil etc.
- Protect the following components from moisture:
  - Electrical components such as the alternator etc.
  - Control devices and seals.
  - Air intake filters etc.

**Cleaning with volatile and easily flammable anticorrosion agents and sprays:**

- Ensure adequate room ventilation.
- Do not use unprotected lights or open flames.
- Do not smoke.

**Environment**

In order to avoid damage to the environment, clean the machine only in wash bays and places provided to this effect.

## Use of solvents

***NOTICE***

Damage to rubber and electrical parts when cleaning with solvents.

► Do not use solvents, benzine or other aggressive chemicals.

## Cleaning inside the machine

***NOTICE***

Damage to machine due to cleaning work.

► Do not clean the inside with high-pressure cleaners, steam jets or high-pressure water. Water can penetrate into the electrical system and cause short circuits, and damage seals and disable the controls.

The following aids are recommended for cleaning:

- Broom
- Vacuum cleaner
- Damp cloth
- Brush
- Water with mild soap solution

## Cleaning outside the machine

We recommend using the following aids to clean the machine:

- High-pressure cleaner
- Steam jet

## Cleaning the engine compartment

**WARNING**

**Burn hazard due to hot engine parts!**

Can cause severe burns.

► Stop the engine and let it cool down.

► Wear protective equipment.

**WARNING**

**Injury hazard due to rotating parts!**

Rotating parts can cause serious injuries or death.

► Open the engine cover only at engine standstill.

***NOTICE***

Damage to engine electronics due to water or steam jet.

- ► Do not point the water jet directly at any of the electric sensors such as temperature and oil pressure switches or control valves, etc.
- ► Protect all electric parts, such as the alternator, connectors, relays etc. from humidity.
- ► If water contacts electrical components, dry them with compressed air and apply contact spray to them.

Clean the engine compartment as follows:

1. Park the machine in a wash bay or place.
2. Stop the engine. See “Preparing lubrication”.
3. Clean the machine.

## Cleaning the seat belt

Always keep the seat belt clean, as coarse dirt can impair the proper functioning of the seat belt buckle.

Clean the seat belt (which remains fitted in the machine) with a mild soap solution only. Do not use chemical agents as they can destroy the fabric!

## Cleaning the shatter protection

Clean the polycarbonate disc only with water and a mild soap solution.

Do not use aggressive detergents!

Do not use brushes, steel wool or similar abrasive means. Never wipe dust in a dry state.

## Screw connections

Check the screw connections of the protective structures (canopy, FOPS, for example) once a day for tightness.

Loose screw connections must be immediately retightened by a Wacker Neuson service center.

## 7.6 Lubrication work

### Preparing lubrication

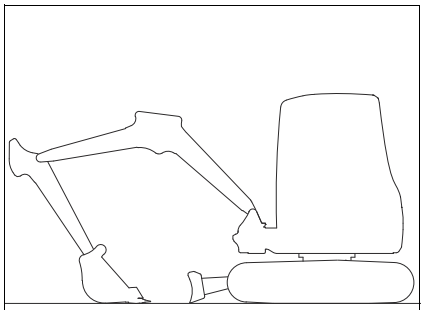


Fig. 188

1. Stop the machine on firm, level and horizontal ground.
2. Position the boom straight ahead at the center of the machine.
3. Lower the boom and the stabilizer blade to the ground.
4. Stop the engine.
5. Operate the control lever repeatedly to release the pressure in the hydraulic system.
6. Raise the control lever base.
7. Remove the starting key and carry it with you.
8. Remove loose objects from inside the machine.
9. Close and lock the engine cover and the other covers.
10. Attach a warning label to the control elements (for example “Machine being serviced, do not start”).
11. Wait at least 10 minutes after stopping the engine!

## Live ring (ball bearing)

**DANGER**

**Crushing hazard when lubricating the ball bearing race!**

Crushing hazard causing death or serious injuries!

► Park the machine as shown in *Fig. 188*.

► Do not rotate the upper carriage.

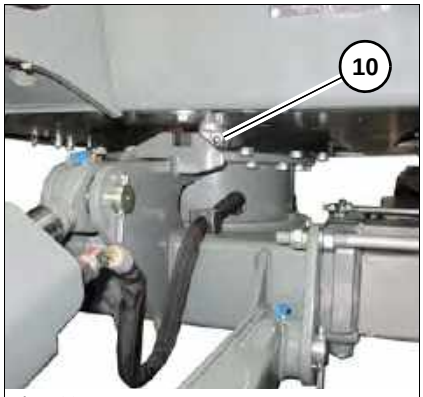



Fig. 189

1. Place the machine on firm, level and horizontal ground.
2. Lower the boom and the stabilizer blade to the ground.
3. Stop the engine, remove the starting key and carry it with you.
4. Apply grease to lubrication point **10** with two strokes of the grease gun.

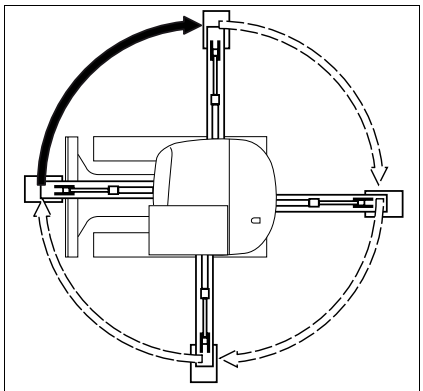


Fig. 190

5. Start the engine, raise the boom and the stabilizer blade.
6. Rotate the upper carriage by 90°.
7. Repeat steps 2 – 6 three times until the upper carriage is back in its initial position.
8. Rotate the upper carriage several times by 360°.

**Information**

Keep the lubrication points clean and remove ejected grease.

## Control lever base

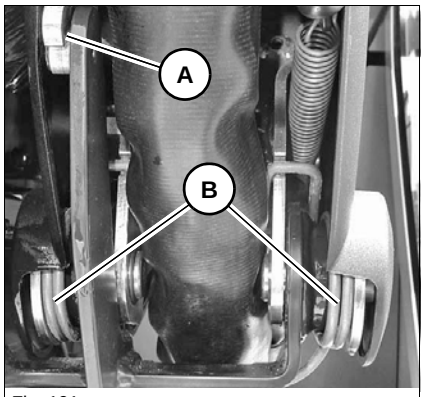


Fig. 191

**CAUTION**

**Crushing hazard in the area of the moving parts of the control lever base.**

Serious injuriy hazard in the area of the moving parts.

► Stay clear (extremities, clothing) of the moving parts.

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Raise the control lever base.
3. Spray fluid grease onto guide lever **A**.
4. Spray fluid grease on both sides of the double spring **B**.
5. Raise and lower the control lever base several times.

**Information**

Keep the lubrication points clean and remove ejected grease.

## 7.7 Fuel system

### Information regarding the fuel system

**Information**

In order to prevent the formation of condensation water, fill up the fuel tank nearly completely at the end of each working day.

**Information**

Do not run the fuel tank completely dry. Otherwise, air is drawn into the fuel system. This requires bleeding the fuel system.

### Diesel fuel specification

***NOTICE***

Engine damage due to incorrect or dirty diesel fuel.

- ► Only used clean diesel fuel according to the engine/machine fluids and lubricants.
- ► Do not use diesel fuel with additives.
- ► Do not refuel with a can.

### Handling diesel fuel

**WARNING**

**Burn hazard due to deflagrations!**

Fuels develop explosive and inflammable mixtures with air that can cause severe burns or death.

- ► Do not smoke, avoid fire and open flames.
- ► Keep the maintenance area clean.
- ► Do not refuel in closed rooms.
- ► Do not add gas to the diesel fuel.
- ► Let the engine cool down.

**CAUTION**

**Health hazard due to diesel fuel!**

Diesel fuel and fuel vapours are harmful to health!

- ► Avoid contact with the skin, eyes and mouth.
- ► Seek medical attention immediately in case of accidents with diesel fuel.
- ► Wear protective equipment.

**CAUTION**

**Fire hazard due to diesel fuel!**

Diesel fuel gives off inflammable vapours.

- ► Do not smoke, avoid fire and open flames.
- ► Adding gas is prohibited.

## Refueling

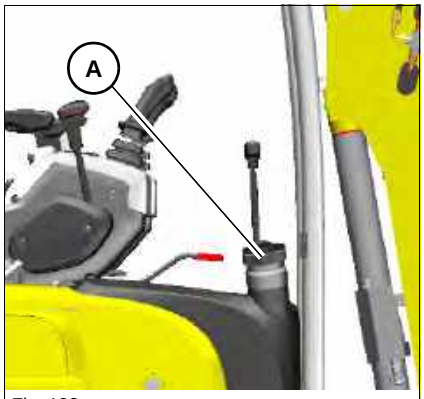


Fig. 192

Filler inlet **A** of the fuel tank is located on the right in traveling direction.

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Unlock the lock on filler inlet **A** with the starting key.
3. Remove the filler cap.
4. Refuel.
5. Close the filler cap.

### Stationary fuel pumps

If possible, refuel only from stationary fuel pumps. Fuel from barrels or cans is usually dirty.

Even the smallest particles of dirt can cause increased engine wear, malfunctions in the fuel system and reduced effectiveness of the fuel filters.

### Refueling from barrels

If refueling from barrels cannot be avoided, note the following points:

- Barrels must neither be rolled nor tilted before refueling.
- Protect the suction pipe opening of the barrel pump with a fine-mesh screen.
- Immerse it down to a max. 15 cm (5.85 in) above the floor of the barrel.
- Only fill the tank using refueling aids (funnels or filler pipes) with integral microfilter.
- Keep all refueling containers clean at all times.

## Bleeding the fuel system

Bleed the fuel system in the following cases:

- If the fuel filter, prefilter or the fuel lines are removed and fitted back on again.
- If the fuel tank is run empty.
- If the machine is put into operation after having been decommissioned for more than 30 days.

Bleed the fuel system as follows:

1. Raise the control lever base.
2. Remove the starting key and carry it with you.
3. Fill up and close the fuel tank.
4. Turn the starting key to the first position.
5. Wait about 5 minutes while the fuel system bleeds itself automatically.
6. Start the engine.

If the engine runs smoothly for a while and then stops, or if it does not run smoothly:

1. Stop the engine.
2. Raise the control lever base.
3. Remove the starting key and carry it with you.
4. Bleed the fuel system again as described above.
5. Check for leaks after starting the engine.
6. Have a Wacker Neuson service center perform a check if necessary.

## Checking the water separator

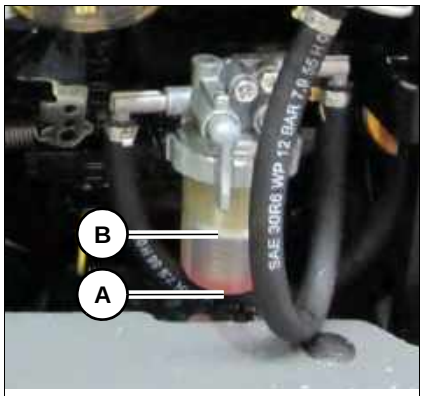


Fig. 193

**Water separator**

Empty the water separator if the red indicator ring **A** rises to position **B**.

## Emptying the water separator

### Information

The fuel system can be bled automatically even if the engine is at operating temperature

– *see chapter " Bleeding the fuel system" on page 7-29.*

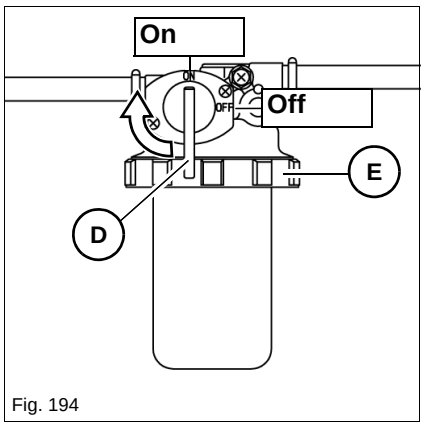



Fig. 194

1. Stop and park the machine. Stop the engine. See "Preparing lubrication".
2. Prepare a suitable container for collecting the fuel/water mixture.
3. Open the engine cover.
4. Turn ball-type cock **D** to the **OFF** mark.
   ➥ Fuel supply is interrupted.
5. Unscrew threaded ring **E**.
6. Collect the fuel/water mixture in a suitable container.
7. Screw threaded ring **E** back on again.
   ➥ The indicator ring is at the base of the water separator.
8. Turn ball-type cock **D** to the **ON** mark.
   ➥ Fuel supply is open.
9. Close and lock the engine cover.

### Environment

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## Checking the fuel filter

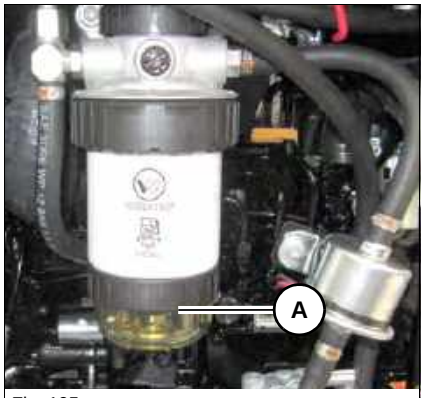



Fig. 195

**Fuel filter**

Empty the fuel filter if the fuel/water mixture reaches position **A**.

## Emptying the fuel filter

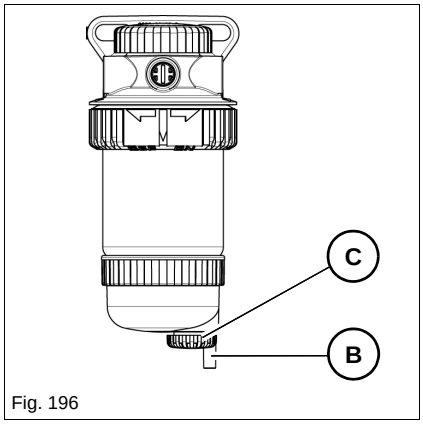


Fig. 196

**Information**

The fuel system can be bled automatically even if the engine is at operating temperature

*– see chapter " Bleeding the fuel system" on page 7-29.*

1. Stop and park the machine. Stop the engine. See "Preparing lubrication".
2. Open the engine cover.
3. Connect a drain hose to port **B**. Place the hose into a container on the ground.
4. Prepare a suitable container for collecting the fuel/water mixture.
5. Open screw **C**.
6. Collect the fuel/water mixture in a suitable container.
7. Close screw **C**.
8. Remove the hose.
9. Close and lock the engine cover.

**Information**

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## 7.8 Engine lubrication system

### Information regarding the engine lubrication system

***NOTICE***

Engine damage due to incorrect engine oil level.

► The oil level must be between the MIN and MAX marks.

***NOTICE***

Damage due to wrong engine oil.

► Use engine oil according to the engine/machine fluids and lubricants.

► Have the oil changed only by a Wacker Neuson service center.

***NOTICE***

Damage due to adding engine oil too quickly.

► Add the engine oil slowly so it can go down without entering the intake system.

**Information**

Check the oil level once a day. We recommend checking it before starting the engine. After stopping a warm engine, wait at least 5 minutes before checking.

### Checking the engine oil level

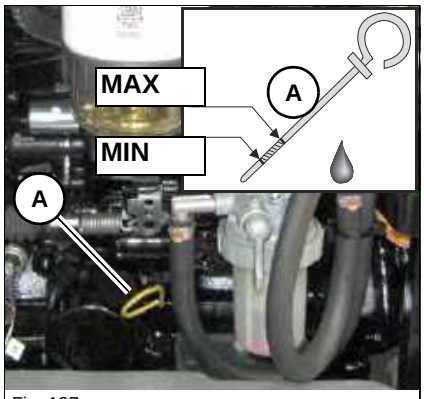



Fig. 197

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Open the engine cover.
3. Clean the area around the oil dipstick with a lint-free cloth.
4. Pull out oil dipstick **A**.
5. Clean it with a lint-free cloth.
6. Push oil dipstick **A** back in as far as possible.
7. Withdraw it and read off the oil level.
   ➥ The oil level must be between the MIN and MAX marks.
   ➥ Add engine oil if necessary.
8. Push oil dipstick **A** back in as far as possible.
9. Close and lock the engine cover.

## Adding engine oil

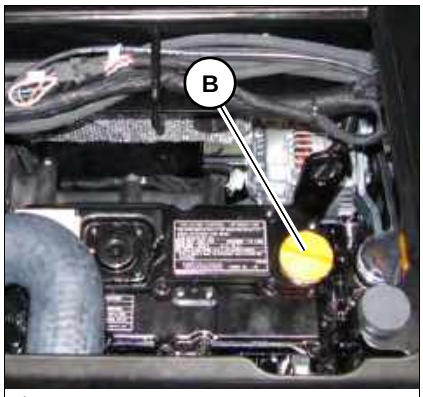


Fig. 198

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Raise the seat.
3. Clean the area around the oil filler cap with a lint-free cloth.
4. Open filler cap **B**.
5. Raise oil dipstick **A** slightly to allow any trapped air to escape.
6. Add engine oil.
7. Wait about 5 minutes until all the oil has run into the oil sump.
8. Check the oil level.
9. Add oil if necessary and check the oil level again.
10. Close filler cap **B**.
11. Push oil dipstick **A** back in as far as possible.
12. Lock the seat.

### Environment

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## 7.9 Cooling system

### Information regarding the cooling system

The water and the hydraulic oil radiator is located in the engine compartment, on the right side of the engine. It cools the diesel engine, and the hydraulic oil of the drive and work hydraulics.

**CAUTION**

**Burn hazard due to hot coolant!**

At high temperatures, the cooling system is under pressure and can cause burns of the skin.

- ► Wear protective equipment.
- ► Let the engine cool down.
- ► Carefully open the radiator cap.

***NOTICE***

Engine damage due to wrong coolant.

- ► Observe the fluids and lubricants table, and the coolant compound table.

***NOTICE***

Engine damage due to low coolant level.

- ► Check the coolant level once a day.

### Checking the coolant level

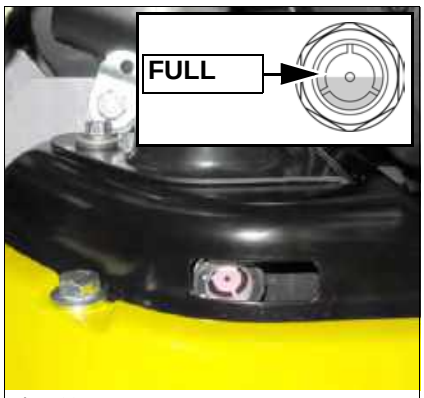


Fig. 199

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Check the coolant level on the sight glass.
3. If the coolant level is below the middle of the sight glass (FULL):
   ➥ Add coolant.

**Information**

Check the coolant level once a day before starting the engine.

## Adding coolant

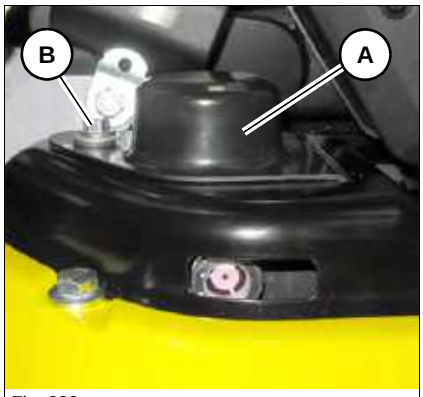


Fig. 200

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Loosen screw **B**.
3. Remove cover **A**.

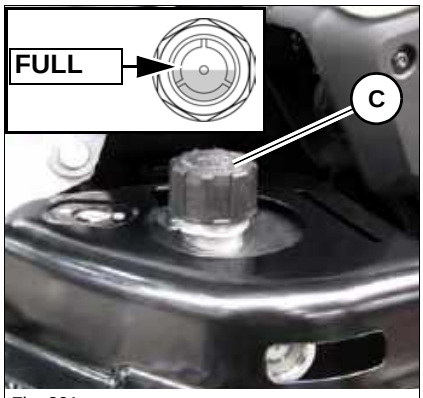


Fig. 201

4. Carefully unscrew filler cap **C** and release the pressure.
5. Open filler cap **C**.
6. Add coolant up to the middle of the sight glass (FULL).
7. Close filler cap **C**.
8. Start the engine and let it warm up for about 5 – 10 minutes.
9. Stop the engine.
10. Remove the starting key and carry it with you.
11. Let the engine cool down.
12. Check the coolant level again.
13. If necessary, add coolant and repeat the procedure until the coolant level remains constant.
14. Close and lock the engine cover.

