SECTION 1 Safety Precautions

1.1 GENERAL

This section outlines the necessary precautions for proper and safe machine usage and maintenance. It is mandatory that a daily routine is established based on the content of this manual to promote proper machine usage. A maintenance program, using the information provided in this manual and the Service & Maintenance Manual, must also be established by a qualified person and must be followed to ensure that the machine is safe to operate.

The owner/user/operator/lessor/lessee of the machine must not accept operating responsibility until this manual has been read, training is accomplished, and operation of the machine has been completed under the supervision of an experienced and qualified operator.

This section contains the responsibilities of the owner, user, operator, lessor, and lessee concerning safety, training, inspection, maintenance, application, and operation. If there are any questions with regard to safety, training, inspection, maintenance, application, and operation, please contact JLG Industries, Inc. ("JLG").

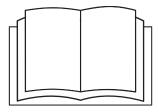
A WARNING

Failure to comply with the safety precautions listed in this manual could result in machine damage, property damage, personal injury or death.

1.2 PRE-OPERATION

1.2.1 Operator Training and Knowledge

Read, understand, and study the Operation & Safety Manual in its entirety before
operating the machine. For clarification, questions, or additional information
regarding any portions of this manual, contact JLG Industries, Inc.



 Only personnel who have received proper training regarding the inspection, application and operation of MEWPs (including recognizing and avoiding hazards associated with their operation) shall be authorized to operate a MEWP.

- Only properly trained personnel who have received unit-specific familiarization shall operate a MEWP. The user shall determine if personnel are qualified to operate the MEWP prior to operation.
- Read, understand, and obey all DANGERS, WARNINGS, CAUTIONS, and operating instructions on the machine and in this manual.
- Ensure that the machine is to be used in a manner which is within the scope of its intended application as determined by JLG.
- All operating personnel must have a thorough understanding of the intended purpose and function of the MEWP controls, including platform, ground and emergency descent controls.
- Read, understand, and obey all applicable employer, local, and governmental regulations as they pertain to your utilization and application of the machine.

1.2.2 Workplace Inspection

- Precautions to avoid all hazards in the work area must be taken by the user before and during operation of the machine.
- Do not operate or raise the platform from a position on trucks, trailers, railway cars, floating vessels, scaffolds or other equipment unless the application is approved in writing by JLG.
- Before operation, check work area for overhead hazards such as electric lines, bridge cranes, and other potential overhead obstructions.
- Check operating surfaces for holes, bumps, drop-offs, obstructions, debris, concealed holes, and other potential hazards.
- Check the work area for hazardous locations. Do not operate the machine in hazardous environments unless approved for that purpose by JLG.
- Ensure that the ground conditions are adequate to support the maximum tire load indicated on the tire load decals located on the chassis adjacent to each wheel. Do not travel on unsupported surfaces.
- This machine can be operated in nominal ambient temperatures of 0°F to 104°F (-20°C to 40°C). Consult JLG to optimize operation outside of this temperature range.
- When operating an internal combustion engine at high altitudes, a decrease in
 machine performance may occur due to a decrease in air density depending on
 engine aspiration type, temperature, and humidity, therefore JLG recommends
 not operating the machine higher than 6000 m above sea level without
 consultation with the engine suppliers. For electric machines, performance may
 diminish higher than 6000 m above sea level.

1.2.3 Machine Inspection

• Do not operate this machine until the inspections and functional checks as specified in the User Responsibilities, Machine Preparation, and Inspection section of this manual have been performed.

- Do not operate this machine until it has been serviced and maintained according to the maintenance and inspection requirements as specified in the machine's Service & Maintenance Manual.
- Ensure all safety devices are operating properly. Modification of these devices is a safety violation.

A WARNING

Modification or major alteration of a MEWP shall be made only with the prior written permission from the manufacturer. Modification is defined as change(s) to a MEWP that affect the operation, stability, safety factors, rated load, or safety of the MEWP in any way.

- Do not operate any machine on which the safety or instruction placards or decals are missing or illegible.
- Check the machine for modifications to original components. Ensure that any
 modifications have been approved by JLG.
- Avoid accumulation of debris on platform floor. Keep mud, oil, grease, and other slippery substances from footwear and platform floor.

1.3 OPERATION

1.3.1 General

- Machine operation requires your full attention. Bring the machine to a full stop before using any device, i.e. cell phones, two-way radios, etc. that will distract your attention from safely operating the machine.
- Do not use the machine for any purpose other than positioning personnel, their tools, and equipment.
- Before operation, the user must be familiar with the machine capabilities and operating characteristics of all functions.
- Never operate a malfunctioning machine. If a malfunction occurs, shut down the machine. Remove the unit from service and notify the proper authorities.
- · Do not remove, modify, or disable any safety devices.
- Never slam a control switch or lever through neutral to an opposite direction. Always return switch to neutral and stop before moving the switch to the next function. Operate controls with slow and even pressure.
- Do not allow personnel to tamper with or operate the machine from the ground with personnel in the platform, except in an emergency.
- Do not carry materials directly on platform railing unless approved by JLG.
- When two or more persons are in the platform, the operator shall be responsible for all machine operations.

