

Assessment Number: FL-EN1	Assessment Date: 31/3/2025
Plant Type: Forklift Plant Make: Enforcer Plant Model: FLDCXT25	Assessment Facilitated by: Leigh Evans (Admin/Accounts Manager)
Asset/Fleet/Rego No: FORKEN25 Plant Serial No. 18BB00755,6191, 6193, 1813	Assessment Participants: Chris Feldbauer (Director)
Plant Owner Name: Northern Hire Group	Follow Up Assessment
 plant operators & ar others who could be 	he checklist, consider the hazards that may affect: nyone working, or in the vicinity of, the plant e affected, such as visitors, pedestrians, contractors, etc. o surrounding areas including structures & environment
Is the plant designed to perform the task? Yes	No
Has the plant been modified from the original condition? $\qquad \mbox{Yes}$	No
Is the plant in good working condition and free of weeds & Yes mud?	No
All identified action items closed out/addressed (plant Yes checks)?	No
Is the plant safe to operate? (On completion of PHA and Yes action closure)	No
	Date: 31/3/25 Signature:



This document has been developed as a guide to identify hazards on plant only.

This Risk Assessment has been conducted to the guidelines as detailed in the Worksafe booklet "Plant Hazard Checklist"

Workplace hazards have not been identified.

Job safety analysis (J.S.A) / Safe Work Method Statement (SWMS) are required to identify workplace hazards.

Operators must take into account Job Safety Analysis when operating mobile plant.

This assessment is conducted under a static condition as per Occupational Health & Safety Regulations Victoria 2017. A site specific assessment should be conducted at each change of location. Refer to Plant Regulations/National Standards for Plant (NOHSC).

Action and Approval Scheme

These suggested timings and tolerance levels in the Action Table will be overridden by specific policies of the company that either dictate shorter timeframes for corrective action or zero tolerance. For example, the company has a zero tolerance policy for Safety and Environmental risks.

The decision to tolerate a risk or capture a opportunity should be based on a consideration of:

Whether the risk / opportunity is being controlled to a level that is reasonably achievable;

Whether it would be cost-effective to further control risk or capture the opportunity;

Whether the user wishes to tolerate risks / opportunities of that type



Disclaimer:

TDis Elametazard & Risk Assessment does not eliminate the Owner/Operator responsibility to maintain the Mobile Plant as per OH & S Regulations Victoria 2017/National Standards for Plant (Nois Stoppile Plant Hazard & Risk Assessment does not eliminate the Owner/Operator responsibility to maintain the Mobile Plant as per OH & S Regulations Victoria 2017/National Standards for Plant T(Nois Stoppile Plant Hazard & Risk Assessment does not eliminate the Owner/Operator responsibility to maintain the Mobile Plant as per OH & S Regulations Victoria 2017/National Standards for Plant T(Nois Standards for Plant as per OH & S Regulations Victoria 2017/National Standards for Plant T(Nois Standards for Plant as per OH & S Regulation, alteration or modification has been made to this mobile item plant subsequent to that date, it may not confirm to a satisfactory level of acceptance.

All hazards identified in this document must be rectified within 21 days of date listed on this form.

If Aralultazzandsnot erettiled drint 124 dags in their doces treated bit in the standay side of the listed on this form.

If faults are not rectified in 21 days, this document becomes null and void.

I acknowledge receipt of the complete Assessment for the Plant item detailed on the cover sheet.

I acknowledge receipt of the complete Assessment for the Mobile Plant item detailed on the cover sheet.

Supervisor/Operator Name:

Supervisor/Operator Signature:....

Date: /

Date: / Further information

Contact the WorkSafe Victoria Advisory Service on 1800 136 089 or go to worksafe.vic.gov.au to download: • Occupational Health and Safety Act 2004

Occupational Health and Safety Regulations 2017

- Plant Compliance Code
- Hazardous Manual Handling Compliance Code
- Noise Compliance Code
- Hazardous Substances Compliance Code
- Code of Practice for Storage & Handling of Dangerous Goods



Potential Hazards	ł	Hazaı		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 Are there any specific warnings or conditions (manufacturers or other) relating to potential hazards from the operation of the item of plant? Refer to technical or operating manuals, SOPs, safe use instructions List any relevant safety warning hazards & controls 	Y			Injury to persons or damage to property from improper use	Please refer to Worksafe Forklift Safety Checklist, Safety Precautions, Operator Manual & ensure safety decals are in a clean and readable state. A site specific Risk Assessment is required to determine controls Only persons with sufficient skills/experience and/or licence (where required) are permitted to operate plant. Daily pre-start inspecitons required.					