### Environment

Dispose of used coolant through approved methods for recycling.

## Cleaning the radiator

**CAUTION**

**Burn hazard when performing maintenance on the radiator!**

The hot radiator can cause burns.

► Stop the engine and let it cool down.

► Wear protective equipment.

***NOTICE***

Damage to diesel engine and hydraulic system due to dirt on the radiator.

► Check and if necessary clean the radiator once a day.

► In dusty or dirty work conditions, clean more frequently than indicated in the maintenance plans.

***NOTICE***

Damage to radiator fins during cleaning.

► Keep a safe distance from the radiator during cleaning.

► Use oil-free compressed air (2 bar/29 psi max.) to clean.

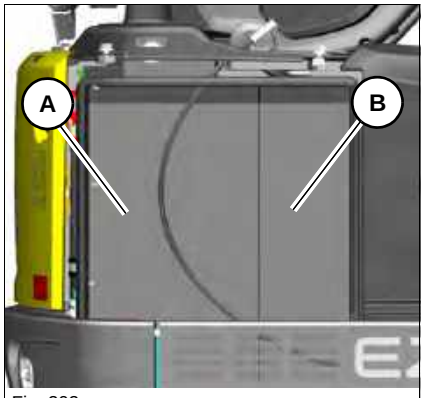


Fig. 202

Radiator **A** and the hydraulic oil cooler **B** are located in the engine compartment.

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Remove the right-hand cover.
3. Remove dust and other foreign bodies from the fins with compressed air.
4. Install the right-hand cover.

# 7.10 Air filter

## Information regarding the air filter

- Store filters in their original packaging and in a dry place.
- Check air filter attachments, air intake hoses and the air filter element for damage, and immediately repair or replace them if necessary.
- Check the screws at the induction manifold and the clamps for tightness.

## Dirt indicator

***NOTICE***

Damage to diesel engine due to dirty air filter.

► Replace the air filter elements as soon as the red mark on the dirt indicator is displayed.

► Do not clean air filter elements, replace them.

► Do not use any damaged air filter elements.

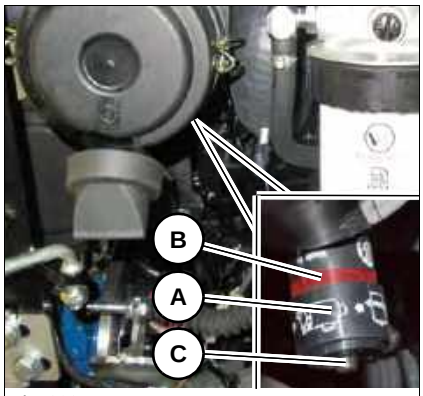


Fig. 203

Replace the air filter elements as soon as the red mark **B** is on the dirt indicator **A** is displayed.

- After replacing the air filter elements, press button **C** to reset the red mark **B**.

## Replacing the air filter

***NOTICE***

Damage to air-filter elements when in use in acidic air for longer periods of time.

- ► Replace the air filter elements according to the dirt indicator, every 1000 s/h or once a year at the latest.
- ► Replace after 50 s/h when in extensive use in environments with acidic air, such as acid production facilities, steel and aluminium mills, chemical plants and other nonferrous-metal plants, independently of the dirt indicator.

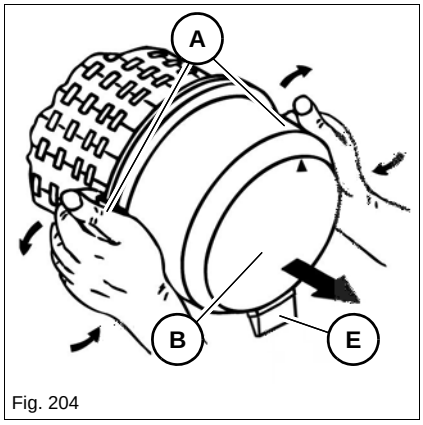


Fig. 204

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Remove the starting key and carry it with you.
3. Open the engine cover.
4. Remove dirt and dust from the air filter housing and the area around it.
5. Fold bow clips **A** on lower housing section **B** to the outside.
6. Remove the lower housing section **B**.

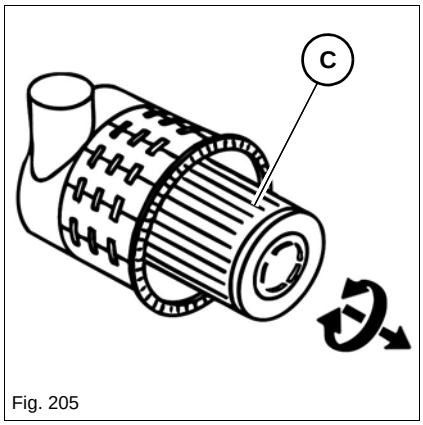


Fig. 205

7. Carefully remove outside filter **C** with slightly turning movements.
8. Remove all dirt (dust) inside the upper and lower housing sections, including the dust valve.
9. Clean the parts with a clean lint-free cloth. Do not use compressed air.

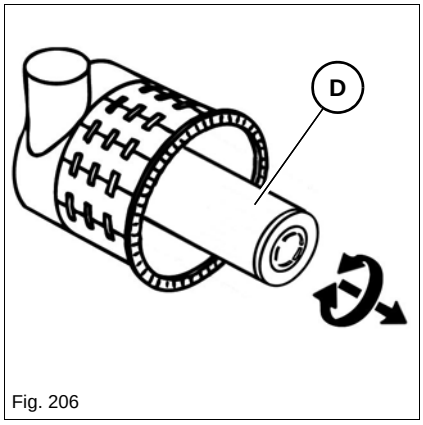


Fig. 206

10. Carefully remove inside filter **D** with slightly turning movements.
11. Check the new inside filter **D** and outside filter **C** for damage and carefully insert them in the housing section.
12. Position the lower housing section **B**.
13. Close bow clips **A**.
14. Reset the dirt indicator.
15. Close and lock the engine cover.

**Information**

Ensure that dust valve **E** shows downward once it is installed.

## Checking the air intake

Fig. 207

***NOTICE***

In order to avoid engine damage:

► Check once a day for cleanliness before putting the machine into operation.

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Perform a visual check from outside.

## 7.11 V-belt

### Checking V-belt condition and tension

**WARNING**

**Injury hazard due to rotating parts!**

Rotating parts can cause serious injuries or death.

► Open the engine cover only at engine standstill.

***NOTICE***

Engine damage due to malfunctioning V-belt.

► Check V-belt condition and tension once a week.

► Have the V-belt only replaced by a Wacker Neuson service center.

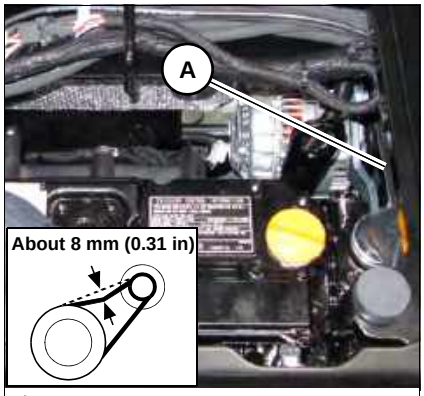



Fig. 208

1. Place the machine on firm, level and horizontal ground.
2. Stop the engine. See “Preparing lubrication”.
3. Remove the starting key and carry it with you.
4. Let the engine cool down.
5. Raise the seat (see chapter “Maintenance accesses”).
6. Carefully check V-belt **A** for damage, cracks, cuts, etc.
7. If the V-belt is damaged (cracks, wear, ruptures, etc.):
   ➥ Have the V-belt replaced by a Wacker Neuson service center.
   ➥ Replace the V-belt if it touches the base of the V-belt groove or if the pulleys are damaged.
8. Press with your thumb about 100 N (22.5 lbf) to check the deflection of the V-belt between the crankshaft disc and the fan wheel.
9. A new V-belt should have a deflection of 6 to 8 mm (0.24 to 0.31 in), a used V-belt (after about 5 minutes running time) should have a deflection of 7 to 9 mm (0.27 to 0.35 in).
10. If V-belt tension is not correct:
    ➥ Have the V-belt replaced or retightened by a Wacker Neuson service center.
11. Lock the seat.

## 7.12 Hydraulic system

### Information regarding the hydraulic system

**WARNING**

**Burn hazard due to hot hydraulic oil!**

Hot hydraulic oil can cause burns to the skin, severe injuries or death.

- ► Release the pressure in the hydraulic system.
- ► Let the engine cool down.
- ► Wear protective equipment.

**WARNING**

**Injury hazard due to fluid escaping under pressure!**

Hydraulic oil escaping under pressure can penetrate the skin and cause serious injuries or death.

- ► Do not operate the machine with leaking or damaged hydraulic system components.
- ► Open the breather filter carefully to slowly release the pressure inside the tank.
- ► Wear protective equipment. If oil contacts the eye flush immediately with clean water and seek medical treatment.
- ► Malfunctioning or leaking screw connections, hose connections and pressure lines must be immediately repaired by a Wacker Neuson service center (search for hydraulic leaks with a piece of cardboard).

***NOTICE***

Damage due to wrong hydraulic oil.

- ► Use hydraulic oil according to the engine/machine fluids and lubricants.
- ► Have the hydraulic oil only changed by a Wacker Neuson service center.

***NOTICE***

Damage to hydraulic system due to incorrect hydraulic oil level.

- ► The hydraulic oil must be visible at the MAX mark.
- ► Check the hydraulic oil level once a day.

***NOTICE***

Damage to hydraulic system due to dirty hydraulic oil.

- ► Always add hydraulic oil using the filling screen.
- ► If the hydraulic oil in the sight glass is cloudy, this indicates that water or air has penetrated the hydraulic system. Contact a Wacker Neuson service center.
- ► Contact a Wacker Neuson service center if the filter of the hydraulic system is dirty.

## Checking the hydraulic oil level

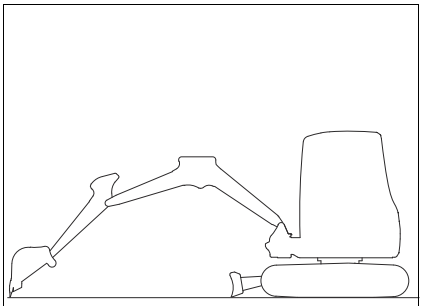


Fig. 209

1. Place the machine on firm, level and horizontal ground.
2. Position the boom straight ahead at the center of the machine (see figure).
3. Lower the boom and the stabilizer blade to the ground.
4. Stop the engine.
5. Operate the control lever repeatedly to release the pressure in the hydraulic system.
6. Remove the starting key and carry it with you.

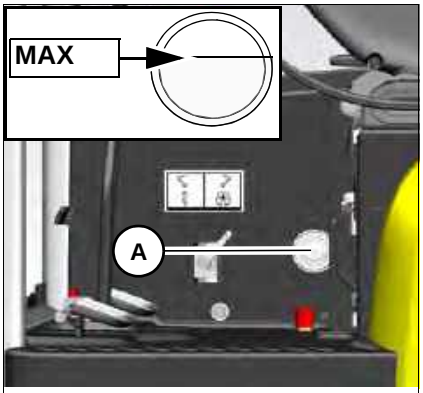



Fig. 210

7. Sight glass **A** is located on the right in the machine.
8. Check the oil level on sight glass **A**.
   - ➥ The oil level must be at the **MAX** mark after the machine reaches its operating temperature.
   - ➥ Add hydraulic oil if the oil level is below this mark.

## Adding hydraulic oil

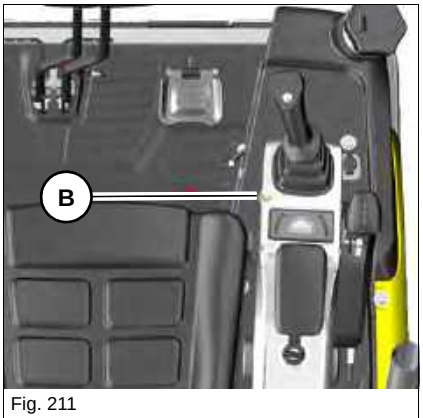



Fig. 211

1. Press tank ventilation **B** to release the pressure.

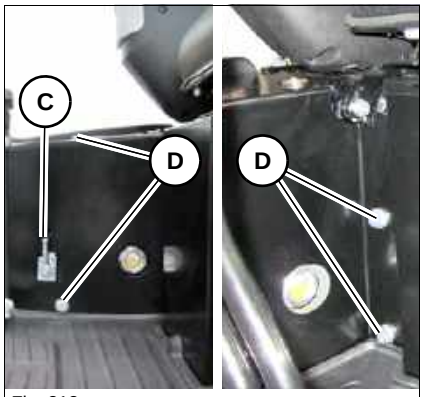


Fig. 212

2. Remove lever **C**.
3. Remove screws **D**.
4. Remove the cover.

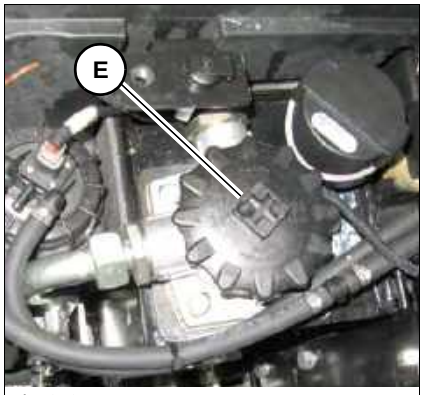


Fig. 213

5. Open filler plug **E** slowly.
6. Add hydraulic oil up to the corresponding mark.
7. Check the hydraulic oil level on sight glass **A**.
8. Add if necessary and check again.
9. Screw in filler plug **E** tightly.

## Environment

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## Checking the hydraulic system for leaks and general condition

**Information**

Leaks and damaged pressure lines must be immediately repaired or replaced by a Wacker Neuson service center. This not only increases the operating safety of the machine but also helps to protect the environment.

► Have hydraulic hoses replaced every 6 years from the date of manufacture, even if they do not seem to be damaged.

In this respect, we recommend that you observe all the relevant safety regulations for hydraulic lines, as well as the safety regulations regarding accident prevention and occupational health and safety in your country. Also observe DIN 20 066, part 5.

The article number is marked on the clamping section, and the date of manufacture is indicated on the hose of each hose connection.

Have a line replaced if one of the following problems is detected:

- Damaged or leaky hydraulic seals.
- Worn or torn shells or uncovered reinforcement branches.
- Expanded shells in several positions.
- Entangled or crushed movable parts.
- Foreign bodies jammed or stuck in protective layers.

## 7.13 Electrical system

### Information regarding the electrical system

Maintenance and repair work on the electrical system may be performed only by trained technical personnel or Wacker Neuson service centers!

- Malfunctioning components of the electrical system must be replaced by a Wacker Neuson service center.
- Light bulbs and fuses may be replaced by the operator.

**Alternator**

- Start the engine only if the battery is connected.
- When connecting the battery, ensure that the poles are not inverted.
- Have a malfunctioning charge indicator light immediately replaced.

**WARNING**

**Injury hazard due to malfunctioning batteries!**

Batteries give off explosive gases that can cause deflagrations if ignited.

► Do not smoke, avoid fire and open flames.

► Do not place any tools on the battery.

► Wear protective gloves and safety glasses.

► Do not attempt to jump-start the machine if the battery is frozen or if the acid level is low.

► Always disconnect the earthing lead of the battery before starting repair work on the electrical system.

***NOTICE***

Damage to electrical components or the engine electronics.

► When connecting the battery leads, ensure that the poles are not inverted.

► Never place tools or other conductive articles on the battery – risk of short circuit.

► Do not interrupt voltage-carrying circuits at the battery terminals because of the risk of sparking.

► Do not disconnect the battery while the engine is running.

**Environment**

Dispose of old batteries in an environmentally friendly manner.

## Fuses and relays

- Blown fuses indicate overloading or short circuits. Have the electrical system checked by a Wacker Neuson service center.
- Only use fuses with the specified load capacity (amperage).

*– see chapter “ Relays” on page 9-4*

*– see chapter “ Fuses” on page 9-4*

## Battery charge condition

May only be checked by a Wacker Neuson service center.

## Charging the battery

May only be checked by a Wacker Neuson service center.

## Replacing the battery

The battery is located under the seat.

The battery is “maintenance-free”. However have the battery checked at regular intervals to ensure that the electrolyte level is between the MIN and MAX marks.

Checking the battery requires it to be removed and must be performed by a Wacker Neuson service center.

Always follow the specific battery safety instructions.

1. Stop and park the machine. Stop the engine. See “Preparing lubrication”.
2. Remove the battery cover (see chapter “Maintenance accesses”).
3. Remove mount **A**.
4. First remove the black battery lead from the negative terminal (−), then the red battery lead from the positive terminal (+).
5. Replace the battery.
6. First install the battery lead on the positive terminal (+), then the one on the negative terminal (-).
7. Install mount **A**.
8. Install the battery cover.

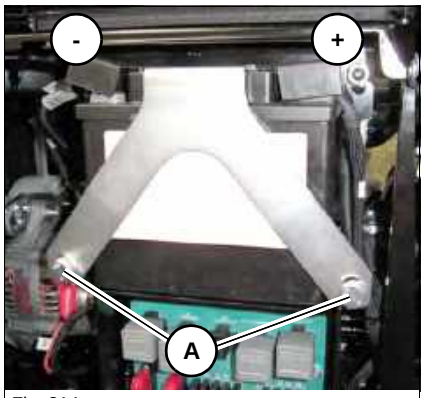


Fig. 214

## 7.14 Heating, ventilation and air conditioning system

Not available.

## 7.15 Washer system

Not available.

## 7.16 Axles/traveling drive

Have maintenance only performed by a Wacker Neuson service center.

## 7.17 Brake system

Have maintenance only performed by a Wacker Neuson service center.

## 7.18 Tires/tracks

### Information regarding the tracks

Track wear can vary according to work and ground conditions.

### Checking track tension

**WARNING**

**Crushing hazard when working under the machine!**

Working under the tracks can cause severe crushing or injuries resulting in death.

► Ensure that no one is in the danger zone.

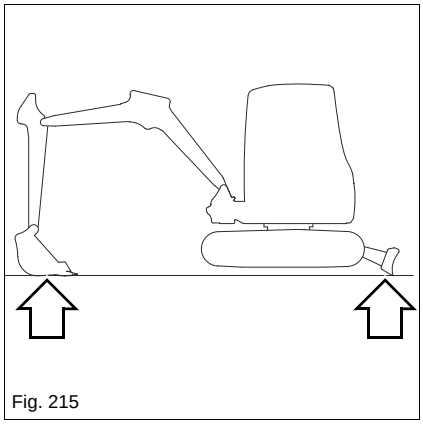


Fig. 215

1. Place the machine on firm, level and horizontal ground.
2. Raise the machine evenly and horizontally by means of the boom and the stabilizer blade.
   ➥ Raise the machine so as to allow the tracks to sag freely.

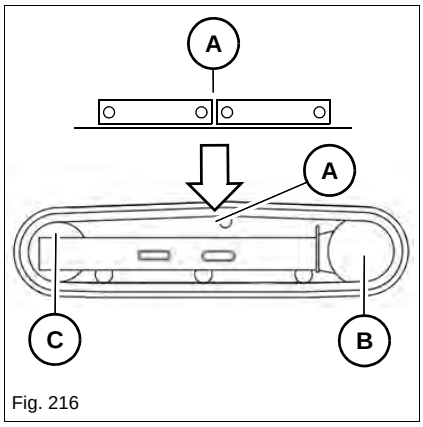



Fig. 216

3. Place the tracks so that mark **A** is in the middle between drive pinion **B** and track tension roller **C**.
4. Stop the engine.
5. Operate the control lever repeatedly to release the pressure in the hydraulic system.
6. Raise the control lever base.