Safety Precautions

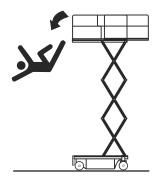
- Always ensure that power tools are properly stowed and never left hanging by their cord from the platform work area.
- Do not assist a stuck or disabled machine by pushing or pulling except by pulling at the chassis tie-down lugs.
- Fully lower platform and shut off all power before leaving machine.
- Remove all rings, watches, and jewelry when operating machine. Do not wear loose fitting clothing or long hair unrestrained which may become caught or entangled in equipment.
- Persons under the influence of drugs or alcohol or who are subject to seizures, dizziness or loss of physical control must not operate this machine.
- Hydraulic cylinders are subject to thermal expansion and contraction. This may result in changes to the platform position while the machine is stationary. Factors affecting thermal movement can include the length of time the machine will remain stationary, hydraulic oil temperature, ambient air temperature, and platform position.

1.3.2 Trip and Fall Hazards

 Prior to operation, ensure all gates and rails are fastened and secured in their proper position.



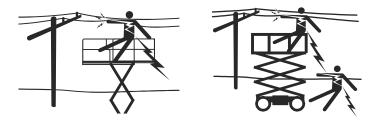
- JLG Industries, Inc. recommends that all persons in the platform wear a full body harness with a lanyard attached to an authorized lanyard anchorage point while operating this machine. For further information regarding fall protection requirements on JLG products, contact JLG Industries, Inc.
- Identify the designated lanyard anchorage point(s) at the platform and securely attach the lanyard. Attach only one (1) lanyard per lanyard anchorage point.
- Enter and exit only through gate area. Use extreme caution when entering or leaving platform. Ensure that the platform assembly is fully lowered. Face the machine when entering or leaving the platform. Always maintain "three point contact" with the machine, using two hands and one foot or two feet and one hand at all times during entry and exit.



- Keep both feet firmly positioned on the platform floor at all times. Never position ladders, boxes, steps, planks, or similar items on unit to provide additional reach for any purpose.
- Never use the scissor arm assembly to gain access to or leave the platform.
- Keep oil, mud, and slippery substances cleaned from footwear and the platform floor.

1.3.3 Electrocution Hazards

- This machine is not insulated and does not provide protection from contact with or proximity to electrical current.
- It is not recommended to use the machine during lightning. To prevent injury or machine damage if lightning occurs during operation, lower the platform and shut down the machine in a safe and secure location.



- Maintain distance from electrical lines, apparatus, or any energized (exposed or insulated) parts according to the Minimum Approach Distance (MAD) as shown in Table — Minimum Approach Distances (MAD), page 17.
- Allow for machine movement and electrical line swaying.

Table 1. Minimum Approach Distances (MAD)

Voltage Range (Phase to Phase)	Minimum Approach Distance in Feet (Meters)
0 to 50 KV	10 (3)
Over 50K V to 200 KV	15 (5)

Table 1. Minimum Approach Distances (MAD) (continued)

Voltage Range (Phase to Phase)	Minimum Approach Distance in Feet (Meters)
Over 200 KV to 350 KV	20 (6)
Over 350 KV to 500 KV	25 (8)
Over 500 KV to 750 KV	35 (11)
Over 750 KV to 1000 KV	45 (14)

Note: This requirement shall apply except where employer, local or governmental regulations are more stringent.

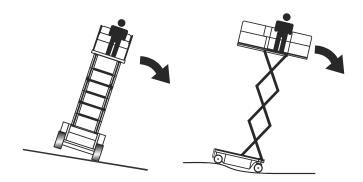
- Maintain a clearance of at least 10 ft (3 m) between any part of the machine and its occupants, their tools, and their equipment from any electrical line or apparatus carrying up to 50,000 volts. One foot additional clearance is required for every additional 30,000 volts or less.
- The MAD may be reduced if insulating barriers are installed to prevent contact, and the barriers are rated for the voltage of the line being guarded. These barriers shall not be part of (or attached to) the machine.
- The MAD shall be reduced to a distance within the designed working dimensions
 of the insulating barrier. This determination shall be made by a qualified person
 with respect to electrical transmission and distribution in accordance with the
 employer, local, or governmental requirements for work practices near energized
 equipment.

A DANGER

Do not maneuver machine or personnel inside prohibited zone (MAD). Assume all electrical parts and wiring are energized unless known otherwise.

1.3.4 Tipping Hazards

- Ensure that the ground conditions are adequate to support the maximum tire load indicated on the tire load decals located on the chassis adjacent to each wheel.
 Do not travel on unsupported surfaces.
- The user must be familiar with the operating surface before driving. Do not exceed the allowable side slope and grade while driving.