Issue Date: 31/3/2025



Potential Hazards	I	Haza	-	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk Level	New or Additional Controls Action By:	Action Verified as Complete: (Name and
	Y	Ν	N/ A				on Plant	Level	(Name and Date)	Date)
 2. Are there any <u>COMMUNICATION</u> requirements in relation to the safe operation of the plant? Active signalling processes. Point to point communications. Whistle Spotter (with/without whistles) Flag signalling Labels and signage 	Y			Injury/damage due to improper use resulting from: • Collision with persons, structures or plant • Rollover	Spotter to be used where operators view is obstructed or at all times when reversing Flashing beacon to be used at all times Reversing alarm to be used at all times while reversing A site specific risk assessment must be undertaken by client to determine controls prior to operating plant Establish exclusion zone around work site	Н				



Potential Hazards	ŀ	lazaı		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 3. Can anyone be <u>ENTANGLED</u> in the plant? Hair or other body parts caught in moving parts PPE caught in moving parts Isolation devices Warning decals Guarding Rotating parts Emergency stops 	Y			Injury due to contact with moving parts or falling from plant	Ensure all guards are in place and have clear hazard warning labels Operators to use seat belts at all times. Operators to use appropriate PPE. Ensure hair, jewellry, loose clothing, etc are kept away from moving parts. Do not climb onto or from moving plant Operators are to locate emergency stops and ensure they are in working order before operation.	Μ				



 4. Can anyone be CRUSHED or TRAPED? (e.g. movement, lack of capability for plant or equipment to be stowed, stopped or equipment to be stopped or equipment to equipment to be stowed stam equipment to be stopped or equipment stopped or equipment sto		1			1	1	1 1
CRUSHED or TRAPEEO(16.g.; through unexposing organitive prior organitive p		Y	Death or serious injury from:	Site specific risk	н		
TRAPPED' (e.g. through unexpected movement, lack of capability for plant or equipment to be apability for plant or thrown from form plant) Image be apability for plant must be movement apability apability for equipment to be apability for		'	2 saur of softwas injury norm.				
through unexpected movement of plant undertaken by capability for plant or equipment to be Attempting to out dominant an operating plant undertaken by cate to be operating plant equipment to be > Forkfit une in excess of its nominated safe working load > Forkfit une are all safety dovices (E-Stop) = Energency stop (E Stop) > Collision with persons + = Service or priving brank + - = Rober (POF) Use only on stable, load + = Rober (POF) Use only on stable, load + - Ather flashing beach + + - Reversing frank + + - Rober (POF) + + - Rober (POF) Use only on stable, load + - Reversing frank + +	TRAPPED? (e.g.		Unexpected				
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Page 6 of 21				unnatended.			



Potential Hazards	I	Hazaı		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 5. Can anyone be CUT, STABBED or PUNCTURED? Flying objects Moving parts Pinch points Sharp edges Isolation devices Warning decals Guarding 	Y			Injury from contact with sharp or moving parts, or dislodged load	Establish exclusion zone around work site. Operator to use correct PPE.	М				
 6. Can SHEARING occur? Between two moving and rotating parts Between fixed and moving parts Warning decals Guarding 	Y			Injury from contact with moving parts	Enusre all guards are in place and hazards clearly labelled. Establish exclusion zone around work site. Avoid contact with moving parts Operator to use correct PPE.	L				
 7. Can ABRASION, TEARING or STRETCHING occur? Continuous contact with moving parts Warning decals Guarding Pulling/pushing 	Y			Injury from contact with moving parts	Enusre all guards are in place. Avoid contact with moving parts.	L				



Potential Hazards	ł	lazar	d	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 8. Can anyone be STRUCK whilst operating the plant? Plant disintegrating Mobility of plant travelling Reversing/travel alarm Amber flashing beacon Work pieces thrown out Moving parts Warning decals Guarding 	Y			Injury from contact with moving plant Injury from dislodged load.	Site specific risk assessment must be undertaken by client to determine controls prior to operating plant Establish exclusion zone around work site. Operator to use correct PPE.	Μ				
 9. Can a hazardous PRESSURE be produced? Hydraulic hoses Radiator Come into contact with fluids under high pressure 	Y			Injury from contact with high- pressure compressed air/oils/fluids.	Wear applicable PPE, including eye & ear protection. Establish an exclusion zone and use screens or guarding equipment where available. Inspection of hoses and protection systems should be conducted as part of daily inspection procedures. If wear/damage is detected, do not operate.	Η				