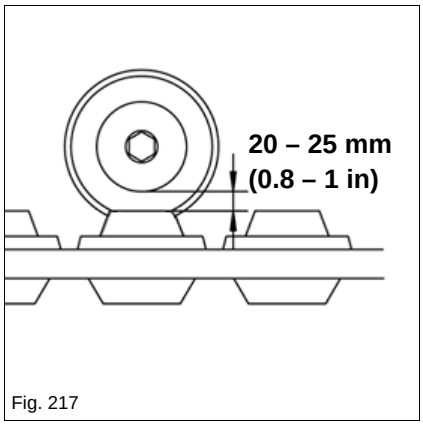



Fig. 217

7. Remove the starting key and carry it with you.
8. Adjust the correct track tension if the play between the track roller and the track is not 20 – 25 mm (0.8 – 1 in).

## Correcting track tension

**WARNING**

**Injury hazard due to grease escaping under pressure!**

Grease escaping under pressure can penetrate the skin and cause serious injuries or death.

- ► Open the lubricating valve only very carefully and do not unscrew it more than a revolution.
- ► Wear protective gloves and safety glasses.
- ► Release grease only as described below.
- ► Contact a Wacker Neuson service center if this does not reduce track tension.

***NOTICE***

Damage to tracks due to overtightening. This causes severe damage to the hydraulic cylinder and the track.

- ► Tighten the tracks only up to the mandatory measuring distance.

### Tightening the tracks

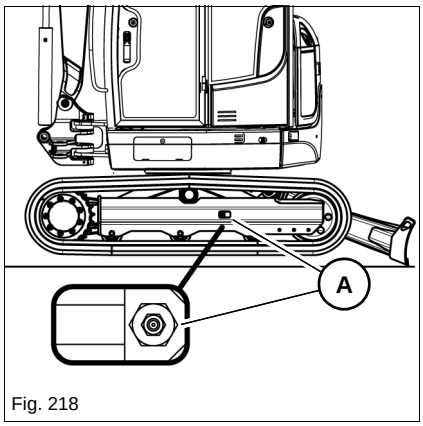



Fig. 218

1. Place the machine on firm, level and horizontal ground.
2. Raise the machine evenly and horizontally by means of the boom and the stabilizer blade.
3. Stop the engine.
4. Operate the control lever repeatedly to release the pressure in the hydraulic system.
5. Pump grease with a grease gun through lubricating valve **A**.
6. Lower the machine to the ground.
7. Check the tension is correct by:
   - starting the engine,
   - letting it run at idling speed without any load
   - slowly moving the machine forward and reverse and switching it off again.
8. Check the track tension again.
   ➥ If it is not correct:

9. Repeat steps 2 – 8. Contact a Wacker Neuson service center if track tension still is too low after pumping in more grease.

**Reducing tension**

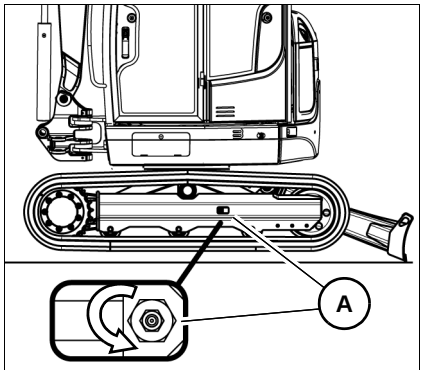


Fig. 219

1. Place a suitable container underneath to collect the grease.
2. Slowly turn lubricating valve **A** a maximum one revolution counterclockwise to release the grease.
   ➥ The grease flows out of the groove of the lubricating valve.
3. Retighten the lubricating valve **A**.
4. Check the tension is correct by:
   - Lowering the machine to the ground, starting the engine, letting it run at idling speed without any load and slowly moving the machine forward and reverse and switching it off again. Raise the machine again by means of the boom and the stabilizer blade.
5. Check the track tension again.
   ➥ If it is not correct:
6. Adjust again.

## Environment

Use a suitable container to collect engine/machine fluids as they flow out and dispose of them in an environmentally friendly manner.

## 7.19 Maintenance of attachments

### Information regarding maintenance of attachments

Correct maintenance and service is absolutely necessary for smooth and continuous operation, and for an increased service life of the attachments. Please observe the lubrication and maintenance instructions in the Operator's Manuals of the attachments.

## 7.20 Maintenance of options

### Joint rod (lifting eye) and load hook

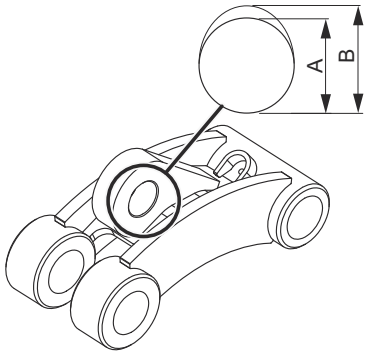



Fig. 220

**Wear of joint rod (lifting eye)**

Immediately replace lifting eyes with inadmissible wear (beyond max. tolerance, for example), damage, deformations, surface cracks and corrosion.

The nominal size must not be worn more than 5 % (max. tolerance). Measurement can be performed with the accuracy of a slide gauge.

Welding is prohibited!

| Joint rod (lifting eye) | Nominal size A | Max. tolerance B |
|---|---|---|
| EZ17 | 32 mm<br>(1 1/4 in) | 33.6 mm<br>(1 3/8 in) |

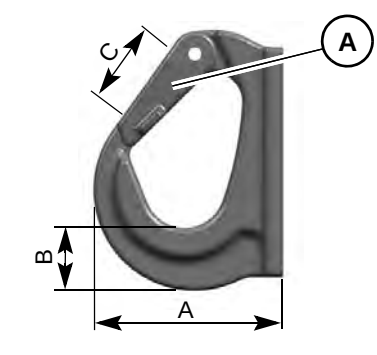



Fig. 221 (symbolic representation)

**Load hook wear**

Have load hooks (Powertilt, Powertilt for Easylock) with inadmissible wear (beyond the tolerance, for example), damage, deformations, surface cracks and corrosion immediately replaced by a Wacker Neuson service center.

The nominal size must not be worn more than 10 % (max. tolerance). Measurement can be performed with the accuracy of a slide gauge.

Welding is prohibited!

If the spring mechanism of snap link **C** does not automatically close any more, stop load hook operation and have the error repaired by a Wacker Neuson service center.

| Load hook | Nominal size A | Max. tolerance A | Nominal size B | Max. tolerance B | Nominal size C | Max. tolerance C |
|---|---|---|---|---|---|---|
| EZ17<br>(PTS-4.5) | 86 mm<br>(3 3/8 in) | 94.6 mm<br>(3 3/4 in) | 30 mm<br>(1 1/8 in) | 27 mm<br>(1 in) | 33 mm<br>(1 1/4 in) | 36.3 mm<br>(1 3/8 in) |

**Notes:**

# 8 Troubleshooting

**Information**

Contact a Wacker Neuson service center in case of malfunctions or signs that are not listed in the following tables or that cannot be rectified with specified measures.

## 8.1 Diesel engine malfunctions

| Malfunction/sign | Possible cause | Remedy | Page |
|---|---|---|---|
| Engine does not start or is not easy to start | Empty fuel tank | Refueling | *7-28* |
| | Malfunctioning or discharged battery | Have the battery replaced by a Wacker Neuson service center | -- |
| | Malfunctioning fuse | Check the fuse | *9-4* |
| | Control lever base not raised | Raise the control lever base | *4-10* |
| Engine starts, but does not run smoothly or faultless | Air in fuel system | Let the engine run | *7-29* |
| | Water in fuel system | Empty the water separator | *7-30* |
| Engine overheats | Engine oil level too low | Add engine oil | *7-33* |
| | Dirty air filter | Replace the air filter | *7-38* |
| | Dirty radiator fins | Clean the radiator | *7-36* |
| | Coolant level too low | Add coolant | *7-35* |
| | Malfunctioning or insufficiently tightened V-belt | Contact a Wacker Neuson service center | -- |
| Engine does not have enough output | Dirty air filter | Replace the air filter | *7-38* |
| Insufficient or no engine oil pressure | Engine oil level too low | Add engine oil | *7-33* |
| Black engine smoke | Dirty air filter | Replace the air filter | *7-38* |
| Blue engine smoke | Oil level too high | Contact a Wacker Neuson service center | -- |
| The indicator light for the coolant temperature illuminates (red) and the buzzer sounds | Coolant temperature is too high | Let the engine run at idling speed without any load<br>Wait until the temperature drops and the indicator light goes out<br>Stop the engine<br>Check the coolant level | *4-25*, See also page *8-3* |

## 8.2 Malfunctions of the traveling drive

| Malfunction/sign | Possible cause | Remedy | See |
|---|---|---|---|
| Machine does not stay on track, machine pulls to the right or left | Wrong track tension | Tighten tracks correctly | *7-49* |
| | Foreign bodies (stones, for example) stuck in tracks | Remove foreign bodies | -- |
| | Uneven wear of tracks | Contact a Wacker Neuson service center | -- |

## 8.3 Malfunctions of the hydraulic system

| Malfunction/sign | Possible cause | Remedy | See |
|---|---|---|---|
| Hydraulic system overheats | Dirty hydraulic oil radiator | Clean the hydraulic oil radiator | *7-36* |
| | Hydraulic oil level too low | Add hydraulic oil | *7-42* |
| | Malfunctioning or insufficiently tightened V-belt | Contact a Wacker Neuson service center | -- |
| The display element emits a continuous buzzing sound | Malfunctioning pressure switch of safe load indicator | Stop work immediately, have the error repaired by a Wacker Neuson service center | -- |
| Controls have no function | Control lever base raised | Lower the control lever base | *4-10* |
| | Malfunctioning fuse | Check the fuse | *9-4* |
| Upper carriage cannot be swivelled | Upper carriage locked | Remove the pin | *6-4* |

## 8.4 Malfunctions of the electrical system

| Malfunction/sign | Indicator light | Possible cause | Remedy | See |
|---|---|---|---|---|
| Switching to high or normal speed is not possible. |  | Malfunctioning fuse | Check the fuse | *9-4* |
| Working light or horn does not work. | -- | Malfunctioning fuse | Check the fuse | *9-4* |
| Charge indicator light (red) does not go out when the engine runs |  | Malfunctioning battery<br>Malfunctioning alternator | Stop machine operation immediately<br>Have the error repaired by a Wacker Neuson service center | -- |
| Preheating indicator light (yellow) remains illuminated when the engine runs |  | Malfunctioning starter<br>Malfunctioning display element | | -- |
| Indicator light for engine oil pressure (red) illuminates and the buzzer sounds when the engine runs |  | Pressure drop in engine oil circuit | | |
| The indicator light for the coolant temperature (red) illuminates and the buzzer sounds |  | Coolant temperature is too high | Let the engine run at idling speed without any load<br>Wait until the temperature drops and the indicator light goes out<br>Stop the engine<br>Check the coolant level | *4-25* |
| The indicator light for the engine oil pressure (red) and/or the charge indicator light (red) do not illuminate when the engine stops and starter is switched on (position 1). |  | Malfunctioning indicator light | Stop machine operation immediately<br>Have the indicator light replaced by a Wacker Neuson service center | |

## 8.5 Troubleshooting the air conditioning

No malfunctions specified.

## 8.6 Malfunctions of attachments

No malfunctions specified.

**Notes:**

# 9 Specifications

## 9.1 Models and trade names

| Machine model/machine designation | Trade name |
|---|---|
| E13-01 | EZ17 |

## 9.2 Engine

| Engine | EZ17 |
|---|---|
| Product | Yanmar diesel engine |
| Type | 3TNV76-SNSE12 |
| Design | Water-cooled 4 stroke diesel engine |
| Number of cylinders | 3 |
| Displacement | 1116 $cm^3$ (68.1 $in^3$) |
| Nominal bore and stroke | 76 x 82 mm (2.9 x 3.2 in) |
| Output | 13.4 kW at 2200 rpm<br>(18 hp at 2,200 rpm) |
| Max. torque | 65.6 Nm at 1600 rpm<br>(48.4 ft.lbs. /1,600 rpm) |
| Max. engine speed without load | 2200 +/− 25 rpm<br>(2,200 +/− 25 rpm) |
| Idling speed | 1300 +/− 25 rpm |
| Fuel injection system | Indirect injection |
| Starting aid | Glow plugs (preheating time 4 seconds) |
| Fuel tank | 22 l (5.8 gal) |
| Exhaust values according to | EPA – Tier IV final (at fixed point of measurement cycle) |

| Engine | EZ17 |
|---|---|
| Product | Yanmar diesel engine |
| Type | 3TNV80F-SSNS1 |
| Design | Water-cooled 4 stroke diesel engine |
| Number of cylinders | 3 |
| Displacement | 1266 $cm^3$ (77.3 $in^3$) |
| Nominal bore and stroke | 80 x 84 mm (3.2 x 3.3 in) |
| Output | 12.8 kW at 2200 rpm<br>(17.2 hp at 2,200 rpm) |
| Max. torque | 65.8 Nm at 1600 rpm<br>(48.5 ft.lbs. /1,600 rpm) |
| Max. engine speed without load | 2200 +/− 25 rpm |
| Idling speed | 1300 +/− 25 rpm |
| Fuel injection system | Indirect injection |
| Starting aid | Glow plugs (preheating time 4 seconds) |
| Fuel tank | 22 l (5.8 gal) |
| Exhaust values according to | EPA – Tier IV final (for NTE/NTRC cycle) |

**Information**

The machine has about 17 % less output at altitudes over 800 m (2625 ft) above see level. However, this does not affect excavator operation (Yanmar 3TNV80F-SSNS1).

## 9.3 Traveling drive/axles

| Travellng drive | EZ17 |
|---|---|
| Version | Axial piston motor |

## 9.4 Brakes

See travel lever

## 9.5 Tracks

| Rubber track | EZ17 |
|---|---|
| Track width | 230 mm (9 in) |
| Number of tread rollers | 3 |

## 9.6 Steering system

See travel lever

## 9.7 Work hydraulics

| Work hydraulics | EZ17 |
|---|---|
| Type of control | LUDV (flow distribution independent of the load pressure) |
| Number/type of pumps | 1 |
| Oil flow of the variable displacement pump | 39.6 l/min (10.5 gal/min) |
| Operating pressure for work and travel hydraulics | 240 bar (3,481 psi) |
| Swivel unit operating pressure | 150 bar (2,176 psi) |
| Hydraulic tank capacity | 14.8 l (3.9 gal) |
| Hydraulic oil quantity (system fill) | 21 l (5.5 gal) |

### Speed

| Travel speeds | EZ17 |
|---|---|
| 1st speed | 2.6 kph (1.6 mph) |
| 2nd speed | 4.8 kph (3 mph) |

# 9.8 Electrical system

## Electrical components

| | EZ17 |
|---|---|
| Alternator | 12 V 55 A |
| Starter | 12 V 1.5 hp (1.1 ) kW |
| Battery | 12 V 30 Ah |

## Fuses

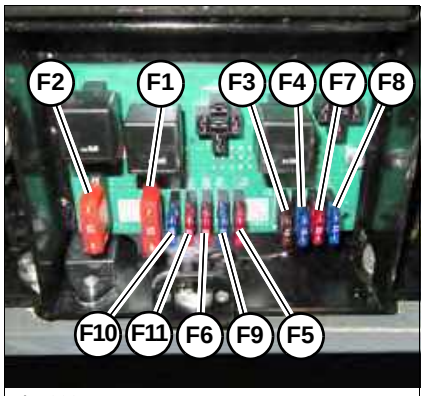


Fig. 222

The fuses are located behind the cover, under the seat.

| Fuses | Rated current (A) | EZ17 |
|---|---|---|
| F1 | 50 A | Main fuse |
| F2 | 50 A | Main fuse, air-pressure sensor/ output adaptation (Yanmar 3TNV80F-SSNS1) |
| F3 | 7.5 A | Display, cutoff solenoid |
| F4 | 15 A | Valves, horn |
| F5 | 10 A | Proportional controls |
| F6 | 10 A | Travel signal, overload |
| F7 | 10 A | Boom, cab working lights |
| F8 | 15 A | Cab working lights |
| F9 | 15 A | No function |
| F10 | 15 A | Socket |
| F11 | 10 A | No function |

## Relays

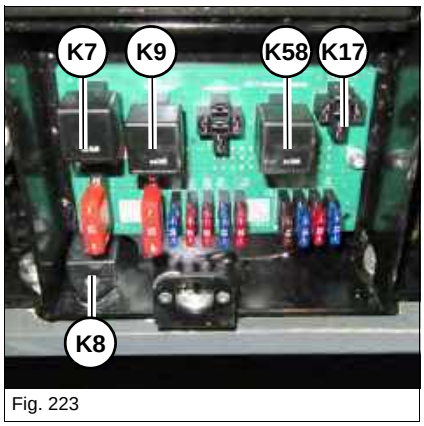


Fig. 223

The fuses are located behind the cover, under the seat

| Relays | EZ17 |
|---|---|
| K7 | Starting relay |
| K8 | Cutoff solenoid time lag relay |
| K9 | Cutoff solenoid (pull relay) |
| K17 | Hydraulic quickhitch |
| K58 | High speed (2nd travel speed) |

## Bulbs

| | EZ17 |
|---|---|
| Working lights/roof lights | Halogen lamp 12 V 55 W H3 |
| Rotating beacon | Halogen lamp 12 V-55 W H1 |

## Powertilt (option)

| | EZ17 |
|---|---|
| Model size | 4.5 |
| Required oil flow | 2 – 4 l/min (0.5 – 1 gal/min) |
| Swiveling range | 180° [1] |
| Weight | 35 kg (77.2 lbs) |
| Drive torque – at 210 bar (3045 psi) | 930 Nm (685 ft.lbs.) |
| Holding torque – at 225 bar (3263 psi) | 2470 Nm (1820 ft.lbs.) |

1. The actual angle can vary slightly from the indication made here.

## 9.9 Tightening torques

### General tightening torques

| Property class | 8.8 | 10.9 | 12.9 | 8.8 | 10.9 |
|---|---|---|---|---|---|
| Screw dimensions | Screws according to DIN 912, DIN 931, DIN 933 etc. | | | Screws according to DIN 7984 | |
| | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) |
| M5 | 5.5 (4) | 8 (6) | 10 (7) | 5 (4) | 7 (5) |
| M6 | 10 (7) | 14 (10) | 17 (13) | 8.5 (6) | 12 (9) |
| M8 | 25 (18) | 35 (26) | 42 (31) | 20 (15) | 30 (22) |
| M10 | 45 (33) | 65 (48) | 80 (59) | 40 (30) | 59 (44) |
| M12 | 87 (64) | 110 (81) | 147 (108) | 69 (51) | 100 (74) |
| M14 | 135 (100) | 180 (133) | 230 (170) | 110 (81) | 160 (118) |
| M16 | 210 (155) | 275 (203) | 350 (258) | 170 (125) | 250 (184) |
| M18 | 280 (207) | 410 (302) | 480 (354) | 245 (181) | 345 (254) |
| M20 | 410 (302) | 570 (420) | 690 (509) | 340 (251) | 490 (361) |
| M22 | 550 (406) | 780 (575) | 930 (686) | 460 (339) | 660 (487) |
| M24 | 710 (524) | 1000 (738) | 1190 (878) | 590 (435) | 840 (620) |
| M27 | 1040 (767) | 1480 (1,092) | 1770 (1,305) | 870 (642) | 1250 (922) |
| M30 | 1420 (1,047) | 2010 (1,482) | 2400 (1,770) | 1200 (885) | 1700 (1,254) |

| Tightening torques/fine-pitch thread | | | | | |
|---|---|---|---|---|---|
| Property class | 8.8 | 10.9 | 12.9 | 8.8 | 10.9 |
| Screw dimensions | Screws according to DIN 912, DIN 931, DIN 933 etc. | | | Screws according to DIN 7984 | |
| | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) | Nm (ft.lbs.) |
| M8X1.0 | 25 (18) | 37 (28) | 43 (32) | 22 (16) | 32 (24) |
| M10X1.0 | 50 (37) | 75 (55) | 88 (65) | 43 (32) | 65 (48) |
| M10X1.25 | 49 (36) | 71 (52) | 83 (61) | 42 (31) | 62 (46) |
| M12X1.25 | 87 (64) | 130 (96) | 150 (111) | 75 (55) | 110 (81) |
| M12X1.5 | 83 (61) | 125 (92) | 145 (107) | 72 (53) | 105 (77) |
| M14X1.5 | 135 (100) | 200 (148) | 235 (173) | 120 (89) | 175 (129) |
| M16X1.5 | 210 (155) | 310 (229) | 360 (266) | 180 (133) | 265 (195) |
| M18X1.5 | 315 (232) | 450 (332) | 530 (391) | 270 (199) | 385 (284) |
| M20X1.5 | 440 (325) | 630 (465) | 730 (538) | 375 (277) | 530 (391) |
| M22X1.5 | 590 (435) | 840 (620) | 980 (723) | 500 (369) | 710 (524) |
| M24X2.0 | 740 (546) | 1070 (789) | 1250 (922) | 630 (465) | 900 (664) |
| M27X2.0 | 1100 (811) | 1550 (1,143) | 1800 (1,328) | 920 (679) | 1300 (959) |
| M30X2.0 | 1500 (1,106) | 2150 (1,586) | 2500 (1,844) | 1300 (959) | 1850 (1,364) |

## 9.10 Coolant

### Compound table

| Outside temperature[1] | Water | Coolant[2] |
|---|---|---|
| Up to °C (°F) | % by volume | % by volume |
| −37 (−34.6) | 50 | 50 |

1. Use the 1:1 concentration for warm outside temperatures, too, to ensure protection against corrosion, cavitation and deposits.
2. Do not mix the coolant with other coolants.