- Do not elevate platform or drive with platform elevated while on or near a sloping, uneven, or soft surface.
- Ensure machine is positioned on a smooth, firm surface within the limits of the maximum operating slope before elevating platform or driving with the platform in the elevated position.
- Before driving on floors, bridges, trucks, and other surfaces, check allowable capacity of the surfaces.
- Never exceed the maximum platform capacity as specified on the platform. Keep all loads within the confines of the platform, unless authorized by JLG.
- Keep the chassis of the machine a minimum of 2 ft (0.6 m) from holes, bumps, drop-offs, obstructions, debris, concealed holes, and other potential hazards at the ground level.
- Do not push or pull any object with the machine.
- Never attempt to use the machine as a crane. Do not tie-off machine to any adjacent structure. Never attach wire, cable, or any similar items to platform.
- If the scissor arm assembly or platform is caught so that one or more wheels are
 off the ground, all persons must be removed before attempting to free the
 machine. Use cranes, forklift trucks, or other appropriate equipment to stabilize
 machine.
- Do not operate the machine when wind conditions, including gusts, exceed specifications shown in the Machine Specifications and Operator Maintenance section. Refer to *Table — Beaufort Scale (For Reference Only)*, page 21. Factors affecting wind speed are; platform elevation, surrounding structures, local weather events, and approaching storms.
- Wind speed can be significantly greater at height than at ground level.
- Wind speed can change rapidly. Always consider approaching weather events, the time required to lower the platform, and methods to monitor current and potential wind conditions.

Safety Precautions

- Do not cover or increase surface area of the platform or the load. Do not carry large surface area items in the platform when operating outdoors. The addition of such items increases the exposed wind area of the machine. Increased areas exposed to wind will decrease stability.
- Do not increase the platform size with unauthorized modifications, deck extensions, or attachments.

A WARNING

Do not operate the machine when wind conditions exceed specifications shown in the General Specifications section of this manual or as shown on the capacity placard on the platform billboard.

Table 2. Beautoft Scale (For Reference Only)				
Beau- fort	Wind Speed		Description	Land Canditions
Number	mph	m/s	Description	Land Conditions
0	0	0-0.2	Calm	Calm. Smoke rises vertically
1	1-3	0.3-1.5	Light air	Wind motion visible in smoke
2	4-7	1.6-3.3	Light breeze	Wind felt on exposed skin. Leaves rustle
3	8-12	3.4-5.4	Gentle breeze	Leaves and smaller twigs in constant motion
4	13-18	5.5-7.9	Moderate breeze	Dust and loose paper raised. Small branches begin to move.
5	19-24	8.0-10.7	Fresh breeze	Smaller trees sway.
6	25-31	10.8-13.8	Strong breeze	Large branches in motion. Flags waving near horizontal. Umbrella use becomes difficult.
7	32-38	13.9-17.1	Near Gale/ Moderate Gale	Whole trees in motion. Effort needed to walk against the wind.
8	39-46	17.2-20.7	Fresh Gale	Twigs broken from trees. Cars veer on road.

Table 2. Beaufort Scale (For Reference Only)

1.3.5 Crushing and Collision Hazards

20.8-24.4

47-54

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Approved head gear must be worn by all operating and ground personnel.

Strong Gale

Light structure damage.

 Watch for obstructions around machine and overhead when driving. Check clearances above, on sides, and bottom of platform during all operations.



- · During operation, keep all body parts inside platform railing.
- Keep hands and limbs out of the scissor arm assembly during operation and when elevated without safety prop engaged.

Safety Precautions

- Always post a lookout when driving in areas where vision is obstructed.
- Keep non-operating personnel at least 6 ft (1.8 m) away from machine during all operations.
- Under all travel conditions, the operator must limit travel speed according to conditions of ground surface, congestion, visibility, slope, location of personnel, and other factors.
- Be aware of stopping distances in all drive speeds. When driving in high speed, reduce drive speed before stopping. Travel grades in low speed only.
- Do not use high speed drive in restricted or close quarters or when driving in reverse.
- Exercise extreme caution at all times to prevent obstacles from striking or interfering with operating controls and persons in the platform.
- Ensure that operators of other overhead and floor level machines are aware of the MEWP's presence. Disconnect power to overhead cranes. Barricade floor area if necessary.
- Do not operate over ground personnel. Warn personnel not to work, stand, or walk under a raised boom or platform. Position barricades on floor if necessary.

▲ WARNING

If driving machine with the platform control station from ground, do not hang the control box on any part of the machine while driving. Hold the control box and keep at least 3 ft (1 m) distance from machine.

1.4 TOWING, LIFTING, AND HAULING

- Never allow personnel in platform while towing, lifting, or hauling.
- This machine should not be towed, except in the event of emergency, malfunction, power failure, or loading/unloading. Refer to the Emergency Procedures section of this manual for emergency towing procedures.
- Ensure platform is fully retracted and completely empty of tools prior to towing, lifting or hauling.
- When lifting machine with a forklift, position forks only at designated areas of the machine. Lift with a forklift of adequate capacity.
- Refer to the Machine Operation section of this manual for lifting information.