Potential Hazards	ł	lazaı		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk Level	New or Additional Controls Action By:	Action Verified as Complete: (Name and
	Υ	Ν	N/ A				on Plant	Level	(Name and Date)	Date)
 10. Can an ELECTRICAL hazard be created? Lack of insulation Contact with electrical conductors Poor earthing Water near equipment Lack of isolation Warning decals 	Y	N		Potential Electrical Hazard	Site specific risk assessment must be undertaken by client to determine controls prior to operating plant. Ensure adequate clearance from overhead & underground services & use a spotter where required. Keep all electrical connections away from water. Warning decals should be clean and easily readable. Batteries/engine should be fitted with sturdy cover that allows for	L			(Name and Date)	Date)
					adequate ventilation.					



Potential Hazards	I	Hazaı	-	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 11. Can an EXPLOSION or LOSS OF CONTENTS occur? Gas emission, Dusts Vapours, lubricants Fuel tank Storage of haz chemicals/ DG's near plant Warning decals Ejection of workpiece Collapse or fragmentation 	Y			Injury to persons or damage to property from fuel explosion, gas build up around battery, oil burns	Wear applicable PPE, including eye & ear protection. Establish an exclusion zone and use screens or guarding equipment where available. Allow engine to cool prior to refuelling or assessing fluids.	Μ				
 12. Can anyone using or near the plant SLIP, TRIP or FALL? Uneven surface Fall from a height Weather conditions Slippery surfaces 	Y			Potential Hazard – site specific	Site specific risk assessment must be undertaken by client to determine controls prior to operating plant. Operator to wear suitably rated harness wherever required by law. Appropriate PPE required, including non slip footwear. Observe local weather conditions/warni ngs	L				



Potential Hazards	ŀ	lazar	-	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
13. Are there ERGONOMIC - MANUAL HANDLING hazards associated	Y			Potential injury from repetitive or incorrect usage	Ensure regular rest breaks.	L				
with the plant?					Maintain 3 points of contact					
 Poor posture Repetitive or sustained movements 					at all times during access and egress					
 Awkward positions Strained movements Poorly designed seating 										
 Access and egress Access for maintenance Routine inspections and 										
adjustments										
14. Are there ERGONOMIC - OPERATING CONTROL hazards associated with the		Ν								
plant?										
 Difficult to understand Inappropriate colouring Function not identified 										
 Inappropriate controls & switches Access and egress 										
 Labelling of controls and indicators Variation in operators 										
 Operation by two or more persons 										



Potential Hazards	1	Hazaı	ď	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A	Docombo Hazara	e entre le		on Plant	Level	By: (Name and Date)	(Name and Date)
15. Are there specific requirements for ISOLATION of energy	Υ			Injury to persons or damage to property from contact with	Ensure proper use of PPE.	М				
 BollAttick of energy sources? Hydraulic pressure Compressed gases 	es? pressure lic pressure essed gases	heated fluid or fluids under pressure	Operator to monitor engine/oil temps during operation.							
 Electrical feeds/capacitors Motive power systems Suspended loads Operation by two or more persons 					Keep hood closed and allow components to cool before refuelling or assessing fluids					
					Site specific risk assessment must be undertaken by client prior to operating plant					
 16. Can unplanned LOSS of POWER create a hazard? Engine shutdown Loss of electrical supply 	Y			Injury due to sudden unexpected loss of power	Daily pre- operational inspection required to determine wear and/or damage.	L				
 Loss of steering systems Ability to apply brakes and stop Ability to lower suspended loads 					Do not operate if damage detected. Contact NHG for further instruction.					
17. Can anyone be SUFFOCATED?		N			Do not operate in confined space or where air flow					
 Lack of oxygen Contaminated atmosphere Confined spaces Spaces where air flow is inadequate 					is inadequate					



Potential Hazards		Hazar	-	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk Level	New or Additional Controls Action By:	Action Verified as Complete: (Name and
	Υ	Ν	N/ A				on Plant	Level	(Name and Date)	Date)
18. Does operation of the plant cause extreme TEMPERATURE changes?		Ν								
 Fire Burns through conduction Convection Cryogenic burns Operation in extreme heat or cold 										
 19. Can a FIRE occur? Friction Ingress of materials/fluids Build-up of materials/lubricants Fuels Fire extinguisher 	Y			Potential Fire Hazard from heated fuels/oils	Ensure fire extinguisher is within easy reach of operator. Please refer to Safety Precautions & Operator Manual	L				
					Do not operate on days of high fire risk. Refer to local fire & weather warnings & restrictions.					