## 9.11 Noise emissions

| | EZ17 (Yanmar 3TNV76-SNSE12) |
|---|---|
| Measured sound power level LwA [1] | 93.3 dB (A) |
| Guaranteed sound power level LwA[1] | 93.0 dB (A) |
| Uncertainty factor $K_{A2}$[2] | 0.8 |
| Driver-perceived sound pressure level LpA (without cab)[3] | 79.0 dB (A) |

1. According to ISO 6395 (EC Directives 2000/14/EC and 2005/88/EC)
2. According to EN ISO 4871 (EC Directives 2000/14/EC and 2005/88/EC)
3. According to ISO 6394 (EC Directives 84/532/EEC, 89/514/EEC, 95/27/EEC)

**Information**

Measurements performed on asphalted surface.

## 9.12 Vibration

| Vibration | |
|---|---|
| Effective acceleration value for the upper extremities of the body (hand-arm vibration) | < Trigger value<br>< 2.5 $m/s^2$ |
| Effective acceleration value for the body (whole-body vibration) | < 0.5 $m/s^2$ |

Vibration values indicated in m/s².

Directive 2002/44/EC of European Parliament and Coucil on minimum health and safety requirements regarding exposure of workers to risks arising from physical agents (vibration).

**Indications on hand-arm vibration**

Hand-arm vibration is less than 2.5 m/s² during correct machine operation.

**Indications on whole-body vibration**

Whole-body vibration is less than 0.5 m/s² during correct machine operation.

Uncertainty of measurement K has been taken into account for the specified values.

The degree of vibration is influenced by various parameters.

Some of them are listed below:

- Driver: training, behavior, working method and strain.
- Work site: organization, preparation, surroundings, weather conditions and material.
- Machine: version, seat quality, quality of suspension system, attachments and condition of attachments.

Precise indications on the vibration degrees cannot be made for the machine.

Determination of vibration level for the three vibration axes.

- Under typical operating conditions, use the average vibration values measured.
- In order to obtain the estimated vibration value for an experienced operator on level ground, subtract the factors from the average vibration value.
- In case of an aggressive working method or difficult terrain, add the environmental factors to the average vibration level in order to obtain the estimated vibration level.

**Note:**

For further vibration indications, refer to the indications in ISO/TR 25398 Mechanical Vibrations – Directive on Estimation of whole-body vibration when driving earth moving machines. This publication uses measuring values of international institutes, organizations and manufacturers. It contains information on whole-body vibration for operators in earth moving machines. For more information on the vibration values of the machine, refer to Directive 2002/44/EC of European Parliament and Coucil on minimum health and safety requirements regarding exposure of workers to risks arising from physical agents (vibration).

It explains the values for vertical vibration under heavy operating conditions.

**Directives on reduction of vibration values in earth moving machines:**

- Perform correct adjustments and maintenance on or with the machine.
- Avoid jerky movements during machine operation.
- Keep slopes in a perfect condition.

Whole-body vibration can be reduced with the following guidelines:

- Use a machine and equipment of correct type and size.
- Follow the manufacturer's recommendations for maintenance.
  - Tire pressure.
  - Brake and steering systems.
  - Control elements, hydraulic system and linkage.
- Keep the job site in good condition:
  - Remove large rocks or obstacles.
  - Fill up ditches and holes.
  - Provide a machine and enough time to keep the job site in good condition.
- Use a seat according to the ISO 7096 requirements. Keep the seat in good condition and adjust it correctly:
  - Adjust the seat and suspension to the operator's weight and size.
  - Check and maintain the seat adjustment and suspension.
- Perform the following activities smoothly without any jerks:
  - Steering
  - Braking
  - Acceleration
  - Shifting gears
- Move attachments without any jerks.
- Adapt your speed and the itinerary to minimize vibration:
  - Travel around obstacles and uneven ground.
  - Reduce your speed when traveling across rough terrain.
- Reduce vibration to a minimum during long work cycles or when traveling over long distances:
  - Use a machine with a suspension system (seat, for example).
  - Enable the hydraulic oscillation damping if the machine is equipped with tracks.
  - If the machine is not equipped with hydraulic oscillation damping, reduce your speed to avoid bumps and jolts.
  - Load the machine on a truck or trailer to move between work sites.
- Other risk factors can affect travel comfort negatively. The following measures can improve travel comfort:
  - Adjust the seat and the control elements to a relaxed body posture.
  - Adjust the rearview mirrors to ensure optimal visibility so you can adopt an upright seating position.
  - Provide breaks to avoid sitting for long periods.
  - Do not jump off the cab.
  - Picking up and raising loads repeatedly must be limited to a minimum.

**Reference:**

The vibration values and calculations are based on the indications made in ISO/TR 25398 Mechanical Vibrations – Guidelines for assessment of exposure to whole-body vibration when operating earth moving machines.

The harmonized data comply with measurements made by international institutes, organizations and manufacturers. This publication offers information on the calculation of whole-body vibrations for operators of earth moving machines. This method is based on vibration measurements under real operating conditions for all machines. Read the original guidelines. This chapter summarizes part of the legal regulations. However, its aim is not to replace the original references. Other parts of this document are based on information of the United Kingdom Health and Safety Executive.

For more information on vibration, refer to Directive 2002/44/EC of European Parliament and Coucil on minimum health and safety requirements regarding exposure of workers to risks arising from physical agents (vibration).

Your Wacker Neuson dealer provides information on other machine functions reducing vibration and on safe operation.

## 9.13 Weight

### Machine weight

| Weight | EZ17 | EZ17 (with extra weight) |
|---|---|---|
| Transport weight[1] | 1594 kg (3,514 lbs) | 1644 kg (3,625 lbs) |
| Operating weight[2] | 1724 kg (3,801 lbs) | 1774 kg (3,911 lbs) |

1. Transport weight: basic machine + 10 % fuel capacity.
2. Service weight: basic machine + full fuel tank + backhoe bucket (400 mm/16 in) + operator (75 kg/165 lbs).

**Information**

The actual machine weight depends on the selected options and must be read off the type label.
Add the weight of all subsequently installed equipment to the weight of the machine.
Weight indications can vary by +/− 2 %.

### Weight of attachments

*– see "Fields of application and use of attachments" on page 3-5*

Standard bucket backhoe bucket 400 mm (16 in)

### Excavator forces

According to ISO 6015

| | EZ17 |
|---|---|
| Max. tearout force (short stick) | 9.1 kN (2,046 lbf) |
| Max. tearout force (long stick) | 8.1 kN (1,821 lbf) |
| Max. breakout force at bucket tooth | 18.7 kN (4,204 lbf) |

### Ground clearance/ground pressure

| | EZ17 |
|---|---|
| Ground clearance | 156 mm (6 in) |
| Ground pressure | 0.28 kg/cm² (4 lbs/in²) |
| Upper carriage rotation speed | 9.4 rpm |

## 9.14 Payload/stability

### Safety instructions – lift capacity table

The values of the lift capacity table apply to normal operation (excavating, for example).

The values of the stability table apply to lifting gear applications.

**DANGER**

**Crushing hazard due to tipping over of machine!**

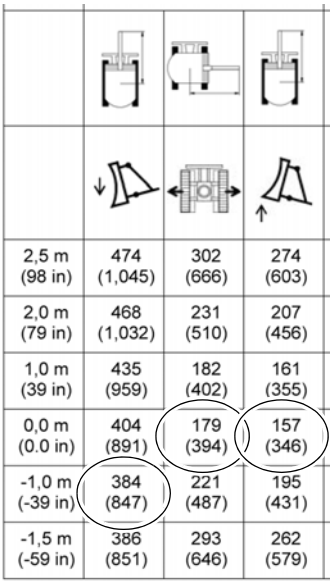
The machine causes serious injuries or death when it tips over.

- ► If an attachment (a bucket, for example) is installed, the weight and the contents of the attachment must be subtracted from the weight or mass values specified in the table. Load density must also be taken into account.
- ► Telescopic travel gear extended.
- ► Never exceed the weight and mass values specified in the table.

***NOTICE***

If the weight or mass value is exceeded, there is a risk of damage to property due to the machine tipping over.

- ► Never exceed the weight and mass values specified in the table.



| | | | |
|---|---|---|---|
| 2,5 m (98 in) | 474 (1,045) | 302 (666) | 274 (603) |
| 2,0 m (79 in) | 468 (1,032) | 231 (510) | 207 (456) |
| 1,0 m (39 in) | 435 (959) | 182 (402) | 161 (355) |
| 0,0 m (0.0 in) | 404 (891) | 179 (394) | 157 (346) |
| -1,0 m (-39 in) | 384 (847) | 221 (487) | 195 (431) |
| -1,5 m (-59 in) | 386 (851) | 293 (646) | 262 (579) |

Fig. 224 (symbolic representation)

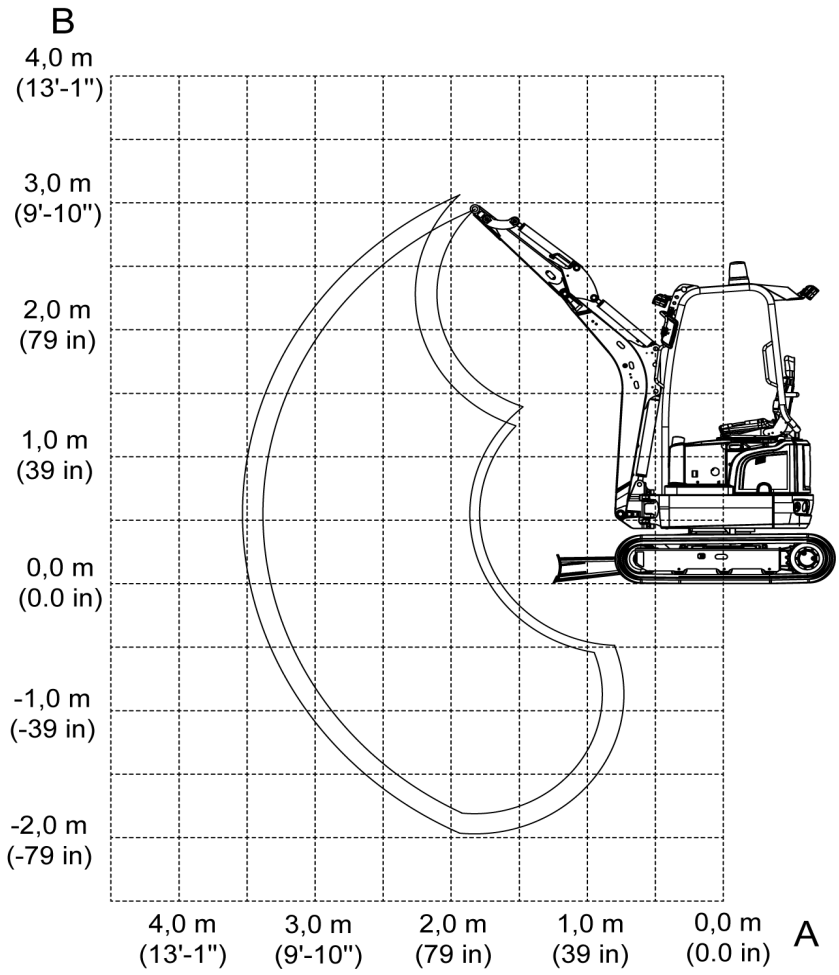
**Information**

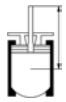
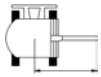
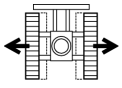
In the case of 360° rotations, the lowest value in a column and the corresponding position of the machine must be observed.

**Information**

The indications are only approximate values. Attachments, uneven ground and soft or bad ground conditions affect stability, and the weight and mass values. The operator must take these influences into account.

**Legend**




| Designation | Explanation |
|---|---|
| A | Reach from live ring center |
| B | Load hook height |
| max | Admissible weight or mass value with boom in horizontal position |
|  | With or without the stabilizer blade in traveling direction |
|  | With or without the stabilizer blade, 90° to traveling direction |
|  | Lowered stabilizer blade |
|  | Raised stabilizer blade |
|  | Telescopic travel gear extended |

All table indications in kg (lbs) and horizontal position on firm and level ground, without bucket or attachment.

The admissible weight or mass values that can be raised are defined by the following threshold values:

- 75 % of the static tipping load and
- 87 % of the hydraulic lift capacity

Calculation basis: according to ISO 10567.

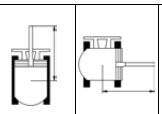
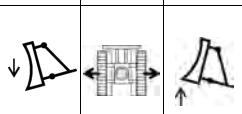
Setting pressure on boom hydraulic cylinder: 22500 kPa (3,263 psi)

The weight and mass values apply to machines under the following conditions:

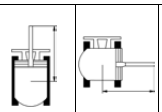
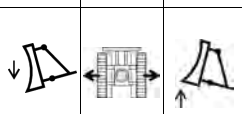
- Lubricants and engine/machine fluids at the mandatory levels
- Full fuel tank
- Canopy
- Machine at operating temperature
- Driver weight 75 kg (165 lbs)

## Lift capacity table EZ17

Lift capacity table EZ17 (short stick)

| A / B |  | | | 3.0 m (9'-10") | | | 2.5 m (98 in) | | | 2.0 m (79 in) | | | 1.5 m (59 in) | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| |  | | | | | | | | | | | | | | |
| |  | | | | | | | | | | | | | | |
| 2.5 m (98 in) | 474 (1,045) | 302 (666) | 274 (603) | - - | - - | - - | 469 (1,034) | 306 (674) | 277 (611) | - - | - - | - - | - - | - - | - - |
| 2.0 m (79 in) | 468 (1,032) | 231 (510) | 207 (456) | - - | - - | - - | 431 (950) | 308 (678) | 279 (615) | - - | - - | - - | - - | - - | - - |
| 1.0 m (39 in) | 435 (959) | 182 (402) | 161 (355) | 491 (1,083) | 218 (481) | 194 (428) | 591 (1,303) | 291 (641) | 262 (577) | 781 (1,722) | 410 (903) | 374 (824) | - - | - - | - - |
| 0.0 m (0.0 in) | 404 (891) | 179 (394) | 157 (346) | 493 (1,087) | 208 (459) | 184 (405) | 653 (1,440) | 271 (598) | 242 (534) | 916 (2,020) | 376 (828) | 339 (747) | - - | - - | - - |
| −1.0 m (−39 in) | 384 (847) | 221 (487) | 195 (431) | - - | - - | - - | 511 (1,127) | 269 (593) | 239 (528) | 705 (1,555) | 375 (827) | 338 (746) | 1034 (2,280) | 602 (1,328) | 555 (1,224) |
| −1.5 m (−59 in) | 386 (851) | 293 (646) | 262 (579) | - - | - - | - - | - - | - - | - - | 540 (1,191) | 383 (845) | 346 (764) | 811 (1,788) | 614 (1,353) | 567 (1,250) |

Lift capacity table EZ17 (long stick)

| A / B |  | | | 3.0 m (9'-10") | | | 2.5 m (98 in) | | | 2.0 m (79 in) | | | 1.5 m (59 in) | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| |  | | | | | | | | | | | | | | |
| |  | | | | | | | | | | | | | | |
| 2.5 m (98 in) | 434 (957) | 264 (582) | 238 (524) | - - | - - | - - | 375 (827) | 310 (684) | 282 (621) | - - | - - | - - | - - | - - | - - |
| 2.0 m (79 in) | 431 (950) | 209 (462) | 186 (411) | 423 (933) | 226 (498) | 202 (446) | 362 (798) | 310 (683) | 281 (620) | - - | - - | - - | - - | - - | - - |
| 1.0 m (39 in) | 405 (893) | 168 (371) | 148 (326) | 471 (1,039) | 218 (481) | 194 (428) | 549 (1,211) | 291 (643) | 263 (579) | 686 (1,513) | 414 (913) | 378 (834) | - - | - - | - - |
| 0.0 m (0.0 in) | 380 (838) | 165 (363) | 144 (317) | 497 (1,096) | 206 (454) | 182 (400) | 655 (1,444) | 269 (594) | 240 (529) | 929 (2,048) | 373 (823) | 336 (742) | - - | - - | - - |
| −1.0 m (−39 in) | 364 (803) | 198 (437) | 174 (384) | 385 (849) | 204 (449) | 179 (395) | 540 (1,191) | 264 (581) | 234 (517) | 745 (1,643) | 368 (812) | 331 (731) | 1119 (2,467) | 591 (1,304) | 543 (1,198) |
| −1.5 m (−59 in) | 365 (805) | 251 (553) | 223 (491) | - - | - - | - - | 413 (911) | 269 (593) | 240 (529) | 596 (1,314) | 375 (826) | 338 (745) | 903 (1,991) | 602 (1,327) | 554 (1,222) |

Lift capacity table EZ17 with extra weight (short stick)

| A / B | max | | | 3.0 m (9'-10") | | | 2.5 m (98 in) | | | 2.0 m (79 in) | | | 1.5 m (59 in) | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| 2.5 m (98 in) | 474 (1,045) | 326 (719) | 299 (659) | - - | - - | - - | 469 (1,034) | 330 (728) | 303 (668) | - - | - - | - - | - - | - - | - - |
| 2.0 m (79 in) | 468 (1,032) | 251 (553) | 228 (502) | - - | - - | - - | 431 (950) | 332 (732) | 305 (672) | - - | - - | - - | - - | - - | - - |
| 1.0 m (39 in) | 435 (959) | 199 (440) | 179 (394) | 491 (1,083) | 238 (524) | 215 (473) | 591 (1,303) | 315 (694) | 287 (633) | 781 (1,722) | 442 (975) | 408 (901) | - - | - - | - - |
| 0.0 m (0.0 in) | 404 (891) | 196 (432) | 175 (386) | 493 (1,087) | 227 (501) | 204 (450) | 653 (1,440) | 296 (652) | 268 (590) | 916 (2,020) | 408 (901) | 374 (824) | - - | - - | - - |
| −1.0 m (−39 in) | 384 (847) | 241 (532) | 217 (478) | - - | - - | - - | 511 (1,127) | 293 (646) | 265 (584) | 705 (1,555) | 408 (899) | 373 (822) | 1034 (2,280) | 653 (1,439) | 609 (1,343) |
| −1.5 m (−59 in) | 386 (851) | 318 (702) | 289 (638) | - - | - - | - - | - - | - - | - - | 540 (1,191) | 416 (917) | 381 (841) | 811 (1,788) | 664 (1,465) | 621 (1,370) |

Lift capacity table EZ17 with extra weight (long stick)

| A / B | max | | | 3.0 m (9'-10") | | | 2.5 m (98 in) | | | 2.0 m (79 in) | | | 1.5 m (59 in) | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |
| 2.5 m (98 in) | 434 (957) | 285 (629) | 260 (574) | - - | - - | - - | 375 (827) | 334 (737) | 307 (677) | - - | - - | - - | - - | - - | - - |
| 2.0 m (79 in) | 431 (950) | 228 (502) | 206 (453) | 423 (933) | 245 (541) | 222 (490) | 362 (798) | 334 (737) | 307 (677) | - - | - - | - - | - - | - - | - - |
| 1.0 m (39 in) | 405 (893) | 184 (406) | 165 (363) | 471 (1,039) | 237 (523) | 214 (472) | 549 (1,211) | 316 (696) | 288 (636) | 686 (1,513) | 447 (985) | 413 (911) | - - | - - | - - |
| 0.0 m (0.0 in) | 380 (838) | 181 (398) | 161 (354) | 497 (1,096) | 225 (496) | 202 (445) | 655 (1,444) | 293 (647) | 265 (585) | 929 (2,048) | 406 (895) | 371 (818) | - - | - - | - - |
| −1.0 m (−39 in) | 364 (803) | 217 (478) | 194 (428) | 385 (849) | 223 (491) | 200 (440) | 540 (1,191) | 288 (635) | 260 (573) | 745 (1,643) | 401 (885) | 366 (808) | 1119 (2,467) | 642 (1,415) | 598 (1,318) |
| −1.5 m (−59 in) | 365 (805) | 273 (603) | 247 (544) | - - | - - | - - | 413 (911) | 293 (647) | 265 (585) | 596 (1,314) | 408 (899) | 373 (822) | 903 (1,991) | 652 (1,438) | 609 (1,342) |

## Safety instructions – stability table

The values of the stability table (load diagram) apply to lifting gear applications.

### DANGER

**Crushing hazard due to tipping over of machine!**

The machine causes serious injuries or death when it tips over.

- ► Never exceed the weight and mass values specified in the stability table.
- ► If a joint rod or Powertilt unit with load hook is installed, the weight of the attachment must be subtracted from the weight or mass value specified in the table.
- ► Use the machine for lifting gear applications only if the mandatory lifting gear (joint rod, for example) and safety equipment (optical and acoustic warning devices (safe load indicator), stability table, hose burst valves, for example) is installed, functional and enabled.
- ► Telescopic travel gear extended.

### *NOTICE*

If the weight or mass value is exceeded, there is a risk of damage to property due to the machine tipping over.

- ► Never exceed the weight and mass values specified in the stability table.

### Information

The indications are only approximate values. Attachments, uneven ground and soft or bad ground conditions affect stability, and the weight and mass values. The operator must take these influences into account.

**Legend**

| Designation | Explanation |
|---|---|
| X | Reach from live ring center |
| Z | Load hook height in the respective range |
| max | Admissible weight or mass value with boom in horizontal position |
| L | Stick short/long |

The admissible weight and mass values apply to identical swiveling of the boom over the entire swiveling range of 360°.

All table indications in kg (lbs) and horizontal position on firm and level ground without bucket or exchangeable attachment.

The admissible weight or mass values that can be raised are defined by the following threshold values:

- 75 % of the static tipping load and
- 87 % of the hydraulic lift capacity

Calculation basis: according to ISO 10567.

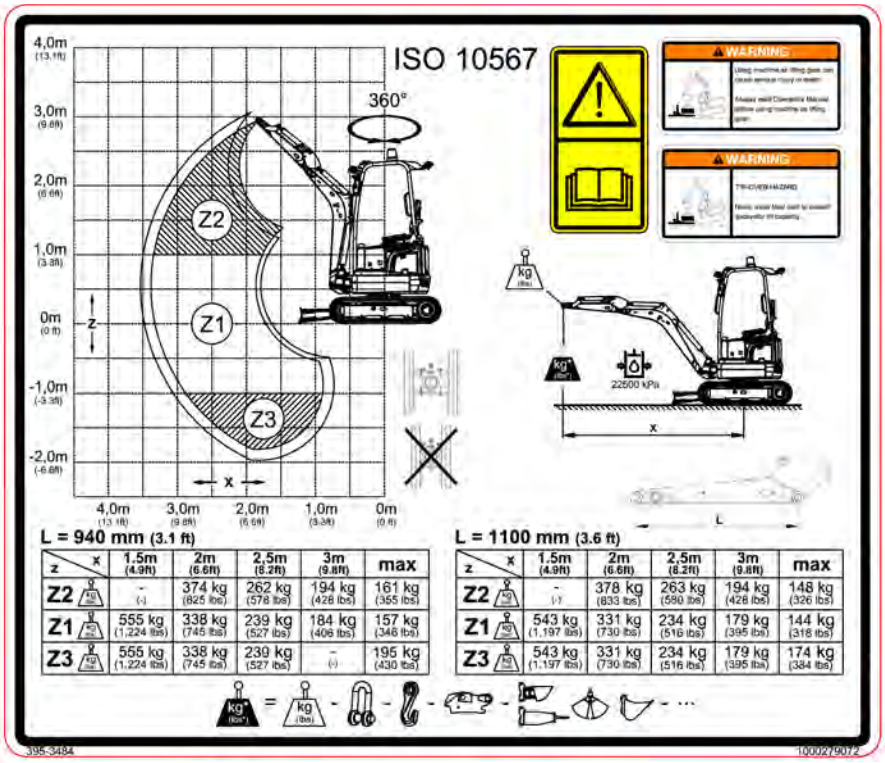
Setting pressure on boom hydraulic cylinder 22500 kPa (3,263 psi).

The weight and mass values apply to machines under the following conditions:

- Lubricants and engine/machine fluids at the mandatory levels
- Full fuel tank
- Canopy
- Machine at operating temperature
- Driver weight 75 kg (165 lbs)

## Stability table EZ17

Canopy, without extra weight

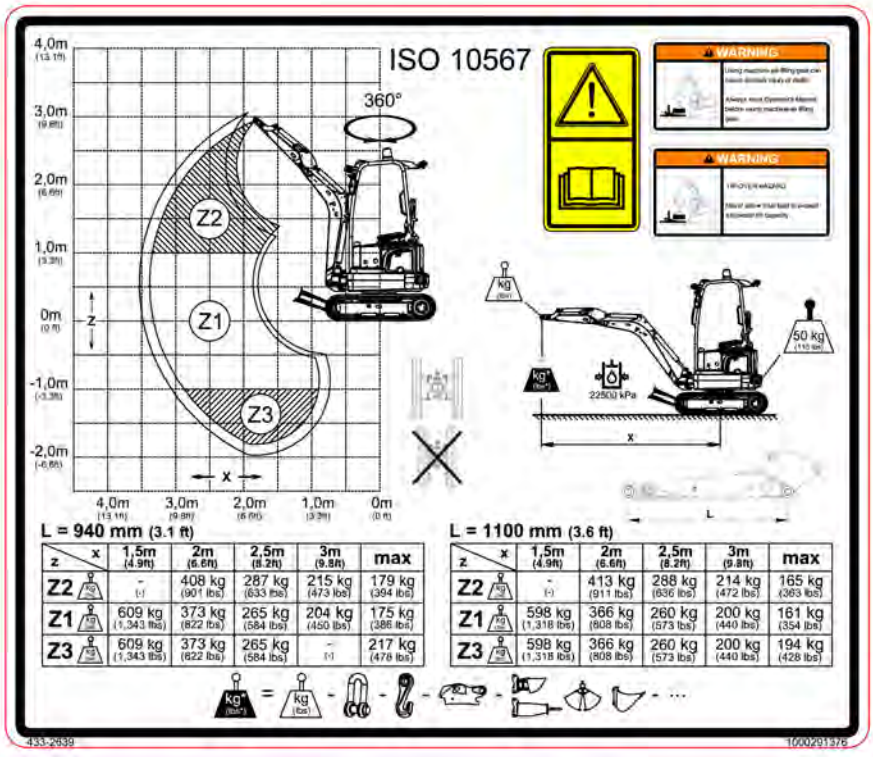



| L = 940 mm (3.1 ft) | 1,5m (4.9ft) | 2m (6.6ft) | 2,5m (8.2ft) | 3m (9.8ft) | max |
|---|---|---|---|---|---|
| Z2 | - | 374 kg (825 lbs) | 262 kg (578 lbs) | 194 kg (428 lbs) | 161 kg (355 lbs) |
| Z1 | 555 kg (1,224 lbs) | 338 kg (745 lbs) | 239 kg (527 lbs) | 184 kg (406 lbs) | 157 kg (346 lbs) |
| Z3 | 555 kg (1,224 lbs) | 338 kg (745 lbs) | 239 kg (527 lbs) | - | 195 kg (430 lbs) |

| L = 1100 mm (3.6 ft) | 1,5m (4.9ft) | 2m (6.6ft) | 2,5m (8.2ft) | 3m (9.8ft) | max |
|---|---|---|---|---|---|
| Z2 | - | 378 kg (833 lbs) | 263 kg (580 lbs) | 194 kg (428 lbs) | 148 kg (326 lbs) |
| Z1 | 543 kg (1,197 lbs) | 331 kg (730 lbs) | 234 kg (516 lbs) | 179 kg (395 lbs) | 144 kg (318 lbs) |
| Z3 | 543 kg (1,197 lbs) | 331 kg (730 lbs) | 234 kg (516 lbs) | 179 kg (395 lbs) | 174 kg (384 lbs) |

Fig. 225

Canopy, with extra weight




| L = 940 mm (3.1 ft) | 1,5m (4.9ft) | 2m (6.6ft) | 2,5m (8.2ft) | 3m (9.8ft) | max |
|---|---|---|---|---|---|
| Z2 | - | 408 kg (901 lbs) | 287 kg (633 lbs) | 215 kg (473 lbs) | 179 kg (394 lbs) |
| Z1 | 609 kg (1,343 lbs) | 373 kg (822 lbs) | 265 kg (584 lbs) | 204 kg (450 lbs) | 175 kg (386 lbs) |
| Z3 | 609 kg (1,343 lbs) | 373 kg (822 lbs) | 265 kg (584 lbs) | - | 217 kg (478 lbs) |

| L = 1100 mm (3.6 ft) | 1,5m (4.9ft) | 2m (6.6ft) | 2,5m (8.2ft) | 3m (9.8ft) | max |
|---|---|---|---|---|---|
| Z2 | - | 413 kg (911 lbs) | 288 kg (636 lbs) | 214 kg (472 lbs) | 165 kg (363 lbs) |
| Z1 | 598 kg (1,318 lbs) | 366 kg (808 lbs) | 260 kg (573 lbs) | 200 kg (440 lbs) | 161 kg (354 lbs) |
| Z3 | 598 kg (1,318 lbs) | 366 kg (808 lbs) | 260 kg (573 lbs) | 200 kg (440 lbs) | 194 kg (428 lbs) |

Fig. 226

# Dimensions

## Overview EZ17

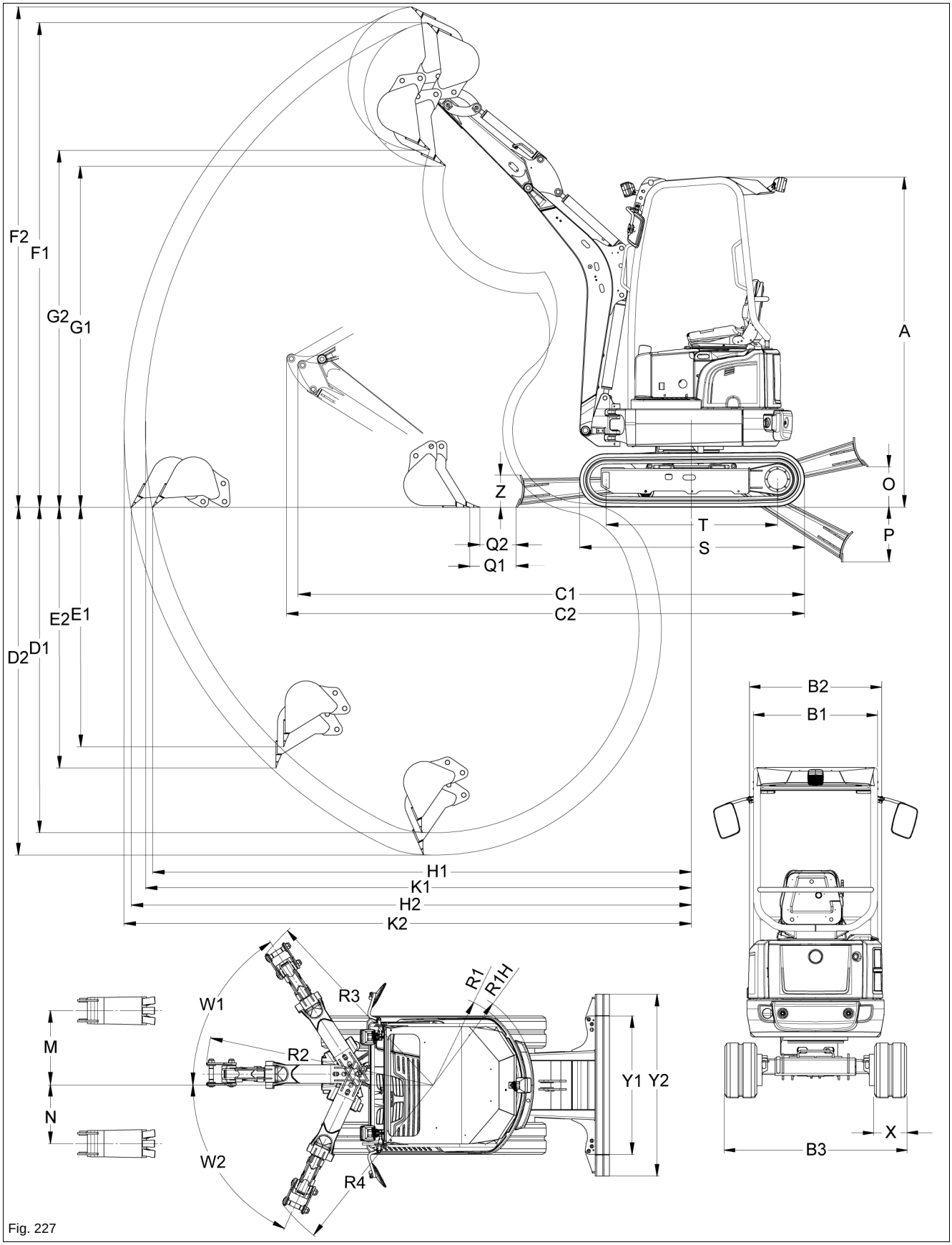



Fig. 227

| | EZ17 | |
|---|---|---|
| A | Height | 2360 mm (93 in) |
| B1 | Canopy width | 885 mm (35 in) |
| B2 | Upper carriage width | 980 mm (39 in) |
| B3 | Width with retracted travel gear | 990 mm (39 in) |
| B3 | Width with extended travel gear | 1300 mm (51 in) |
| C1 | Transport length (short stick) | 3585 mm (11'-9") |
| C2 | Transport length (long stick) | 3550 mm (11'-8") |
| D1 | Max. digging depth (short stick) | 2330 mm (92 in) |
| D2 | Max. digging depth (long stick) | 2490 mm (8'-2") |
| E1 | Max. vertical digging depth (short stick) | 1715 mm (68 in) |
| E2 | Max. vertical digging depth (long stick) | 1865 mm (73 in) |
| F1 | Max. digging height (short stick) | 3465 mm (11'-4") |
| F2 | Max. digging height (long stick) | 3580 mm (11'-9") |
| G1 | Max. tilt height (short stick) | 2440 mm (96 in) |
| G2 | Max. tilt height (long stick) | 2550 mm (8'-4") |
| H1 | Max. reach at ground level (short stick) | 3850 mm (12'-8") |
| H2 | Max. reach at ground level (long stick) | 4000 mm (13'-2") |
| K1 | Max. digging radius (short stick) | 3900 mm (12'-10") |
| K2 | Max. digging radius (long stick) | 4050 mm (13'-3") |
| M | Max. boom displacement to bucket center (right-hand side) | 535 mm (21 in) |
| N | Max. boom displacement to bucket center (left-hand side) | 425 mm (17 in) |
| O | Max. lift height of stabilizer blade over ground | 390 mm (15 in) |
| P | Max. scraping depth of stabilizer blade below ground surface | 275 mm (11 in) |
| Q1 | Distance between bucket and stabilizer blade (short stick) | 332 mm (13 in) |
| Q2 | Distance between bucket and stabilizer blade (long stick) | 260 mm (10 in) |
| R1 | Min. tail end swiveling radius | 650 mm (26 in) |
| R1H | Min. tail end swiveling radius (with extra weight) | 725 mm (29 in) |
| R2 | Boom swivel radius (center) | 1625 mm (64 in) |
| R3 | Boom swivel radius (right) | 1515 mm (60 in) |
| R4 | Boom swivel radius (left) | 1370 mm (54 in) |
| S | Total running gear length | 1605 mm (63 in) |
| T | Running gear length (Turas front idler) | 1225 mm (48 in) |
| W1 | Max. tilting angle of boom to the right | 57° |
| W2 | Max. tilting angle of boom to the left | 65° |
| X | Track width | 230 mm (9 in) |
| Y1 | Stabilizer blade width | 990 mm (39 in) |
| Y2 | Stabilizer blade width with extension | 1300 mm (51 in) |
| Z | Stabilizer blade height | 230 mm (9 in) |

**Notes:**

# Table of Contents

**W**

COMPACT EXCAVATOR

www.aem.org

# SAFETY MANUAL

## FOR OPERATING AND MAINTENANCE PERSONNEL

## Contents



## Acknowledgment


We wish to acknowledge the contributions of the members of AEM's Compact Loader/Compact Excavator Council to the preparation of this Safety Manual.

# Foreword

This safety manual is intended to point out some of the basic safety situations that may be encountered during the normal operation and maintenance of the machine and to suggest possible ways of dealing with these conditions. This manual is **NOT** a substitute for the compact excavator manufacturer's operator manual(s).

Additional precautions may be necessary, or some instructions may not apply, depending on equipment, attachments and conditions at the worksite or in the service area. The manufacturer has no direct control over equipment application, operation, inspection or maintenance. Therefore, it is **YOUR** responsibility to use safe work practices in these areas.

The information provided in this manual supplements the specific information about the machine that is contained in the manufacturer's manual(s). Other information that may affect the safe operation of the machine may be contained on safety signs or in insurance requirements, employer's safety and training programs, safety codes, local, state/provincial and federal laws, rules and regulations.


**IMPORTANT!** Before you operate the compact excavator, make sure you have the manufacturer's manual(s) for this machine and all attachments. If the manufacturer's manuals are missing, obtain replacement manuals from your employer, equipment dealer or directly from the manufacturer. Keep this safety manual and the manufacturer's manuals with the machine at all times. Read and understand all manuals.

Safety videos and other training resources are available from some manufacturers. Operators are encouraged to periodically review the safety video.



# Safety Alerts

### Symbol

This Safety Alert Symbol means: **"ATTENTION! STAY ALERT! YOUR SAFETY IS INVOLVED!"**

The Safety Alert Symbol identifies important safety messages on equipment, safety signs, in manuals or elsewhere. When you see this symbol, be alert to the possibility of death or personal injury. Carefully read the message that follows and inform other operators. Follow instructions in the safety message.

### Signal Words

Signal words are distinctive words that will typically be found on safety signs on the compact excavator and other worksite equipment. These words may also be found in this manual and the manufacturer's manuals. These words are intended to alert the operator to a hazard and the degree of severity of the hazard.


**DANGER** indicates a hazardous situation which, if not avoided, will result in death or serious injury.


**WARNING** indicates a hazardous situation which, if not avoided, could result in death or serious injury.


**CAUTION** indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.


**NOTICE** indicates a property damage message.

# One-Call First

**Call Before You Dig**
**Dial 811 (USA only)**

**888-258-0808**
**(USA and Canada)**

### Call

Before starting any digging project, contact the local One-Call service by dialing 811 (USA only) to have underground utilities located. A One-Call referral number, **1-888-258-0808**, is also available for both USA and Canada.

One-Call will notify participating utility companies that you intend to dig. You must also call utility companies that do not participate in the One-Call service.

Always inspect the jobsite for evidence of unmarked utilities and contact others if necessary.

### Plan The Work

Be aware of the lead time for marking the work area. This time may vary from state to state and county to county. If you do not locate utilities, you may have an accident or suffer injuries, cause service interruptions, damage the environment or experience job delays.

### Dig

Most utilities mark their underground facilities using American Public Works Association (APWA) underground color codes. Verify marks before digging.

In the United States, OSHA Standard 29 CFR 1926.651 requires that the estimated location of underground utilities be determined before beginning an excavation. When actual excavation approaches an estimated utility location, the exact location of the underground installation must be determined by a safe, acceptable and dependable method. Other OSHA regulations may also apply to the jobsite.



# A Word To The User/Operator

It is **YOUR** responsibility to read and understand the safety manual and the manufacturer's manuals before operating this machine. This safety manual takes you step by step through the working day.

Graphics have been provided to help you understand the text.

**IMPORTANT: This manual covers safe practices for Compact Excavators.** If the machine is equipped with special attachments, read the manufacturer's operator and safety manuals pertaining to those attachments before using them.

**Read And Understand All Safety Signs**

Remember that **YOU** are the key to safety. Good safety practices not only protect you but also protect the people around you. Study this manual and the manufacturer's manuals for the specific machine. Make them a working part of your safety program. Keep in mind that this safety manual is written only for compact excavators.

Contact the manufacturer of the equipment to answer any questions about safe operation that remain after studying the manufacturer's manual(s) and this safety manual.

**Practice all other usual and customary safe working precautions and remember:**

**SAFE OPERATION IS UP TO YOU!**

**YOU CAN PREVENT DEATH OR SERIOUS INJURY CAUSED BY UNSAFE WORK PRACTICES!**

# Follow A Safety Program

### Be Alert!

Know where to get assistance. Know where to find and how to use a first aid kit and fire extinguisher/fire suppression system.

### Be Aware!

Take advantage of training programs offered.

### Be Careful!

Human error is caused by many factors: carelessness, fatigue, overload, preoccupation, unfamiliarity of the operator with the machine or attachment, drugs, and alcohol to name a few. You can prevent death or serious injury caused by unsafe work practices.

For your safety and the safety of others, encourage fellow workers to act safely.


### For Safe Operation

You must be a qualified and authorized operator for safe operation of this machine. You must clearly understand the written instructions supplied by the manufacturer, be trained—including actual operation of the compact excavator—and know the safety rules and regulations for the worksite. It is a good safety practice to point out and explain safety signs and practices and ensure others understand the importance of following these instructions.

**WARNING!** Drugs and alcohol affect an operator's alertness and coordination and the operator's ability to safely operate the equipment. **Never operate the compact excavator while impaired by use of alcohol or drugs. Never knowingly allow the operation of this machine when operator alertness or coordination is impaired.** An operator taking prescription or over-the-counter medication must consult a medical professional regarding any side effects of the medication that would hinder the ability to safely operate this equipment.



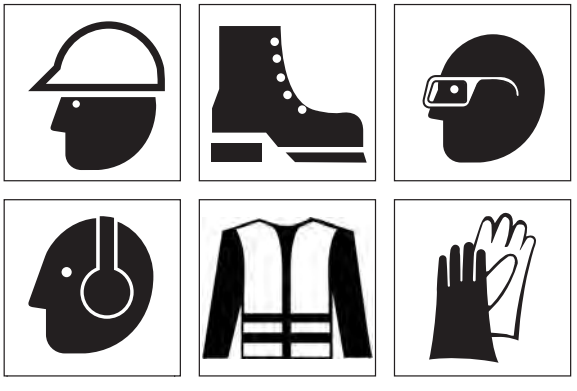
# Follow A Safety Program

### Protect Yourself

Wear personal protective clothing and Personal Protective Equipment (PPE) issued to you or called for by job conditions.

You may need:
— Hard hat
— Safety boots with non-slip soles
— Safety glasses, goggles or face shield
— Heavy-duty gloves
— Hearing protection
— Reflective or high-visibility clothing
— Wet weather gear
— Respirator or filter mask

Wear whatever is needed to protect yourself—do not take chances.

**WARNING!** Prevent death or serious injury from entanglement. **Do not wear loose clothing or accessories. Restrain long hair. Stay away from all rotating components when the engine is running.** Contact, wrapping or entanglement with rotating or moving parts could result in death or serious injury.

# Follow A Safety Program

### Know The Rules

Most employers have rules governing operation and maintenance of equipment. Before you start work at a new location, check with your supervisor or the safety coordinator. Ask about the rules you will be expected to obey.

The Occupational Safety and Health Administration (OSHA) enforces federal laws within the United States that apply to the safe operation, application and maintenance of equipment on a worksite. It is the employer's responsibility to comply with these laws. A federal representative may periodically inspect a worksite to see that these laws are being followed.

There may also be local, state/provincial, federal laws or international regulations that apply to this equipment and its use, along with specific worksite or employer rules. It is important that you know and comply with all applicable laws and rules, including those requiring operator training and certification.

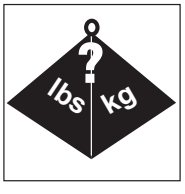

Know And Understand Rules Of Operation



# Follow A Safety Program

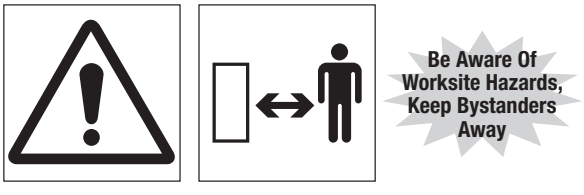
### Some Rules You Must Work By

— Know the limitations and operating characteristics of the compact excavator. Do not overload it.
— Always wear the seat belt, if equipped. If the compact excavator is equipped with a foldable TOPS/ROPS, do not fasten the seat belt when the TOPS/ROPS is in the down position.
— Always have all shields and guards properly installed before operating the machine.
— Inspect the machine and all attachments before each use as specified by the manufacturer and your employer. Ensure the attachment is properly installed. (See page 17, **Quick-coupling Device Safety**.)
— Only use parts and attachments that are approved by the original equipment manufacturer.
— Never modify or remove any part of the equipment (except for service—then make sure it is replaced).
— Read and understand all safety signs installed on the machine.
— Know the location of other personnel and machines and make sure they are a safe distance from the machine.
— Know the worksite. Be aware of possible hazards that you may encounter.




Know Machine Limitations And Operating Characteristics

Inspect The Machine Before Each Workday

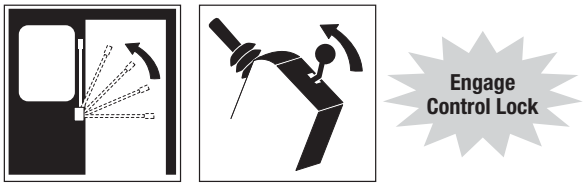


Be Aware Of Worksite Hazards, Keep Bystanders Away

# Follow A Safety Program

— Always look in the direction of machine or boom movement. Drive facing the travel direction whenever possible.
— Make sure you understand the rules covering traffic at the worksite. Know what all signs, flags and markings mean.
— Understand hand, flag, horn, whistle, siren and bell signals, if used at the worksite.
— Know when to use lights, turn signals, flashers and horns, if equipped.
— Do not allow riders.
— Keep hands and feet on controls when operating.
— Never lift or swing a load or attachment over anyone.
— Whenever you leave the machine, lower the excavator blade, bucket or other attachments to the ground. Stop the engine. Cycle the hydraulic controls, including auxiliary hydraulic control, to relieve trapped pressure. Engage control lock if equipped, and remove the ignition key. (See page 39, **Machine Shutdown**.)
— When transporting the compact excavator on a trailer, follow the manufacturer's instructions for loading, tying down and unloading the compact excavator.



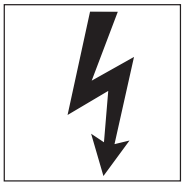



# Follow A Safety Program

### Know The Equipment

Read and understand the DANGER, WARNING, CAUTION and NOTICE safety signs and other informational signs found on the compact excavator and in the manufacturer's operator manual. Ask your supervisor to explain any information you do not understand. Failure to obey safety instructions could result in death or serious injury.

Make sure all the manufacturer's protective structures, guards, shields, screens and panels are in good repair, in place and securely fastened. Damaged, missing or weakened safety components can create a hazardous situation for you as the operator. **Never** remove or modify any safety components on the compact excavator. The excavator can be operated temporarily with a foldable TOPS/ROPS lowered for access through height-restricted openings. Do not fasten the seat belt when the TOPS/ROPS is in the down position.




Know the following about this compact excavator and all attachments.
— Function, purpose and use of controls
— The functions of all gauges, lights, dials, switches
— Slope and uneven terrain capabilities and proper operation – never operate on a slope with a foldable TOPS/ROPS in the down position.
— Braking and steering characteristics
— Turning radius and clearances
— How to quickly stop equipment in an emergency

# Prepare For Safe Operation

### Check And Use All Available Protective And Safety Devices

Keep all protective devices in place and tightly fastened. Make certain all guards, screens and panels, manufacturer's operator manuals, and safety signs are installed on the machine and legible as supplied by the manufacturer. See that each item is securely in place and in operating condition.

The machine may be equipped with:

— A seat belt or other type of restraint
— Control locking device
— Safety signs
— Access and egress system (i.e., grab handles, handrails) and protective covers
— Travel alarm and back-up alarm
— Falling object guard structure (FOGS), falling object protective structure (FOPS), roll-over protective structure (ROPS)/tip-over protective structure (TOPS)
— Guards
— Special enclosures or accessories required for task or worksite conditions
— Operator protective structure (OPS) – side, front and rear shields, screens and doors
— Warning lights and devices
— Alternate exits
— Mirrors
— Fire extinguisher
— First aid kit
— Windshield wipers and washers
— Window defroster
— Operating lights
— Horn

Know which devices are required for protection during your specific operation and use them. The excavator can be operated temporarily with the TOPS/ROPS lowered for access through height restricted openings. Do not fasten the seat belt when the TOPS/ROPS is in the down position.

**WARNING! NEVER remove or modify safety equipment.** Operating a machine without a protective structure (TOPS/ROPS, FOGS/FOPS or OPS) could result in death or serious injury. (See page 44, **Protective Structure Safety**.)




# Prepare For Safe Operation

### Check The Machine

Before you begin the workday, inspect the machine and have all systems in good operational condition. Do not operate the machine until all problems are corrected.

— Perform daily and periodic service procedures as instructed by the equipment manufacturer.
— Check that no safety switches or interlocks have been bypassed and that no warning tags have been placed on the machine.
— Check that safety signs, special instructions, lift capacity charts and operator manuals are legible and in the proper location.
— Check condition and operation of the seat belt and its mounts, if equipped.
— Make sure that the foldable TOPS/ROPS, if equipped, is properly secured in the raised position.
— Check condition and operation of the attachment quick-coupling device, if equipped. Perform daily cleaning and maintenance following the manufacturer's instructions. (See page 17, **Quick-coupling Device Safety**.)
— Inspect steps, guardrails, platforms and handholds for damage or loose parts.

# Prepare For Safe Operation

— Check the fuel and hydraulic systems. Have leaks repaired and fill to proper level.
— Check all exposed hydraulic components for leaks, routing problems or damage. Report worn or damaged components.

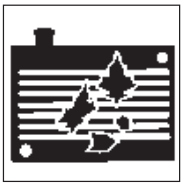
**WARNING!** Diesel fuel and hydraulic fluid under pressure can penetrate the skin or eyes and cause serious injury, blindness or death. Fluid leaks under pressure may not be visible. **Use a piece of cardboard or wood to find leaks, not your hand. Wear a face shield or safety goggles for eye protection.** If fluid is injected into the skin, it must be removed within a few hours by medical personnel familiar with this type of injury. (See page 46, **Hydraulic System Hazards**.)

— Check the cooling system.

**WARNING!** Prevent possible injury from explosive release of hot fluids. **Allow the radiator to cool before checking the fluid level**. (See page 45, **Cooling System Hazards.**)

— Keep radiators and coolers clean and free of oil, grease, dirt, debris and moisture.
— Make sure all doors, guards and covers are in place and secured properly.






# Prepare For Safe Operation

### Check The Machine (continued)

— Check the tracks for broken or damaged pins, bushings, and other parts.
— Check the tracks for proper tension adjustment according to manufacturer's instructions.
— Check the tracks for damage or wear. Replace badly worn or damaged tracks.
— Check the slew/swing brake for proper operation.
— Inspect working and other lights for proper operation.
— Inspect boom, arm and attachment for wear and damage.
— Make sure fire extinguishers are fully charged and in good working order.

### Check Attachment And Coupler Installation

When changing buckets or installing attachments, follow the manufacturer's instructions for proper maintenance and coupling. Make sure all connectors are securely fastened. Tighten all bolts, nuts and screws to torques recommended.

Check the attachment coupler and the attachment for wear and hydraulic leaks before coupling the attachment.

Before operating, ensure that quick-coupler pins or wedges are fully engaged and visibly locked to the attachment.

**WARNING!** Avoid possible crushing injury. **Failure to properly secure the attachment to the machine coupler can allow the attachment to come off and could result in death or serious injury.** (See page 17, **Quick-coupling Device Safety**.)

# Prepare For Safe Operation

### Quick-coupling Device Safety

Before using a quick-coupling device you must know and understand proper installation, maintenance and operation.

**WARNING! Failure to read and follow manufacturer's instructions for the correct operation and maintenance of the quick-coupler can allow the attachment to come off and cause death or serious injury.**

Protect yourself from injury:
- — Install and maintain equipment, attachments and their operating systems according to manufacturers' instructions.
- — Securely latch attachments before work begins.
- — Follow the manufacturer's instructions for using positive locks on quick-coupling equipment.
- — Make frequent visual inspections of quick-coupling systems—especially after changing attachments.
- — Always check for interference limits of the coupler or tool with the carrier before operating.

Do not operate the machine if:
- — there exists an incompatibility among components.
- — there are broken, damaged or badly worn components.
- — the lock/secure feature of the quick-coupler is impaired.
- — the engaging lever or device is not fully engaged in a lock/secure condition.

Read And Understand Manuals Before Operating

**WARNING!** A quick-coupler that is not properly locked/secured could result in death or serious injury. **Perform all steps to lock/secure the device.** The steps to confirm that the device is properly locked/secured may include any or all of the following:
- — Manually installing a locking pin, actuating a lever or other device.
- — Movement of the attached work tool to confirm its engaged lock/secure condition.
- — A visual check of the components as instructed by the quick-coupler manufacturer.

**WARNING!** A quick-coupler that is disengaged when the attachment is in an unstable position could result in death or serious injury. **Place the attachment in a stable position, as instructed by the manufacturer, whenever coupling or uncoupling the attachment.**



# Prepare For Safe Operation

### Clean Up

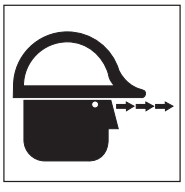
Clean windshields, mirrors and all lights. Use water and a clean cloth. Know and follow the manufacturer's recommendations for using cleaning agents other than clean water on polycarbonate glazing.

Clean out the operator's area. Steps and handholds must be clean and functional. Oil, grass, leaves, needles, snow, ice or mud in these areas can cause you to slip and fall.

Clean your boots before getting on the machine.

Clean out trash and debris buildup promptly, especially in the engine compartment, the battery box, around exhaust components, under the machine and around rotating components.

Remove all loose personal items or other objects from the operator's compartment. Secure these items in a fixed tool box or remove them from the machine. Do not store any flammable material such as ether/cold-start fluid or oily rags in the operator's compartment.



Maintain Vision – Clean Up

Avoid Falls – Clean Slippery Surfaces

Avoid Fire – Clean Out Debris

Put Away Tools And Loose Items

# Prepare For Safe Operation

### Check The Work Area

Know—beforehand—as much about the worksite as possible. Locate all ground workers near the worksite and make sure clothing worn is easily seen. Be aware of weather conditions that can affect visibility, ground stability and traction.

Check for:
- Location of steep slopes, slide areas, drop-offs and overhangs
- Adequate traction on slopes
- Traffic locations and movement
- Thick dust, smoke and fog
- Soil conditions—look for signs of instability such as cracks or settlement
- Standing water and marshy areas
- Rocks and stumps
- Holes, obstructions, mud or ice
- Location of open trenches
- Exact location of any buried and/or overhead electrical, gas, telephone, water, sewer or other utility lines

Have the utility company mark, shut off or relocate the utility before you begin working.

Know the location and work plan for other machines on the worksite.

Correct unsafe conditions. Avoid operating in problem areas that cannot be corrected.

When operating the machine inside a building, know what clearances you will encounter—overhead, doorway, aisles, etc. Also, know the weight limitations of floors and ramps. Make sure there is sufficient ventilation for inside operation.

Walk Around The Worksite

Be Seen – Wear Visible Clothing



# Prepare For Safe Operation

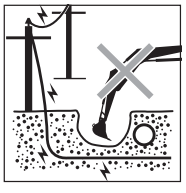
### Check The Work Area (continued)

Know the exact location of electrical, telephone, gas or other utility lines. (See page 5, **One-Call First**.)

**DANGER!** Death or serious injury will result from touching or being near a machine that is in contact with or near an energized electrical source. **Never approach power lines with any part of the machine or load unless all local, state/provincial and federal (OSHA) required safety precautions have been taken.** Use extreme caution because high voltage sources can arc without contact.

When working near power lines, you must assume all lines are energized.

Maintain a safe distance from all utilities.
(See page 31, **Utilities—Overhead And Underground**.)



Locate All Utilities, Maintain A Safe Distance

### Use Caution When Fueling

**IMPORTANT!** Always use approved fuel containers and dispensing equipment.

Fuels are flammable, so observe these practices to reduce the possibility of a serious accident.
- Shut off engine and ignition during refueling.
- Always ground the fuel nozzle against the filler neck to avoid sparks.
- Keep sparks and open flames away from fuel.
- Do not use a cell phone or two-way radio while fueling or handling fuel—they could cause sparks.
- Do not smoke while refueling or when handling fuel containers.
- Do not overfill the tank or spill fuel. Clean up spilled fuel immediately.

# Prepare For Safe Operation

### Mount And Dismount Properly

When you enter or leave the machine:

— Maintain a three-point contact with the machine. Three-point contact is defined as maintaining contact with at least one hand and two feet, or two hands and one foot, at all times.
— Face the machine when either mounting or dismounting.
— Use handholds, handrails, ladders or steps (as provided).
— The upperstructure and undercarriage must be oriented to align the access system.
— Never use control levers as handholds.
— Never step on foot controls when entering or leaving.
— Clean your boots and wipe your hands before mounting or dismounting.
— Never jump on or off the machine.
— Never attempt to mount or dismount a moving machine.
— Never mount or dismount while carrying tools or objects that prevent three-point contact.

Maintain Three-Point Contact – Face Machine

Do Not Jump Off Machine

Do Not Use Controls As Handholds



# Start Safely

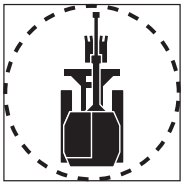
### Look Out For Others

Before starting, walk completely around the machine operating area. Make sure no one is under it, on it or close to it. Do not start the engine until everyone is clear of the operating area.

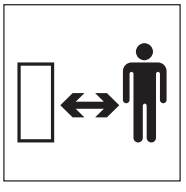
### Starting The Engine

Do not start the engine or move any of the controls if there is a “DO NOT OPERATE” or similar warning tag attached to the start switch or controls. Check with your supervisor.

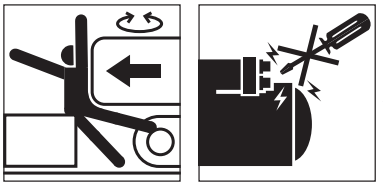
**WARNING! Start the engine only from the operator’s seat. Never attempt to start the engine by shorting across starter terminals or reaching for the key from outside the cab.** This could result in the machine moving suddenly and unexpectedly and cause death or serious injury.