Potential Hazards		Haza		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 20. Can certain WEATHER conditions create a hazard? Hypothermia / extreme cold Heat stroke / extreme hot Wet conditions Electrical storms Dirt & mud on roads at egress points 	Y			Potential Hazard – site specific	Site risk assessment must be undertaken by client prior to operating plant. Ensure operators use appropriate additional PPE suitable for conditions (eg. hat, sunscreen, gloves, etc.) Avoid tracking environmental debris (mud, etc) onto sealed surfaces. Observe local weather conditions/warni ngs.					
 21. Does VIBRATION of the plant create a hazard? Plant becomes unstable Causes physical problems for the operator whilst operating Vibration of equipment Operation could cause unacceptable vibration levels in nearby structures 	Y			Potential injury/damage to property from exposure to vibration	Site specific assessment required to determine controls. Ensure operator takes regular breaks during use	L				

Issue Date: 31/3/2025



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	Y	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 22. Can the plant emit toxic FUMES or VAPOURS? Exhaust fumes 	Y			Potential Hazard from exhaust fumes	Do not use in enclosed spaces.	L				
 Chemicals Haz chemicals/DG's 					Ensure adequate ventilation					
					Perform daily pre operational checks					
 23. Carry out NOISE survey on page 14. Is the plant noisy? Emit >85 dBA at the operator Effects operator 	Y			Potential hazard with prolonged use	Please refer to Safety Precautions, specifications and Operator Manual	L				
 communication Noise impacts on community during out-of-hours work (including reversing beepers) 					Use adequate hearing protection					
					Site specific assessment required.					
24. Carry out the LIGHT survey on page 14. Is there poor visibility			N/ A	Site Specific						
 At the controls At the task Darkens surrounding areas Light impacts on community or sensitive natural environment during out-of-hours work 										
25. Does the plant emit RADIATION?		Ν								
■ Eg X-rays ■ EMR ■ Laser										



Potential Hazards	ŀ	lazar	ď	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Y	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 26. Can operation of the plant create DUST? Explosive atmosphere Breathing hazard Reduced visibility Nuisance dust at nearby community Impact on local flora and fauna Loss of topsoil and spread of weeds and pathogens 	Y			Potential Hazard – site specific	Site risk assessment must be undertaken by client to ensure hazardous dust is not disturbed by plant/task (e.g. asbestos) Exclusion zones and PPE (goggles, mask, protective clothing) will be required and a risk assessment must be undertaken onsite to determine PPE and controls	L				



Potential Hazards	I	Hazaı	rd	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Y	Ν	N/ A		Controis		on Plant	Level	By: (Name and Date)	(Name and Date)
 27. Can the plant become UNSTABLE during operation? Working on uneven / unstable ground Shifting load Lack of plant support Outriggers 	Y			Injury from overturning plant and/or shifting load	Ensure plant is operating within the manufacturers specifications and that all loads are securely stacked prior to moving. Adhere to speed limits and reduce speed when turning. Do not use on slippery surfaces. Avoid use near steep slopes, trenches & pits. Reinforce grounds and edges where required. Site specific risk assessment must be undertaken by client onsite to determine PPE and controls					
 28. Could LOSS of LOAD occur? Failure of ropes/slings Overloading Entanglement in surrounding structures Maintenance requirements 	Y			Structural failure and/or alarm/prevention of movement due to overloading	Determine working load at different angles at heights according to the requirements of the job. Ensure loads are secure before lifting.					



Potential Hazards	I	Hazaı		Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 29. Is there anything in the SURROUNDING ENVIRONMENT that may produce a hazard? Power lines Low ceiling Other plant Storage areas Co-located equipment Isolation requirements Potential for flash flooding if operating adjacent to waterways Operating in known areas of weeds, pathogens or contamination Operating in sensitive environments requiring protection from offsite weeds/pathogens or spills 	Y			Potential Hazard – site specific hazards	Site specific risk assessment must be undertaken by client to detemine controls, PPE & exclusion zones.					
 30. Can CHEMICALS create a hazard? Leaking from plant Splashing Explosion PPE considerations Spill kit considerations 	Y			Potential injury to persons or damage to property	Perform daily pre operational inspection to determine signs of wear or damage. Do not operate where wear or damage is present. Allow all components to call prior to refuelling or assessing fluids. Ensure all operators use suitable PPE.					