Walk-Around Inspection



Keep Bystanders Away



Start Only From Operator’s Position

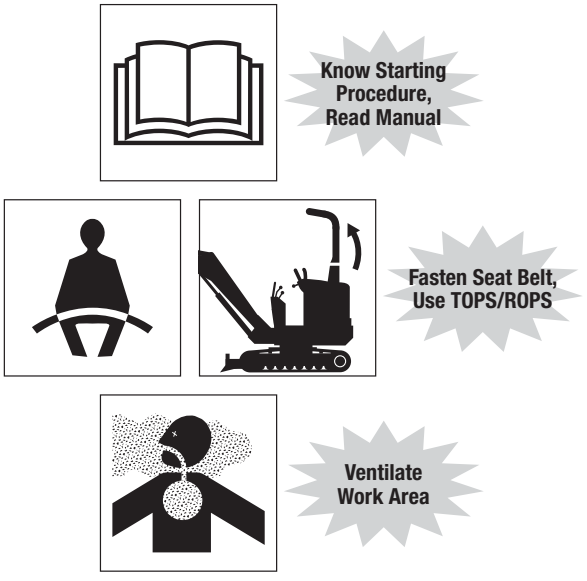
# Start Safely

Know the exact starting procedures for this machine. See the manufacturer's manual(s) for starting procedures.

— Clear the area of all persons.
— Sit in the operator's seat and adjust the seat so you can operate all the controls properly.
— Familiarize yourself with warning devices, gauges and operating controls.
— Close or secure the cab door, if equipped.
— Fasten the seat belt, if equipped. If the compact excavator is equipped with a foldable TOPS/ROPS, do not fasten the seat belt when the TOPS/ROPS is in the down position.
— Put all controls, including those for auxiliary equipment, in the neutral/park position.
— Activate controls by releasing the control lock, if equipped.
— Start the engine following the instructions in the manufacturer's manual(s).

If it is necessary to run the engine or operate the machine within an enclosed area, be sure there is adequate ventilation.

**WARNING! Never operate any type of engine without proper ventilation—exhaust fumes can kill.**






# Start Safely

### Starting Aids

**Do not** use ether/cold-start fluid if the engine is equipped with glow plugs or intake manifold preheater.

Ether/cold-start fluid is HIGHLY FLAMMABLE. Before using it, always read the instructions on the ether/cold-start fluid container and the instructions in the manufacturer's manual(s). **Do not** carry loose cans of starting fluid on the machine while operating.

If booster cables are used, follow the instructions in the manufacturer's manual(s). The operator must be in the operator's seat when boost-starting the engine so that the machine will be under control when the engine starts. Boost-starting is a two-person operation. A battery explosion or a run-away machine could result from improper starting procedures.

Never boost-start a frozen battery. (See page 48, **Avoid Battery Explosion**.)

### After Starting The Engine

Observe gauges, instruments, and warning lights to ensure that they are functioning and their readings are within the operating range.

With the control levers or joysticks in neutral, test engine speed control.

### Run An Operating Check

Do not use a machine that is not in proper operating condition. It is the **operator's responsibility** to check the condition of all systems, and to run the check in a safe area.

**WARNING! Do not allow anyone to stand within the operating work radius of the machine and load.** Contact with moving parts of the compact excavator or load can cause death or serious injury.

# Start Safely

### Test All Controls

Follow the manufacturer's recommended warm-up procedures and bring all machine systems to operating temperature.

Machines come equipped with various control configurations, patterns and operating modes. Some have selectable or configurable controls that allow operation to suit personal preferences or specific applications. Make sure that you know which control pattern has been selected and understand how the machine will operate.

Make sure the engine is operating correctly. Operate each machine control to check all functions.

Check for possible interference between the attachment and the cab and operate appropriately.

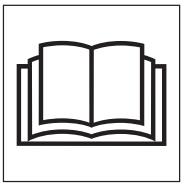
Make sure the attachment quick-coupling device (if equipped) is operating properly, fully engaged and visibly locked. (See page 17, **Quick-coupling Device Safety**.)

Check the blade location before traveling. When the blade is in the rear, operate the steering levers in the opposite direction as when the blade is in the front. See the machine manufacturer's manual.

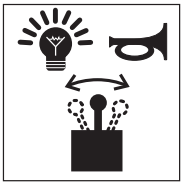
Operate the control(s) to ensure correct operation in forward, neutral and reverse.

Test steering—right and left—while moving slowly.

**WARNING!** Prevent possible injury from loss of control. **Know and understand the selected control pattern and operating mode before operating. Be certain you can control speed, direction, braking and boom motion before operating the machine.**



Read And Understand Manuals Before Operating



Check Instruments And Controls



# Operate Safely

### Remember

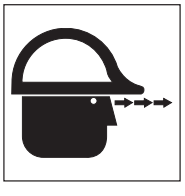
— Stay in the operator's seat, with the seat belt fastened, if equipped. If the compact excavator is equipped with a foldable TOPS/ROPS, do not fasten the seat belt when the TOPS/ROPS is in the down position.
— Understand the machine's limitations. Be in control of the machine at all times.
— Assure yourself that the work area is clear of all bystanders and other machines. Stop the machine immediately if anyone approaches.
— If a failure that causes loss of control occurs, stop all machine motion as quickly as possible. Shut the machine down and remove the key. Correct or report the problem immediately.

### Remember The Other Person

**WARNING! Never allow an untrained or unqualified person to operate this machine.** Handled improperly, this machine could cause death or serious injury.

Do not allow anyone within the operating work radius of the compact excavator.

Fasten Seat Belt, Use TOPS/ROPS



Look Before Moving The Machine Or Boom

Never use a bucket or other attachment as a work platform or personnel carrier.

**WARNING!** Prevent possible injury from fall or runover. The compact excavator is a one-person machine. **NEVER PERMIT RIDERS.**

Always look around before you travel or move the boom. Look in the direction of machine movement.

Awareness on your part can prevent accidents.

# Operate Safely

### Traveling On The Worksite

Know and understand the worksite traffic flow patterns and obey signalmen, road signs and flagmen.

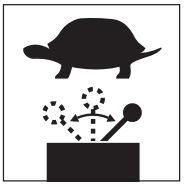
Check blade location before traveling. When blade is positioned to the rear, operate the steering levers in the opposite direction as when the blade is in the front.

The retractable track frame, if equipped, should be extended for traveling on the worksite. The track frame can be retracted to access narrow areas. Read and know manufacturer's instructions before operation.

Know the maximum height and width of the machine. Do not obstruct your vision when traveling. Always look in the direction of travel. Drive facing the travel direction when possible.

Operate the controls smoothly and slowly. Rapid and jerky movement of the controls can cause loss of both machine stability and control of the load.

When moving the machine, watch that enough clearance is available on both sides and above the boom and cab. Be especially careful to allow extra clearance on uneven ground.



Operate Controls Smoothly And Slowly


Know Weight Limits

Check for hazards or obstructions before entering an underpass or other area with restricted clearance. Check height and side clearances.

**WARNING!** Avoid possible injury. The weight of the machine may cause the ground, dock, ramp or floor to give way, causing loss of control, fall or tipover. **Know weight limits and stay clear of the edges of excavations and drop-offs.** Failure to know and observe weight limits and use caution could result in death or serious injury.



# Operate Safely

### Traveling On The Worksite (continued)

Make sure all surfaces will support the weight of the machine.

Do not cross ditches, creeks or wet draws without an adequate fill or bridge crossing.

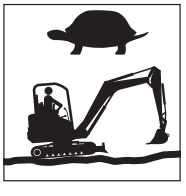
Match travel speed to the traffic, weather and ground conditions. Take it slow and easy when traveling. Travel cautiously over rough or slippery ground and on slopes. Reduce speed when travelling over a rise.

Always give the right of way to loaded machines. Maintain a safe distance from other machines.

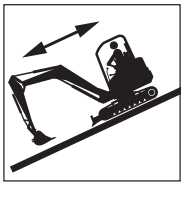
If you encounter a blind corner, stop and then proceed with caution.

Avoid traveling over obstacles (logs, tree stumps, rough terrain, ditches, curbs, railroad tracks) whenever possible. If you must cross an obstacle, do so slowly and with caution.

Avoid steep slopes or unstable surfaces. If it is necessary to travel on a slope, follow manufacturer's specific instructions. When on a slope, keep the boom centered and attachment as low and as close to the machine as possible. Proceed with extreme caution. Do not drive **ACROSS** a steep slope under any circumstances. Drive straight up and down a slope.



Travel Slowly Over Rough, Hazardous Terrain



Drive Straight Up And Down – NOT ACROSS – Steep Slopes

Avoid turning on a slope. If it is necessary, use extreme caution and make the turn **WIDE and SLOW** with the boom centered and attachment as low and as close to the machine as possible.

Avoid sudden movement of the travel controls.

# Operate Safely

### Safety Precautions

Never reach into the compact excavator and attempt to operate the controls from outside the cab.

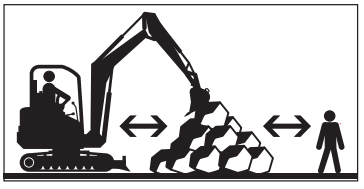
Before starting to excavate, set up safety barriers to the sides and rear area of the swing pattern to prevent anyone from walking into the working area.

Read and know manufacturer's instructions before operation.

Make sure you are aware of personnel or machines that may be hidden in blind spots on the worksite, such as piles or stacks of material.

Make sure the machine has sufficient clearance from other machines or material on the worksite to prevent contact during machine or attachment movement.

**WARNING!** Prevent death or serious injury. **Never lift, move or swing a load over any person or any machine cab.**



Check Clearance, Look Out For Others

Do Not Lift Or Swing A Load Or Attachment Over Anyone

Know and use the hand signals required for particular jobs. Know who has the responsibility for signaling. Take signals from one person only.

Do not operate during storms with high winds or lightning strikes. Do not mount or dismount during a period of lightning strikes. If you are on the machine, stay on it. Warn others to stay clear of the machine in case of a lightning strike.



# Operate Safely

### Load Lifting

Consult the rated lift capacity chart. Do not overload this machine. Know the exact lifting capacity of the machine as equipped. Make sure you have and know how to use a current lift capacity chart for the machine. Changing conditions such as slopes, wind, ice, mud, soft ground, type of load or the weight of attachments will affect the capacity and operating characteristics of the machine.

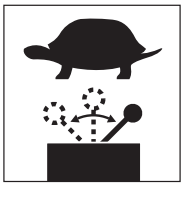
Consult your lift chart. Lifting and handling loads over the end of the machine, rather than over either side, will improve the lifting performance of the machine.

The retractable track frame, if equipped, should be fully extended for increased lifting performance.

Attach loads only to the manufacturer's designated lifting points, if equipped.

If equipped, keep blade lowered for increased lifting performance. If ground is soft, place pads or timbers under the blade.

Operate the controls smoothly and slowly. Rapid and jerky movement of the controls can cause loss of both machine stability and control of the load.



Operate Controls Smoothly And Slowly

When lifting, be sure the load is properly balanced. Move slowly so the load does not sway or swing around. Use a tag line for control.

If tracks or blade leave the ground, slowly lower the load to return the machine to the ground. Do not drop the load suddenly, because this can lead to loss of control.

Do not exceed rated lift capacity. Excessive load can cause tipping or loss of control.

Carry the load/attachment low and as close to the machine as possible. You must allow for movement in all directions. Be careful to maintain clearance of the attachment and load from the cab.

Keep all guards in place and windows closed or locked open. Keep cab doors closed or otherwise secured, if equipped.

Never leave the operator's seat with a load suspended. (See page 39, **Machine Shutdown.**)

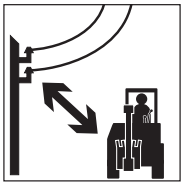
# Operate Safely

### Utilities – Overhead And Underground

**DANGER! Electrocution or serious injury will result from CONTACTING or APPROACHING power lines or apparatus. Maintain Minimum Approach Distance.** (See chart.)

**DANGER!** Death or serious injury will result from touching or being near a machine that is in contact with or near an energized electrical source. **Never approach power lines with any part of the machine or load unless all local, state/provincial and federal (OSHA) required safety precautions have been taken.** Use extreme caution because high voltage sources can arc without contact.

| REQUIRED CLEARANCE FOR OPERATION NEAR HIGH VOLTAGE POWER LINES | | |
|---|---|---|
| Normal Voltage, kV (Phase to Phase) | Minimum Approach Distance [Note (1)] ft | (m) |
| to 50 | 10 | (3.0) |
| Over 50 to 200 | 15 | (4.6) |
| Over 200 to 350 | 20 | (6.1) |
| Over 350 to 500 | 25 | (7.6) |
| Over 500 to 750 | 35 | (10.7) |
| Over 750 to 1,000 | 45 | (13.7) |
| NOTE: (1) Environmental conditions such as fog, smoke or precipitation may require increased clearances. | | |



Maintain Minimum Approach Distance

Stay Clear Of Energized Equipment

Check overhead clearances. If possible, have power to the lines de-energized and visibly grounded. If not possible, request a signal person for guidance to maintain at least the Minimum Approach Distance. (See chart.)

If the machine or load contacts an energized line, stay in the machine and attempt to break contact. Warn others to stay away from the machine. If machine catches fire and you are forced to leave, jump clear of the machine with both feet together and hop or shuffle away. **DO NOT** touch machine and ground at the same time.



# Operate Safely

### Locate All Underground Utilities

Confirm that One-Call has been contacted. Confirm that any utilities not subscribing to One-Call have been contacted. Confirm that the site has been marked or cleared. (See page 5, **One-Call First**.)

Obtain all information pertaining to the locate request, including the One-Call confirmation code or ticket number. If the facility owner has provided a locate sketch, obtain a copy. Review any engineering drawings provided by utilities. This information should be retained.

Personally verify One-Call utility marks. There are variations from state to state.

Take a copy of the locate sketch to the job site. Confirm all of the locates. Review the site for signs of unmarked utilities. These signs may include pedestals, pole risers, meters, trench lines, manhole covers, sewer drain outlets, etc. Review not only the immediate area, but also the perimeter of the area for utility markers.

Additionally, the area should be swept by an experienced operator using a device to locate utilities and large metal objects.

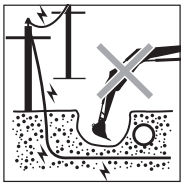
Any inconsistencies with line locations or any inaccurate locates must be resolved.

When excavating near underground services, expose the service by hand-digging or by using soft excavation, such as vacuum excavation, if permitted by local utilities.

When gas lines are present on the site, do not smoke or do anything to cause a spark in the vicinity of a gas line.

Make plans to restrict working area access—with cones and tape, barriers, warning signs, fences, etc.—until the job is complete.

Make certain that you are in compliance with all local, state/provincial, national and other requirements and regulations, including those regarding open excavations, or “potholes.”



Locate All Utilities, Maintain A Safe Distance

# Operate Safely

### Trenching Safety Precautions

Follow the worksite plan for proper construction of the trench. Check with your supervisor if you are unsure of correct trench construction or if operating conditions change.

Stay alert to changes in soil conditions. Trench collapse is hazardous to all workers in the area and could cause the machine to slide into the trench.

Keep heavy loads and equipment as far from the trench as possible.

Keep spoil and stored materials such as pipe at least two feet from the edge of the trench.

Keep personnel away from the equipment and attachments.

Never swing a load or attachment over anyone.

Do not undercut the machine.

**WARNING! Do not dig under the machine or blade.** A resulting cave-in could cause death or serious injury.

**WARNING!** Avoid possible death or serious injury from trench wall collapse. **Before backfilling, see the manufacturer's manual for any specific instructions. Do not get too close to the edge of the cut.** The weight of the machine plus the fill could cause the trench wall to collapse.

**Keep Personnel Away From Equipment And Attachments**

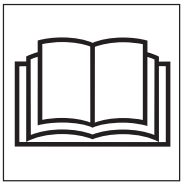


# Operate Safely

### Slope And Uneven Terrain Operation

Compact excavator stability and load capacity are greatly reduced on slopes. Ensure the operation can be done safely. Prevent overturns and maintain stability control:

— Use machines equipped with TOPS/ROPS and a seat belt. Make sure folding TOPS/ROPS is raised and locked in place—always use the seat belt.
— The retractable track frame, if equipped, should be extended for operating on slopes or uneven terrain. Read and know manufacturer's instructions before operation.
— Review the manufacturer's manual for specific instructions and limitations, including those for proper operation of alternate/emergency exits.
— Avoid extremely steep slope operation.
— Keep machine movements slow and smooth.
— Level the working area and machine as much as possible.
— Avoid working with the tracks across a slope. This will reduce stability and increase the tendency of the machine to slide. Position the machine with the tracks running up and down the slope—blade downhill and lowered.
— Avoid slippery ground conditions.



**Always Check Manuals For Specific Instructions**

**Fasten Seat Belt, Use TOPS/ROPS**

**Level The Work Area If Possible**

# Operate Safely

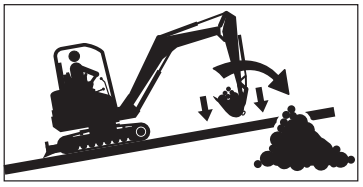
— Travel straight up and down the slope with the attachment low and close to the machine. Do not move the boom while travelling.
— Avoid swinging to the downhill side of a slope. Always keep the boom and attachment as low and close to the machine as possible.

If the machine begins to tip, roll or slide, stay in the machine with the seat belt securely fastened. Lower the attachment immediately. Hold on firmly and brace your feet on the floor. Lean away from the point of impact.

When operating the compact excavator on a slope, swing to the uphill side to dump load, if possible. If downhill dumping is necessary, swing only as far as required to dump the bucket. Use extreme caution. Always drop spoil a sufficient distance from a trench to prevent cave-ins.

If possible, avoid working with the tracks across a slope.

Before moving the machine, raise the blade sufficiently to clear the ground, and then drive the machine forward or backward as required. Lower the blade to level the machine.



Swing Load Uphill When On A Slope



# Operate Safely

### Hazardous Conditions

When working in hazardous areas, be extremely alert.

Always consult the manufacturer's operator manual for specific instructions.

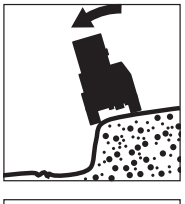
Extreme caution is required when working near the edge of an excavation. Keep the machine a safe distance away from the edge. Avoid undercutting.

**WARNING! Never undercut a high bank.** The edges could collapse or a slide could occur, resulting in death or serious injury.

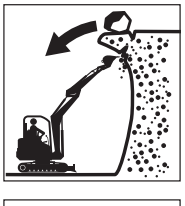
Work the jobsite in a manner that avoids creating overhangs or the need to be on top of banks or slopes. Never operate the machine close to the edge of an overhang or stockpile.

Extreme caution should be used when working along the top of banks and slopes. Keep as far back from the edge as possible. Level the area if possible. Keep the machine tracks perpendicular to the edge so that if part of the edge collapses, the machine can be moved back.

Immediately move the machine back at any indication the edge may be unstable.



Use Caution – Stay Safely Away From Bank Or Excavation Edge



Never Undercut A High Bank

Operate Perpendicular To Banks – Stay Back From The Edge

# Operate Safely

**WARNING! Do not dig under the machine.** A cave-in could result and the machine could fall into the excavation, resulting in death or serious injury.

### Avoid Silica Dust

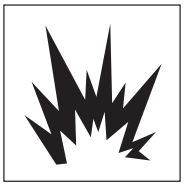
Cutting or drilling concrete or rock containing quartz may result in exposure to silica dust. **Do not exceed Permissible Exposure Limits (PEL) to silica dust as determined by OSHA or other worksite rules and regulations.** Use a respirator, water spray or other means to control dust. Silica dust can cause lung disease and is known to cause cancer.

### Operation In Flammable/Explosive Atmosphere

**WARNING!** Avoid possible death or serious injury. **Never operate an excavator in these areas. Use of these excavators in explosive atmospheres can result in fires and explosions, causing death or serious injury.**

Use Caution Near Excavation Edge – Do Not Undercut Machine

Avoid Silica Dust



Do Not Operate In Explosive/Flammable Atmosphere



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# Operate Safely

### Towing

Many compact excavators may not be towed. Refer to the manufacturer's manual(s) for specific towing instructions.

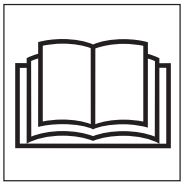
Never straddle a tow line or stand near a tow line under tension.

### Parking

Park the machine in a designated area out of traffic, preferably on level ground. (See page 39, **Machine Shutdown**.)

If freezing conditions are expected, the tracks should be first cleared of mud and dirt and the machine parked on planks or suitable debris.

Public roads are not suitable for parking. If the machine is disabled or you must park on a public road, barricade and mark the machine according to local and worksite regulations.



Consult Manufacturer's Manual Before Towing

# Shut Down Safely

### Machine Shutdown

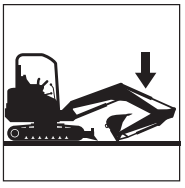
Properly shutting down a compact excavator can help prevent accidents when the machine is left unattended. Shut down the excavator following the specific procedures in the manufacturer's operator manual.

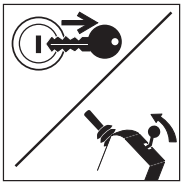
A typical list includes:
— Stop the machine.
— Make sure the area around the machine is clear of personnel.
— Slew the machine to align the upperstructure with the undercarriage, if possible.
— Return controls to neutral, including the auxiliary hydraulic controls.
— Lower the attachment and blade to the ground with slight down-pressure.
— Idle engine for a short cool-down period.
— Stop the engine.
— Cycle all hydraulic controls to relieve system pressure.
— Engage the control locking device, if equipped.
— Remove ignition key.
— Block the tracks if on a slope or incline.
— Check for and clean out trash build-up, especially in the engine compartment, battery box, around exhaust components, in confined spaces, under the machine and around rotating components.

### Safe Dismounting

Never dismount from moving equipment. Observe proper shutdown practices before dismounting. Check for slippery steps and handholds.

Dismount carefully using three-point contact facing the machine. (See page 21, **Mount And Dismount Properly**.)





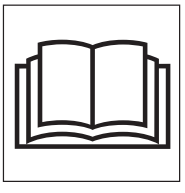

# Load And Unload The Machine Safely

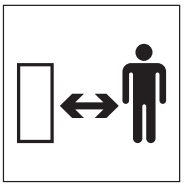
### Loading And Unloading For Transport

All machines are not loaded in the same way, and the procedures given in the manufacturer's manual(s) should always be followed.

Some precautions apply to all machines:
— Keep bystanders away.
— Wear the seat belt, if equipped.
— If the compact excavator is equipped with a foldable TOPS/ROPS, make sure it is properly secured in the raised position.
— Place transport vehicle on a firm, level surface.
— Block or support the rear of the trailer.
— Secure the parking brake and block transport vehicle so it cannot move.
— Use ramps with slip-resistant surfaces, adequate size and strength, low angle (15 degrees or less) and proper height.
— Keep trailer bed and ramps clear of mud, oil, ice, snow, leaves and other debris.
— Position the attachment to the front of the machine.
— Drive forward up the ramps, raising the blade high enough for clearance.
— Cover or remove any SMV (Slow-Moving Vehicle) emblem.
— Secure the cab door, attachment and accessories in the transport position.
— Engage upperstructure slew lock, if equipped.
— Chain and block the excavator securely for transport. Refer to the manufacturer's operator manual for tie-down procedures.

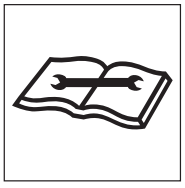
Measure the transport height and width of the loaded machine to avoid overhead and width obstructions. Make sure clearance flags, all lights and warning signs are in place and visible.



# Perform Maintenance Safely

### Maintain Equipment




Be sure to maintain equipment according to manufacturer's instructions. Regularly check the operation of the protective and safety devices.

**Do not** perform any work on the compact excavator unless you are authorized and qualified to do so.

If you have been authorized to maintain the equipment, **read the operator, maintenance and service manuals.** Study the instructions, check the lubrication charts and examine all the instruction messages on the machine. Maintenance can be dangerous unless performed properly. Be sure you have the necessary skill, information, tools and equipment to do the job correctly.

If adjustments must be made with the engine running, always work as a 2-person team with one person sitting in the operator's seat while the other works on the machine.

**IMPORTANT! Do not** modify equipment or add components not approved by the manufacturer. Use parts, lubricants and service techniques recommended by the manufacturer.

### Protect Yourself

Wear personal protective clothing and Personal Protective Equipment (PPE) issued to you or called for by job conditions.

You may need:
— Hard hat
— Safety boots with non-slip soles
— Safety glasses, goggles or face shield
— Apron and heavy-duty gloves
— Hearing protection
— Welding helmet or goggles
— Respirator or filter mask

Wear whatever is needed to protect yourself—do not take chances.



# Perform Maintenance Safely

**WARNING!** Prevent death or serious injury from entanglement. **Do not wear loose clothing or accessories. Restrain long hair. Stay away from all rotating components when the engine is running.** Contact with or entanglement in rotating or moving parts could result in death or serious injury.

Wear a rubber apron and rubber gloves when working with corrosives. Wear gloves and safety shoes when handling wooden blocks, wire rope or sharp-edged metal.

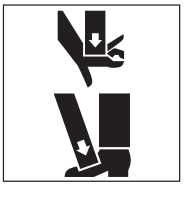
Always use safety glasses, goggles or a face shield. They provide eye protection from fluids under pressure, during grinding and while servicing batteries. Protection is also needed from flying debris, liquids and loose material produced by equipment, tools and pressurized air/water/oil/fuel.

Wear a face shield when you disassemble spring-loaded components or work with battery acids. Wear a welding helmet or goggles with a shaded filter when you weld or cut with a torch.

Do not sand, grind, flame-cut, braze or weld without an approved respirator or appropriate ventilation. If welding is required on the machine, refer to the manufacturer's manuals or consult the equipment dealer for proper procedures. Make sure all flammable material is cleared from the area.

Keep pockets free of all objects that could fall out and drop into machinery.

Handle tools and heavy parts sensibly, with regard for yourself and other persons. Lower items—do not drop them.

# Perform Maintenance Safely

### Prepare The Work Area

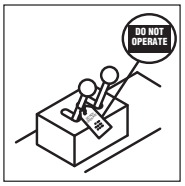
— Position the compact excavator in a level area out of the way of other working equipment.
— Make sure there is adequate light, ventilation and clearance.
— Remove oil, grease, ice and snow or water to eliminate any slippery surfaces.
— Clean around the machine and work area to minimize contamination. Clean up oil or fuel spills promptly and dispose of the material properly.

### Prepare The Machine

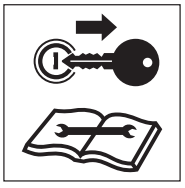
— Attach a “DO NOT OPERATE” warning tag to the control levers and remove the ignition key if the machine should not be started.
— Block the tracks.
— Release all hydraulic, water and air pressure. Lower, lock or block all hydraulically supported components.

**WARNING!** Disconnecting or loosening any hydraulic component or a part failure can cause unsupported equipment to drop. **Do not go under or near raised equipment unless supported by a manufacturer-approved support device(s).** Death or serious injury could result from falling equipment.

— Remove only guards or covers that provide access to the area being serviced. Replace all guards and covers when work is complete.




Use Warning Tags



Remove Key And Read Maintenance Manual

Use Approved Support Device



# Perform Maintenance Safely

### Use Approved Ventilation

If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension.

**WARNING!** Prevent possible injury. **Never work on machinery with the engine running unless instructed by the manufacturer’s manuals for specific service.**

**WARNING! Never operate any type of engine without approved ventilation**—EXHAUST FUMES CAN KILL.

Ventilate Work Area

### Use Jacks And Hoists Carefully

If you must work beneath raised equipment, use solid wood blocks, jack-stands or other rigid and stable supports. Never use concrete blocks. When using jacks or hoists, always be sure they are adequately supported and of adequate capacity.

Make sure the hoists or jacks you use are in good repair. Never use jacks with cracked, bent or twisted parts. Never use frayed, twisted or pinched cables. Never use bent, worn or distorted hooks.

### Protective Structure Safety

Do not remove or modify a protective structure (TOPS/ROPS, FOGS/FOPS OPS) except for service. Reinstall with manufacturer-approved fasteners before further machine operation.

Replace a damaged protective structure. Refer to the manufacturer’s manual for specific instructions and inspection requirements.

# Perform Maintenance Safely

### Common Maintenance Safety Practices

### Fuel Hazards

**IMPORTANT!** Always use approved fuel containers and dispensing equipment.

Fuels are flammable, so observe these practices to reduce the possibility of a serious accident.
— Shut off engine and ignition before refueling.
— Always ground the fuel nozzle against the filler neck to avoid sparks.
— Keep sparks and open flames away from fuel.
— Do not use a cell phone or two-way radio while fueling or handling fuel—they could cause sparks.
— Do not smoke while refueling or when handling fuel containers.
— Do not cut or weld on or near fuel lines, tanks or containers.
— Do not overfill the tank or spill fuel. Clean up spilled fuel immediately.

Always use a nonflammable solvent when you clean parts. Do not use gasoline, diesel fuel or other flammable fluids.

Store all flammable fluids and materials away from work areas in suitable containers, per local regulations.

### Cooling System Hazards

Liquid cooling systems build up pressure as the liquid gets hot, so **use extreme caution** before removing the radiator or tank cap. Be sure to:
— Stop the engine and wait for the system to cool.
— Wear protective clothing and safety glasses.
— Turn the radiator or tank cap slowly to the first stop to allow the pressure to escape before removing the cap completely.




# Perform Maintenance Safely

### Hydraulic System Hazards

The hydraulic system is under pressure whenever the engine is running and may hold pressure even after the engine is shut off. Cycle all hydraulic controls, including auxiliary controls, after the engine is shut down to relieve trapped pressure in the lines.

During inspection of the hydraulic system:
— Wait for fluid to cool before disconnecting the lines. Hot hydraulic fluid can cause SEVERE BURNS.
— **Do not** use your hand to check for leaks.
— Wear appropriate eye protection. Hydraulic fluid can cause permanent eye injury.

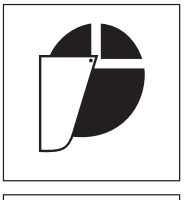
**WARNING!** Diesel fuel and hydraulic fluid under pressure can penetrate the skin or eyes and cause serious injury, blindness or death. Fluid leaks under pressure may not be visible. **Use a piece of cardboard or wood to find leaks, not your hand. Wear a face shield or safety goggles for eye protection.** If fluid is injected into the skin, it must be removed within a few hours by medical personnel familiar with this type of injury.

When venting or filling the hydraulic system, loosen the filler cap slowly and remove it gradually.

**Never** reset any relief valve in the hydraulic system to a pressure higher than recommended by the manufacturer.

Follow manufacturer's instructions when taking oil samples.

Do not permit an open flame around the hydraulic system.





# Perform Maintenance Safely

### Electrical System Hazards

Before working on the electrical system, disconnect the battery cable(s).

— Remove the battery negative (-) cable(s) first.
— When reconnecting the battery, connect the battery negative (-) cable(s) last.

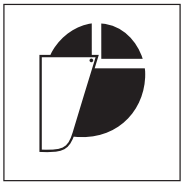
Battery electrolyte contains acid, which is a POISON and can cause SEVERE CHEMICAL BURNS.

### Avoid Injury

— Wear a face shield to prevent electrolyte contact with your eyes.
— Wear chemical-resistant gloves and clothing to keep electrolyte off your skin and regular clothing.

**WARNING!** Electrolyte will damage eyes or skin on contact. **Always wear a face shield to avoid getting electrolyte in eyes.** If electrolyte contacts eyes, flush immediately with clean water and get medical attention. **Wear rubber gloves and protective clothing to keep electrolyte off skin.** If electrolyte contacts exposed skin or clothing, wash off immediately with clean water.

**If electrolyte is ingested,** seek MEDICAL ATTENTION IMMEDIATELY. NEVER give fluids that would induce vomiting.



Wear Face Protection

Wear Protective Clothing



# Perform Maintenance Safely

### Avoid Battery Explosion

**WARNING!** Avoid possible death or serious injury from explosion. Lead-acid batteries produce extremely explosive gases, especially when being charged. **Keep arcs, sparks, flames and lighted tobacco away.**

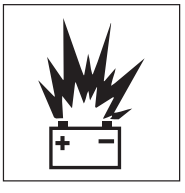
— **Do not** smoke near batteries.
— Check battery cables for worn or damaged insulation.
— Keep arcs, sparks and open flames away from batteries.
— Provide adequate ventilation.

**Never** check the battery by placing a metal object across the battery posts; the resulting spark could cause an explosion.

**WARNING!** Avoid possible death or serious injury from battery explosion. **Do not charge a battery or boost-start the engine if the battery is frozen. Warm to 60°F (15.5°C) or the battery may explode.**

Safety rules during battery boost-starting:

— Follow the instructions for proper “battery boost-starting” as specified in the manufacturer’s manual.
— Be sure the machines are not touching.
— Observe the polarity of the batteries and connections.
— Make the final cable connection to the engine or the ground point farthest from the battery and away from fuel lines. Never make the final connection at the starter or dead battery—sparks may ignite the explosive gases present at the battery.
— When disconnecting cables after boost-starting, remove the cables in reverse order of connection (i.e., final connection first).



Avoid Sparks And Open Flames Near Batteries

Observe Polarity – Make Final Connection At Ground Point

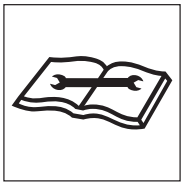
# Perform Maintenance Safely

### Track Maintenance And Adjustment

Check the tracks daily because the stability of the compact excavator can be dramatically affected by damage to tracks.

Check for:
— Damage or wear
— Correct tension according to manufacturer's instructions
— Proper lubrication of track rollers and idlers—refer to the manufacturer's manuals.

Track tension is important for good performance, reducing excessive track wear and preventing the tracks from coming off. Track and roller wear varies with working conditions and soil conditions. Special tools and procedures may be needed to check or adjust track tension. Follow manufacturer's specific service procedure(s) when removing and installing tracks.





**WARNING!** Track tensioning systems have compressed springs or pressurized fluid (oil or grease). Improperly releasing track tension forces can result in death or serious injury. **Always follow the manufacturer's warnings and instructions for track adjustment and other maintenance and servicing procedures.**

**WARNING!** Avoid possible death or serious injury. **Never strike or pound on track tension springs.** They may be under very high compression and could shatter explosively.



# Perform Maintenance Safely

### Complete Service And Repairs Before Machine Is Released

Tighten all bolts, fittings and connections to torques specified by the manufacturer.

Clean or replace all damaged, missing or painted-over signs, plates and decals that cannot be read.

Inspect and install all guards, covers and shields after servicing. Replace or repair any damaged parts. Refill and recharge pressure systems only with manufacturer-approved or recommended fluids.

Check readiness of fire extinguishers, if so equipped. Do not paint over or otherwise interfere with fire detectors or fire extinguisher access points.

Follow the instructions in the manufacturer's manual(s) for proper service of any fire suppression equipment on the machine.

Air conditioning service is limited to approved service personnel. Refer to the manufacturer's manual(s).


Start the engine and check for leaks. (See page 46, **Hydraulic System Hazards**.) Operate all controls to make sure the machine is functioning properly. Test the machine if necessary. After testing, shut down and check the work you performed. Are there any missing cotter pins, washers, locknuts, etc.? Recheck all fluid levels before releasing the compact excavator for operation.

All parts should be inspected during repair and replaced if worn, cracked or damaged. Excessively worn or damaged parts can fail and cause death or injury.

# Final Word To The User

You have just finished reading the AEM Compact Excavator Safety Manual. It is impossible for this manual to cover every safety situation you may encounter on a daily basis. Knowledge of these safety precautions and your application to the basic rules of safety will help to build good judgment in all situations. Our objective is to help you develop, establish and maintain good safety habits to make operating a Compact Excavator easier and safer for you.



This manual is another in a series on the safe operation of machinery published by AEM.
Many pictorials in this safety manual can be found and downloaded at http://pictorials.aem.org.
For additional publications visit our website at www.safetymaterials.org.

ASSOCIATION OF
EQUIPMENT MANUFACTURERS

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www.aem.org

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Wacker Neuson Linz GmbH keep abreast of the latest technical developments and constantly improve their products. For this reason, we may from time to time need to make changes to diagrams and descriptions in this documentation which do not reflect products that have already been delivered and which will not be implemented on these machines.

Technical data, dimensions and weights are given as an indication only. Responsibility for errors or omissions not accepted.



Wacker Neuson Linz GmbH

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Austria

**Important:** For spare parts information, please see your Wacker Neuson Dealer, or visit the Wacker Neuson website at http://www.wackerneuson.com/.

**Wichtig!** Informationen über Ersatzteile erhalten Sie von Ihrem Wacker Neuson Händler oder besuchen Sie die Wacker Neuson Website unter http://www.wackerneuson.com/.

**Important** : Pour des informations sur les pièces détachées, merci de consulter votre distributeur Wacker Neuson, ou de visiter le site Internet de Wacker Neuson sur http://www.wackerneuson.com/.

**Importante** : Para saber más sobre las piezas de repuesto, póngase en contacto con su distribuidor de Wacker Neuson o acceda al sitio web de Wacker Neuson en http://www.wackerneuson.com/.

**Importante** : Per informazioni sui pezzi di ricambio, contattare il rivenditore Wacker Neuson o visitare il sito di Wacker Neuson all'indirizzo www.wackerneuson.com.

**Viktigt** : För information om reservdelar, kontakta din Wacker Neuson-leverantör eller besök Wacker Neusons webbplats på http://www.wackerneuson.com/.

**Tärkeää** : Pyydä varaosatietoja Wacker Neusonin jälleenmyyjältä tai vieraile Wacker Neusonin web-sivustolla osoitteessa http://www.wackerneuson.com/

**Viktig** : For informasjon om reservedeler, vennligst kontakt din Wacker Neuson-forhandler, eller besøk Wacker Neusons nettside på http://www.wackerneuson.com/.

**Vigtigt** : Hvis du ønsker oplysninger om reservedele, bedes du kontakte din Wacker Neuson forhandler eller besøg Wacker Neuson websiden på http://www.wackerneuson.com/.

**Belangrijk!** Neem contact op met uw Wacker Neuson dealer of bezoek de website van Wacker Neuson op http://www.wackerneuson.com/ voor meer informatie over reserveonderdelen.

**Importante** : Para obter informações sobre as peças sobresselentes, consulte o seu fornecedor da Wacker Neuson ou aceda ao site Web da Wacker Neuson em http://www.wackerneuson.com

**Ważne** : W celu uzyskania informacji na temat części zamiennych skontaktuj się z przedstawicielem firmy Wacker Neuson lub skorzystaj z witryny internetowej http://wackerneuson.com/.

**Důležité upozornění!** Pro informace o náhradních dílech, prosím, kontaktujte svého Wacker Neuson dealera, nebo navštivte webové stránky http://www.wackerneuson.com/.

**FONTOS:** A pótalkatrészekre vonatkozó információkért kérjük, forduljon Wacker Neuson kereskedőjéhez vagy látogasson el a Wacker Neuson weboldalára a következő címen: http://www.wackerneuson.com/.

**Важно!** Для ознакомления с информацией о запасных частях, пожалуйста, обратитесь к местному торговому представителю компании Wacker Neuson или посетите веб-сайт http://www.wackerneuson.com/.

**Σημαντικό** : Για πληροφορίες σχετικά με τα ανταλλακτικά, μιλήστε με τον αντιπρόσωπό σας της Wacker Neuson, ή επισκεφθείτε τον ιστότοπο http://www.wackerneuson.com/.

**Važno** : Za rezervne dijelove obratite se svom Wacker Neuson prodavaču ili posjetite mrežne stranice tvrtke Wacker Neuson: http://www.wackerneuson.com/.

**Önemli** : Yedek parça bilgileri için Wacker Neuson Bayinize bakın veya Wacker Neuson web sitesini ziyaret edin. http://www.wackerneuson.com/

**重要** 交換部品の情報については、ワッカーノイソンディーラーにお問い合わせ頂くか、ワッカーノイソンウェブサイト http://www.wackerneuson.com/ をご覧ください。

**重要** 有关备件信息，请咨询您的威克诺森经销商或访问威克诺森网站：http://www.wackerneuson.com/。

**Important** : Pentru informaţii referitoare la piesele de schimb, vă rugăm să vă adresaţi distribuitorului Wacker Neuson sau să vizitaţi site-ul web Wacker Neuson la adresa http://www.wackerneuson.com/.

**Важно** : За информация относно резервни части, моля, обърнете се към местния дилър на Wacker Neuson или посетете уебсайта на Wacker Neuson на адрес http://www.wackerneuson.com/.

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