Potential Hazards	I	Haza	-	Describe Hazard	Controls	Current Risk Level	New or Additional Controls Required	Final Risk	New or Additional Controls Action	Action Verified as Complete:
	Υ	Ν	N/ A				on Plant	Level	By: (Name and Date)	(Name and Date)
 31. Operator TRAINING / QUALIFICATIONS? Training requirements Qualification requirements Competency assessments Documentation Operator's manual Equipment experience Product knowledge 	Y				All operators must completely read and understand the Operator Manual prior to operating plant. Undertake a Job Safety and Environmental Analysis before use of plant, and use to determine that the relevant safety procedures are in place before commencing work.	L				
32. Are there <u>ANY OTHER</u> potential hazards generated by or during the use of this item of plant and/or any attachments?	Y			Plant Failure	Pre – Operational Inspection	D	DAILY - Operators must complete Start-up checklist Operation checklist Parking Checklist			

ALL OPERATORS OF THE PLANT OR EQUIPMENT MUST BE BRIEFED ON THE PLANT HAZARD ASSESSMENT (PHA) PRIOR TO FIRST TIME USE.

ANY RELEVANT CONDITIONS WHICH MAY IMPACT ON THE OPERATION OF THIS ITEM OF PLANT OR EQUIPMENT MUST BE TRANSFERRED TO THE AMS/TRA.

Issue Date: 31/3/2025



Equipment Type:	Forklift	Serial/Asset No.	FLEN2	5
Make:	Enforcer	Model:	FLDCX	T25
Test by (print):		Date:		120
Signature:		Dute.		
Sound Level Meter	Unit Used:			
Manufactures speci				> dBA
Background level:				dBA
Results – Operator'	s Station		dBA	High Idle
(Equipment Operati				
(1. F F	5/		dBA	Low Idle
	worn at all times wi	(Start Panel) is over 80 o nen the unit is running. I		-
Where noise level a protection must be may result in hearin Results – Bystande	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	-
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid	worn at all times wh ig damage or loss. r Position:	. ,	Failure to	comply
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid Front	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	dBA
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	dBA
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid Front	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	comply dBA dBA
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid Front Rear	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	dBA dBA dBA
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid Front Rear Left	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	dBA dBA dBA
Where noise level a protection must be may result in hearin Results – Bystande At 7 metres from sid Front Rear Left Right	worn at all times wh ig damage or loss. r Position:	ien the unit is running. I	Failure to	-

LIGHTING REPORT			
Test by (print):		Date:	
Signature:			
Lux Meter used:			
Results – Operator's station			
At controls			Lux
At emergency control			Lux
In front/over task			Lux
Left side task			Lux
Right side task			Lux
Comments:	I		
Results – Surroundings:			
Clearly seen by others?		□ Yes	□ No
Decrease lighting in walkways	?	□ Yes	□ No
Decrease lighting to other wor	kstations?	□ Yes	□ No
Comments:			



COMMENTS:

This Hazard Identification and Risk Assessment has been prepared based on several key assumptions:

- 1. That all examples of the plant currently in service are as per their original specification.
- 2. That all examples of the plant have not been modified in any way without the prior written consent of the manufacturer or owner.
- 3. That all examples of the plant are operated and maintained in accordance with the Manufacturer's Instructions and with all applicable statutory requirements.

Northern Hire Group have made every attempt to identify all reasonable foreseeable operating circumstances in preparing this assessment, however no guarantee as to the completeness of this Assessment is provided or implied.

You should always check any applicable legislation and make your own judgement about what action you may need to take to ensure you have complied with the law.

It is the responsibility of the Employer, Contractor, Operator(s) to assess and identify any site or operation specific hazard associated with the use of this equipment specifically applicable to the task to be carried out and to where the equipment is to be used or located. They must assess the risk potential for each of the identified hazards and ensure that all reasonably practicable steps are undertaken to ensure those risks are effectively controlled.

All operators must be trained and competent in the use of this plant and hold appropriate qualifications as required by applicable regulatory requirements.

Operators of the plant to which this Risk Assessment refers must read and understand the instructions for Use and Warnings contained in the Operator Manual, or supplied with this Assessment, prior to use.

All daily Pre-Start checks, Routine and Periodic Inspections, Maintenance and Repairs to this plant must be carried out in accordance with the requirements of applicable Australian Standards.

NOTES: